

**The Joint German-Jordanian Workshop 2012
Amman February 27th – 29th**

The El-Borma ISCCS Case Study

Matthias Günther, Jürgen Dersch, Thomas Fend, (DLR)



Outline

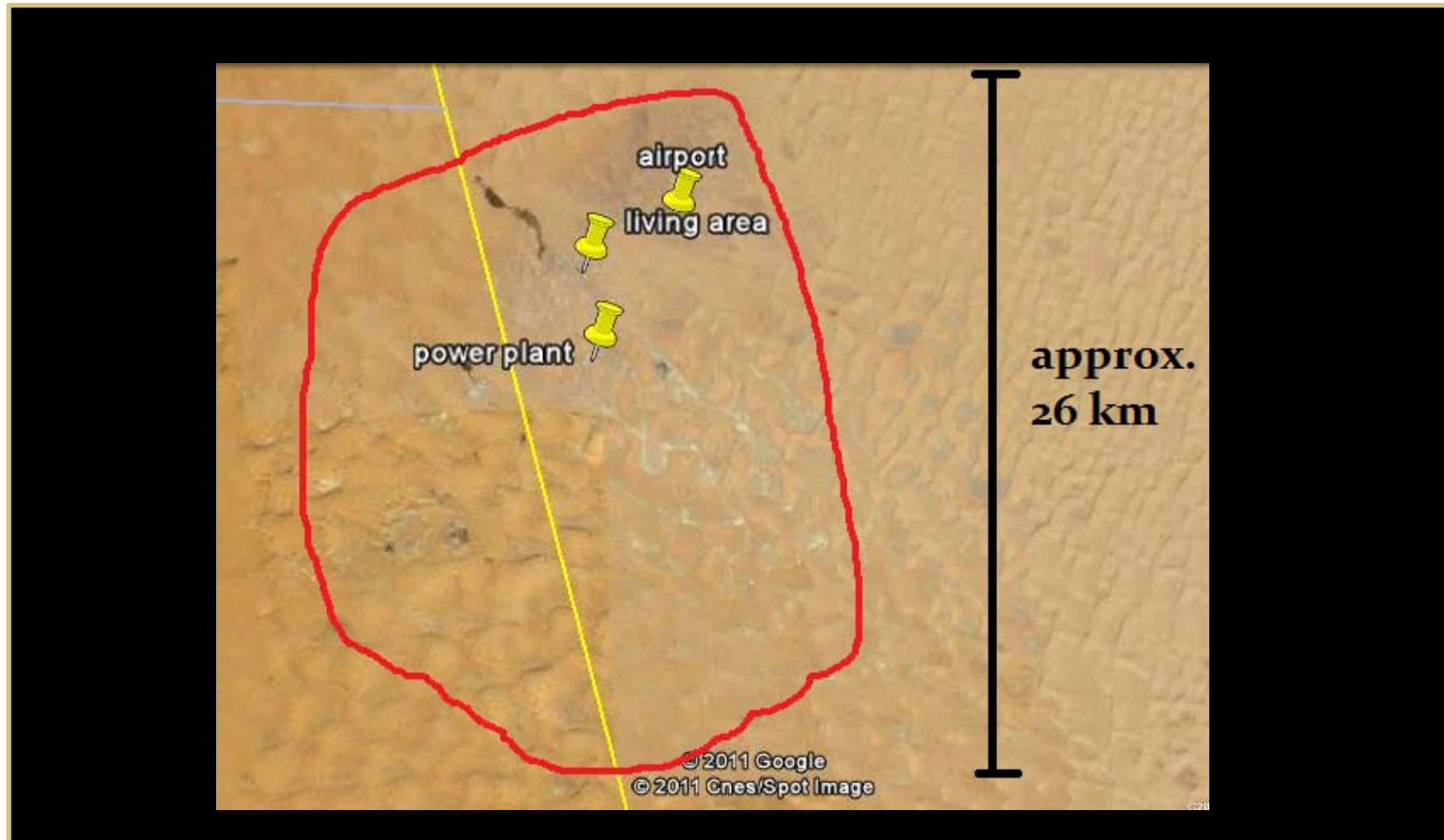
- 1. The El Borma Oil-Field and its Current Power Supply**
- 2. The Future Concept**
- 3. Methodology**
- 4. Results**
- 5. Conclusions**

The El Borma Oilfield



- binational oilfield in Tunisia and Algeria
- biggest one in Tunisia
- utilization since 1966
(peak extraction 1985: 70 Tb/d, today: 10 Tb/d)
- secondary extraction
- 2010 concession extended to 2043
- electricity supply with own power station

The El Borma Oilfield



Stakeholders



SITEP (Société Italo-Tunisienne d'Exploitation Pétrolière)

operating company, belongs to ENI and the state of Tunisia



STEG (Société Tunisienne d'Electricité et du Gaz)

national utility



الشركة التونسية للكهرباء والغاز للطاقات المتجددة
STEG Energies Renouvelables

STEG ER (STEG Energies Renouvelables)

Founded in May 2010, co-ordinates the Tunisian Solar Plan



ENI

Italian Oil and Gas enterprise

The Existing Power Supply

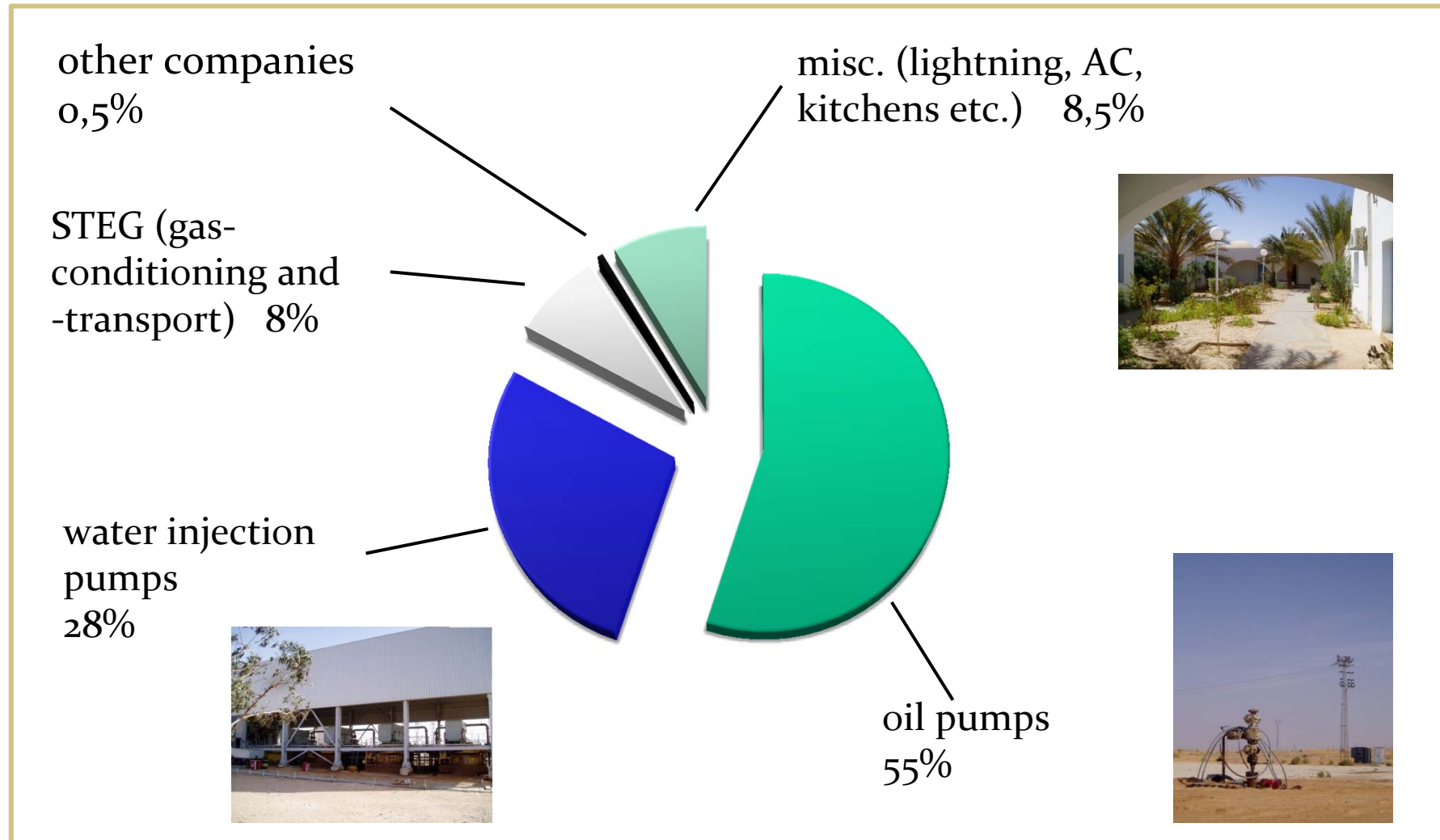
- commissioning: 1979/1980
(Fiat)
- 3 gas turbines à 13,5 MW
(2 in operation, 1 in stand-by)
- efficiency: 20-21%



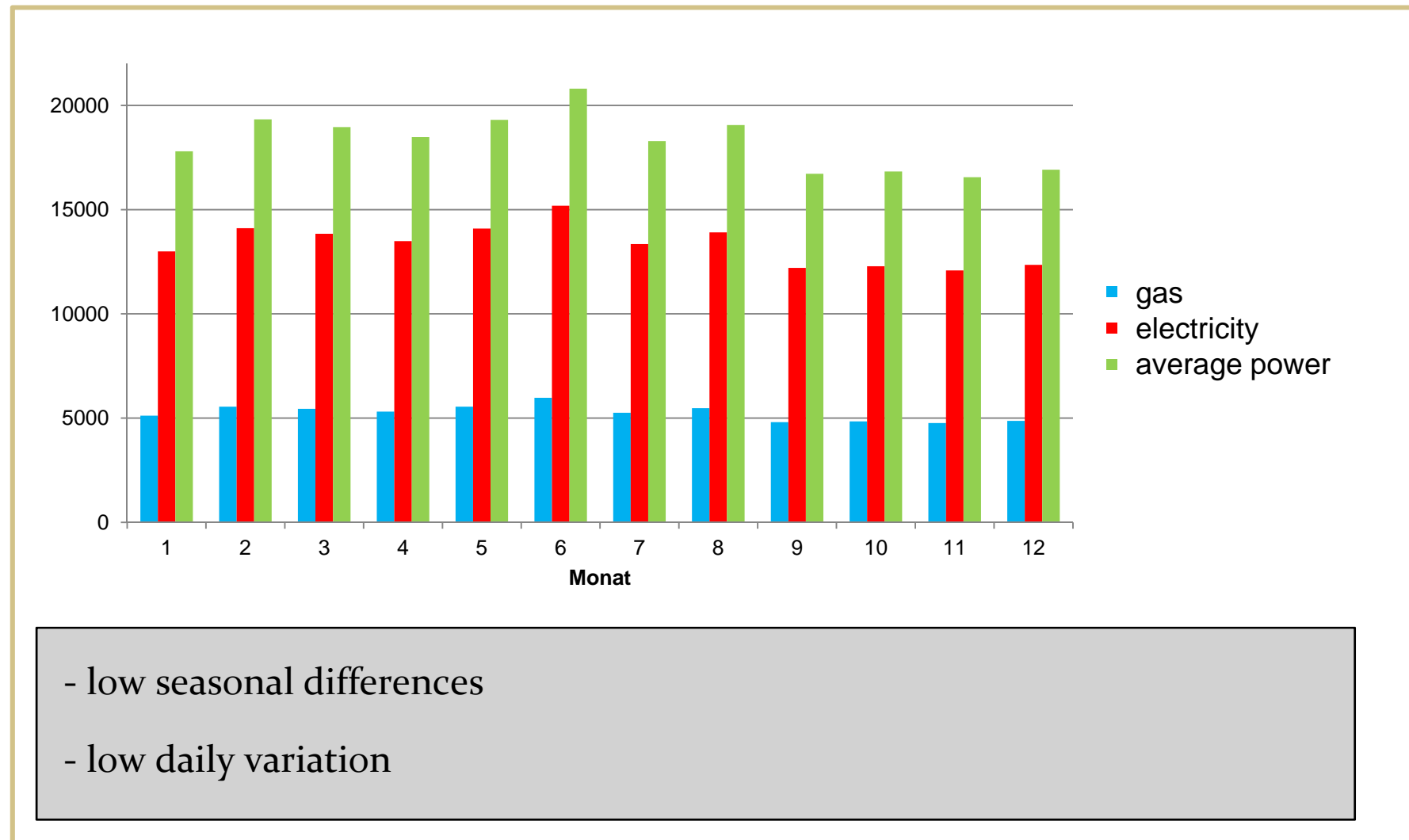
11 kV-Grid with 114 km total length



Consumers (2009)



Load Distribution (2009)





1. The El Borma Oil-Field and its Current Power Supply

2. The Future Concept

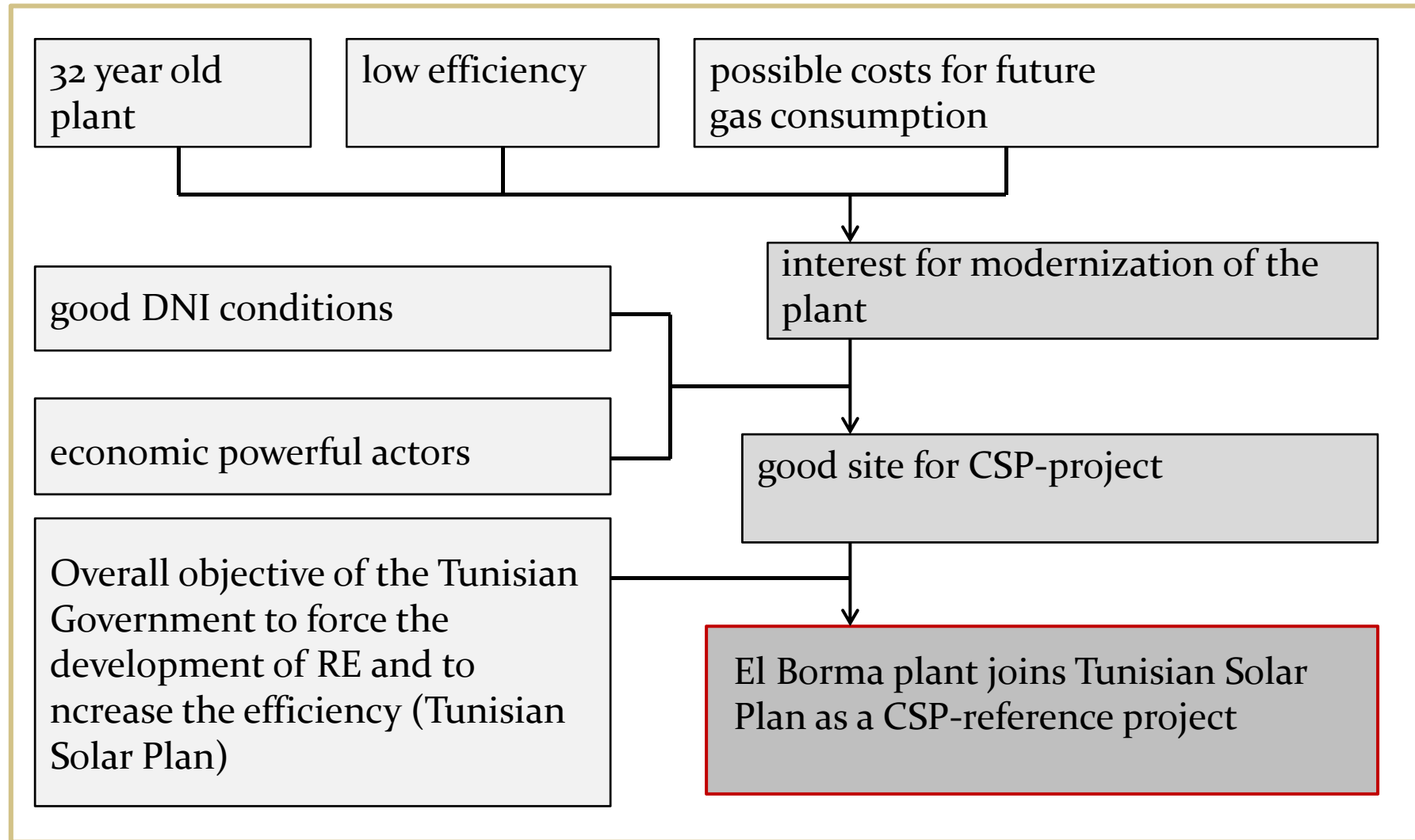
3. Methodology

4. Results

5. Conclusions



Future Plans for the El Borma Electricity Supply



The ISCCS El Borma as part of the Tunisian Solar Plan

TSP: 40 Projects in 5 groups:

1. Solar Energy (17)
2. Wind Energy (3)
3. Energy efficiency (7)
4. others (7)
5. Studies and realization of the TSP (6)

PROJECT SHEET N° 14

Construction of a 44 MW capacity solar-gas combine CSP plant

Subject

This project consists in the construction of a 44 MW capacity solar-gas combine CSP plant (39 MW gas and 5 MW solar) at the oil station of EL BORMA by the Tunisian-Italian Oil Company (SITEP).

Objectives & Outcomes

Use of solar energy for power production in the oil station of EL BORMA.

Project proponent

Tunisian-Italian Oil Company (SITEP).

Project cost

Estimated cost for the solar component: 87 MTND (japanese grant).

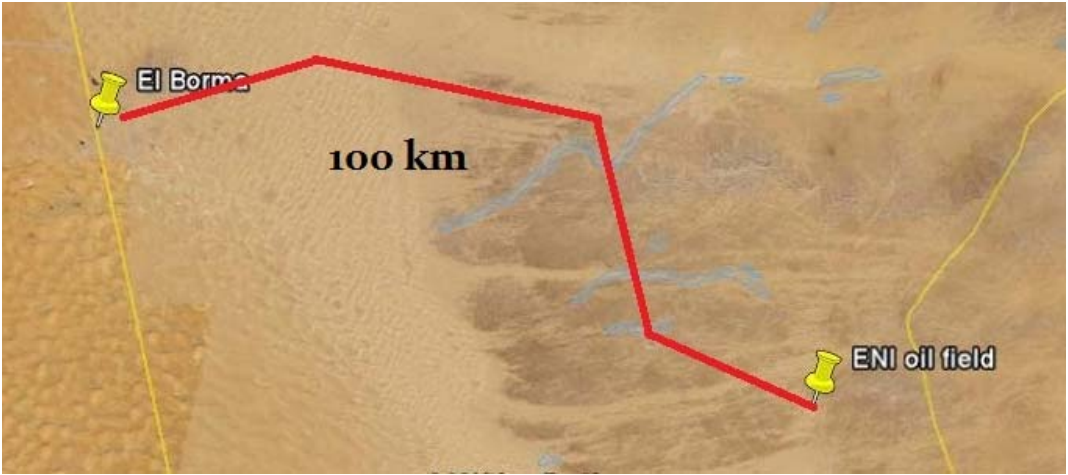
Expected energy saving

3,3 Ktoe / year.

CDM

CDM proceeds: 0,16 MTND / year, that is, 7750 t CO₂ avoided / year.

Future Power Requirements

22 MW	present maximum load of the El Borma Oil field
+ 8 MW	additional demand STEG (expansion of the gas-pipeline capacities)
+ 13 MW	ENI's additional demand for a second oil-field
<hr/> 43 MW <hr/>	 <p>The map shows a red line representing a pipeline route between two locations marked with yellow pushpins: 'El Borma' on the left and 'ENI oil field' on the right. A distance of '100 km' is indicated between the two points. The background is a satellite-style map of a desert region.</p>

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Parabolic Trough or Solar Tower?

Preconditions:

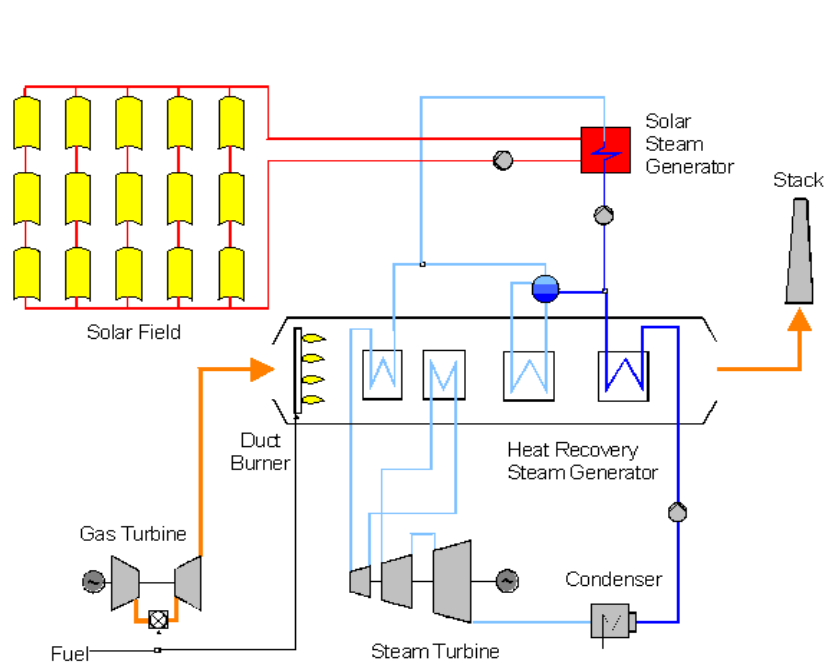
- ISCCS with solar input into steam cycle
- total power: 43 MW
- maximum solar contribution: 5 MW_{el}

Calculation of the fuel savings by the generation of solar heat and solar generated electricity

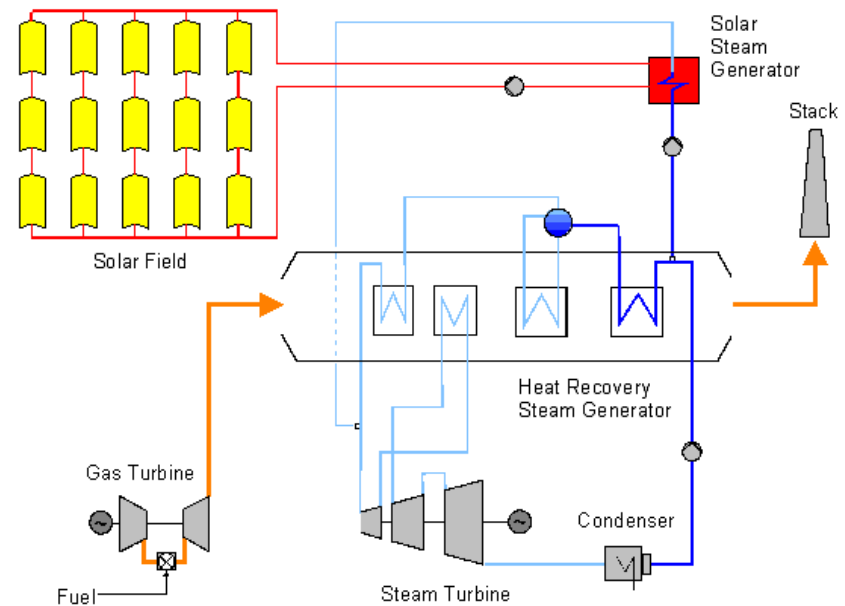
↳ comparison of tower or trough solution

ISCCS-Configuration

solare backing of the evaporator



parallel solar generation of live steam

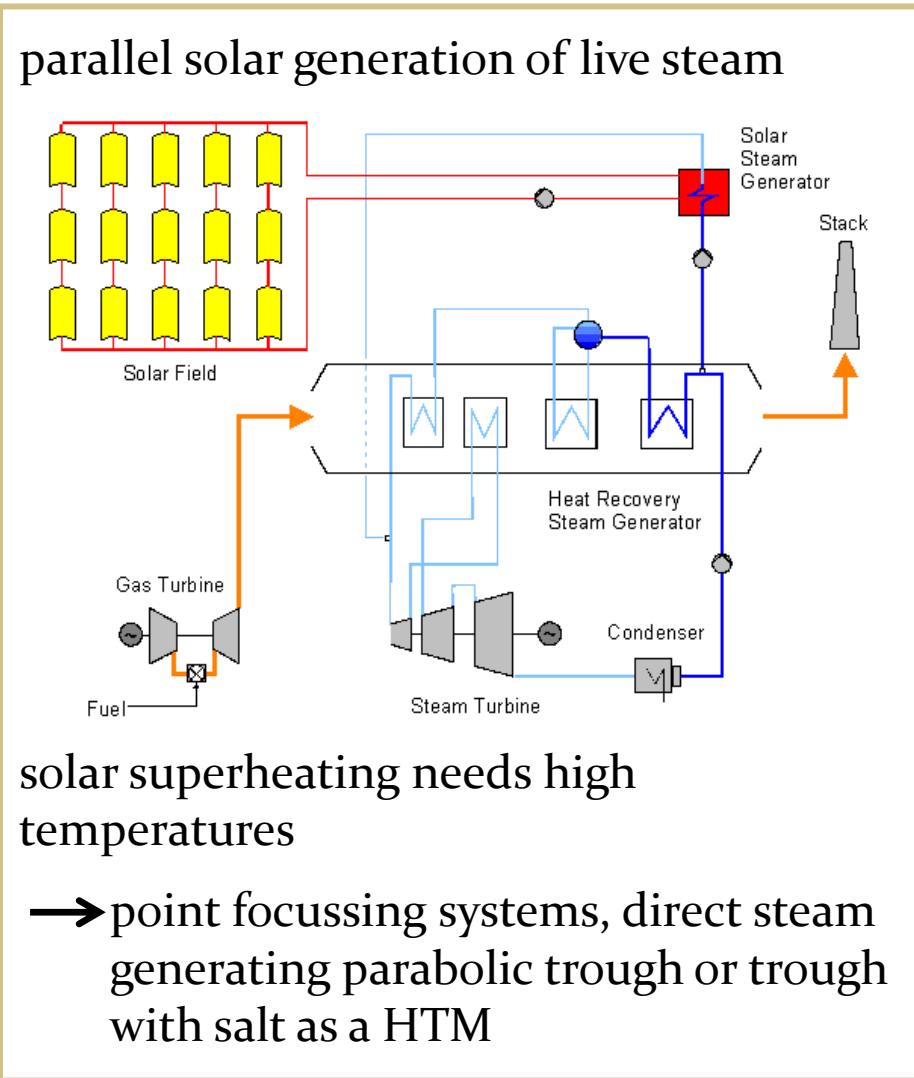


solar superheating needs high temperatures

→ point focussing systems, direct steam generating parabolic trough or trough with salt as a HTM

ISCCS-Configuration

El Borma: solar evaporation and superheating



ISCCS-Configuration

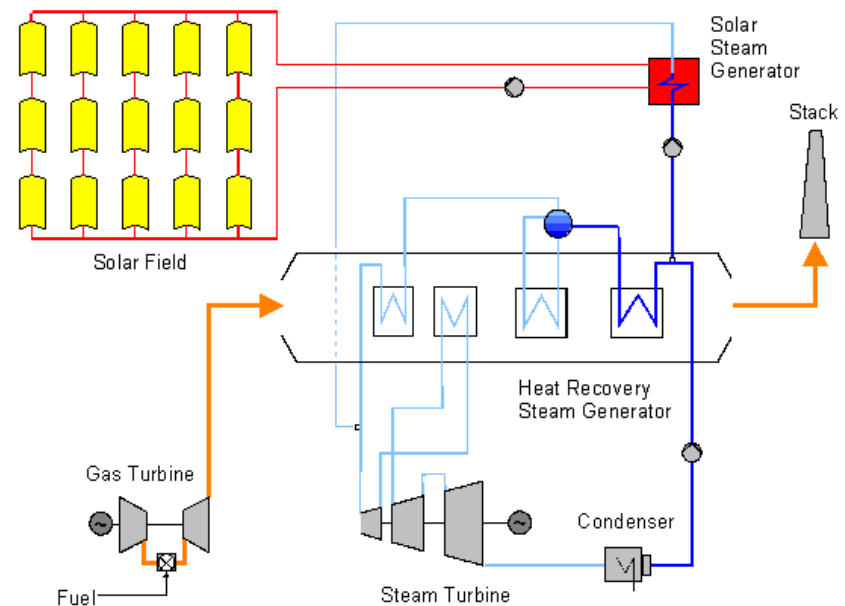
El Borma: solar evaporation and superheating

- solar tower with open volumetric air receiver
- direct steam trough

steam parameter:

- 440°C
- 45 bar

parallel solar generation of live steam



solar superheating needs high temperatures

→ point focussing systems, direct steam generating parabolic trough or trough with salt as a HTM

Methodology

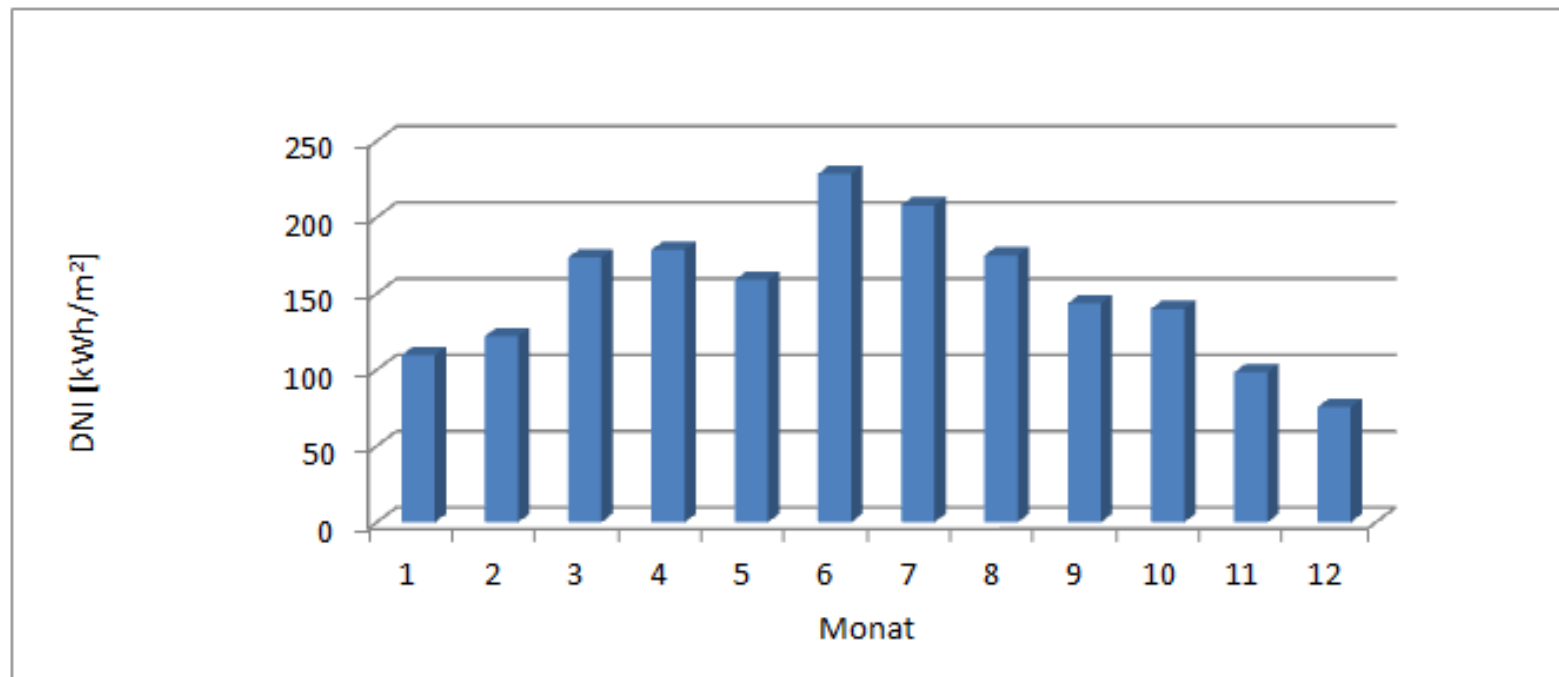
- comparison of the annual fuel consumptions
 - 43 kW ISCCS trough
 - 43 kW ISCCS tower
 - 43 kW CC conventional
- calculation of **Fuel Save** in the two ISCC
- solar electricity = output of reference CC with saved fuel
- time resolution: 1h

Methodology

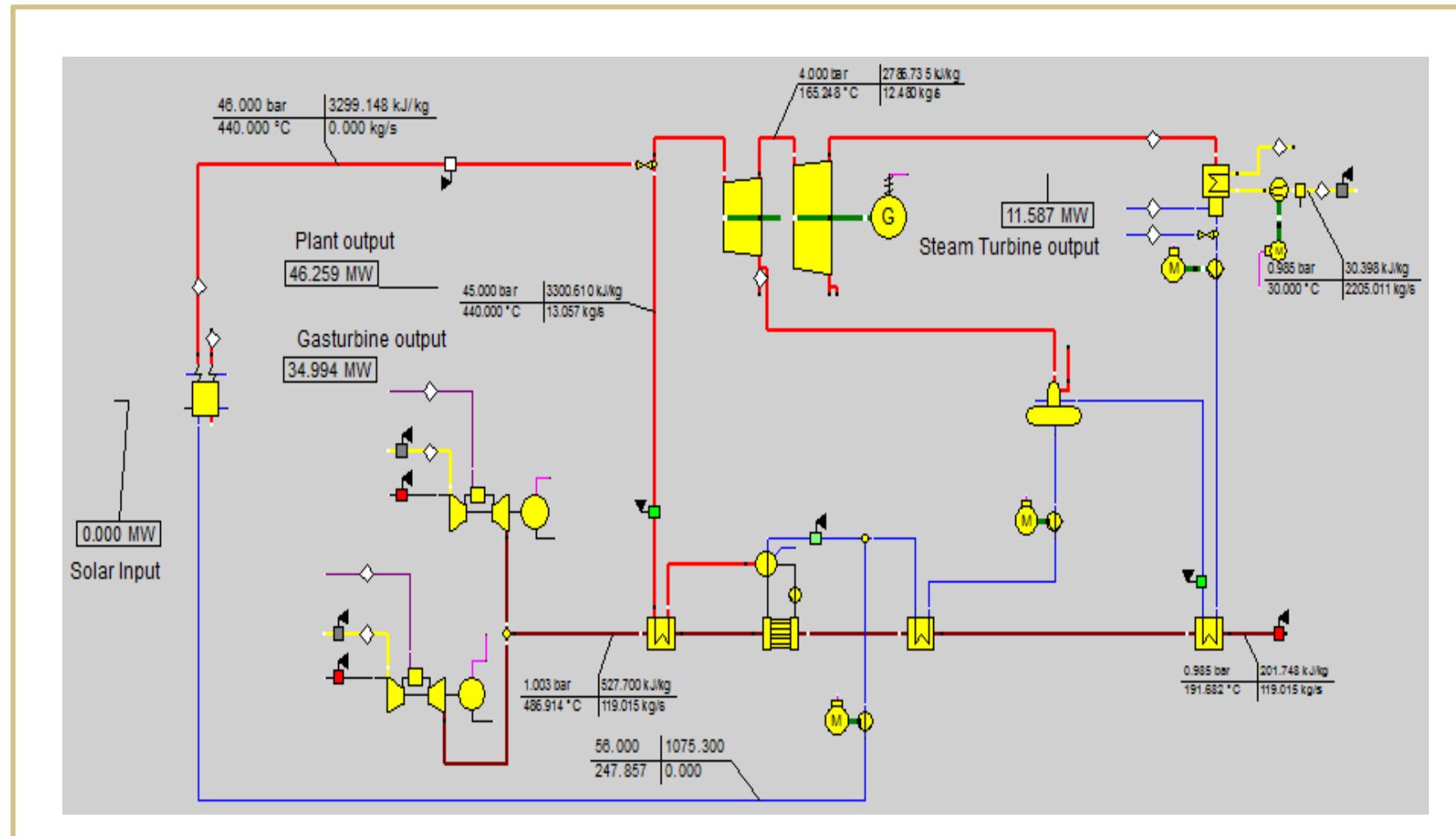
- annual calculation in **Greenius** (DLR)
 - lay-out of the solar fields + receivers
 - maximum solar thermal power: $20 \text{ MW}_{\text{th}}$
 - energ dumping $\approx 5\%$ of solar thermal power)
- meteoroloical data by Meteonorm
- modeling of the CC with **Epsilon Professional**
- calculation of operating points
- interpolation for use in **Greenius**

Meteo data: DNI

DNI: 1814 kWh/m²/y



Power Plant Flow Chart (Epsilon)



Calculation of the Operating Points (Epsilon)

operating points defined by:

- ambient temperature
- solar field thermal power
- plant power

parameters calculated:

- GT load
- solar electrical power
- auxiliaries
- fuel consumption
- feed water return

temperature (to solar field)

		Solarer Input									
		0 MW		5 MW		10 MW		15 MW		20 MW	
		P. gross. total	40.5 MW	46.5 MW	40.5 MW	46.5 MW	40.5 MW	46.5 MW	40.5 MW	46.5 MW	40.5 MW
Umgebungstemperatur	0°C	0.654 0 495.1 89914.8	0.792 0 495.7 98093.3	0.604 2.197 507.3 86798.2	0.742 2.204 507.9 95229.5	0.553 4.4 522.2 83589	0.689 4.418 523.4 92065.1	0.505 6.598 539.8 80501.2	0.641 6.63 541.4 89106.9	0.464 8.799 566.2 77819.8	0.601 8.848 569.4 86610.4
	10°C	0.706 0 467.8 88542.7	0.853 0 467.9 96519	0.656 2.194 480.2 85712.5	0.8037 2.204 480 93834.2	0.604 4.394 495 82736.4	0.7505 4.411 495.2 90988.3	0.552 6.59 512.9 79718.9	0.697 6.619 513.5 88032.8	0.509 8.789 539.3 77183.1	0.655 8.835 540.7 85656.3
	20°C	0.784 0 439.7 87129.3	0.919 0 445.1 96469.5	0.733 2.19 452.2 84530.2	0.879 2.2 455.1 93279.4	0.679 4.387 466.7 81817.8	0.834 4.405 467.7 90060.4	0.624 6.581 484.9 79004.5	0.784 6.609 484.7 87129.2	0.5755 8.777 510.8 76475.7	0.735 8.821 510.8 84630.1
	30°C	0.868 0 415.1 86720.9	1.0028 0 423.6 96768.1	0.822 2.188 426.1 83841.4	0.9605 2.204 433.7 93564.6	0.773 4.381 438.8 80959.4	0.918 4.409 447.4 90398.1	0.716 6.572 457.1 78399.3	0.873 6.607 461.9 87088.5	0.66 8.764 482.7 75833.9	0.83 8.813 486.1 84312.3
	40°C	0.952 0 400.7 87168.1	1.1 0 408 96912.4	0.907 2.191 411 84176.1	1.055 2.208 421.3 94042.8	0.861 4.382 423.7 81124.9	1.01 4.413 435.7 91072.9	0.811 6.568 439.5 78261.7	0.963 6.611 450.6 87908.8	0.762 8.756 462.4 75563	0.9245 8.821 478.6 85337.7
	50°C	1.044 0 386.4 87679.4	1.209 0 395.5 96671.9	0.9965 2.195 397.1 84820.2	1.1615 2.211 409.4 94206	0.949 4.386 411.5 81953.7	1.113 4.417 424.2 91604.1	0.9 6.569 426.7 79044.5	1.069 6.625 447.3 89127.2	0.856 8.756 451.8 76453.5	1.0265 8.837 472.5 86647.7

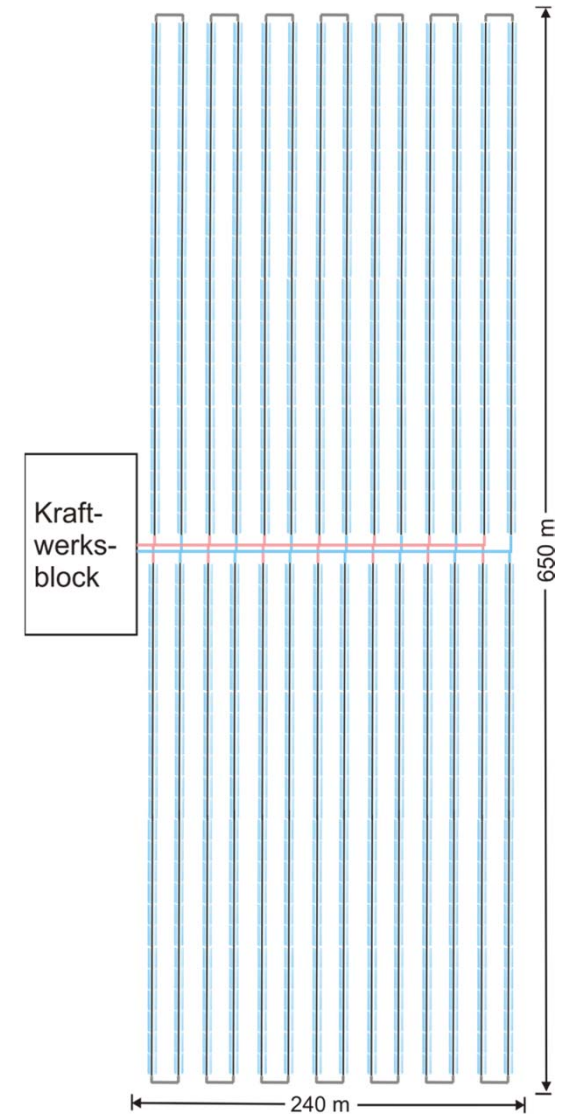
Lay-Out of the Solar Field: Parabolic Trough

solar field maximum thermal power: $20 \text{ MW}_{\text{th}}$



data of Eurotrough II collector used

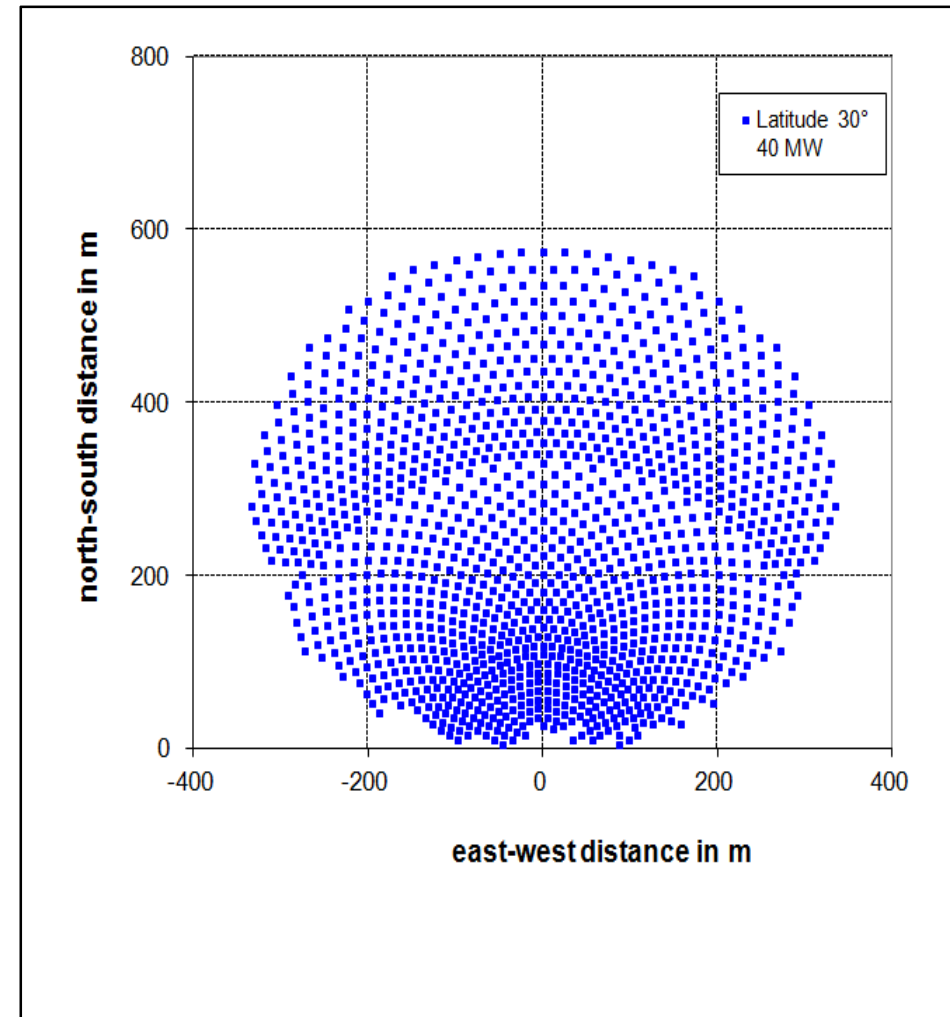
→ 14 Loops



Lay-Out of the Solar Field: Heliostats

solar field maximum thermal power: $20 \text{ MW}_{\text{th}}$

interpolation within implemented field models (dependent on thermal power and geographical latitude)

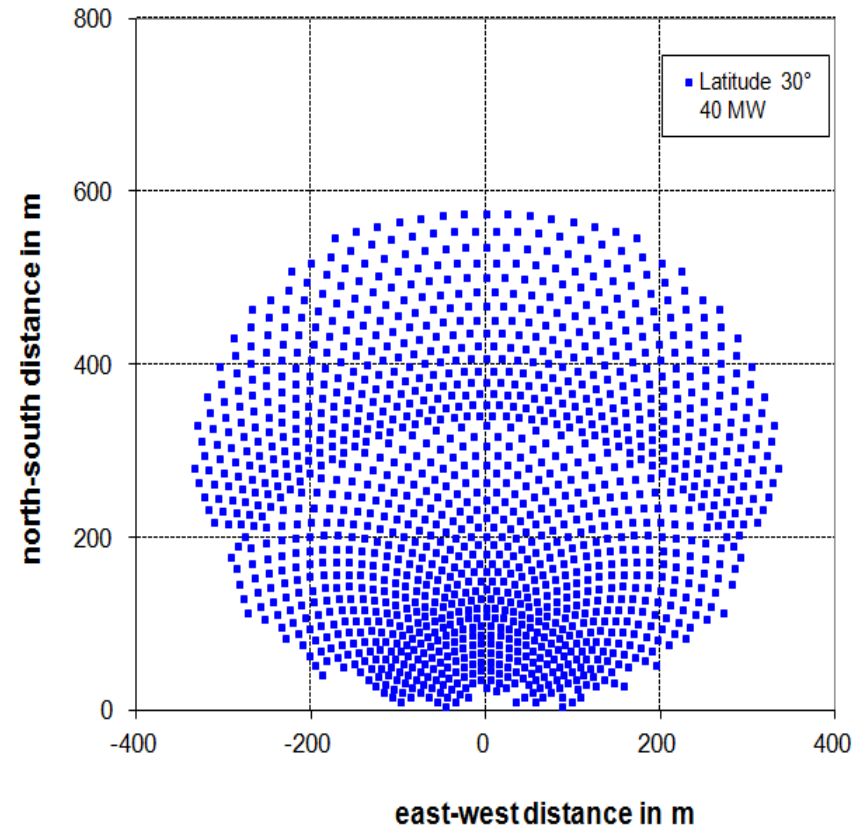


Lay-Out of the Solar Field: Heliostats

solar field maximum thermal power: $20 \text{ MW}_{\text{th}}$



field-intercept $31,3 \text{ MW}$
Receiver-Intercept $26,6 \text{ MW}$
air outlet temperatur: 500°C



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Results I

		trough	tower
fuel save	MWh _{th}	21883	21935
	t	1575	1579
	%	2,72	2,72

		trough	tower
solar generated electricity	MWh _{el}	10250	10273
	%	2,72	2,73

Results II

		trough	tower	deviation trough vs. tower
aperture area	m ²	45780	46862	2,36%
mirror area	m ²	50458	46862	-7,13%
solar heat	MWh _{th}	39376	39036	-0,86%
fossil heat	MWh _{th}	783490	783439	-0,006%
dumping	MWh	2001	2047	2,30%
ground area solar field	ha	16	23	44%

Conclusions

- **no significant differences tower/trough (fuel save, solar generated electricity)**
- significant difference: solar field size (not of major interest at this site)

- economic criteria, reliability and experience
 - economic comparison difficult (small, young and discontinuous csp markets)
 - trough technology more mature but not with direct steam (one new commercial plant in Thailand + one test plant, Spain)