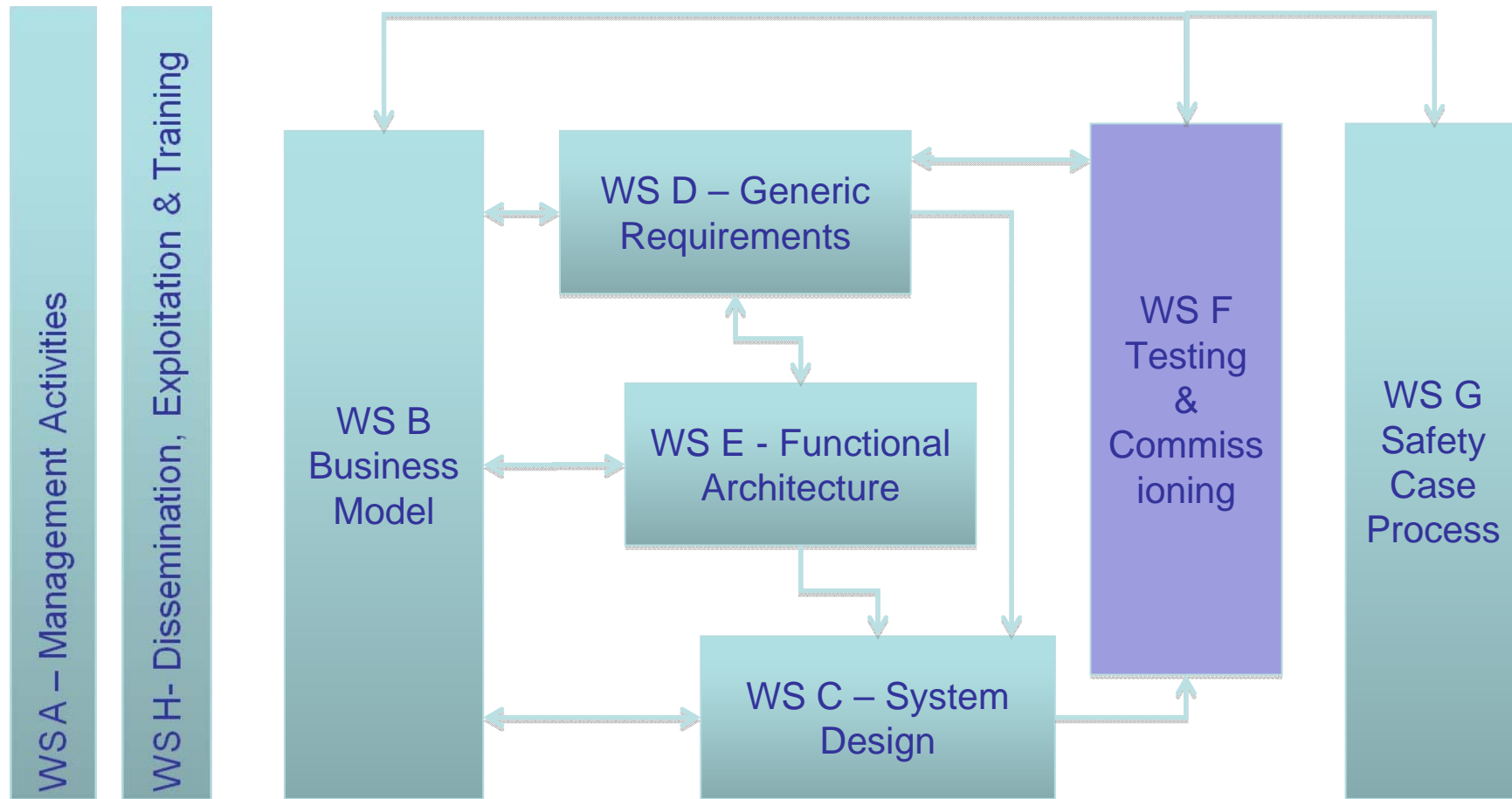


# INESS Test & Commissioning WS-F



# Part 1:

## Possible Approaches for optimised testing



# Possible Approaches for optimised testing

## Using laboratories for time efficient testing

### KEY INFLUENCES

The selection of testing techniques is influenced by the way in which application requirements are defined.

A railway defines the requirements in the form of a set of business requirements to move passengers/freight from one point to another. The requirements mainly have to follow the operational needs.

These then are decomposed eventually into a set of requirements for a signaling system to provide the operational movements required.

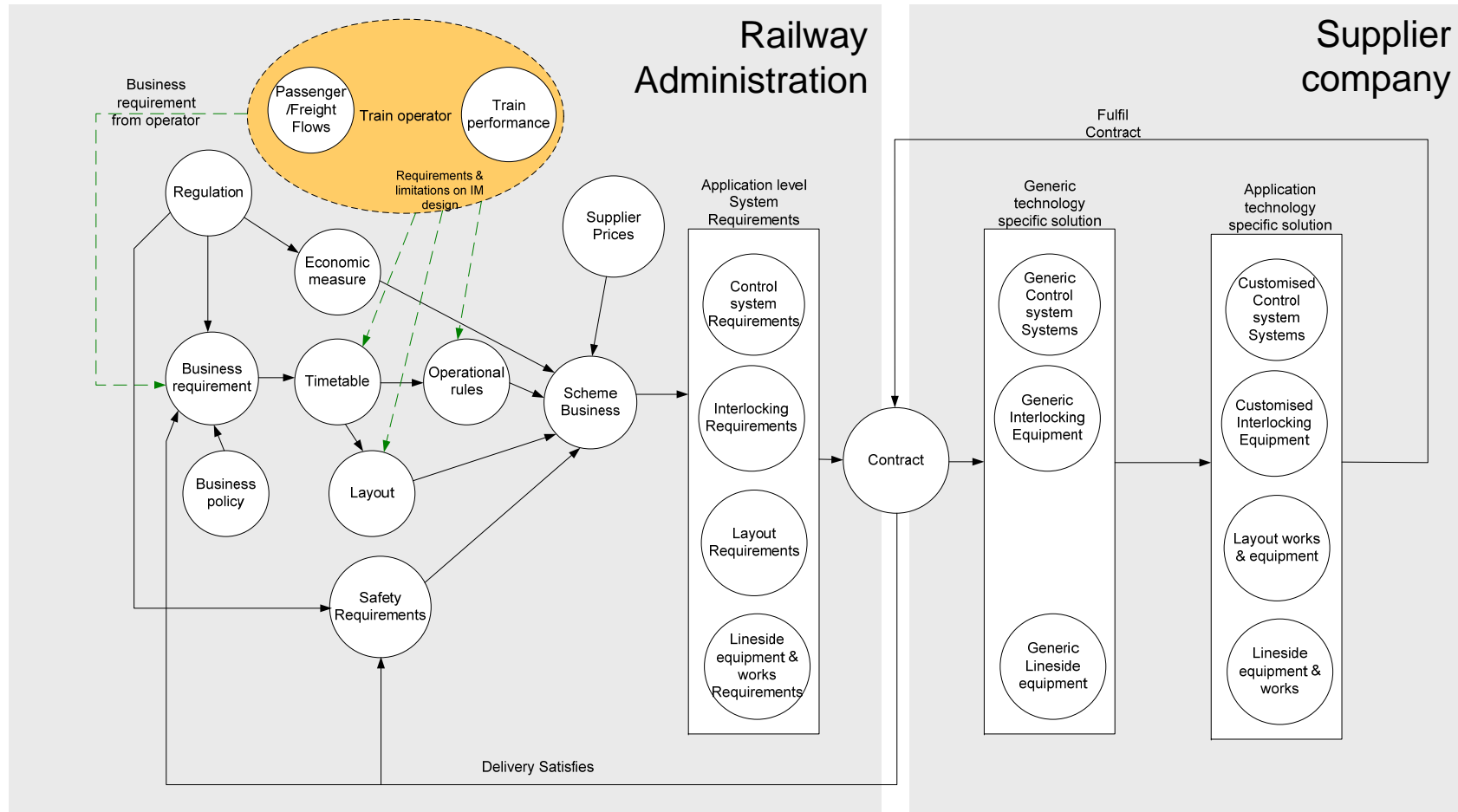
It can be assumed that the technical requirements are derived from the operational requirements. Therefore the operational requirements can be used as a basis of testing.

An optimisation of the operational requirements will have a direct influence on the complexity of the technical requirements and by this on the testing efforts.



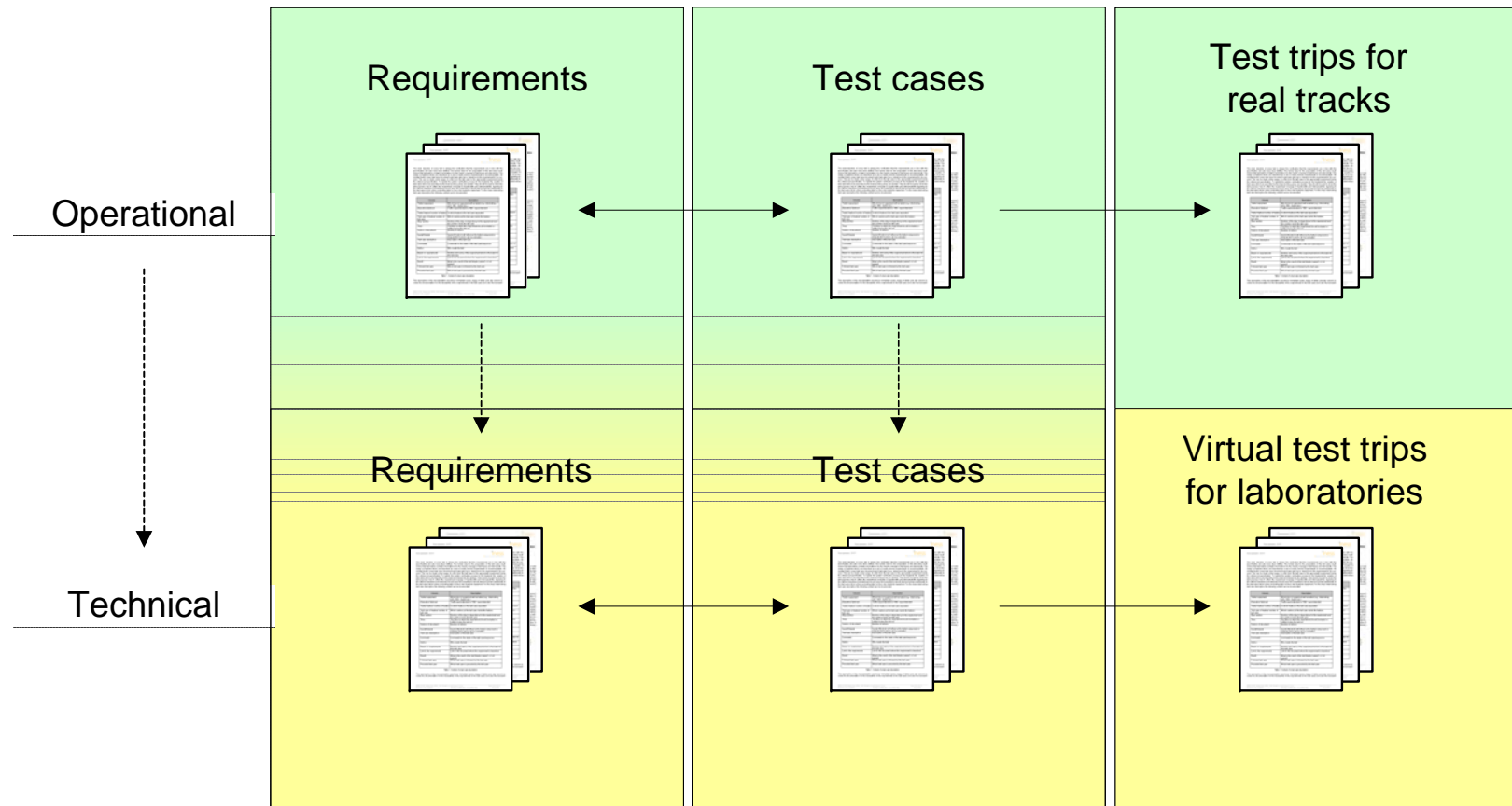
# Possible Approaches for optimised testing

## Using laboratories for time efficient testing



# Possible Approaches for optimised testing

## Using laboratories for time efficient testing



# Possible Approaches for optimised testing

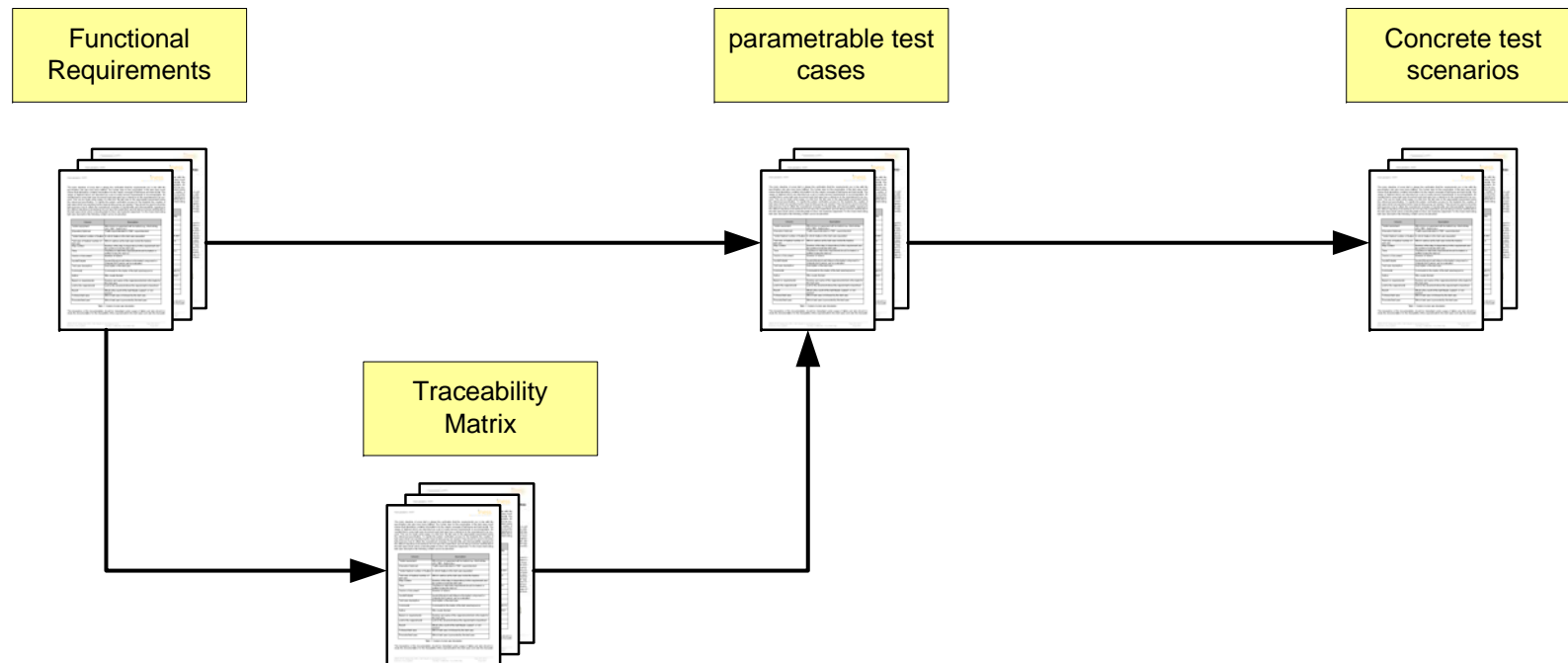
## Using laboratories for time efficient testing

- To increase efficiency a testing method should be set up that avoids repetition of tasks and reuses things that have been produced before.
- To that end the creation of templated test cases is seen as key.
- These can then be reused time and time again by inserting the appropriate test parameters.
- Another key item in the schemata is a traceability matrix that provides verification against the requirements that tests actually verify a requirement.
- By adopting this process tests can be quickly constructed to carryout scenarios as part of the testing and commissioning process.
- Utilizing the method will reduce the number of overall tests required to test the application.



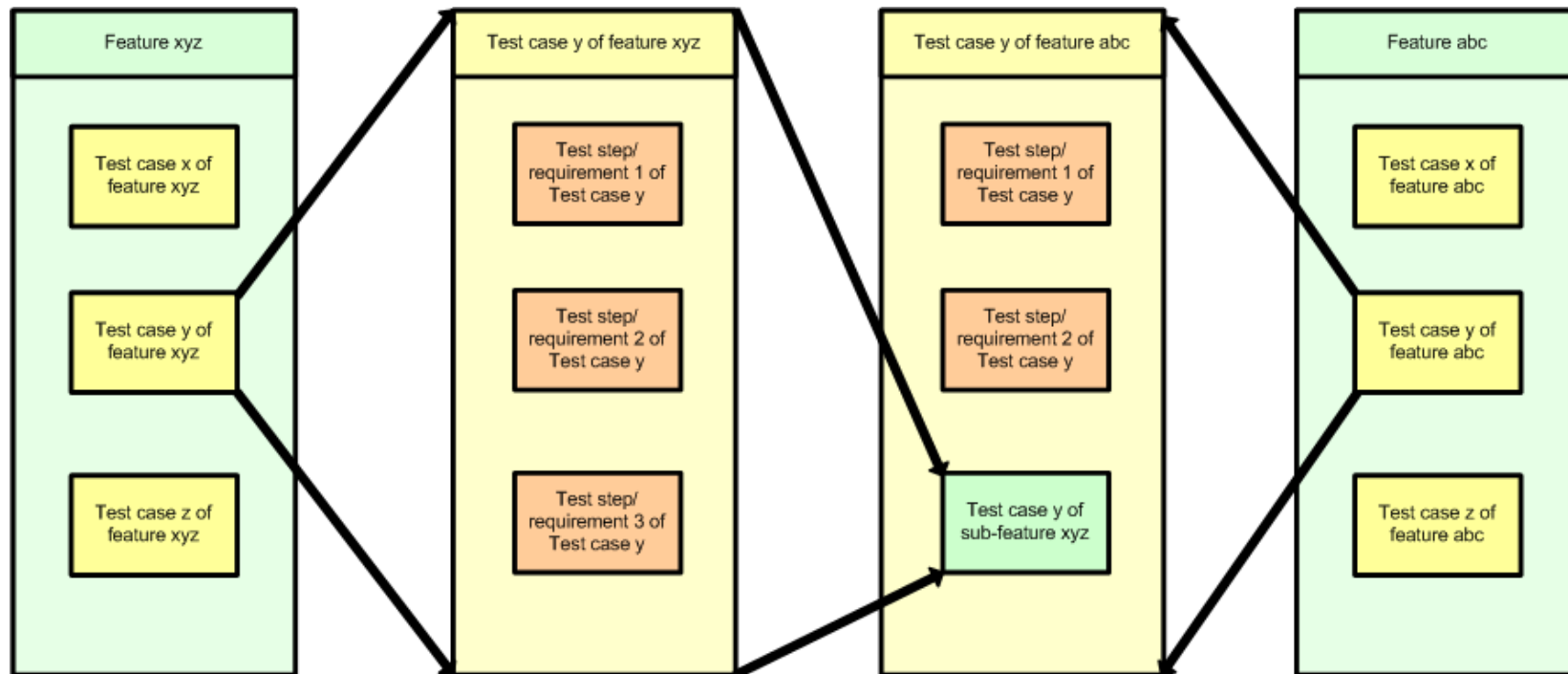
# Possible Approaches for optimised testing

## Using laboratories for time efficient testing



# Possible Approaches for optimised testing

## Using laboratories for time efficient testing





# Possible Approaches for optimised testing

## Modularisation for reducing interlocking interfaces

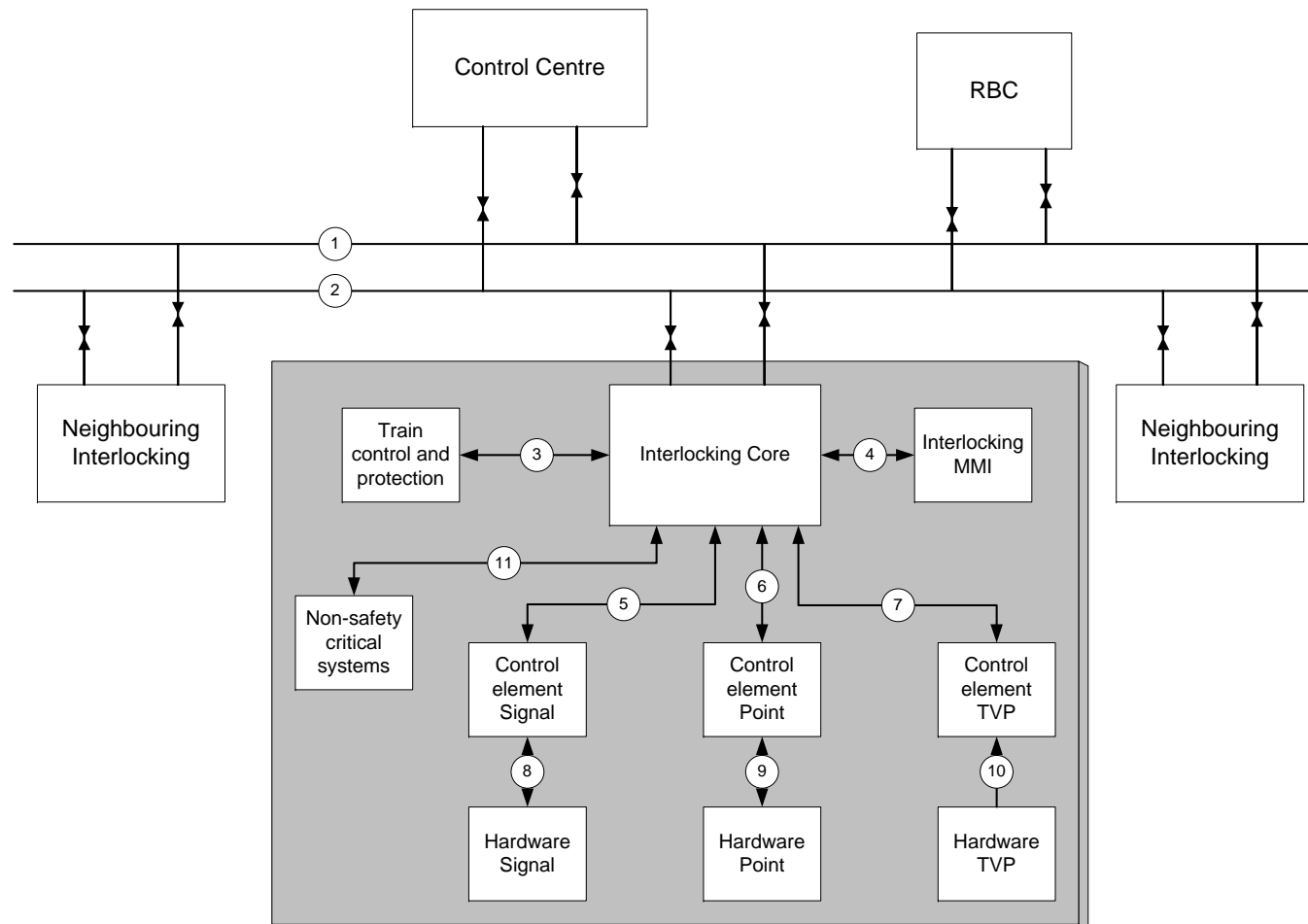
- The design of the interlocking has a bearing on the testing requirements for an interlocking.
- Traditional interlocking developments have tended to define separate interfaces for the field equipment rather than standard interfaces.
- As a result it has been necessary to test each interface in turn leading to an inefficient test regime.
- By taking account of the needs of testing during the design the effort required to test an application can be significantly reduced.

Note: This feeds back into the design process of the product. The design not only affects the product performance but also the application configuration performance



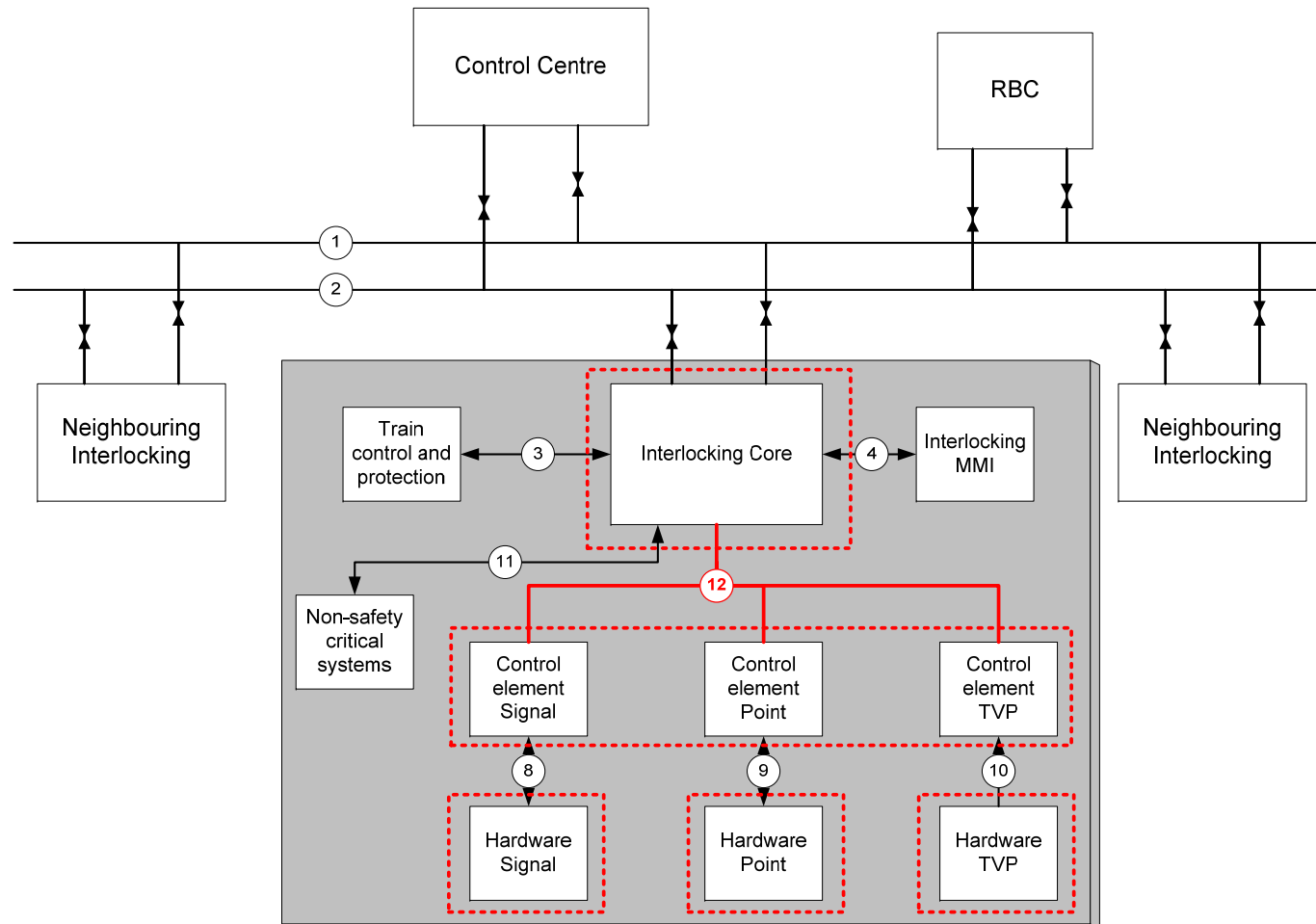
# Possible Approaches for optimised testing

## Modularisation for reducing interlocking interfaces



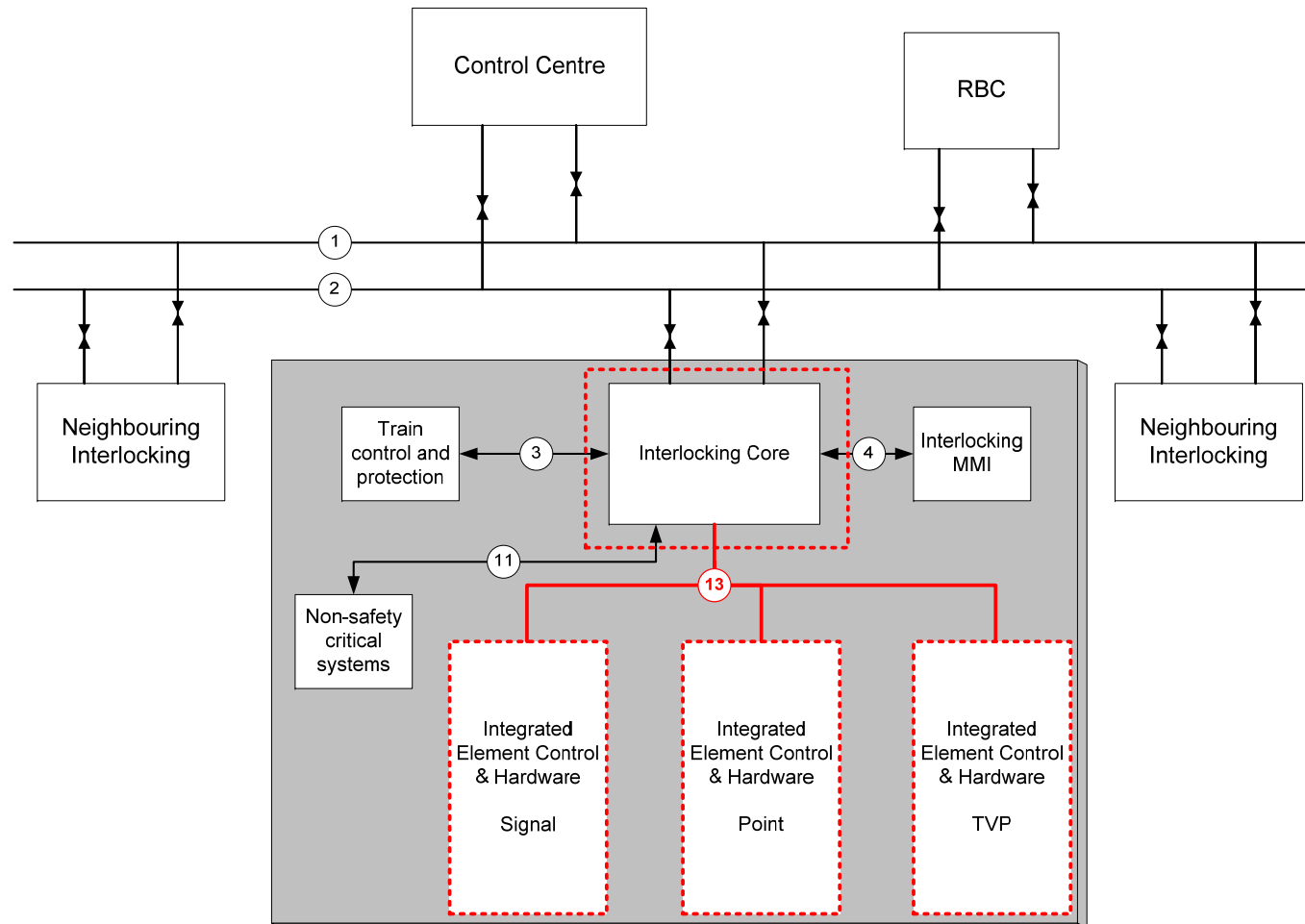
# Possible Approaches for optimised testing

## Modularisation for reducing interlocking interfaces



# Possible Approaches for optimised testing

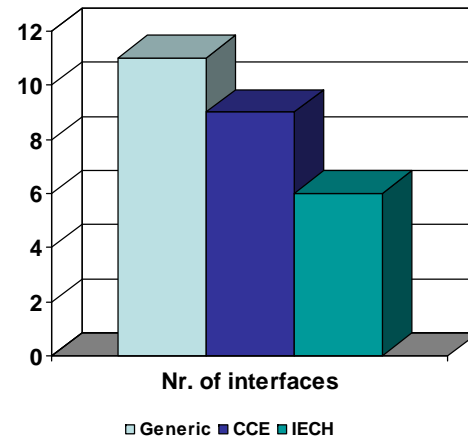
## Modularisation for reducing interlocking interfaces



# Possible Approaches for optimised testing

## Modularisation for reducing interlocking interfaces

- Modularisation will lead to a minimised set of interfaces and consequently to less testing effort.
- In the example this will bring a saving potential of
  - about 20% for the standardisation of interfaces and
  - about 40% for the combination of elements in addition to the standardisation of interfaces



Interface number	Generic	CCE	IECH
①	X	X	X
②	X	X	X
③	X	X	X
④	X	X	X
⑤	X		
⑥	X		
⑦	X		
⑧	X	X	
⑨	X	X	
⑩	X	X	
⑪	X	X	X
⑫		X	
⑬			X
<b>Number of inter- faces to be tested</b>	<b>11</b>	<b>9</b>	<b>6</b>

# Possible Approaches for optimised testing

## Industrial Engineering for optimising number of elements

- The effort reduction for testing of interlocking modules can be achieved by identifying frequently recurring combinations of components of control centre and subject them to a development pre-test as combinations to create large modules to avoid further repetitive testing for the particular application.
- After having tested the combinations of modules successfully with the positive and the negative tests, they can be used for the design and development of the interlocking application on project level.
- Furthermore, those pre-tested module combinations can be integrated in any other project, in which these functionalities are needed. This can decrease the effort for future interlocking applications.
- In the field only the correct connection of the wiring has to be tested (correspondence testing) to be sure that the interlocking will work correctly. Further functional field tests are not needed.

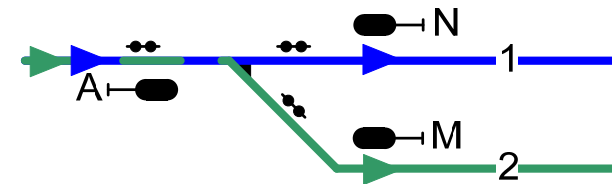


# Possible Approaches for optimised testing

## Industrial Engineering for optimising number of elements

### I. Positive testing:

- Signal A only shall show a proceed aspect, when the signals N and M showing a stopping aspect, the point is locked in the end position and the point is not blocked (valid for the blue and the green travelling connection).
- The signals N and M have to show a stopping aspect as long as signal A shows the green aspect.
- The point must not be turned as long as signal A shows the proceed aspect.
- The point must not be unlocked as long as signal A shows the proceed aspect.



- Axle counter
- Main signal
- ▶ Direction of travel

### I. Negative testing:

- Signal A must immediately switch to a stopping aspect, when one of the following events occur:
  - i. Signal N and/or M does not show the stop aspect any longer
  - ii. Signal N and/or M reports a degraded mode to the interlocking
  - iii. The point is no longer locked
  - iv. The point reports a degraded mode to the interlocking
  - v. The TVP section of the point is no longer reported as free.
  - vi. The TVP section or one of the axle counters reports a degraded mode to the interlocking

# Possible Approaches for optimised testing

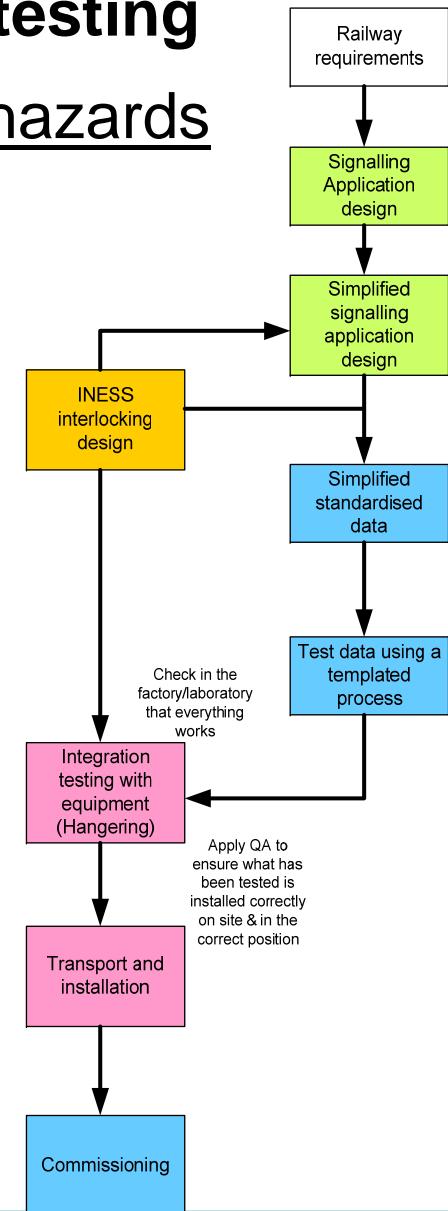
## Safe by design approach to eliminate hazards

This method goes in line with the philosophy

*„What is not there, can not fail“*

therefore the main idea is to reduce the functionality and/or the complexity of the system in a way that errors or failures do not occur. This removes latent hazards from the application

The approach starts during the transformation of the requirements into the application's design with an objective of simplification of the design.

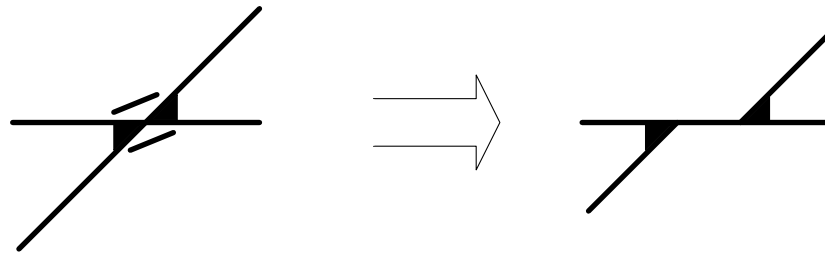




# Possible Approaches for optimised testing

## Safe by design approach to eliminate hazards

Example: Diamond crossing can be replaced by two single points, which are much easier to test



Example: Replace a three-aspect signal by a two-aspect signal when the „slow approach“ aspect (yellow) is not essential.



# Possible Approaches for optimised testing

## Conclusion

The methodical evaluation of the different methods paints the picture that

- the modularisation and standardisation can produce a significant saving by eliminating different interfaces, which need to be tested each one by one
- the safe by design approach can in parallel lead to some effort saving due to the simplification of elements and in the process making testing easier. Also can this approach decrease the testing effort by minimising the catalogue of functions of the elements to an operational needed level, which will end directly in a decrease of testing.
- the implementation of Industrial Engineering and especially the definition of standard element units will bring the highest effort saving potential due to scaling effects – an element unit needs to be tested once but can be installed several times without being tested again.



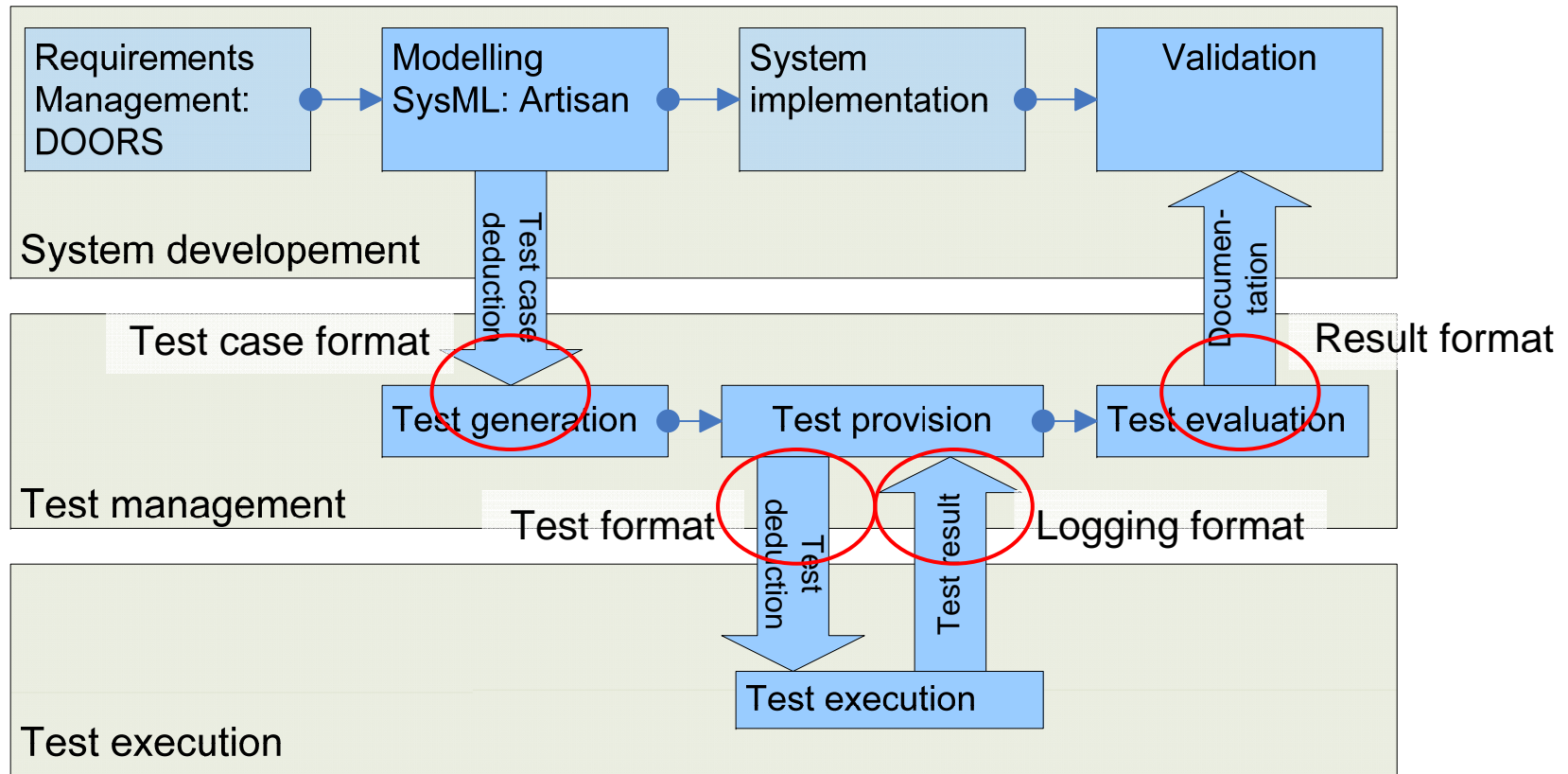
## Part 2:

# Optimised Testing by using laboratories



# Optimised Testing by using laboratories

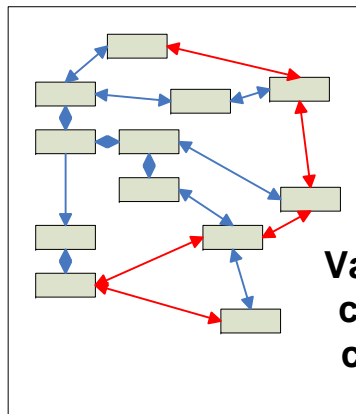
## Example for a Tool-Chain



# Optimised Testing by using laboratories

## Test case format for the example OBU

- Great number of tools available
- Easy-to-understand structure, human readable
- Easy to handle (PDF, DOC, etc.)



Various test cases can be produced coming from the model.

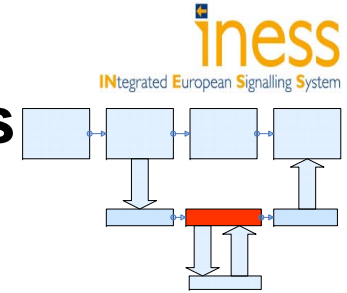
```

<?xml version="1.0" encoding="UTF-8" ?>
- <CommonEvents xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" ver="1.0" xsi:noNamespaceSchemaLocation="CommonEvents.xsd">
  <test_sequence_number>016</test_sequence_number>
  - <TestSequenceFile>
    <name>sequence_016_0002_TS.xml</name>
    <path>.</path>
    <version>232</version>
  </TestSequenceFile>
  <common_events_version>1.0</common_events_version>
  <common_events_creation_date>2003-03-31T08:56:57</common_events_creation_date>
  <common_events_last_mod_date>2011-06-27T15:30:09</common_events_last_mod_date>
  <device_kind>TIU</device_kind>
  - <CommonEventsList>
    + <CommonEvent direction="T">
    + <CommonEvent direction="O">
    + <CommonEvent direction="O">
    + <CommonEvent direction="O">
    <version>1.0</version>
    <order_in_test_sequence>146</order_in_test_sequence>
    - <Trigger>
      <distance>3000</distance>
    </Trigger>
    <rel_distance>0</rel_distance>
    - <EventDescription>
      <description>The EB is applied No revocation command (for emergency brake) is transmitted as long as in TR mode.</description>
      <event_comments />
      <user_comments />
    </EventDescription>
    <event_id />
    <ParameterList />
  </CommonEvent>
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  + <CommonEvent direction="O">
  </CommonEventsList>
</CommonEvents>
  
```

OBU: Onboard Unit

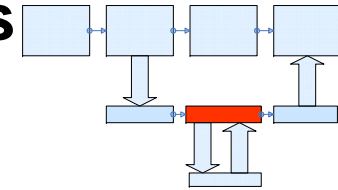
# Optimised Testing by using laboratories

## Test management: Administration of tests



- Generic tool for versioning to administrate the test cases:
  - Subversion (SVN)
    - Parallel changes from different user can be traced and administrated
    - Usage of any number of versioning branches and updates
    - Ideal for the administration of XML- and MySQL-data
    - Available and OS independent

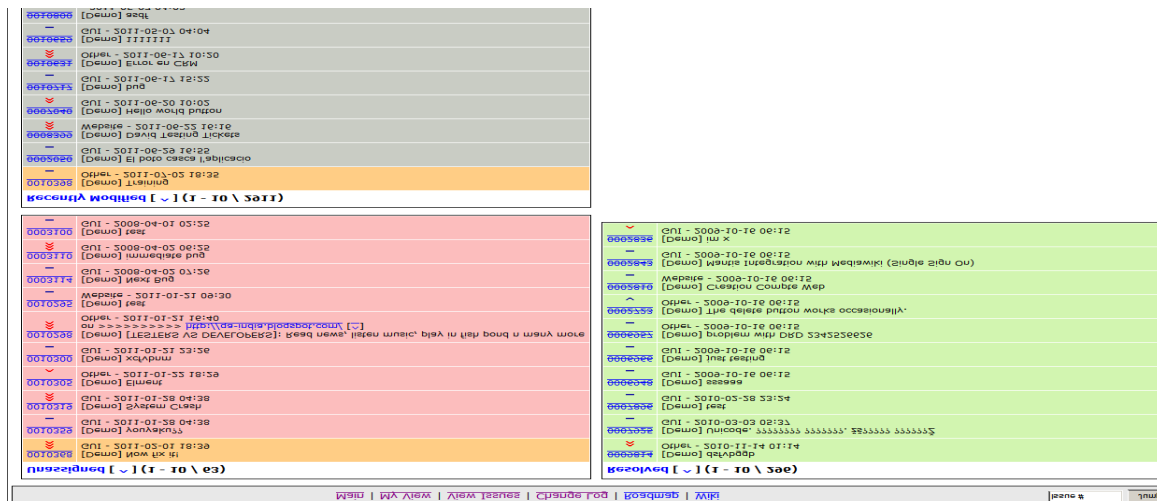




# Optimised Testing by using laboratories

## Test management: Administration of tests

- Generic tool for the administration of change requests
  - > BugTracking
    - Mantis
      - Errors can be reported by any kind of user to a defined position
      - Correlation of errors and changes of versions
      - Generation of documentation



Quelle: Mantis Demo



# Optimised Testing by using laboratories

## Test execution: Test format

Requirements for the test format:

- Additionally to the test case format:
  - Combination of test cases to test sequences
    - Usage of existing parameters and starting requirements
    - Sorting requirements orientated, to make checking of requirements groups possible
  - High timing requirements for the availability of the data
  - Data volume will be higher than for single test cases



# Optimised Testing by using laboratories

## Test execution: Test format

- Many implementation are available
- Independent from the operation system
- Developed for huge amounts of data
- In an adopted structure the saving of test descriptions and logging data in the same format and/or data base is possible
- Can be implemented in also in other data bases

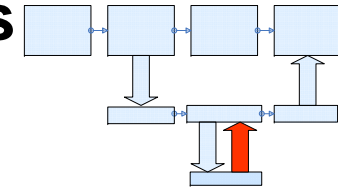
	PredefinedRadioMessageID	ScenarioID	PredefinedEuroradioParametersID	MessageID	SegmentID	Name	Position	Direction	Delay	ConditionMessageID	ConditionType	ConditionValue	StepNumber
<input type="checkbox"/>	21	3	2	78	24	210	3400	Nominal	30	156	Time	30	21
<input type="checkbox"/>	19	3	2	76	24	197	3200	Nominal	3	-1	None	0	15
<input type="checkbox"/>	20	3	2	77	24	206	3400	Nominal	0	-1	None	0	20
<input type="checkbox"/>	18	3	2	71	24	106	1700	Nominal	0	-1	None	0	10
<input type="checkbox"/>	17	3	2	68	24	81	100	Nominal	360	132	Time	60	8
<input type="checkbox"/>	15	3	2	66	24	63	100	Nominal	110	-1	None	0	6
<input type="checkbox"/>	16	3	2	67	24	66	100	Nominal	115	-1	None	0	6
<input type="checkbox"/>	14	3	2	65	24	41	100	Nominal	90	157	Time	10	4
<input type="checkbox"/>	13	3	2	64	24	28	100	Nominal	80	155	Time	70	2
<input type="checkbox"/>	12	2	4	51	23	210	3400	Nominal	30	156	Time	30	21
<input type="checkbox"/>	11	2	4	50	23	206	3400	Nominal	0	-1	None	0	20
<input type="checkbox"/>	10	2	4	49	23	197	3200	Nominal	3	-1	None	0	15
<input type="checkbox"/>	9	2	4	44	23	106	1700	Nominal	0	-1	None	0	10
<input type="checkbox"/>	8	2	4	41	23	81	100	Nominal	360	132	Time	60	8
<input type="checkbox"/>	7	2	4	40	23	66	100	Nominal	115	-1	None	0	6
<input type="checkbox"/>	6	2	4	39	23	63	100	Nominal	110	-1	None	0	6
<input type="checkbox"/>	5	2	4	38	23	41	100	Nominal	90	157	Time	10	4
<input type="checkbox"/>	4	2	4	37	23	28	100	Nominal	80	155	Time	70	2
<input type="checkbox"/>	3	1	1	36	19	31	500	Nominal	28	-1	None	0	2
<input type="checkbox"/>	2	1	1	35	19	27	500	Nominal	20	-1	None	0	2
<input type="checkbox"/>	1	1	1	34	19	18	500	Nominal	14	-1	None	0	1

Source: DLR RailSiTe®



# Optimised Testing by using laboratories

## Test execution: Logging format



SQL query:  
**SELECT \* FROM 'TSR110627153450' LIMIT 60, 30**

Profiling [ Edit ] [ Explain ]

Show: 30 row(s) starting from record # 90  
 in horizontal mode and repeat headers after 100 cells  
 Page number: 3

Sort by key: None

	index	time	servertime	sender	seqnbr	msgtype	message	comment
<input type="checkbox"/>	61	110627153622198	110627153622214	ROB	00000	260	event_id is: 10, Name is: ACK	Subevents are: Ack.
<input type="checkbox"/>	62	110627153622267	110627153622271	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	63	110627153625797	110627153625809	RTS1	00066	654	+0.00001408038000064C420001400002F43F	Transmit radio message (Acknowledgement of Train D...
<input type="checkbox"/>	64	110627153625839	110627153625859	RTM1	00000	100	+0.000021050000000000E08038000064C4200014000...	Transmit radio message (Data Request (5): Acknowle...
<input type="checkbox"/>	65	110627153627330	110627153627334	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	66	110627153632372	110627153632376	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	67	110627153637434	110627153637438	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	68	110627153642474	110627153642478	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	69	110627153643445	110627153643462	ROB	00000	260	event_id is: 3, Name is: Select Start	Subevents are: Enter Mode Menu, Select Start of Mi...
<input type="checkbox"/>	70	110627153644136	110627153644156	RTM1	00000	101	+0.000031060000000000188406000008188C36184000...	Receive radio message (Data Indication (6): MA Req...
<input type="checkbox"/>	71	110627153644228	110627153644241	RTS1	00000	655	+0.0000248406000008188C361840007244000280FB28...	Receive radio message (MA Request (132))
<input type="checkbox"/>	72	110627153647515	110627153647519	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	73	110627153652576	110627153652580	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	74	110627153657617	110627153657621	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	75	110627153702679	110627153702683	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	76	110627153707721	110627153707725	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	77	110627153712782	110627153712786	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	78	110627153717823	110627153717827	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	79	110627153722884	110627153722888	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	80	110627153727926	110627153727930	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	81	110627153732989	110627153733007	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	82	110627153738029	110627153738033	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	83	110627153743090	110627153743094	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...
<input type="checkbox"/>	84	110627153744035	110627153744056	RTM1	00000	101	+0.0000310600000000001884060000DF48C36184000...	Receive radio message (Data Indication (6): MA Req...
<input type="checkbox"/>	85	110627153744114	110627153744127	RTS1	00000	655	+0.000024840600000DF48C361840007244000280FB28...	Receive radio message (MA Request (132))
<input type="checkbox"/>	86	110627153748131	110627153748135	TBS1	00000	250	+0.00+000.0+0.00	Odometric data: 0.000000 m, 0.000000 km/h, 0.000000...

Source: DLR RailSiTe®



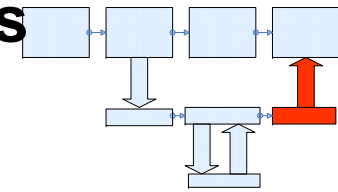
# Optimised Testing by using laboratories

## Test evaluation: Format of results

- Results of the tests need to be documented
- Format of the test reports is selectable, since no further handling necessary
- But a kind of Meta format is recommended to make the usage easier (Ideally MS Excel after version 2008: XML format)
- Using MS Excel up to 70% of a report can be generated automated, the other 30% have to be done manually


# Optimised Testing by using laboratories

## Test evaluation: Format of results



Step	Distance	FT.TC.Ste	Descriptor	Comment	Interface	Direction	Details	User Com	Result	Typ	Result Det	Variables	Index	Sender	Time	Distanc
100	42	0.0	FT255.TC2	Driver's val triggered L	JRU	O	Delay Surr	MATCHED	automatic	Record of -			75	JRU	16.28.04.451	'101.00
101	43	0.0	FT255.TC2	The compl triggered L	JRU	O	Delay Surr	OK	manual	User comr-			76	JRU	16.28.07.051	'101.00
102	44	0.0	FT255.TC2	The DMI al Only in L	DMI	O	Delay Surr	OK	manual	User comr-			77	ROB	16.28.08.297	'0.00'
103	47	0.0	FT262.TC1	The driver -	DMI	I	Delay Surr	OK	manual	User comr-			78	TBS1	16.28.08.772	'0.00'
104	48	0.0	FT262.TC1	The driver -	JRU	O	Delay Surr	NOT OK	manual	User comr-			79	JRU	16.28.09.551	'101.00
105	49	0.0	FT262.TC1	The driver -	DMI	I	Delay Surr	OK	manual	User comr-						
106	50	0.0	FT262.TC1	The driver -	JRU	O	Delay Surr	NOT OK	manual	User comr-						
107	51	0.0	FT262.TC1	The On-Bo Starting c	DMI	O	Delay Surr	OK	manual	User comr-						
108	52	0.0	FT262.TC1	The driver -	DMI	I	Delay Surr	OK	manual	User comr-						
109	53	0.0	FT262.TC1	An ackno The on-bei	DMI	O	Delay Surr	OK	manual	User comr-						
127	54	0.0	FT262.TC1	Driver's se triggered L	JRU	O	Delay Surr	MATCHED	automatic	Record of -			80	JRU	16.28.09.551	'101.00
128	57	0.0	FT561.TC1	The driver -	DMI	I	Delay Surr	OK	manual	User comr-			81	JRU	16.28.09.651	'101.00
132	58	0.0	FT561.TC1	The ackno	JRU	O	Delay Surr	MATCHED	automatic	Record of -			82	JRU	16.28.09.701	'101.00
133	59	0.0	FT561.TC1	Mode char the mode	DMI	O	Delay Surr	OK	manual	User comr-			83	TBS1	16.28.13.813	'0.00'
134	60	0.0	FT561.TC1	The curren	JRU	O	Delay Surr	MATCHED	automatic	ANY MES-			84	ROB	16.28.14.315	'0.00'
136	61	0.0	FT561.TC1	The EVC s only if train	none	none	Delay Surr	NOT EVAL	manual				85	JRU	16.28.14.851	'101.00
136	63	0.0	FT599.TC1	States of c New state	none	none	Delay Surr	NOT EVAL	manual				86	TBS1	16.28.18.874	'0.00'
137	64	0.0	FT321.TC1	Permanent indication	DMI	O	Delay Surr	OK	manual	User comr-			87	JRU	16.28.20.051	'101.00
138	65	0.0	FT322.TC1	No cab sig No permitt	DMI	O	Delay Surr	OK	manual	User comr-			88	ROB	16.28.20.333	'0.00'
139	66	0.0	FT519.TC1	UN mode i	DMI	O	Delay Surr	OK	manual	User comr-			89	TBS1	16.28.23.915	'0.00'

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### Rail Simulation and Testing (RailSite)

#### Test Report

ETCS-Conformity- and Interoperability Test

- company abbt - Cost unit No. - WJMMTT - seq.No. -

Customer

Company Address

Version: x.x  
Date: xx.xx.200x

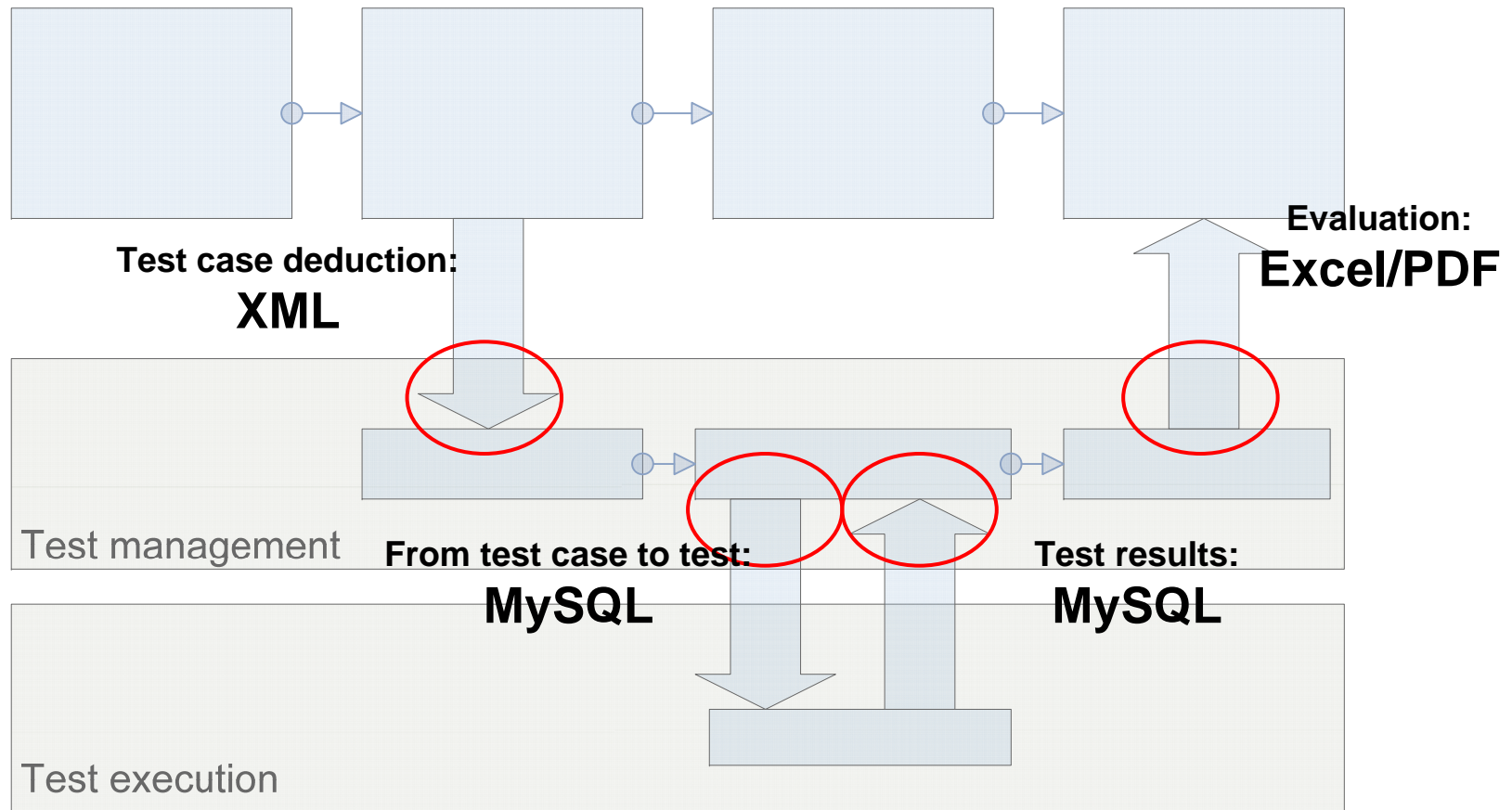
	Name	Date	Signature
Author			
Reviewer			
Project leader (approval)			

Sources: DLR RailSite®



# Optimised Testing by using laboratories

## Conclusion



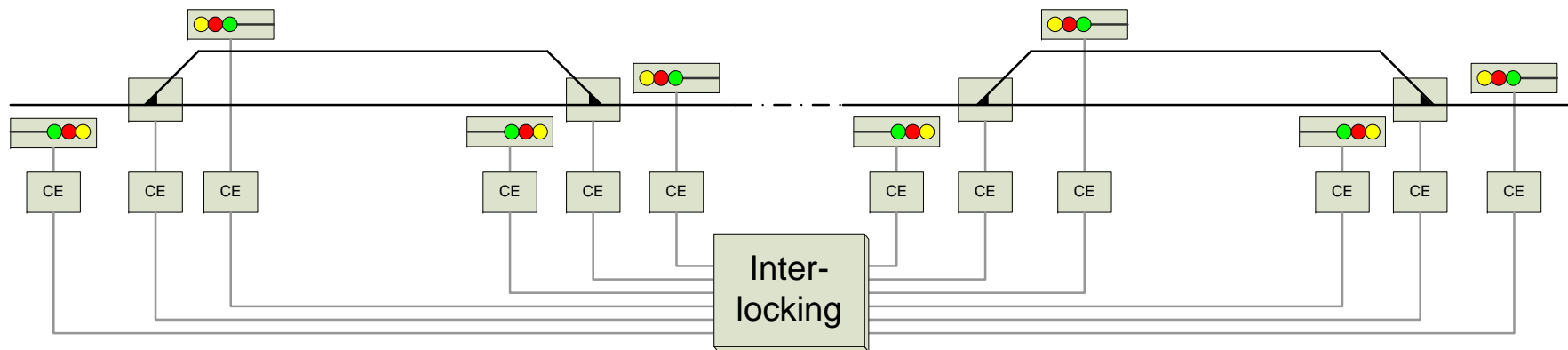
## Part 3:

# Savings through the design approach



# Savings through the design approach

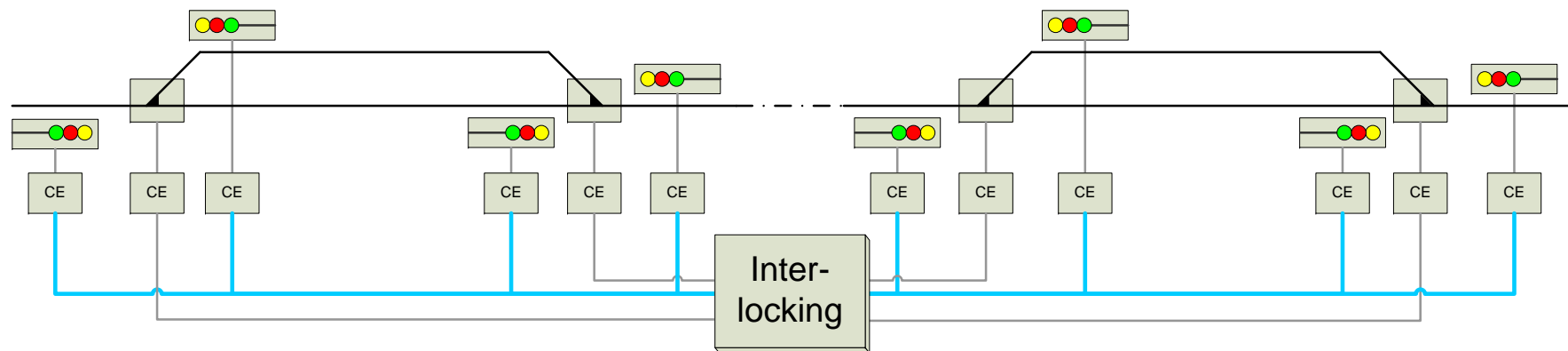
## Modularisation methods



- Basic design: Sample track layout of a single track line with two double track stations controlled by one interlocking
  - 4 points
  - 8 three aspect signals
  - 12 Element controller (4 controller for points, 8 controller for signals)
  - 24 interfaces
    - 12 interfaces between interlocking and element controller
    - 12 interfaces between element controller and field element hardware
  - 32 functions (8 points functions, 24 signal functions)
  - 48 functional tests (positive & negative tests), 24 interface tests

# Savings through the design approach

## Modularisation methods

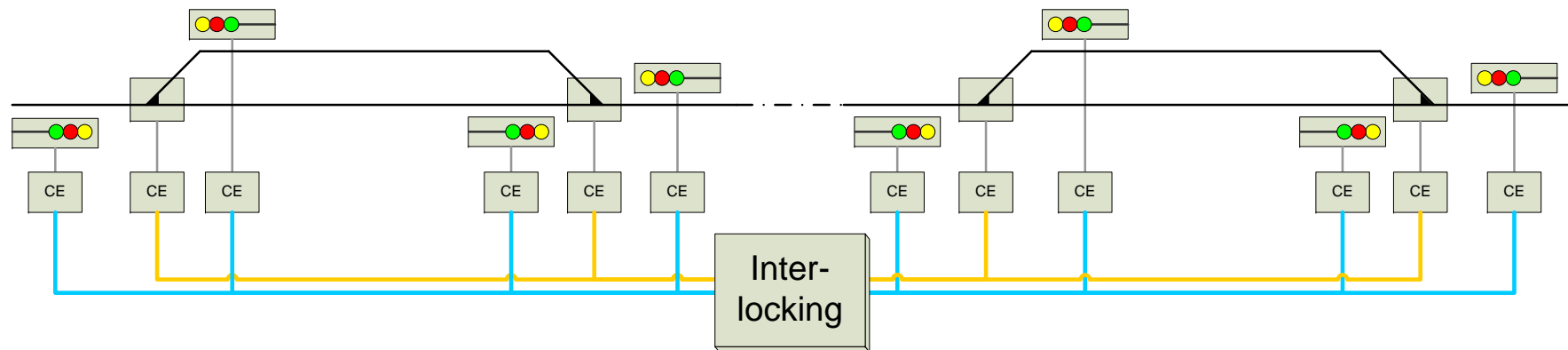


- Step 1: standardising and combining interfaces between interlocking and signal control element
  - 4 points
  - 8 three aspect signals
  - 12 Element controller (4 controller for points, 8 controller for signals)
  - **18** interfaces
    - **6** interfaces between interlocking and element controller
    - 12 interfaces between element controller and field element hardware
  - 32 functions (8 points functions, 24 signal functions)
  - 48 functional tests (positive & negative tests), 18 interface tests



# Savings through the design approach

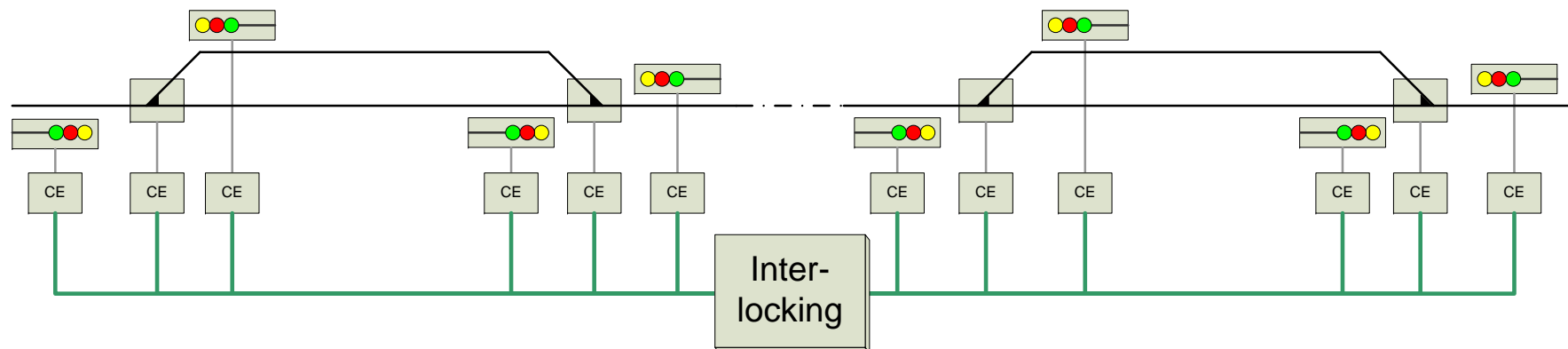
## Modularisation methods



- Step 2: standardising and combining interfaces between interlocking and point control element
  - 4 points
  - 8 three aspect signals
  - 12 Element controller (4 controller for points, 8 controller for signals)
  - **16** interfaces
    - **4** interfaces between interlocking and element controller
    - 12 interfaces between element controller and field element hardware
  - 32 functions (8 points functions, 24 signal functions)
  - 48 functional tests (positive & negative tests), 16 interface tests

# Savings through the design approach

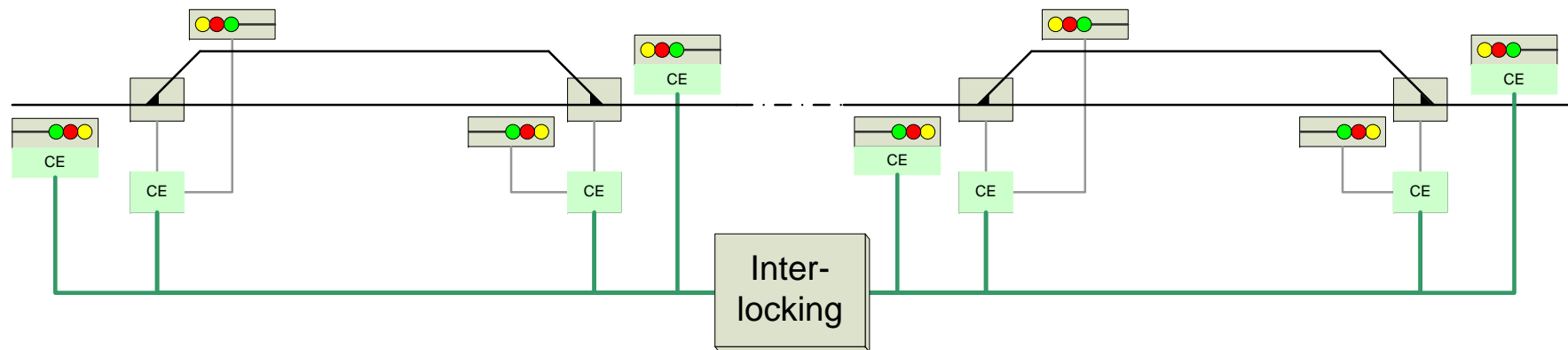
## Modularisation methods



- Step 3: standardising and combining interfaces between interlocking and control elements
  - 4 points
  - 8 three aspect signals
  - 12 Element controller (4 controller for points, 8 controller for signals)
  - **14** interfaces
    - **2** interfaces between interlocking and element controller
    - 12 interfaces between element controller and field element hardware
  - 32 functions (8 points functions, 24 signal functions)
  - 48 functional tests (positive & negative tests), 14 interface tests

# Savings through the design approach

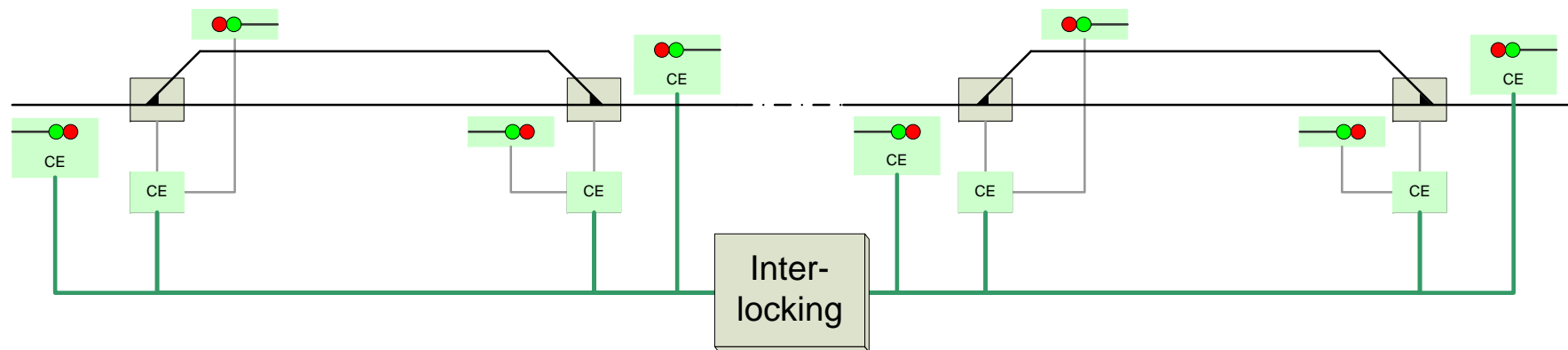
## Modularisation methods



- Step 4: standardising and combining control elements
  - 4 points
  - 8 three aspect signals
  - 8 Element controller (4 combined controller for point and signal, 4 controller for signals)
  - **10** interfaces
    - **2** interfaces between interlocking and element controller
    - **8** interfaces between element controller and field element hardware
  - 32 functions (8 points functions, 24 signal functions)
  - 48 functional tests (positive & negative tests), 10 interface tests

# Savings through the design approach

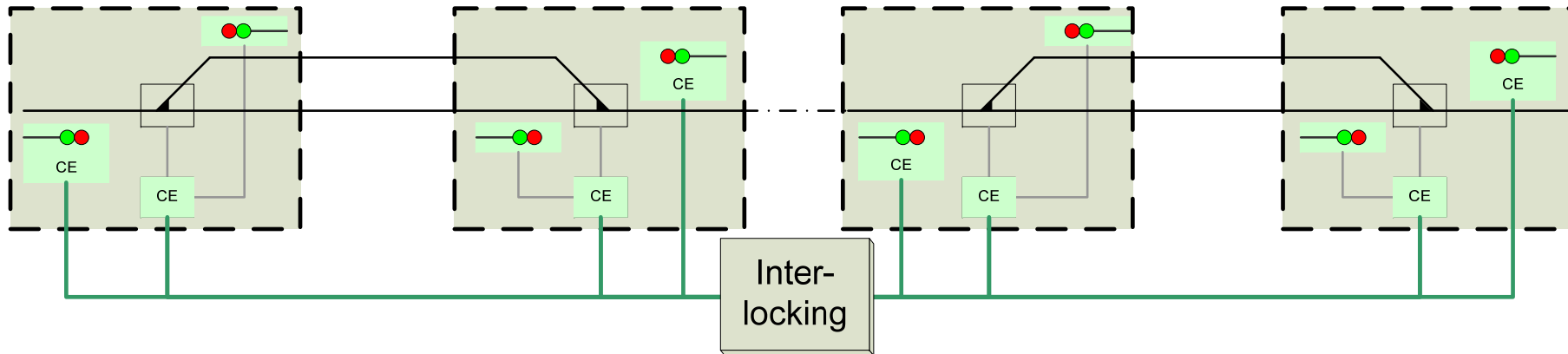
## Safe by design methods



- Step 5: reducing functions
  - 4 points
  - 8 **two** aspect signals
  - 8 Element controller (4 combined controller for point and signal, 4 controller for signals)
  - **10** interfaces
    - **2** interfaces between interlocking and element controller
    - **8** interfaces between element controller and field element hardware
  - 24 functions (8 points functions, 16 signal functions)
  - 32 functional tests (positive & negative tests), 10 interface tests

# Savings through the design approach

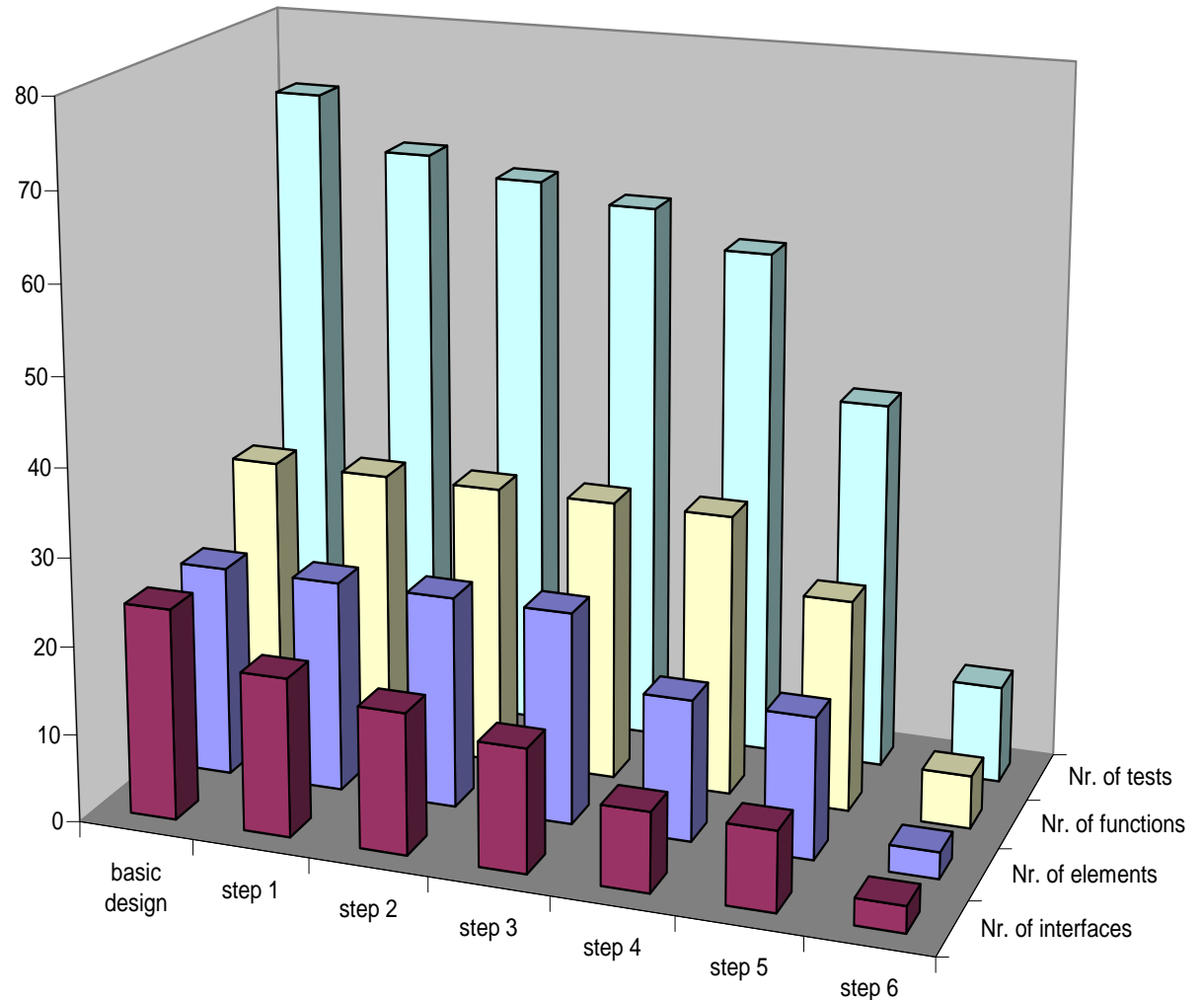
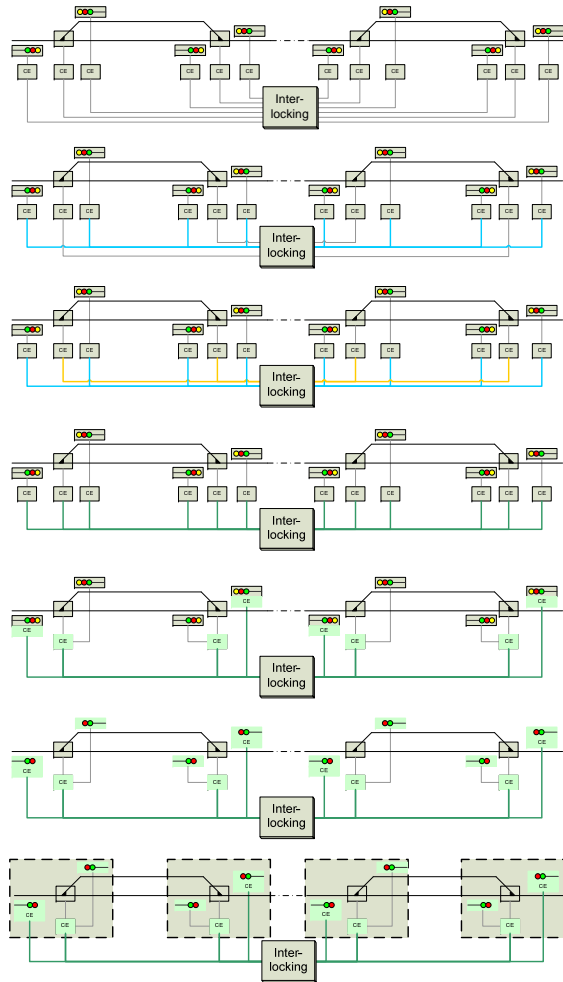
## Industrial Engineering methods



- Step 6: generating pre-testable unit (which can be used four times in this layout)
  - **1** point
  - **2 two** aspect signals
  - **2** Element controller (4 combined controller for point and signal, 4 controller for signals)
  - **3** interfaces
    - **1** interface between interlocking and element controller
    - **2** interfaces between element controller and field element hardware
  - **6** functions (2 points functions, 4 signal functions)
  - **8** functional tests (positive & negative tests), 3 interface tests

# Savings through the design approach

## Overview of possible saving potentials



# Savings through the design approach

## Overview of possible saving potentials

- The implementation of modularisation approaches can save about 20% of tests which need to be performed for the shown sample layout (steps 2 to 4).
- Further savings of about 20% can be reached by reducing the functionality by using safe by design methods (step 5).
- Additional saving of about 40% of the testing effort for the sample layout can be reached by using pre-testable element units (step 6).
- Combining all three methods as shown previously can produce a total saving potential of about 80%, especially driven by the definition of pre-testable element units.



# Savings through the design approach

## Overview of possible saving potentials

- **But**
  - the effects may be smaller due to higher complexities of the new combined interfaces and field elements.
  - the effects also vary with respect to the state of the art each player in the railway market is currently working with. The potentials will be less for a railway or a supplier who is developing its systems already in a more or less modularised and/or standardised way.





# Savings through the design approach

## Summary and recommendations

- The evaluation of the savings by design approaches shows that
  - a standardisation of interfaces and elements is the basis for further effort saving steps
  - even with only a few standardised interfaces large savings are achievable by creating a catalogue of several standard element units, which will be applicable to as many operational and infrastructural situations as possible. Only special cases shall be designed separately
  - by using such an element unit catalogue in combination with standardised interfaces saving potentials of 50% - 60% are possible.

