

# "Entwicklungsstand und Perspektiven der solarthermischer Kraftwerke

**Robert Pitz-Paal**

Deutsches Zentrum für Luft- und Raumfahrt  
Institut für Solarforschung

## **Inhalt**

*Märkte*

*Spanien*

*USA*

*RoW*

*Kosten*

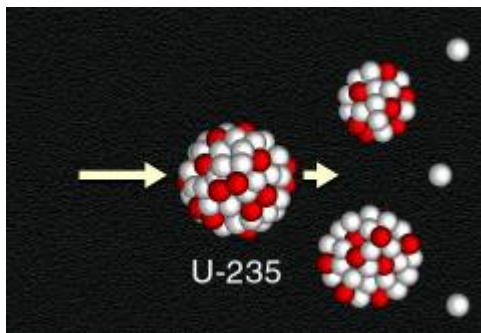
*Kostensenkung*

*Wert von Strom*

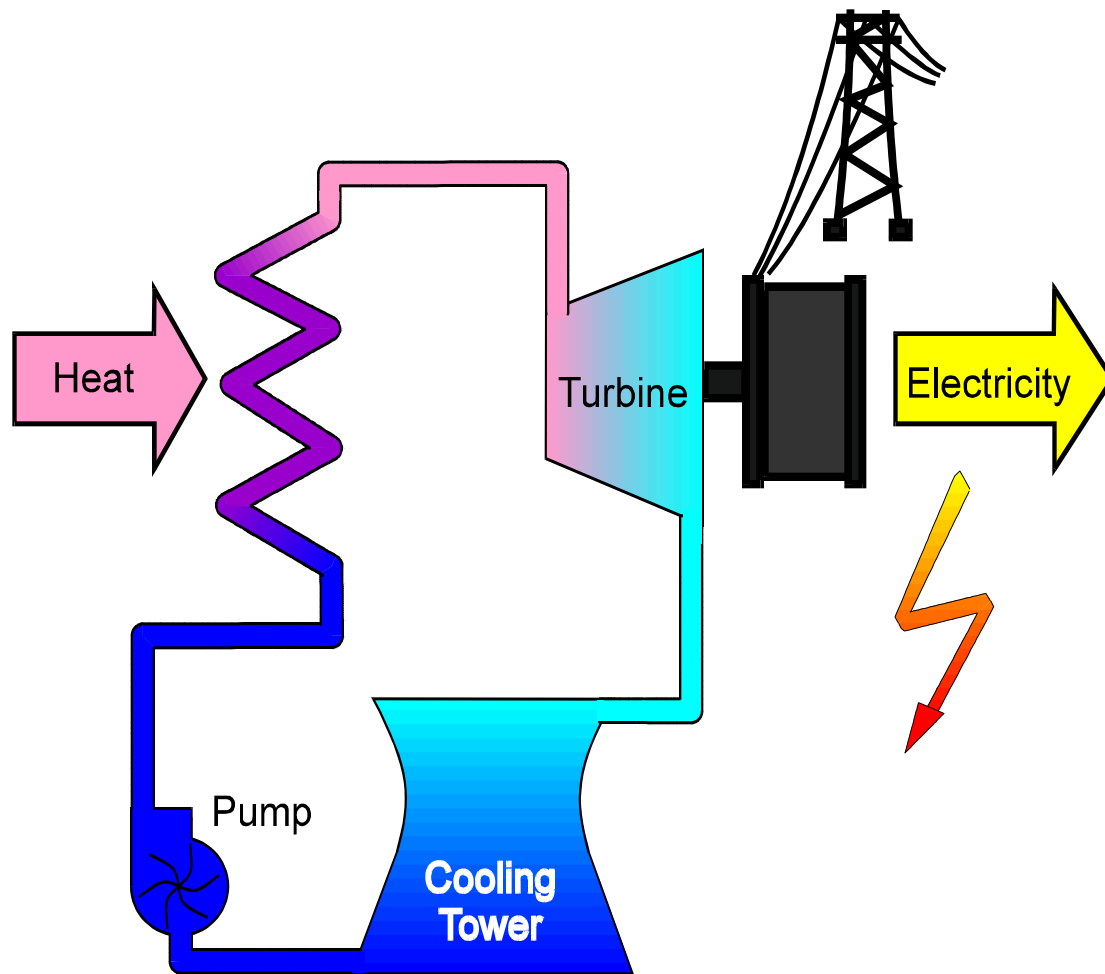


Knowledge for Tomorrow

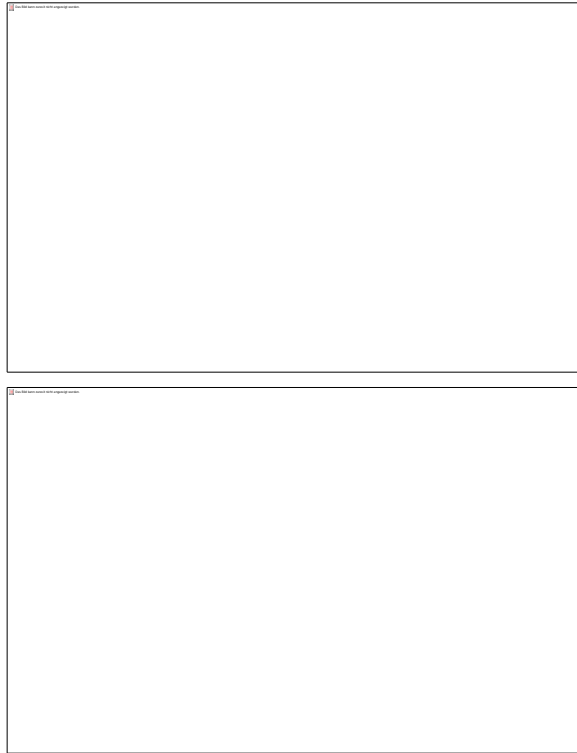
# Was ist CSP?



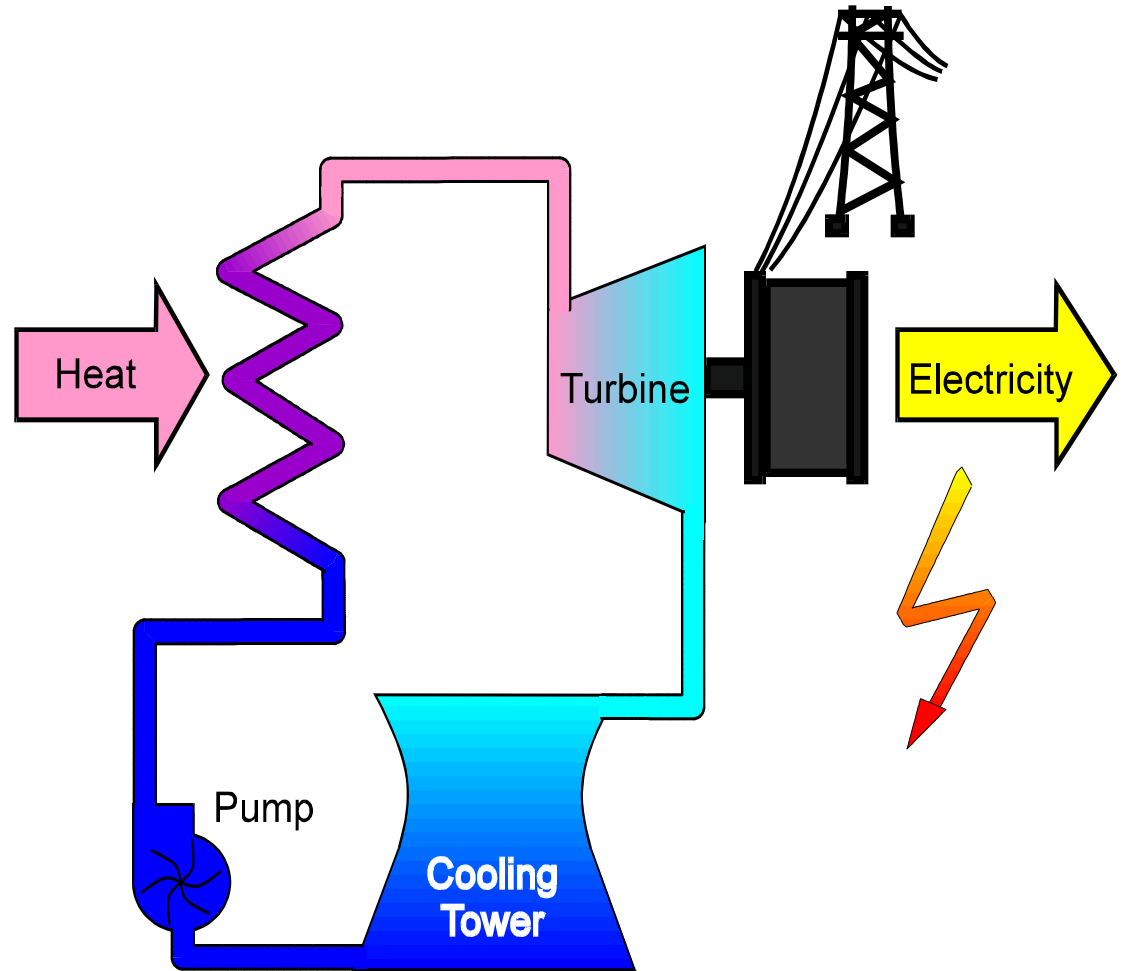
Konventionelle Kraftwerke



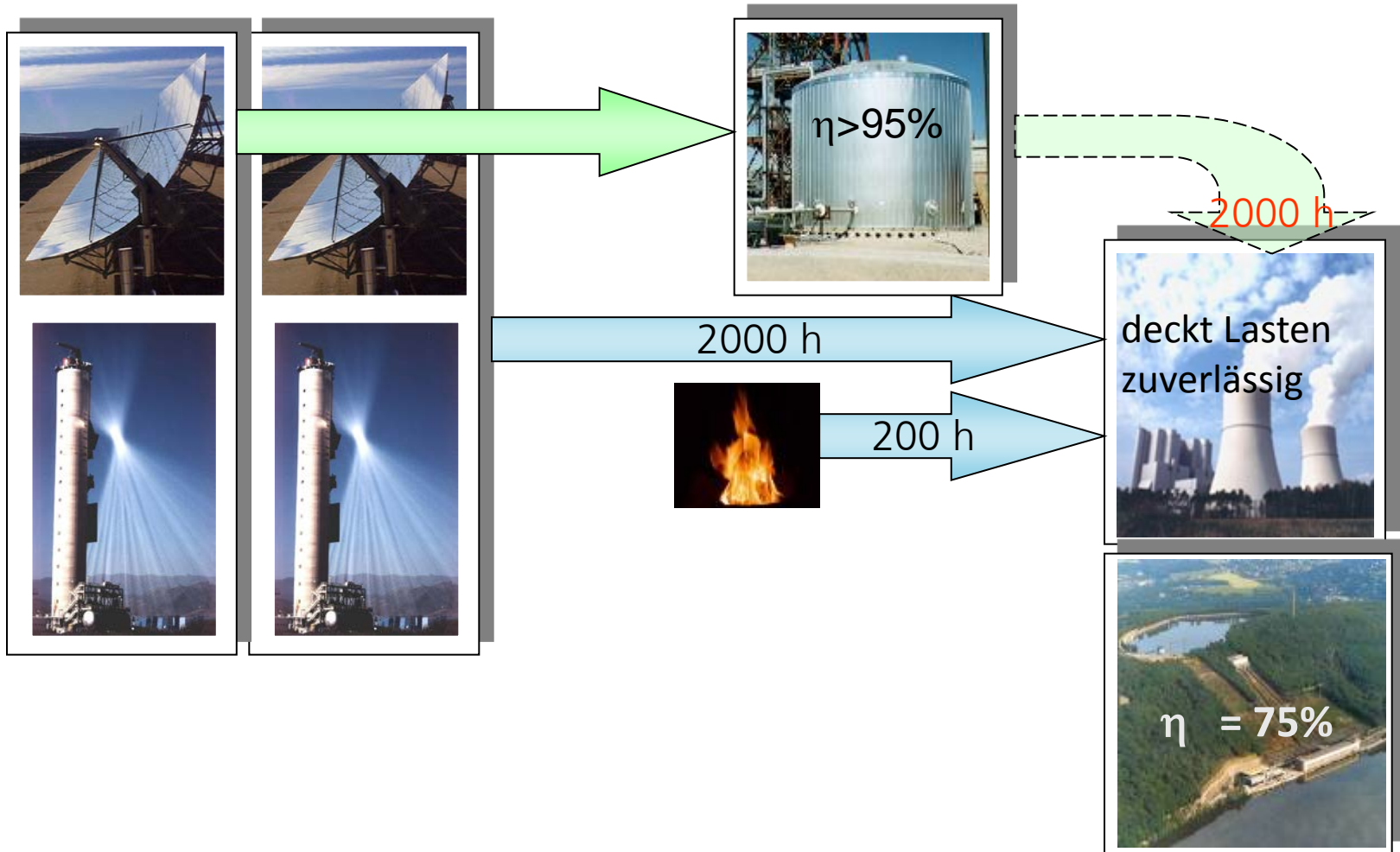
# Was ist CSP?



**Solarthermische Kraftwerke**

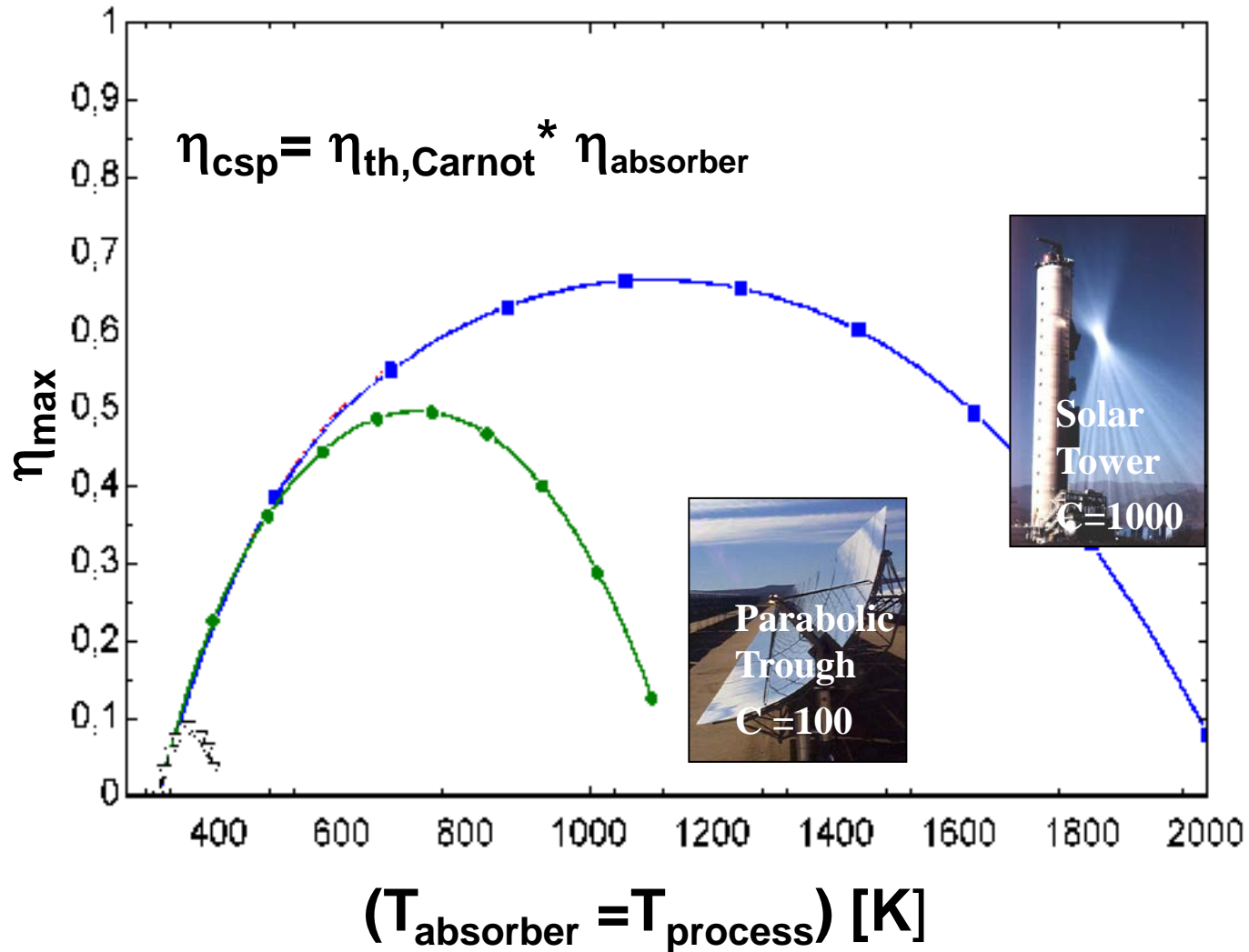


# Warum Wärmespeicher?



# CSP F&E Strategie:

hohe Konzentration + hohe Temperatur = hohe Effizienz => geringe Kosten







# Der Markt in Spanien Aufbruch....und Niedergang



# Update on the situation of STE in Spain

➤ 50 STE plants (2302,9 MWe) are finally in operation. No STE plant is currently under construction or promotion

## - Parabolic trough technology:

45 PT plants (2222,5 MWe):

- ✓ Twenty six 50MWe-plants without TES
- ✓ Eighteen 50MWe-plants with 1GWht TES
- ✓ One 22.5MWe-plant hybridized with biomass

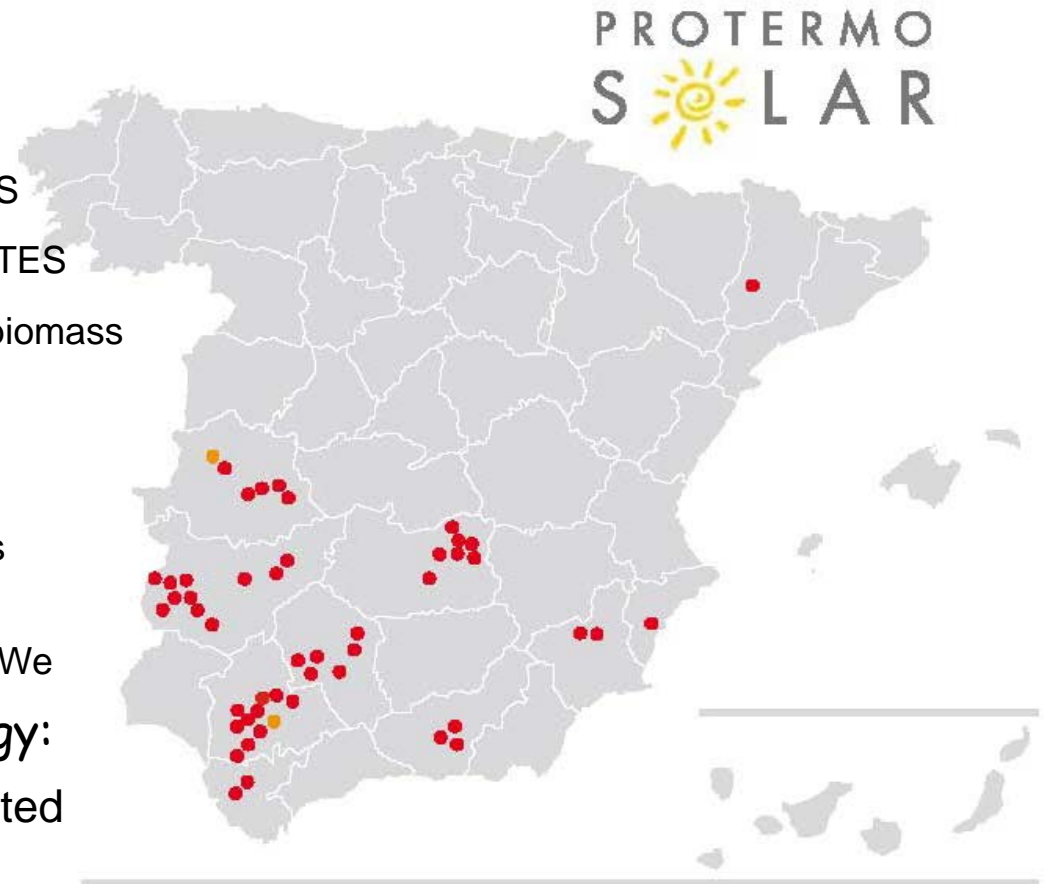
## - Central receiver technology:

3 CR plants (49,9 MWe)

- ✓ Two saturated steam receiver plants (10MWe and 20MWe)
- ✓ One molten salt receiver plant (19MWe)

## - Compact Linear Fresnel technology:

2 LF plants (31,4 MWe), with saturated steam and no TES



# Update on the situation of STE in Spain

- 50 STE plants (2302,9 MWe) are finally in operation. No STE plant is currently under construction or promotion
- In the period January 2012 - February 2013 the legal framework for STE plants in Spain was drastically modified by the Government, thus reducing the incomes of the plants by 37%
- In June 2013, a new law issued by the Spanish Government removed the feed-in tariff and all RE power plants must go to the Pool and they will be paid according to the pool price, plus a *Complementary Payment* to assure a "reasonable profitability" for investors (7.5%). The procedure to determine the amount of the complementary payment is not yet legally implemented
- Two weeks ago the Spanish Government has issued for comments the calculation procedure to determine the committed Complementary Payment . The Spanish STE sector does not accept this proposal because the profitability would not be 7,5% but 4% only.





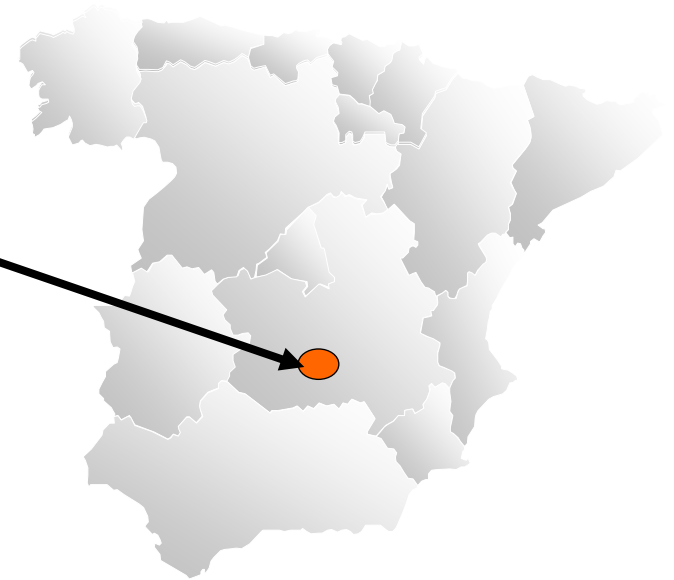
# Projects in Spain – Parabolic Troughs

## IBERSOL PUERTOLLANO

Town	Puertollano
Province	Ciudad Real
Capacity (MW)	50

Technology	Parabolic Trough
Storage	No
Plant Surface	175 Ha
Components	Mirrors FLABEG & RIOGLASS Structure EUROTHROUGH Pipes SOLEL y SCHOTT Turbine SIEMENS

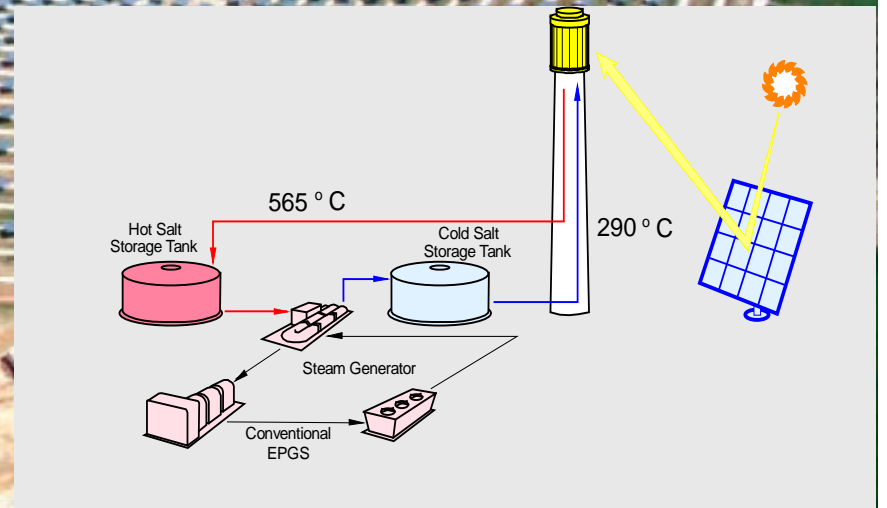
Startup	2009
PROMOTER	IBERDROLA (90%), IDAE (10%)



Slide Source: C. Montoya, IDAE



# Gemasolar Tower plant, 15 h storage 19.9 MW (Torresol Energy)



# Macroeconomic Impact of the Solar Thermal Electric Sector in Spain



Download: [www.estelasolar.eu](http://www.estelasolar.eu)  
[www.protermosolar.com](http://www.protermosolar.com)

Available in English and Spanish



# Support policy for STE ...

... an efficient economic and technological decision for Spain

2010 Figures

+ Avoiding subsidies for 24000 employees  
+ Leadership of the Spanish industry  
+ Reducing hourly pool prices  
+ Regional economical convergence  
+ Local taxes

Premiums: 185 M€

Savings in CO<sub>2</sub> rights: 5 M€

Savings from replacing imported fossil fuels: 24 M€

Fiscal contribution (S.S. Corporate and personal Taxes) : 407 M€

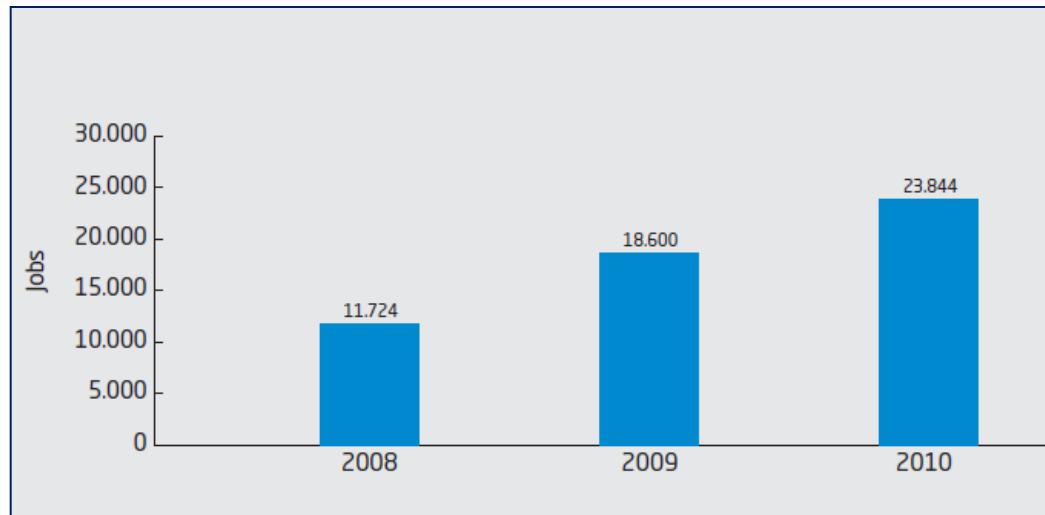
Premiums: 185 M€

Contribution to GDP: 1650 M€

Note:  
At the end of 2010 500 MW were in operation. Most of them were connected during the second half of the year. That is why savings in fuel and CO<sub>2</sub> were so low. In 2012 these savings will be greater than 300 M€ and 50 M€ respectively.



# STE jobs in Spain



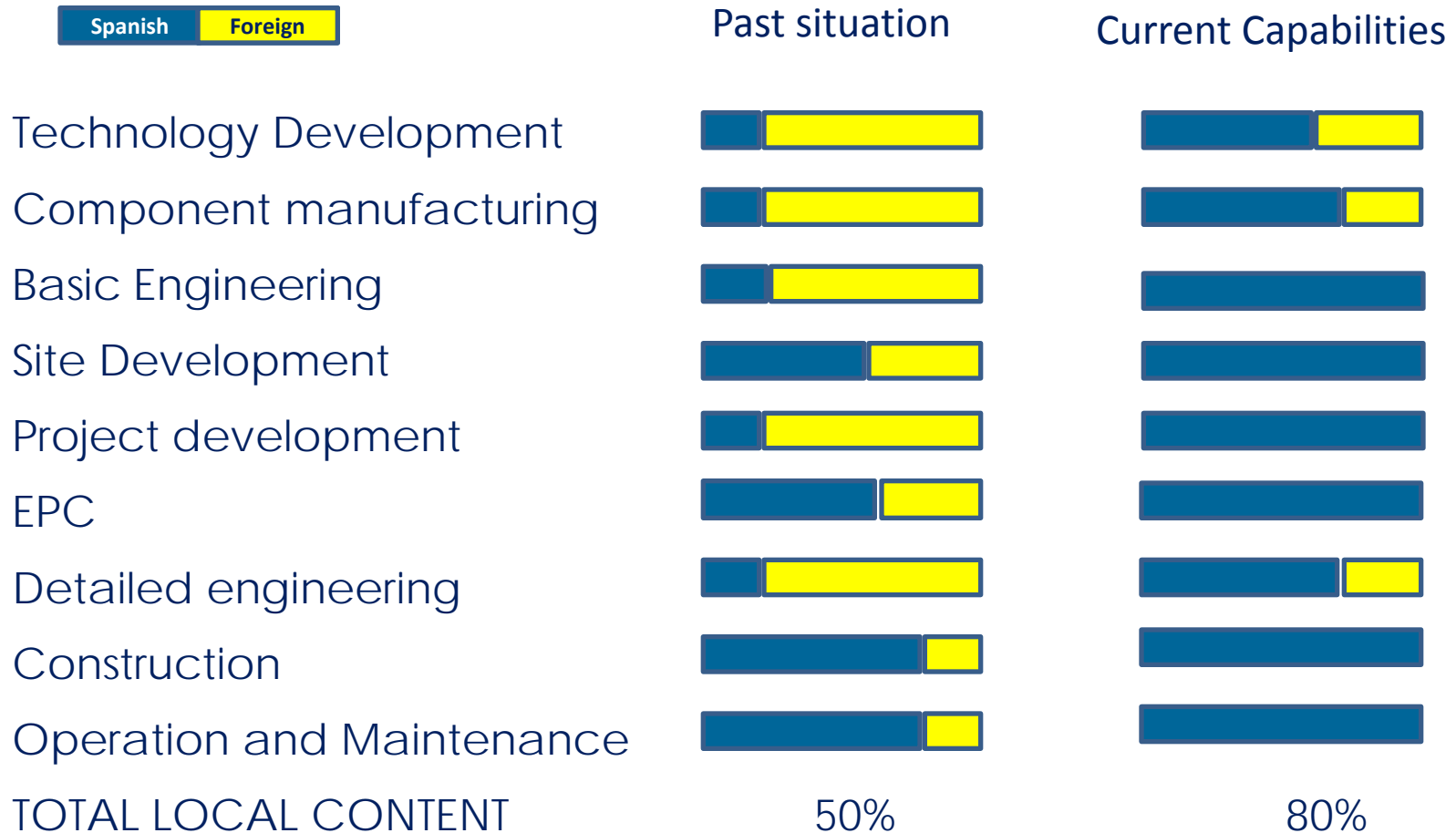
Jobs	2008	2009	2010
<b>Construction</b>	<b>11.713</b>	<b>18.492</b>	<b>23.398</b>
- Plan contracting, construction and assembly	4.399	6.447	8.049
- Components and equipment	4.515	7.442	9.542
- Jobs in the rest of the economy	2.799	4.603	5.807
<b>Power production - O&amp;M</b>	<b>13</b>	<b>123</b>	<b>446</b>
- Plant operation and maintenance	11	108	344
- Jobs in the rest of the economy	2	15	102
<b>TOTAL JOBS</b>	<b>11.724</b>	<b>18.600</b>	<b>23.844</b>





# Localization: A very fruitful period in Spain

From the first large plants connected in 2008 till the new ones



## US Market: Bigger is better.....





## USA CSP Market Status

### ▪ Currently Operating

1.	SEGS 1-2 (Cogentrix)	44 MW		
2.	SEGS 3-9 (FPL/NextEra)	310 MW		
3.	Nevada Solar One (Acciona)	64 MW		
4.	Martin (FPL/NextEra)	75 MW		
5.	Coalinga (BrightSource)	10 MW		
6.	Sierra (eSolar)	5 MW		
7.	Kimberlina (Areva)	5 MW		
8.	Holaniku (Sopogy)	2 MW		
9.	Maricopa (SES)	2 MW		
10.	Saguaro (APS)	1 MW		
11.	Cameo (Abengoa)	1 MW		
12.	Ivanpah (BrightSource)	392 MW	\$1.6B LG	(Tower)
13.	Solana (Abengoa)	280 MW w/ storage	\$1.4B LG	(Trough)



Sierra Project, Lancaster, CA

### • Under construction

14.	Crescent Dunes (SolarReserve)	110 MW w/ storage	\$0.7B LG	(Tower)
15.	Genesis (FPL/NextEra)	250 MW	\$0.8B LG	(Trough)
16.	Mojave (Abengoa)	250 MW	\$1.2B LG	(Trough)

<b>TOTAL</b>	<b>1,801 MW</b>	<b>\$5.7B LG (Loan Gurantee)</b>
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# 280 MW plant Solana (Abengoa) now in operation (10. Oct 2013)

280 MW, 6 hours storage (molten salt), Solar field 2.2 M m<sup>2</sup>, Area 1200 ha, 980 GWh annual energy production.





# Ivanpah (Brightsource) solar tower 130 MW connected to grid, September 24

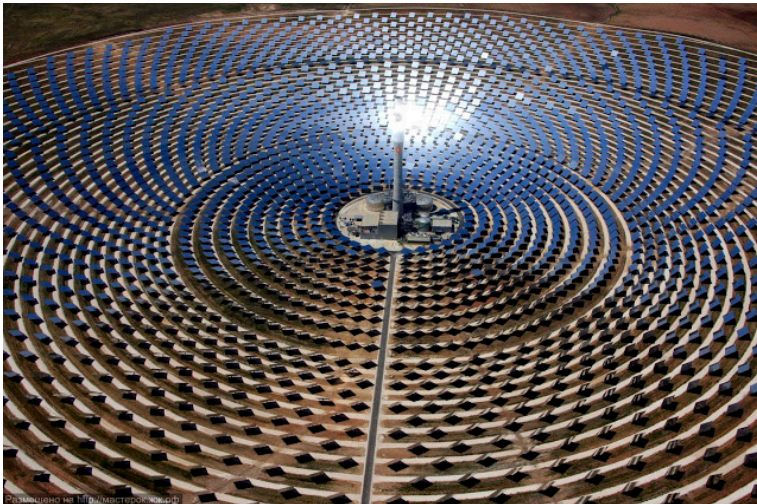


Technology:	Power tower
Status:	Operational
Country:	United States
City:	Primm, NV
State:	California
County:	San Bernardino
Lat/Long Location:	35°33' 8.5" North, 115°27' 30.97" West
Land Area:	3,500 acres
Solar Resource:	2,717 kWh/m <sup>2</sup> /yr
Source of Solar Resource:	NREL Solar Power Prospector
Electricity Generation:	1,079,232 MWh/yr (Expected/Planned)
Contact(s):	<a href="#">Andy Taylor</a>
Company:	<a href="#">BrightSource Energy</a>
Key References:	<a href="#">Web site</a>
Break Ground:	October 2010
Start Production:	February 13, 2013
Cost (approx):	2,200 USD million
Construction Job-Years:	1896
Annual O&M Jobs:	90
PPA/Tariff Date:	January 2010
PPA/Tariff Period:	25 years
Project Type:	Commercial
Incentives:	\$1.6 billion in federal loan guarantees





# Crescent Dunes (100 MW Molten Salt, 6 h Storage)





## Crescent Dunes Solar Energy Project

This page provides information on Crescent Dunes Solar Energy Project, a concentrating solar power (CSP) project, with data organized by background participants, and power plant configuration.

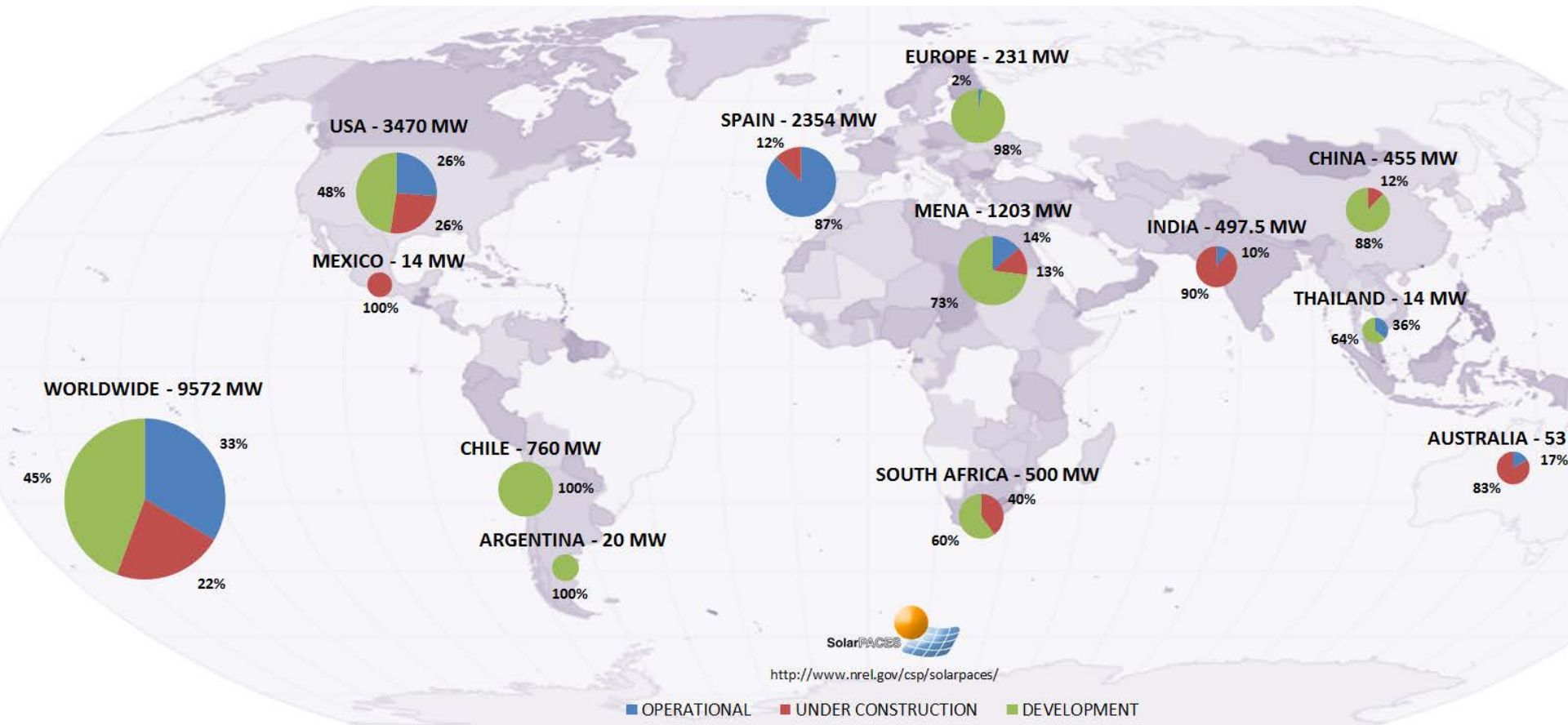
Status Date: February 26, 2013

### Background

Technology:	Power tower
Status:	Under construction
Country:	United States
City:	Tonopah
State:	Nevada
County:	Nye
Region:	Northern Nevada, northwest of Tonopah
Lat/Long Location:	38°14' North, 117°22' West
Land Area:	1,600 acres
Solar Resource:	2,685 kWh/m <sup>2</sup> /yr
Source of Solar Resource:	NREL Solar Power Prospector
Electricity Generation:	485,000 MWh/yr (Expected)
Contact(s):	<a href="#">Tom Georgis</a> ; <a href="#">Rob Howe</a>
Company:	<a href="#">SolarReserve</a>
Key References:	<a href="#">Press release</a>  <a href="#">Press release</a> 
Break Ground:	April 2011
Start Production:	October 2013
Construction Job-Years:	1500
Annual O&M Jobs:	200
PPA/Tariff Date:	December 22, 2009
PPA/Tariff Rate:	0.135 US\$ per kWh
PPA/Tariff Period:	25 years
Project Type:	Commercial



# Project Status October 2013

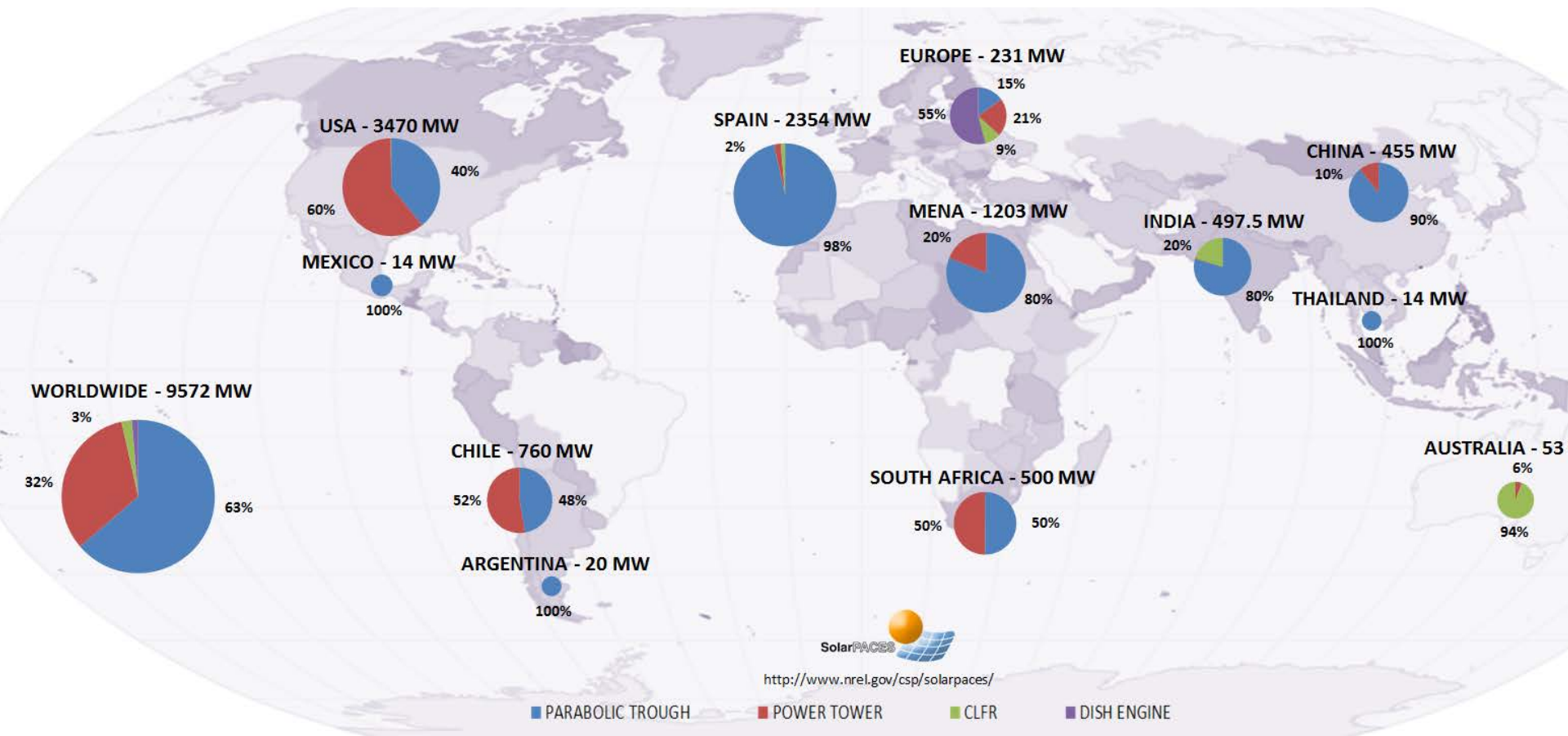


<http://www.nrel.gov/csp/solarpaces/>





# Technology Status October 2013



<http://www.nrel.gov/csp/solarpaces/>



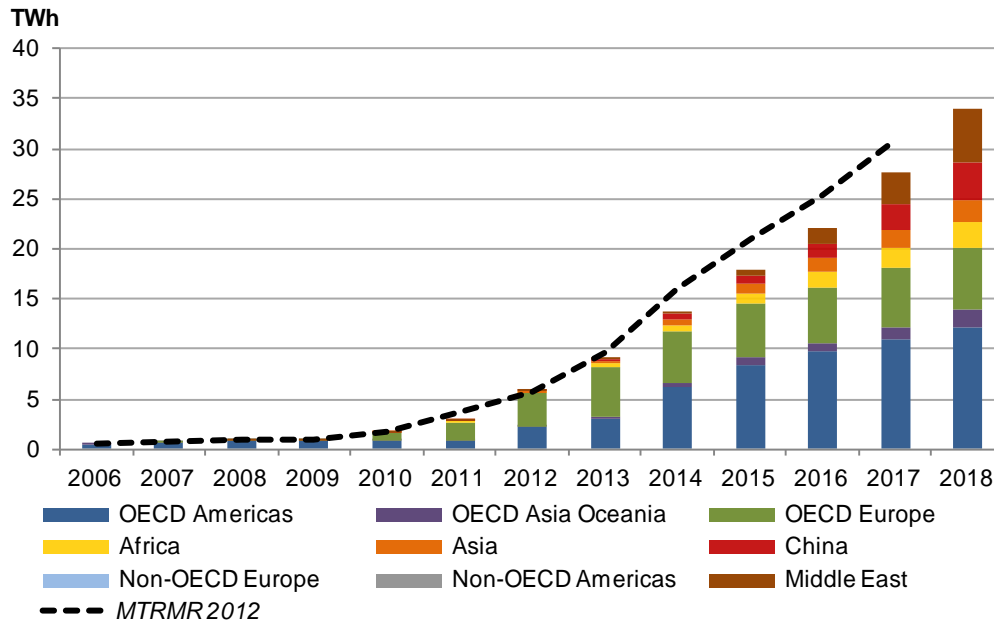
# CSP Marktwachstum

Das projizierte Wachstum der CSP Stromerzeugung ist weiterhin sehr stark, mit einer gewissen Verlangsamung in 2014-2016 gegenüber früheren Vorhersagen



Deutscher Industrieverband  
Concentrated Solar Power

## Projektion der CSP Stromerzeugung (TWh)



Quelle: IEA, MTRMR 2013

## Top 10 Länder für kumulierte installierte CSP Kapazität in 2020 (MW)

Spain	2206
United States	1973
South Africa	700
Morocco	480
China	318
India	378
Chile	340
Israel	231
United Arab Emirates	101
Saudi Arabia	100
Others	310
<b>Total</b>	<b>7138</b>

Quelle: Bloomberg New Energy Finance










# Regionale Treiber und Befähiger

Die Treiber und Befähiger für CSP Technologie sind unterschiedlich für jede Region



Deutscher Industrieverband  
Concentrated Solar Power

## Treiber

Environmental awareness / climate change	 
Export of REN	
Opportunity costs from subsidized Oil/Gas	
Portfolio standards, Directives (EU)	
Demand match in Grids with high REN share	 
Independence from Energy Import / growth with REN	 

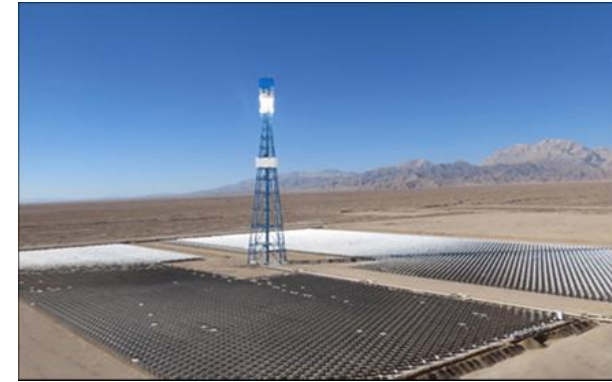
## Befähiger

FIT (Feed in Tariff)	
Governmental Loan Guaranties	
ODA (Official Development Assistance)	
Individually guaranteed PPAs	  



# CSP in China

- China has **5** solar thermal power systems in operation
- China has about **25** sets of solar thermal collecting experiment facilities,
- **14** companies that can produce parabolic trough receiver tube
- **4** companies that can mass produce trough glass reflector mirror,
- **2** companies can provide the EPC for tower type collector systems,
- **2** companies can produce turbine for CSP.

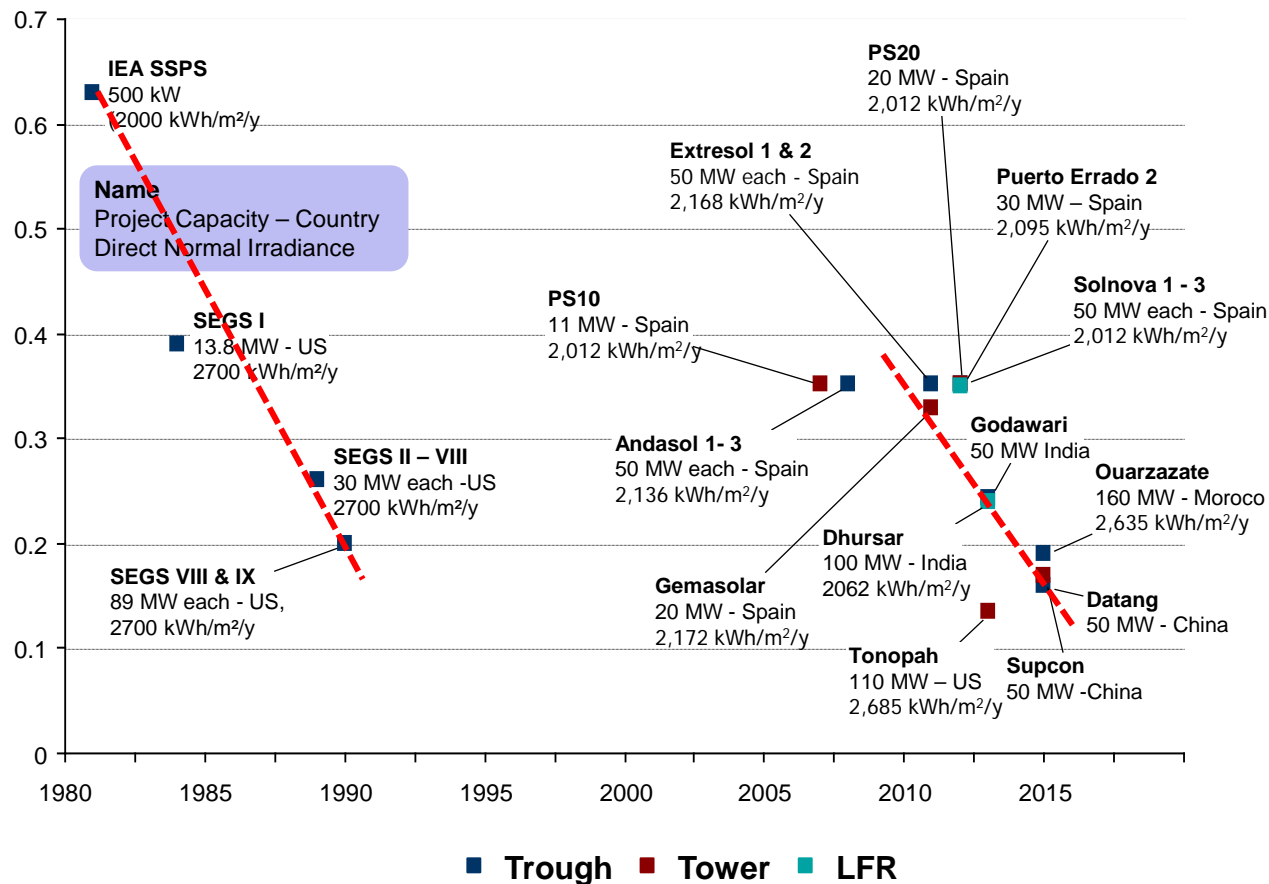


# Stromgestehungskosten



# Current levelised cost of electricity from CSP ranges from \$140/MWh to \$360/MWh, depending on location, technology, thermal storage size & competition

## ESTIMATED LCOE FOR EXISTING AND PROPOSED CSP PLANTS USD<sub>2010</sub> / kWh



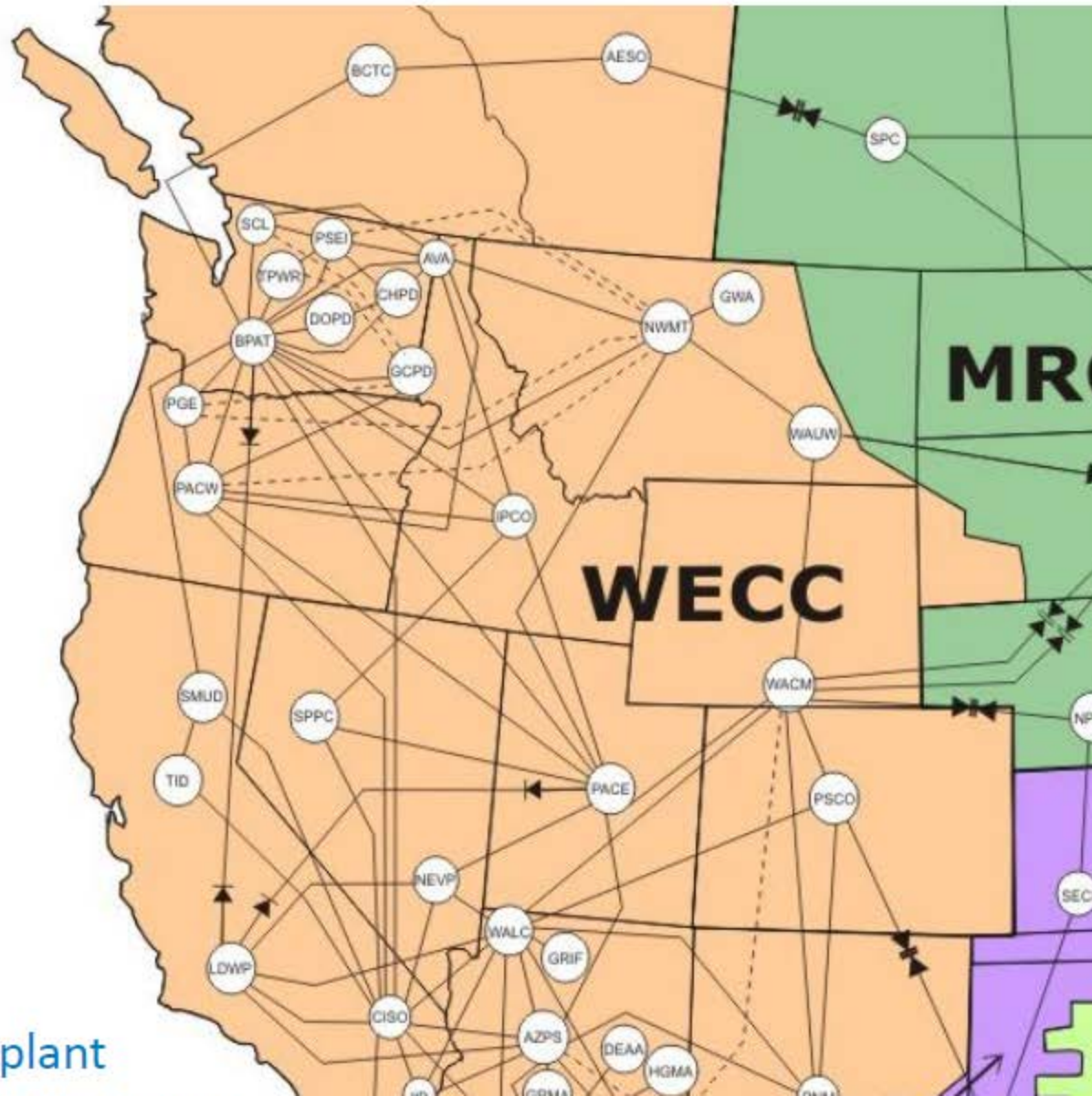
- Current levelised cost of electricity from CSP varies widely depending on project, concentrator technology and solar resource:
  - Solar tower LCOE is estimated to range from 140 \$/MWh and 270 \$/MWh
  - Parabolic trough LCOE is estimated to range from 150 \$/MWh and 300 \$/MWh
- The cost is highly dependent on the available sunlight and on storage, which dictate the capacity factor

Note LCOE for Levelised Cost of Electricity  
 Source: SBC Energy Institute Analysis based on IRENA (2012), "Renewable Energy Technologies: cost analysis series. Concentrating Solar Power", NREL SolarPaces database ([http://www.nrel.gov/csp/solarpaces/by\\_project.cfm](http://www.nrel.gov/csp/solarpaces/by_project.cfm)) and BNEF

Der Wert von Elektrizität....

Beispiel Kalifornien 32% Renewable Portfolio Standard

# Analyzed System



P. Denholm,  
The Value of  
Thermal Energy  
SolarPACES 2

Rest of West  
Electricity C  
Council (WE

- Simple plan
- performance
- Linear op

California:

- Detailed plant



# Operational Value Results

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PLEXOS generates hour sources of costs for system operation

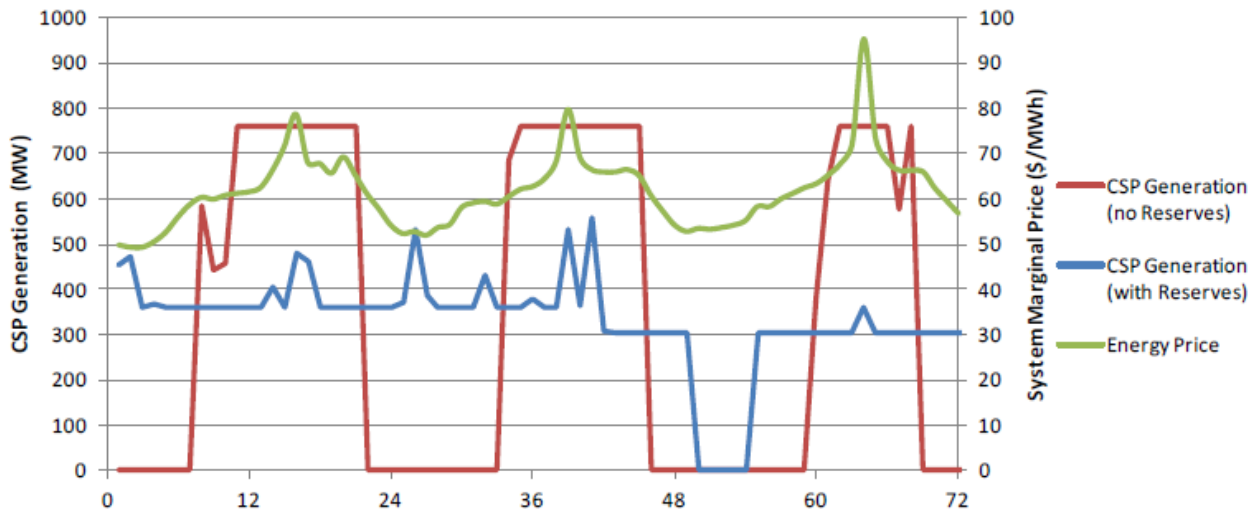
1. Operational fuel 5,6-6,3 \$/MBtU
2. Variable operations and maintenance (O&M)
3. Startup (fuel + start O&M)
4. Emissions 36 \$/t

Examining dispatch can explain the origin and difference of these costs.

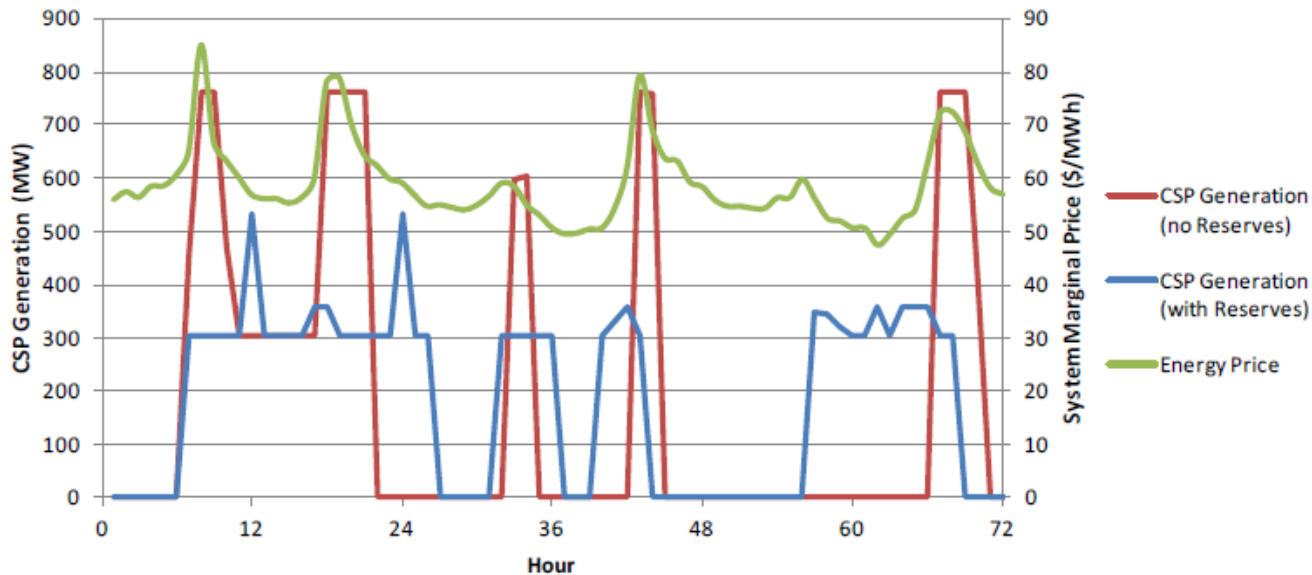
Four scenarios, each with an added plant producing approximately equivalent annual energy:

1. CSP plant with 6 hours of storage
  - 762 MW, SM = 2.0
  - Generates about 3,050 GWh, or enough to provide about 1.0 California demand
  - No change in reserve requirements
2. CSP with reserves
  - Same as before, but can provide regulation, load-following, a
3. Solar PV
  - 1548 MW
  - This plant also required additional reserves due to uncertain variability
4. Flat block (baseload) resource
  - 359 MW of constant output with zero fuel costs

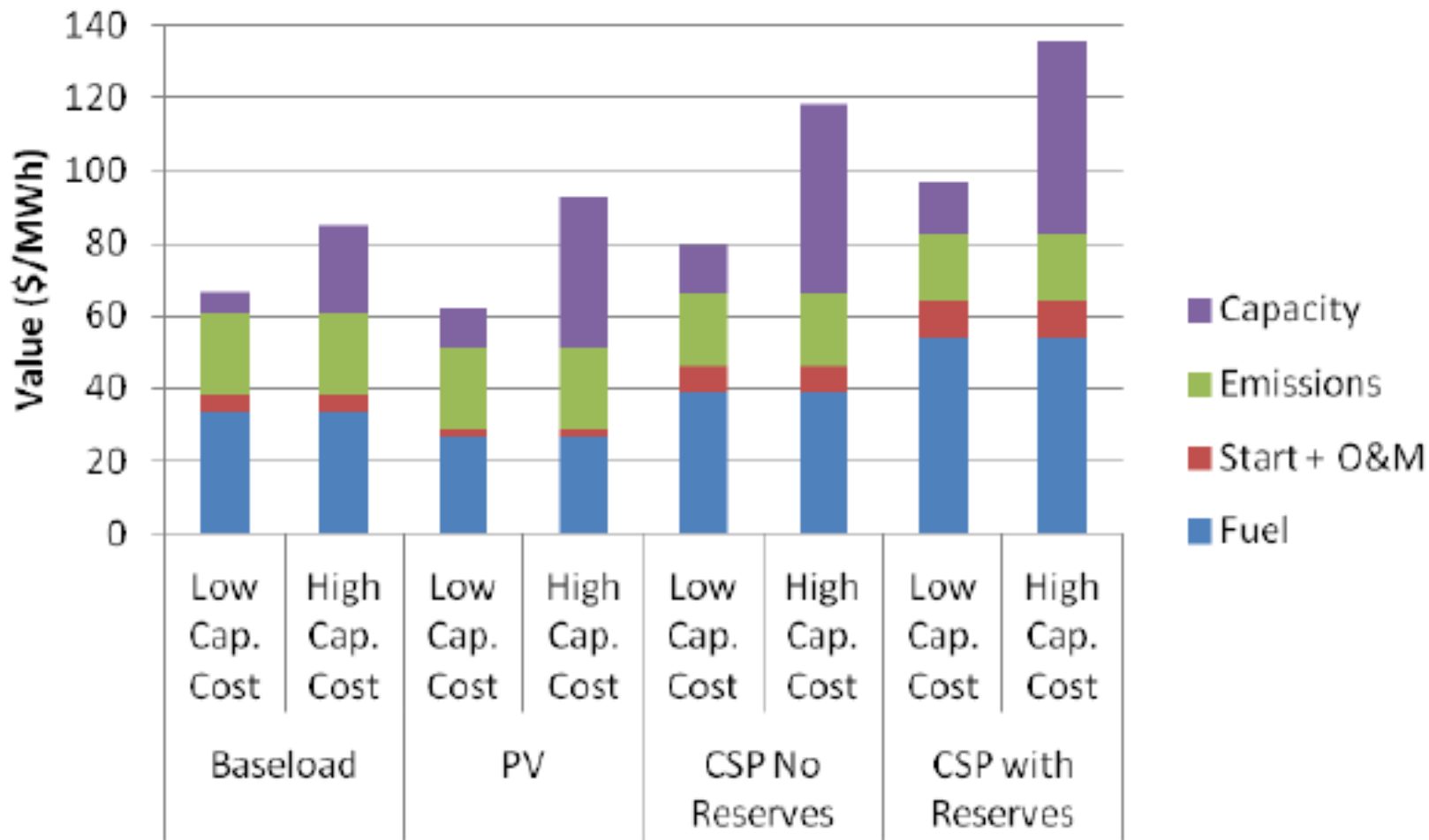
Chart  
Dispatch Strategien  
31



Sommer



Winter





Difference in Value per Unit of Delivered Energy for a CSP Plant Providing Reserves (\$/MWh)			
	Baseload	PV	CSP (no Reserves)
Fuel	20.1	24.9	15.1
Variable O&M	1.3	1.6	0.8
Start	4.6	7.0	2.7
Emissions	-3.6	-4.4	-1.8
Capacity (Low / High)	7.3 / 20.8	2.8 / 8.1	0 / 0
<b>Total (Low / High)</b>	29.8 / 50.6	<b>32.0 / 40.1</b>	16.8 / 16.8

3-4 cents higher value compared to PV

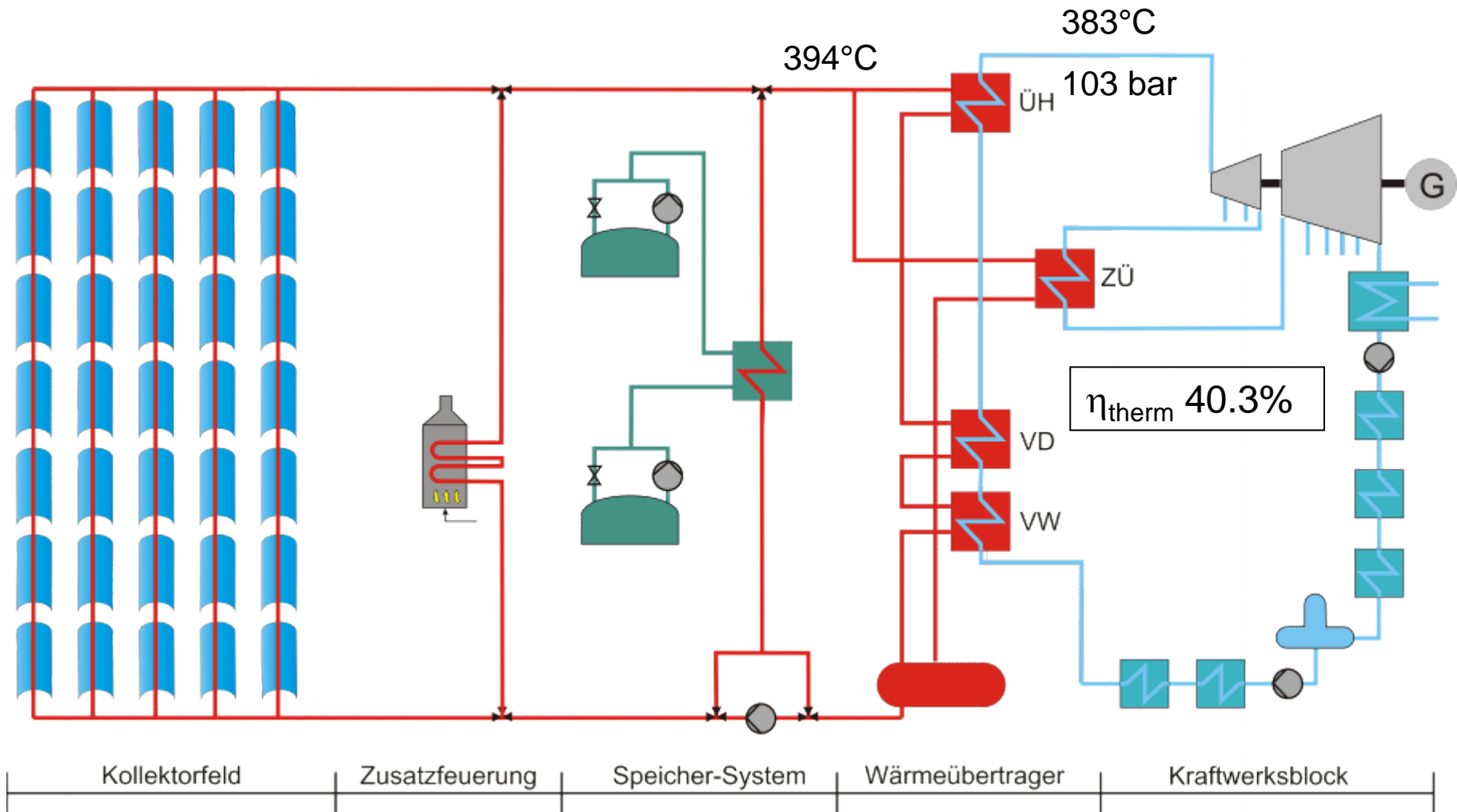
P. Denholm,  
**The Value of CSP  
 with Thermal Energy  
 Storage**  
**SolarPACES 2013**

# Ansätze zur Kostensenkung



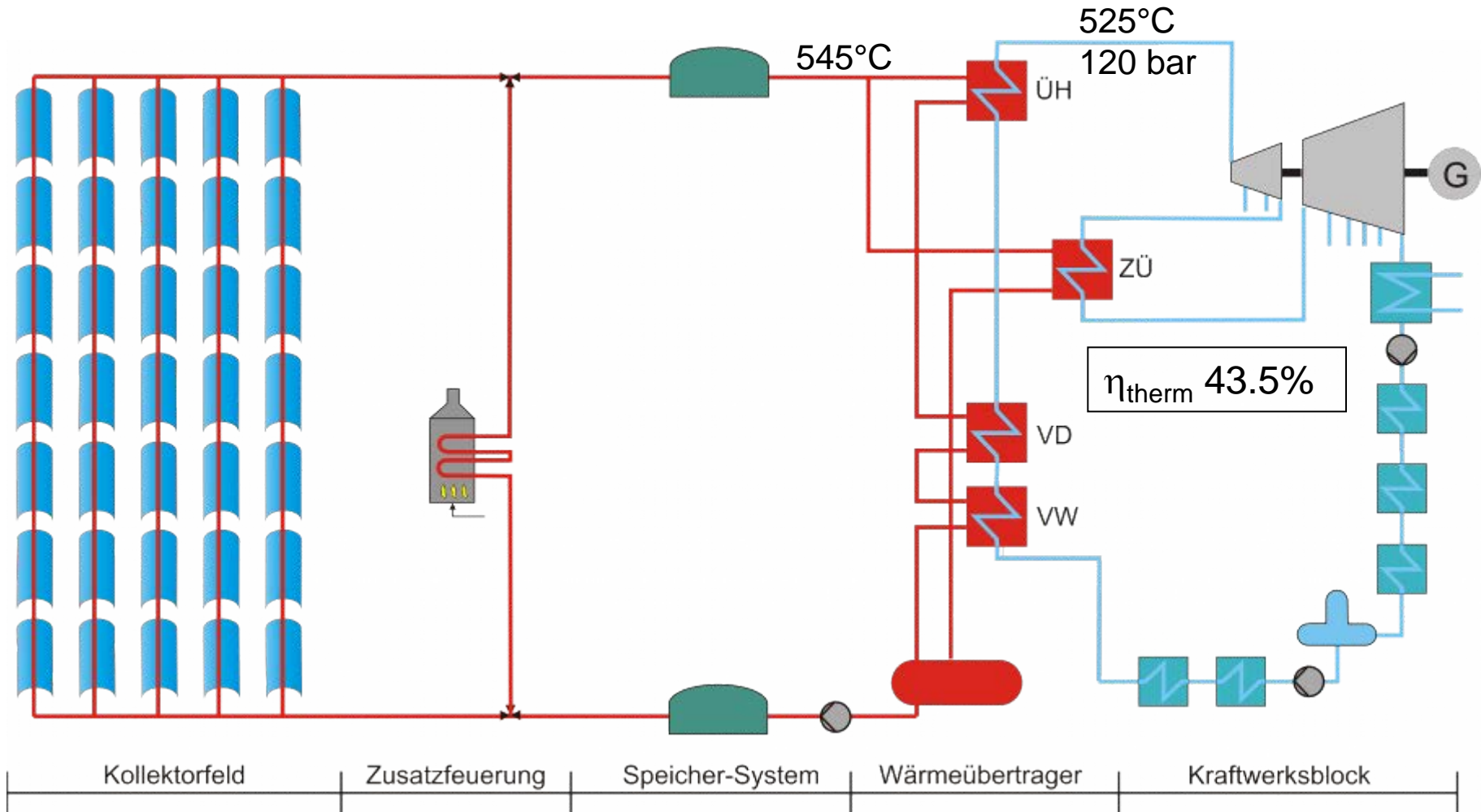
# Einfluss der oberen Prozesstemperatur

## Beispiel Parabolrinnenkraftwerk: Thermoöl 394°C



# Einfluss der oberen Prozesstemperatur

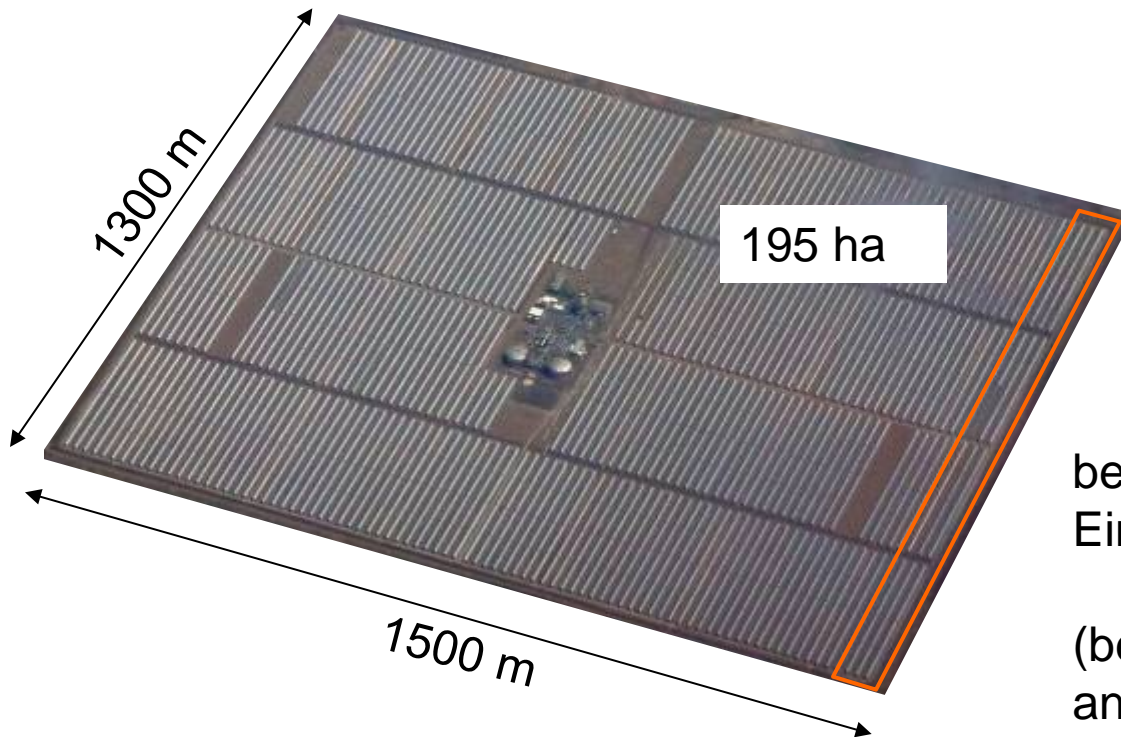
Beispiel Parabolrinnenkraftwerk: Salzsichelze 545°C





# Einfluss der oberen Prozesstemperatur

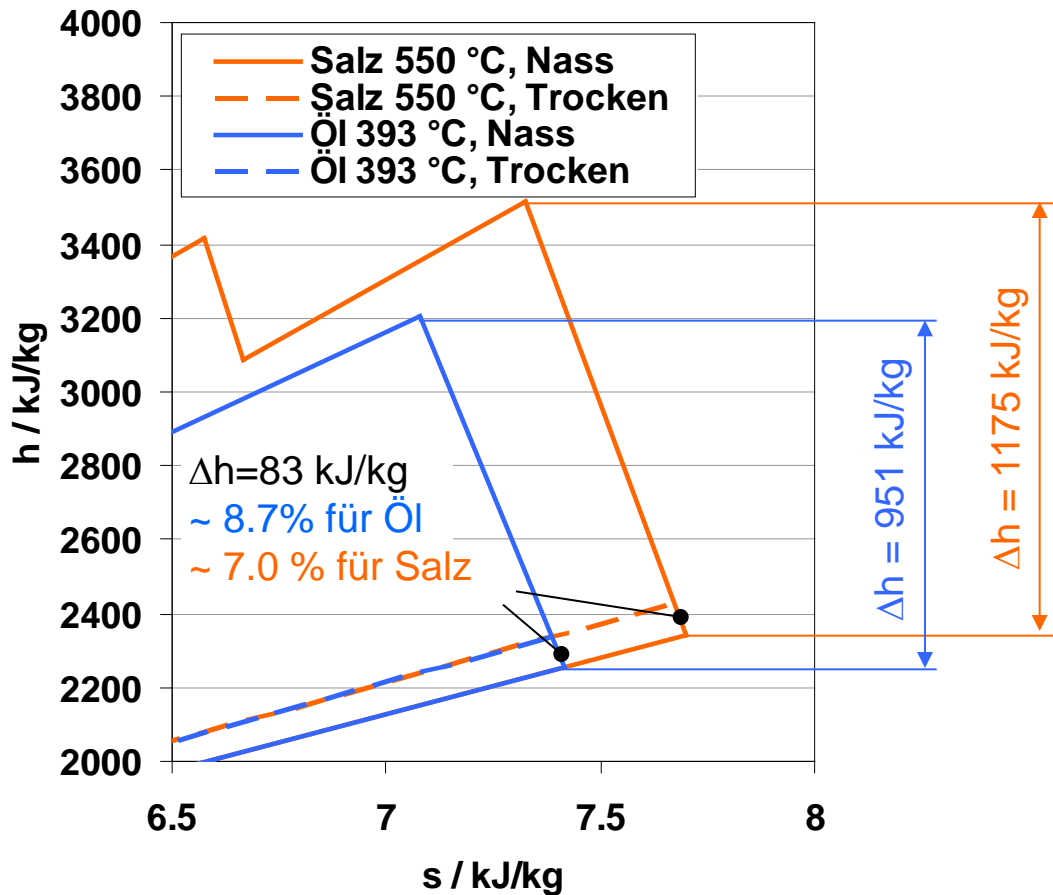
## Größenvergleich Solarfeld



bei Salz- statt Ölsystem  
Einsparung an Kollektorfläche  
~ 7-10%  
(bei gleichem Jahresertrag  
an einem guten Standort)

# Einfluss der oberen Prozesstemperatur

## Einbußen an der Niederdruckentspannung durch Trockenkühlung



Einfluß der Trockenkühlung  
auf thermischen Wirkungsgrad  
des Gesamtsystems:

Öl: - 5.3%  
Salz: - 4.4 %

Nasskühlung  $p_{\text{kond}}=47 \text{ mbar}$   
Trockenkühlung  $p_{\text{kond}}=100 \text{ mbar}$

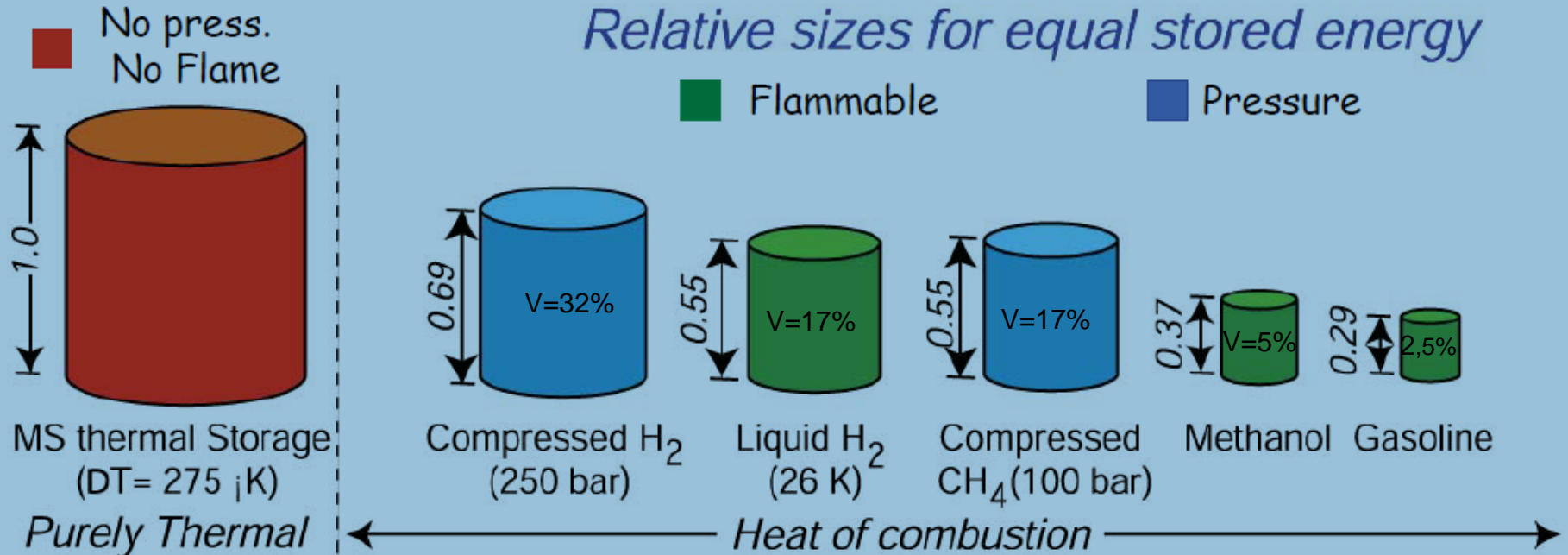
# Einfluss der oberen Prozesstemperatur

## Größenvergleich Speichersystem

Ölssystem

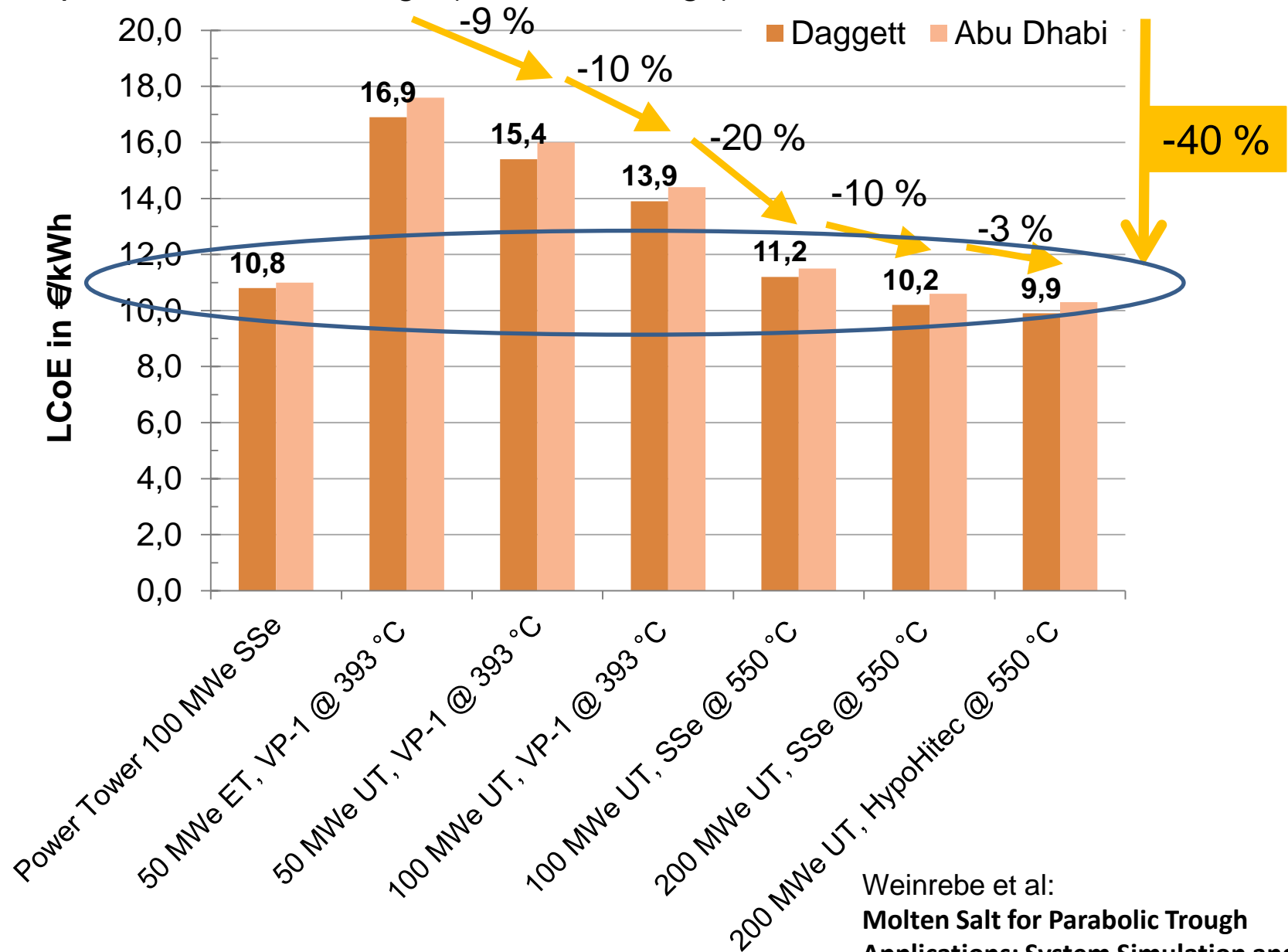
Salzsystem

*Relative sizes for equal stored energy*



Comparing to Hydro: Thermal storage efficiency per unit mass is equivalent to a **gravitational water drop height of 72.68 km!**

# Cost comparison Tower / Trough (Ultimate Trough) w/ Salt as HTF

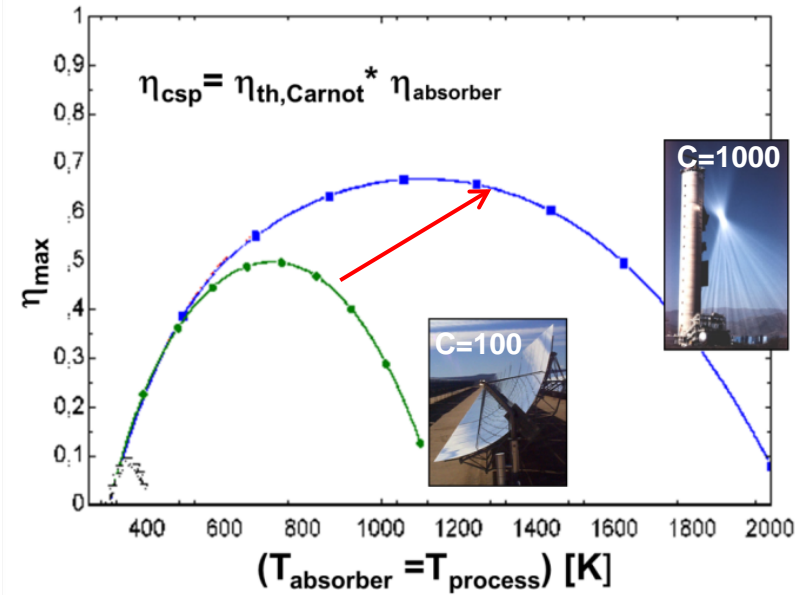


LCoE Results – Head to Head Race !

Weinrebe et al:  
**Molten Salt for Parabolic Trough Applications: System Simulation and Comparison with a Power Tower** 41  
 SolarPACES 2013



# Strategy and Approach



- **High Concentration + High Temperature = High Efficiency = Low Cost**
  - **Advanced heat transfer media** needed for:
    - high temperature operation
    - efficient storage integration
- to break today's **temperature limit of 550°C**

## Helmholtz funding for high risk / high reward approach:

- Tower systems using advanced **salt mixtures, liquid metals** or **solid particles** at  $T > 650^\circ\text{C}$  with  $\eta_{\text{sys}} > 20\%$
- Reduce uncertainty by gaining **scientific understanding of full system** to convince industry to engage in scale-up



# Key Scientific Questions and Topic Structure

## Subtopic 1

### Advanced Heat Transfer Media

Can molten salt mixtures, liquid metals or ceramic particles be used as efficient heat transfer media at  $T > 650^\circ$  to achieve  $\eta_{\text{sys}} > 20\%$  ?

## Subtopic 2

### Impact of Desert Environment

Is the concept fit to be operated for  $> 20$  years in a desert environment?

# Key Scientific Questions and Topic Structure



**Target 2019:**

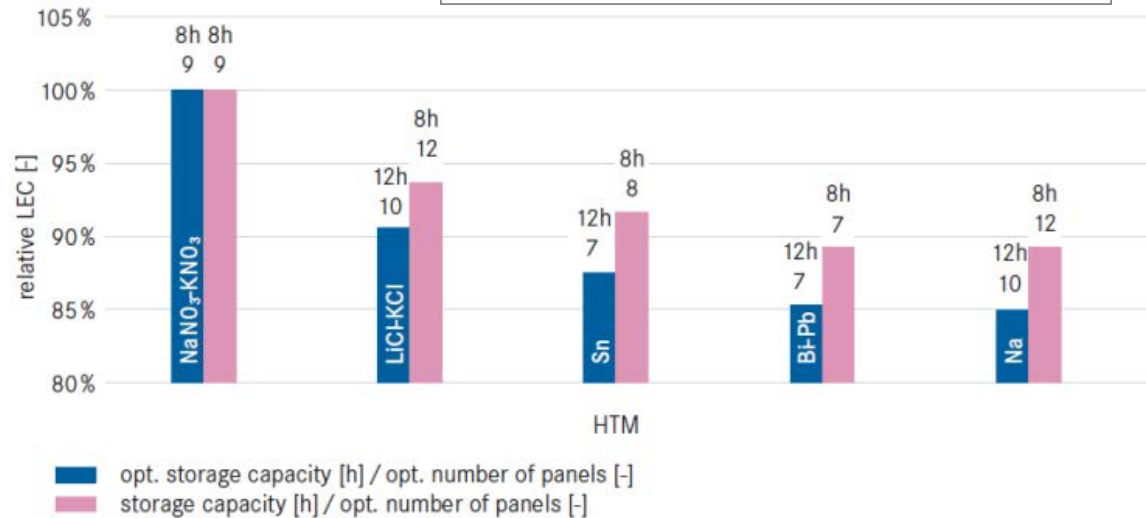
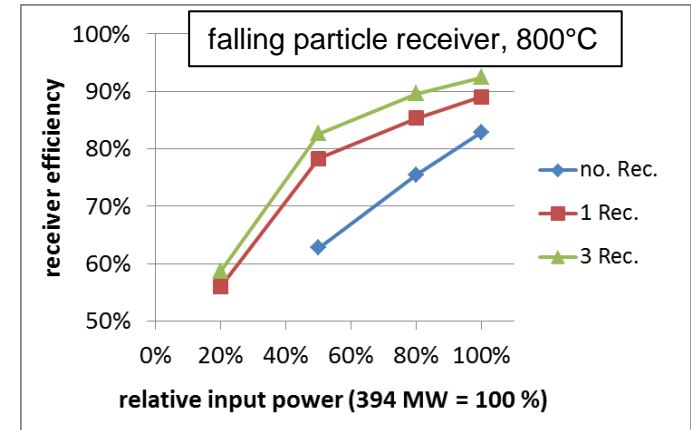
**Proof of concept in 100 - 500 kW scale as a basis for tech-transfer**

# Subtopic 1 - Advanced Heat Transfer Media

Can molten salt mixtures, liquid metals or ceramic particles be used as efficient heat transfer media at  $T > 650^\circ$  to achieve  $\eta_{\text{sys}} > 20\%$  ?

## Achievements in POF II

- System models show high efficiency potential
- results in lower LCOE



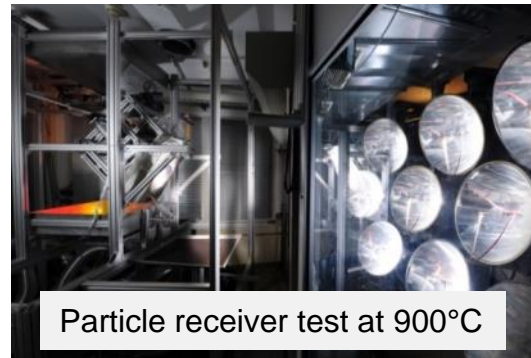


# Subtopic 1 - Advanced Heat Transfer Media

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## Achievements in POF II

- System models show high efficiency potential
- Prototype of particle receiver prove feasibility in 10 kW scale up to  $900^\circ\text{C}$

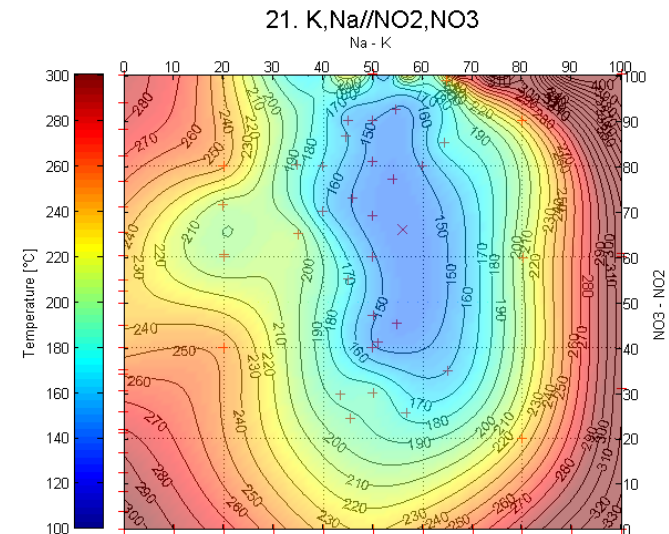


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- Suitable salt mixtures identified

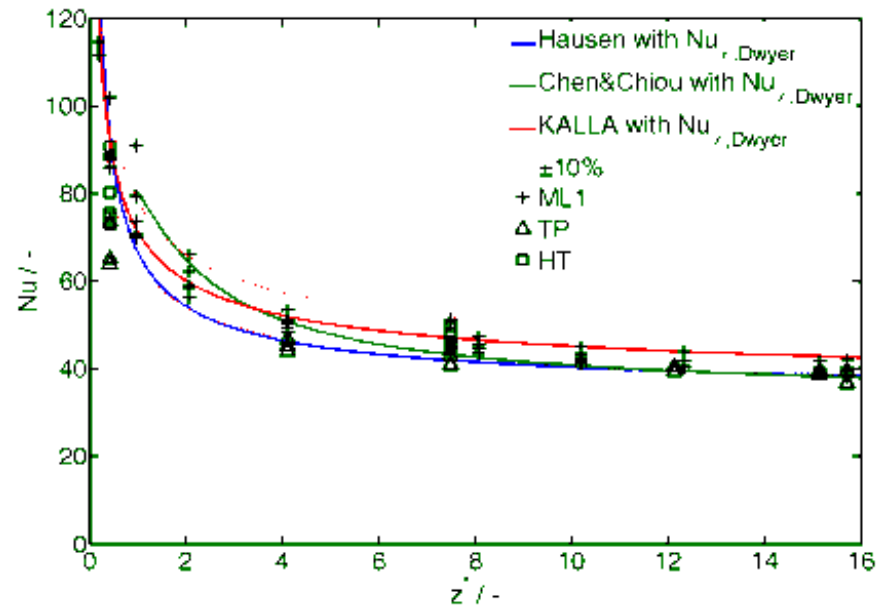


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## Achievements in POF II

- System models show high efficiency potential
- Prototype of particle receiver prove feasibility in 10 kW scale up to  $900^\circ\text{C}$
- Suitable salt mixtures identified
- Heat transfer correlations for channel/bundle flows with up to 500 kW in PbBi established



# Subtopic 1 - Advanced Heat Transfer Media

Can molten salt mixtures, liquid metals or ceramic particles be used as efficient heat transfer media at  $T > 650^\circ$  to achieve  $\eta_{\text{sys}} > 20\%$  ?

## Goals and milestones



- 10 kW Receiver and auxiliaries design, built and tested for all fluids

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Can molten salt mixtures, liquid metals or ceramic particles be used as efficient heat transfer media at  $T > 650^\circ$  to achieve  $\eta_{\text{sys}} > 20\%$  ?

## Goals and milestones

- 10 kW Receiver and auxiliaries design, built and tested for all fluids
- Evaluation of degradation effects on structural materials on all HTM



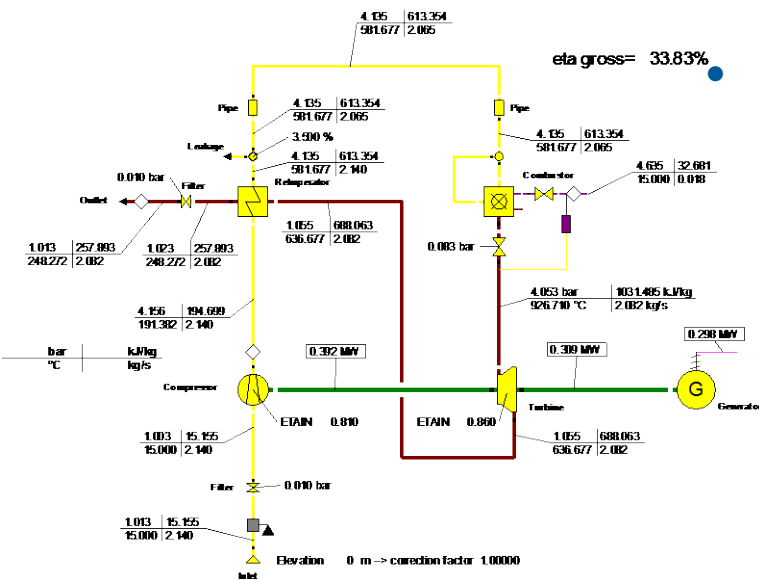


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Can molten salt mixtures, liquid metals or ceramic particles be used as efficient heat transfer media at  $T > 650^\circ$  to achieve  $\eta_{\text{sys}} > 20\%$  ?

## Goals and milestones

- 10 kW Receiver and auxiliaries design, built and tested for all fluids
- Evaluation of degradation effects on structural materials on all HTM



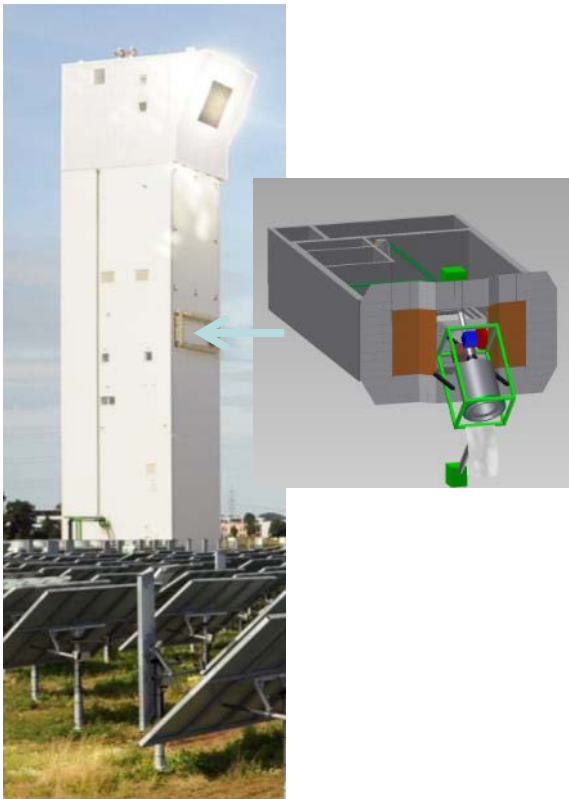
- System modelling to understand performance and operation constraints and select most promising options

# Subtopic 1 - Advanced Heat Transfer Media

Can molten salt mixtures, liquid metals or ceramic particles be used as efficient heat transfer media at  $T > 650^\circ$  to achieve  $\eta_{\text{sys}} > 20\%$  ?

## Goals and milestones

- 10 kW Receiver and auxiliaries design, built and tested for all fluids
- Evaluation of degradation effects on structural materials on all HTM
- System modelling to understand performance and operation constraints and select most promising options
- Design and Test of 100- 500 kW pilot scale installation

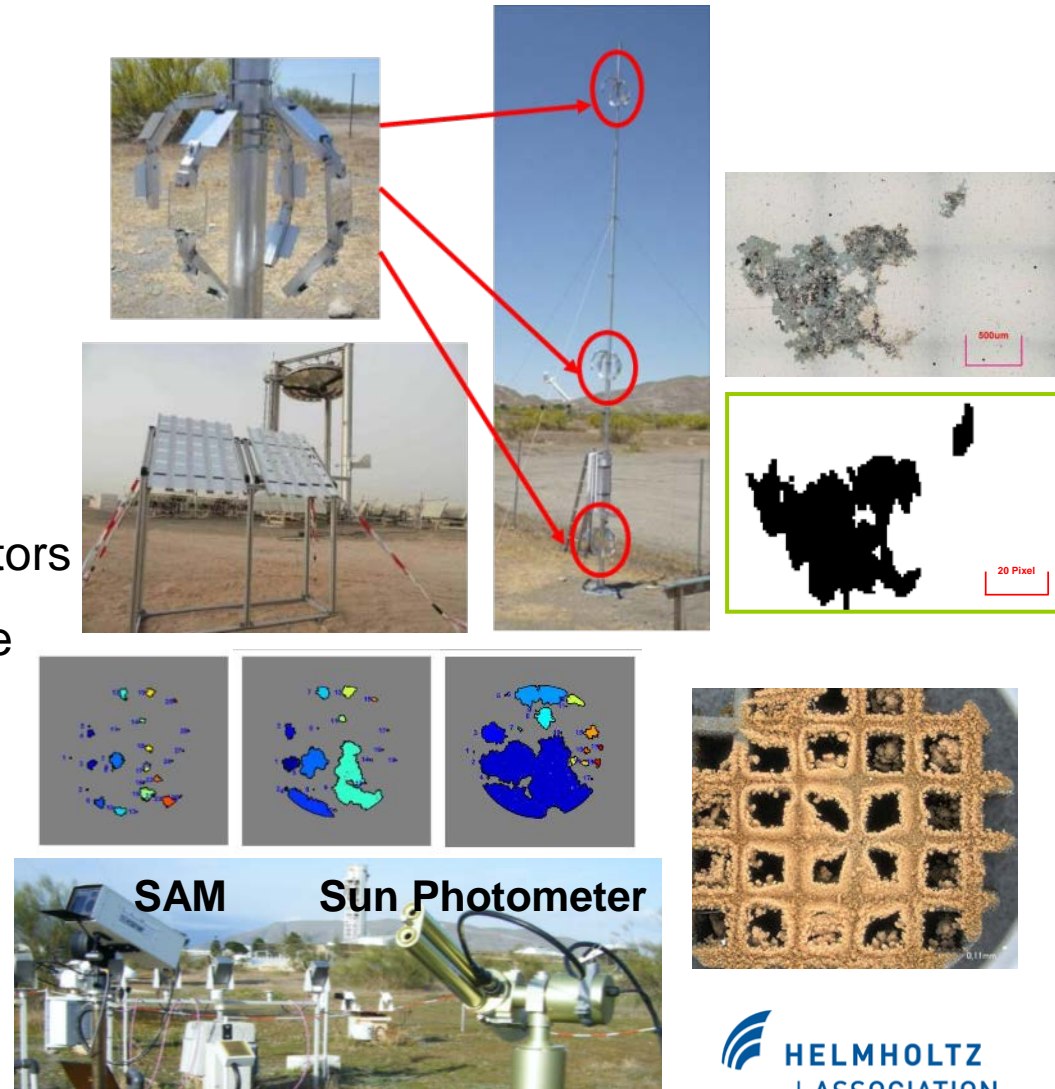


# Subtopic 2 - Impact of Desert Environment

Is the concept fit to be operated for > 20 years in a desert environment?

## Achievements in POF II

- Soiling and degradation characterization methods developed and installed at 10 different desert sites
- Accelerated aging procedures developed for aluminum reflectors
- Sunshape evaluation reference system developed
- Impact of dust on high temperature ceramics characterized



# Subtopic 2 - Impact of Desert Environment

Is the concept fit to be operated for > 20 years in a desert environment?

## Goals and milestones

- Influence of aerosols on optical plant performance with site specific sunshape and extinction data

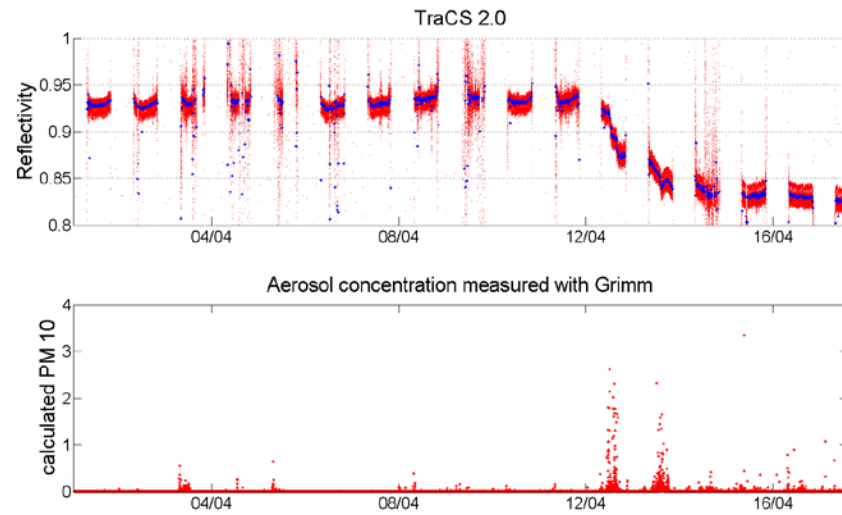


# Subtopic 2 - Impact of Desert Environment

Is the concept fit to be operated for > 20 years in a desert environment?

## Goals and milestones

- Influence of aerosols on optical plant performance with site specific sunshape and extinction data
- Quantification of soiling effects



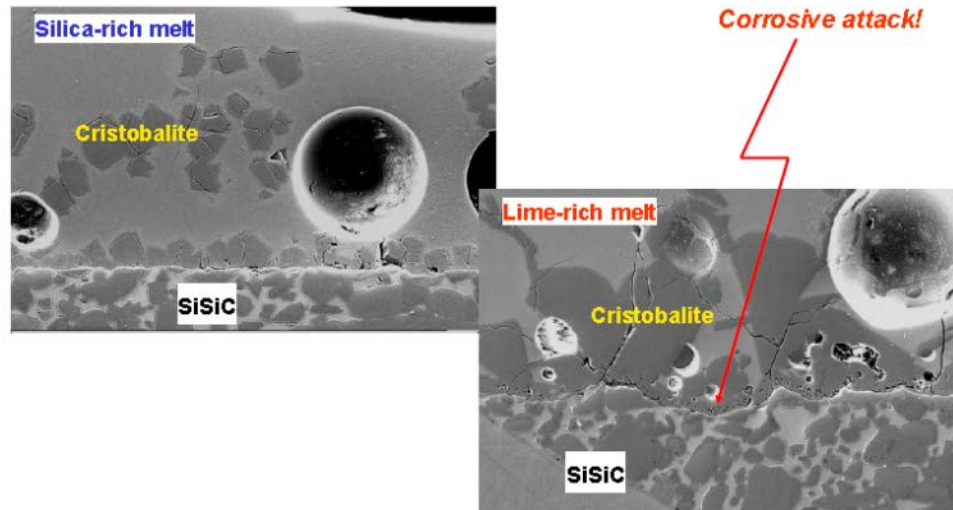


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Is the concept fit to be operated for > 20 years in a desert environment?

## Goals and milestones

- Influence of aerosols on optical plant performance with site specific sunshape and extinction data
- Quantification of soiling effects
- Impact of dust on abrasion and corrosion of structural material

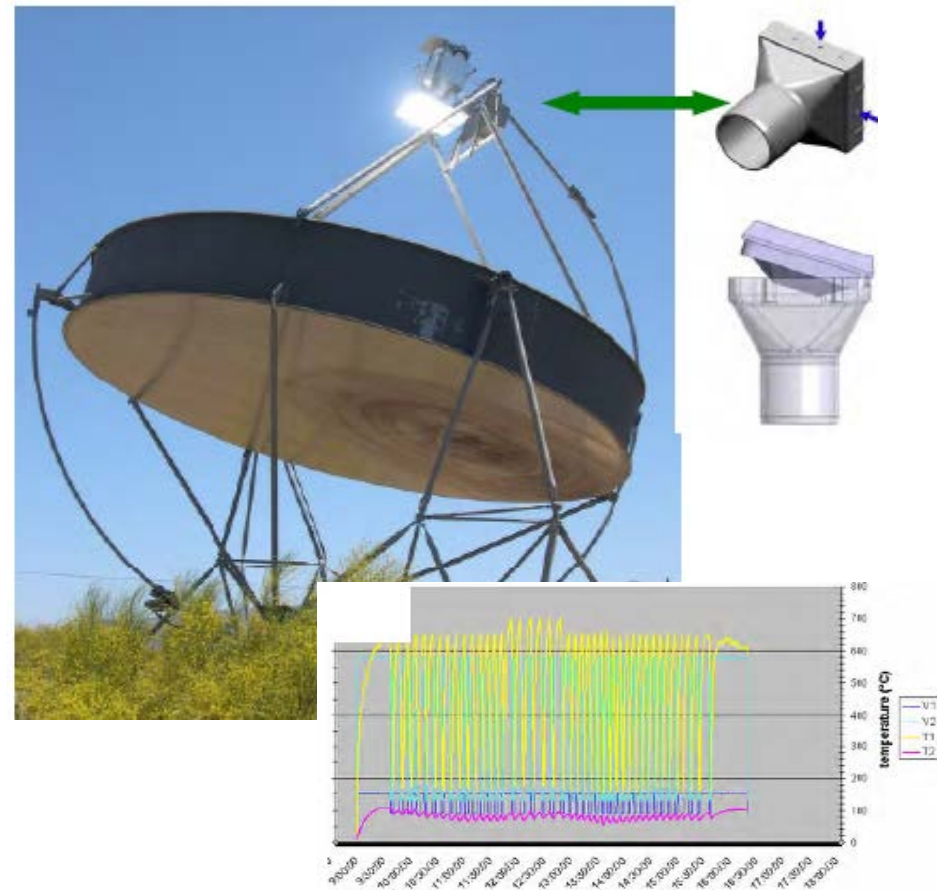


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## Goals and milestones

- Influence of aerosols on optical plant performance with site specific sunshape and extinction data
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- Impact of dust on abrasion and corrosion of structural material
- Accelerated aging methods for structural outdoor materials (high temperature)

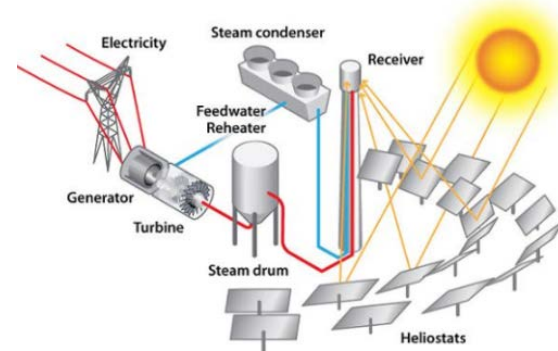


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Is the concept fit to be operated for > 20 years in a desert environment?

## Goals and milestones

- Influence of aerosols on optical plant performance with site specific sunshape and extinction data
- Quantification of soiling effects
- Impact of dust on abrasion and corrosion of structural material
- Accelerated aging methods for structural outdoor materials (high temperature)
- Simulation model for life time plant performance including soiling and degradation

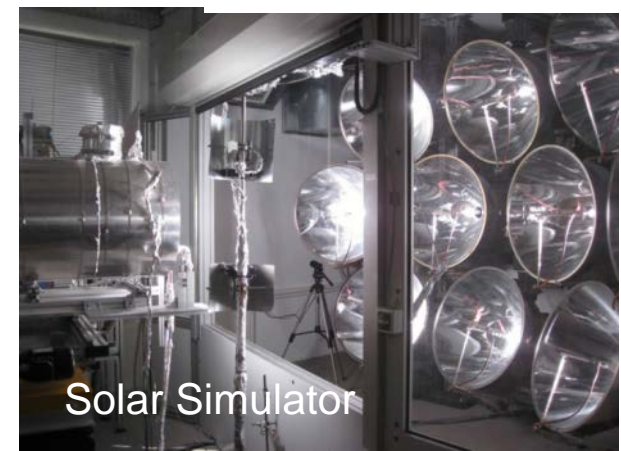




# Large scale facilities



Investment Proposal  
High Efficiency High  
Temperature Receiver  
System (HEHTRES)  
≈ 500 kW<sub>th</sub> Pilot



# Cooperation

## Topic: Thermal Storage (SCI)

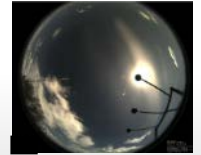
(Allied Partner, 16 FTE)

- Molten salt composition and degradation
- Liquid Metal storage integration
- Particle Heat Exchanger



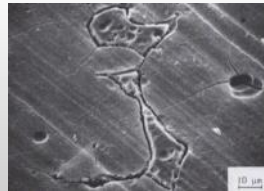
## CIEMAT

- Meteorological analysis
- Durability of key components



## Topic: Methods for Material Development (EMR)

- Corrosion and degradation of structural materials at high temperature



## NREL

- Atmospheric attenuation
- Soiling on components
- Modelling of mirror corrosion



## Programme TIS

- Value of thermal storage to the grid system in different scenarios



## Sandia

- Particle receiver development
- Receiver simulation tools
- Analysis of particle attrition

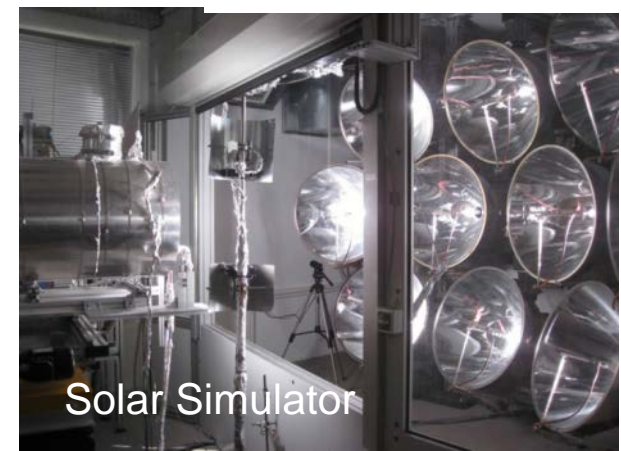




# Large scale facilities



Investment Proposal  
High Efficiency High  
Temperature Receiver  
System (HEHTRES)  
 $\approx 500 \text{ kW}_{\text{th}}$  Pilot



# Conclusions

- High **risk/high reward** research proposal to **enable breakthrough technology** that can achieve **>20% annual system efficiency** and efficient storage integration
- **Liquid metal competences** and budget from **Nuclear Safety Programme** integrated
- Synergies through **allied partners** from SCI Programme Topic “**Thermal Storage**”
- **Materials competences** integrated from EMR Topic “**Methods and Concepts for Material Development**”
- Leverage through **international co-operation** (CIEMAT, NREL, Sandia)
- Use of existing **large scale facilities**
- **Proof of concept** planned in  $\approx 500$  kW scale as a basis for **Tech-Transfer** (HEHTRES - Investment Proposal)

**Vielen Dank für die Aufmerksamkeit**

Und hier noch ein Hinweis.....



# Mitglieder

Der Verband der Deutschen CSP umfasst aktuell 30 Mitgliedsunternehmen



Deutscher Industrieverband  
Concentrated Solar Power

**ABENGOA SOLAR**



**LEONI**



M+W GROUP

