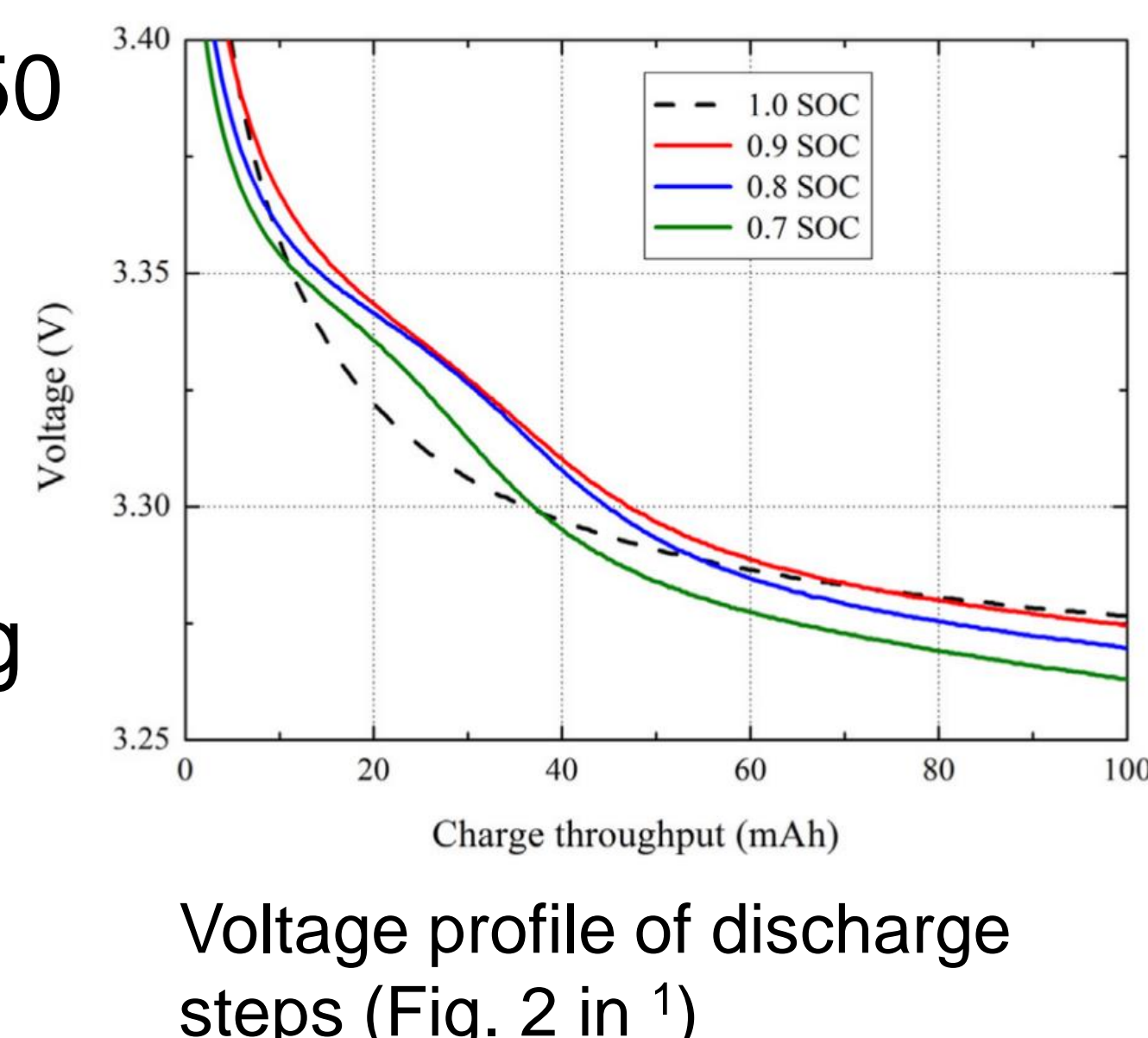


## Experiments<sup>1</sup>

- Commercial cylindrical 26650 -type cells
- LFP + Graphite
- Charge and discharge at low temperatures
- Indication of lithium stripping in discharge curve
- Reversible and irreversible lithium plating



## Model and Simulation

- 1D+1D Model<sup>2,3</sup>
- Lithium plating and stripping
- No intercalation from lithium metal to active particle

$$\epsilon_e \frac{d\langle c_e \rangle}{dt} = \nabla(D_e^{eff} \nabla \langle c_e \rangle) + \frac{a \cdot i_1}{F} \cdot (1 - t_+)$$

$$0 = \nabla(\kappa_e^{eff} \nabla \langle \phi_e \rangle) + \frac{t_+ - 1}{F} \cdot R \cdot T \cdot \nabla(\kappa_e^{eff} \cdot \nabla(\ln \langle c_e \rangle)) + a \cdot i_2$$

$$\frac{d\langle c_s \rangle}{dt} = \frac{1}{r^2} \cdot \nabla_r(D_s \cdot r^2 \cdot \nabla_r \langle c_s \rangle)$$

$$0 = \nabla(\sigma_s^{eff} \nabla \langle \Phi_s \rangle) - a \cdot i_4$$

- Deposition current in negative electrode

$$i_{dep} = i_{dep,0} \cdot \langle c_e \rangle^{\alpha_{dep,c}}$$

$$\left( f(r_{Li}) \cdot \exp\left(\frac{\alpha_{dep,a} \cdot F}{R \cdot T} \cdot \eta_{dep}\right) - \exp\left(-\frac{\alpha_{dep,c} \cdot F}{R \cdot T} \cdot \eta_{dep}\right) \right)$$

$$\eta_{dep} = \langle \Phi_s \rangle - \langle \phi_e \rangle - i_{dep} \cdot R_{film}$$

$$f(r_{Li}) = \begin{cases} 1 & r_{Li} > r_{min} \\ r_{Li}/r_{min} & r_{Li} \leq r_{min} \end{cases}$$

- Intercalation current in negative electrode

$$i_{int} = 2 \cdot i_{int,0} \cdot \sqrt{\langle c_e \rangle} \cdot \sqrt{c_s \cdot (c_{s,max} - c_s)} \cdot \sinh\left(\frac{F \cdot \eta_{int}}{2 \cdot R \cdot T}\right)$$

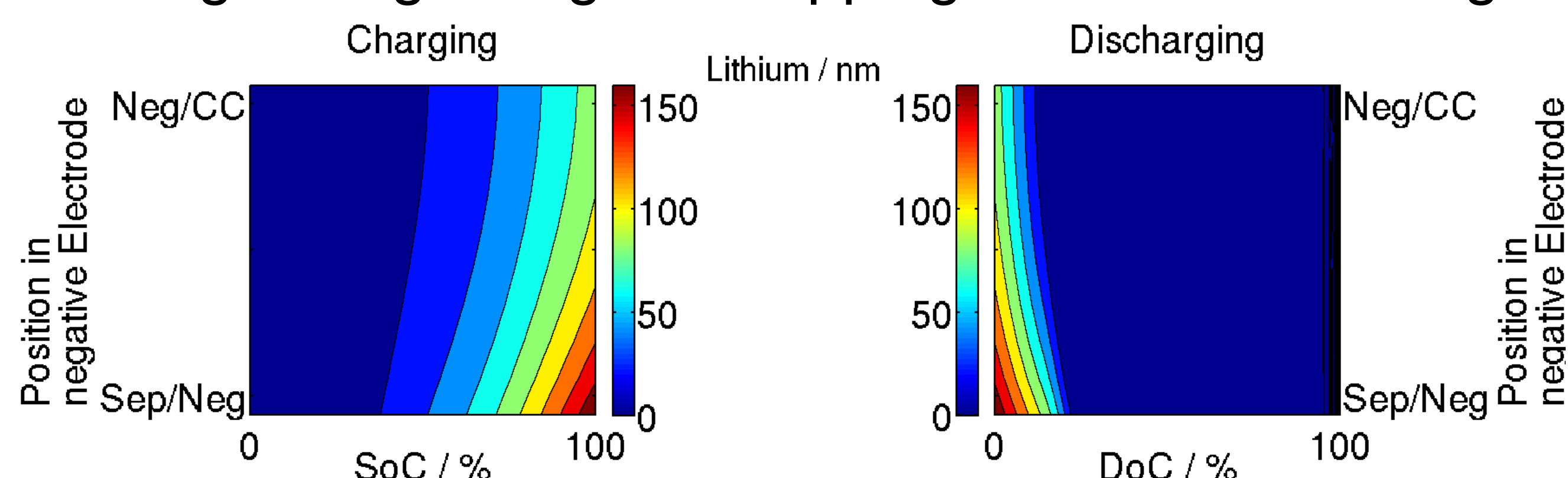
$$\eta_{int} = \langle \Phi_s \rangle - \langle \phi_e \rangle - U_0 - i_{int} \cdot R_{film}$$

- Film resistance

$$R_{film} = R_{SEI} + \frac{r_{Li}}{\sigma_{Li}}$$

## Lithium Plating

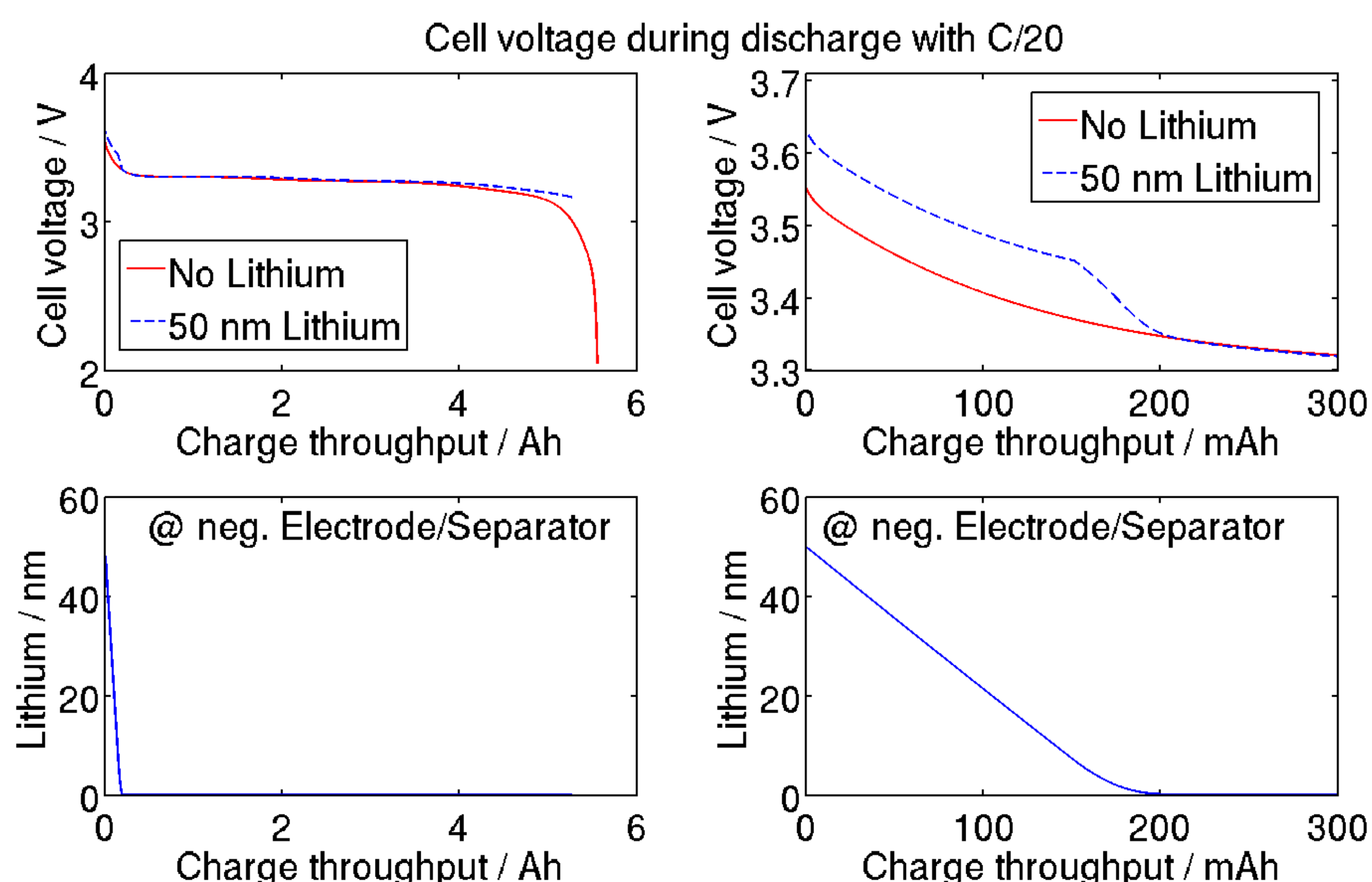
- 1C charge, 1C discharge at 270K
- Plating during charge & Stripping at start of discharge



- Plating is strongest at interface between negative electrode and separator
- Agreement with Experiments<sup>4</sup>

## Influence of Lithium Stripping on Cell voltage

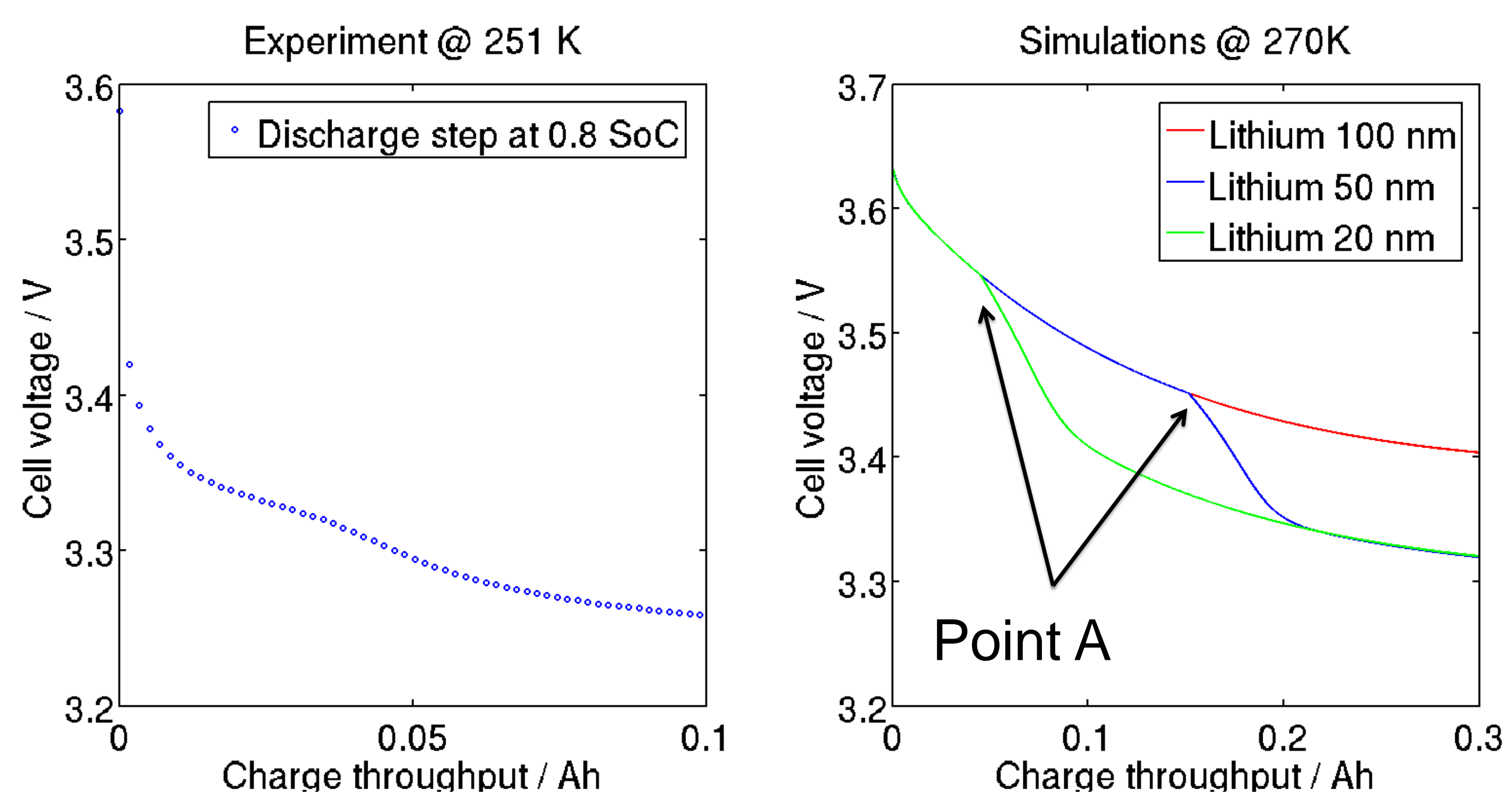
- Discharge simulation at C/20 @ 270K and 50 nm Li
- Cell voltage higher during lithium stripping



- All lithium stripped during the first 200 mAh / 2400s
- During stripping negative electrode at const. potential

## Comparison between Experiment and Simulation

- Simulation at 270K with 100/50/20 nm Lithium



- Plateau in cell voltage due to lithium stripping
- Point A: Indication that most of the lithium is stripped
- Shape of Plateau: Kinetics of stripping
- No SEI-formation allowed
- Exact material of negative electrode unknown
- Temperature dependence of OCP unknown

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[3] P. Arora, M. Doyle, and R. E. White, J. Electrochem. Soc. **146**, 3543 (1999)

[4] S.J. Harris, A. Timmons, D.R. Baker, and C. Monroe, Chem. Phys. Lett. **485**, 265 (2010).

Knowledge for Tomorrow

