



Electrochemical Impedance Spectroscopy of Unitized Reversible Fuel Cells (URFC)

International Workshop on Impedance Spectroscopy (IS 2009)

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Sebastian Altmann, Norbert Wagner, K. Andreas Friedrich



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- III. Reversible Fuel Cell
- IV. Preparation
- V. Experimental Setup
- VI. Model
- VII. Simulation
- VIII. Cyclic stability
- IX. Summary



Introduction

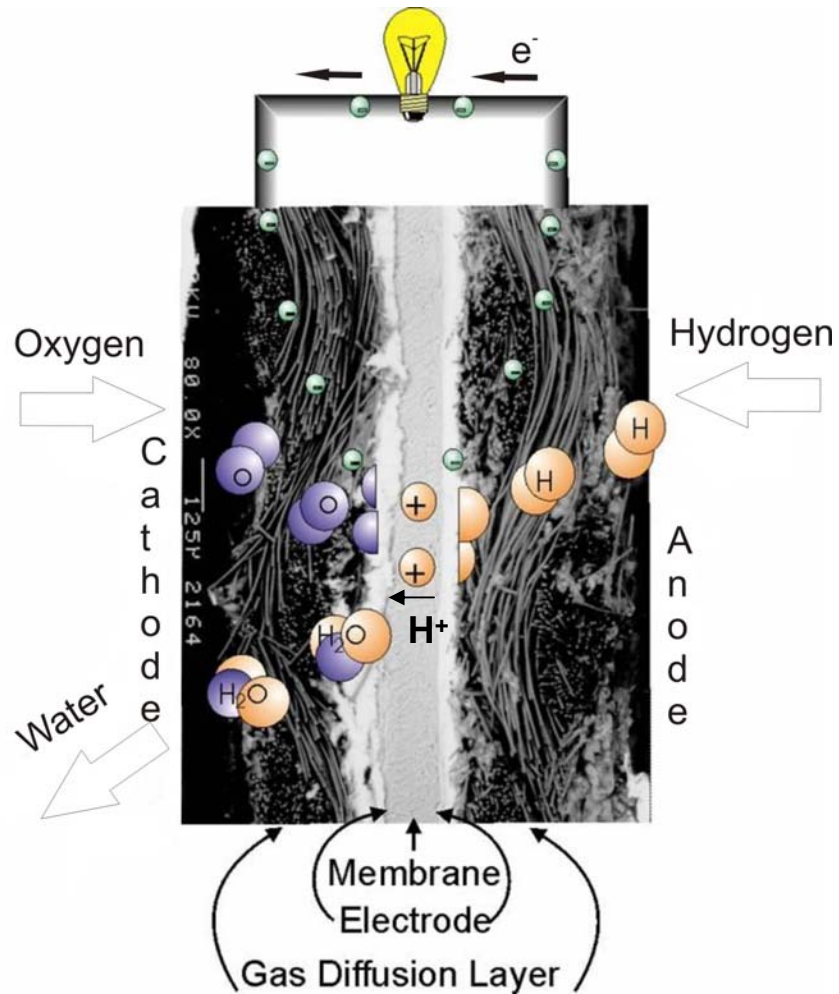
- Advantages to secondary batteries
 - specific energy and energy density are higher than secondary batteries
 - modular
 - easy integration in existing systems (e.g. Ariane 5)
 - fast “recharging” option

- Stand-alone systems without grid connection
 - manned (long-term) space missions
 - UAV (unmanned air vehicle)
 - local stationary energy supply

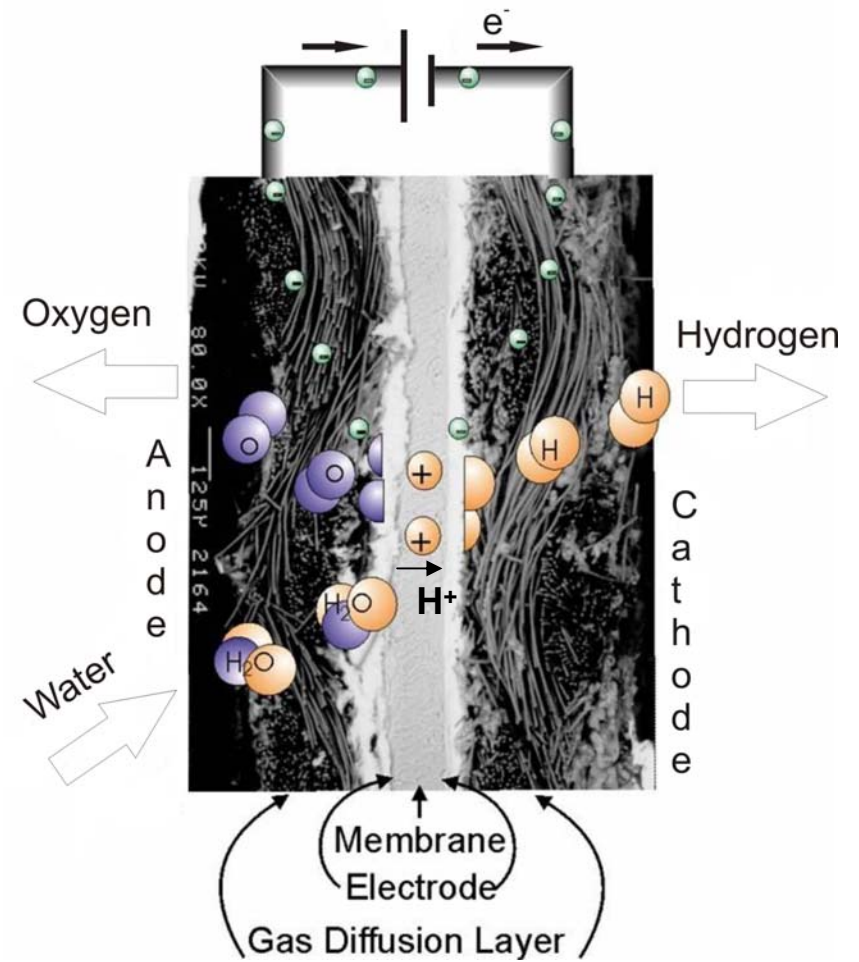


Introduction

Fuel Cell



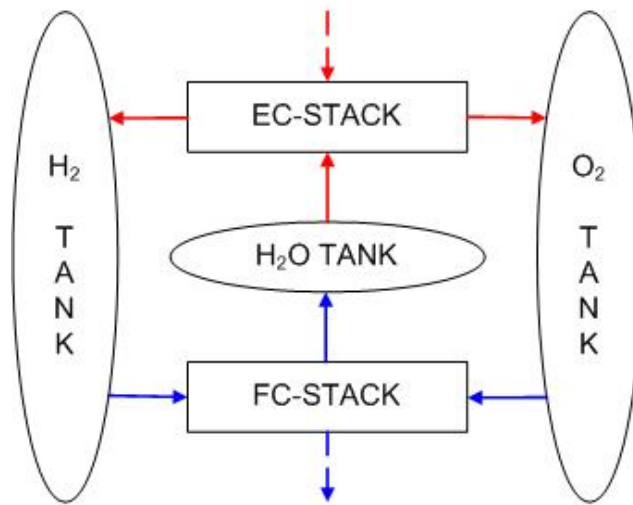
Electrolysis



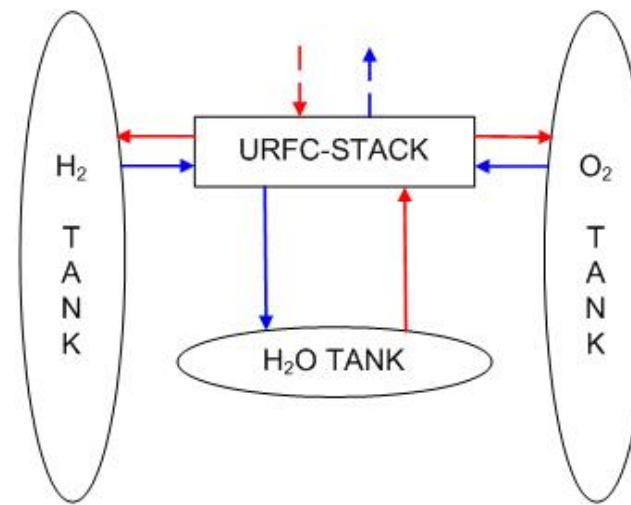


Reversible Fuel Cell

Reversible Fuel Cell (RFC)



Unitized Reversible Fuel Cell (URFC)



- ☺ - optimized catalysts
 - changing operation mode more easier (e.g. no time delay)
- ☹ - high mass
 - high volume

- ☺ - reduced mass and volume
 - cost reduction
 - increased reliability (less components)
- ☹ - different catalyst on one electrode
 - changing conditions at MEA



Preparation

➤ Dry-Spraying-technique by DLR

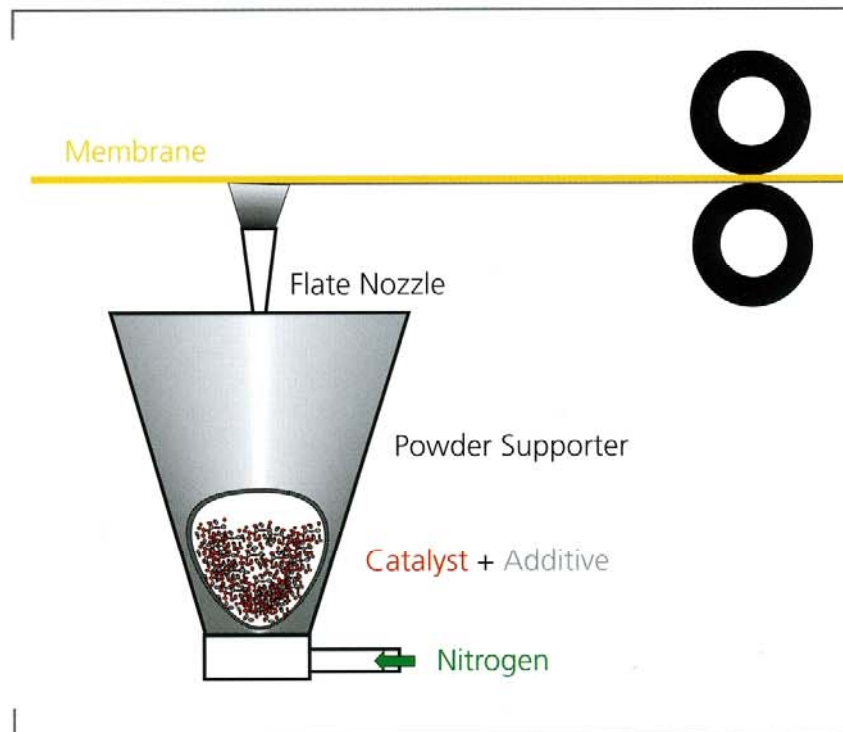


Figure 1: Principle of dry coating method for electrode production

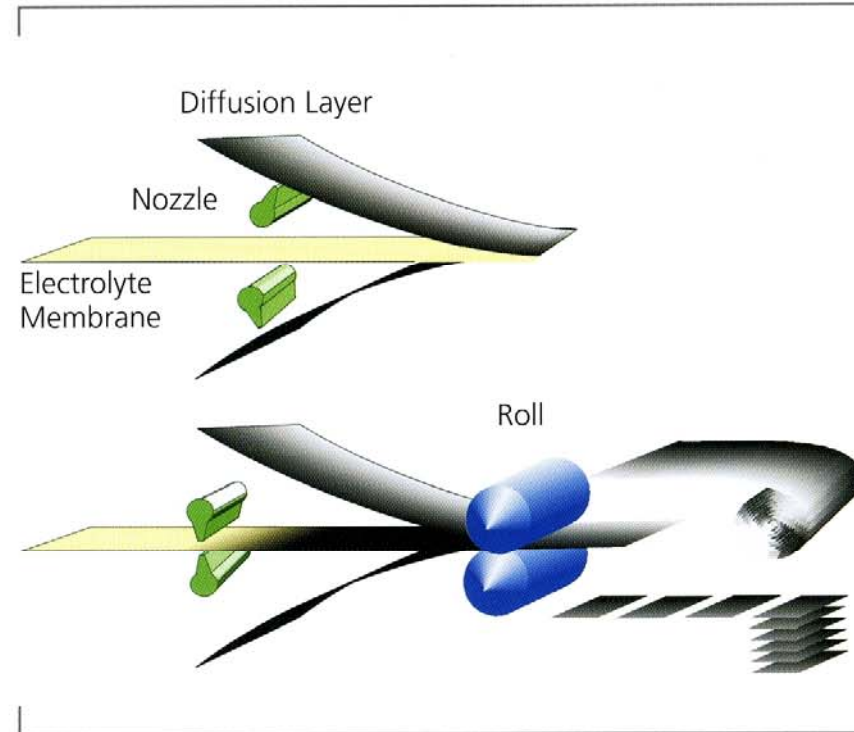


Figure 2: Production of membrane electrode assemblies by dry spray coating. Two alternative methods are shown.



Preparation

- fast (no evaporation of solvent, no ink preparation)
- simple (few steps in preparation)
- flexible
 - several mixture of catalysts and additives
 - different kind of electrodes (DMFC, PEFC,...)
 - various thickness
 - different loadings
 - various geometries of the electrodes
 - coating directly on membrane



Experimental setup

Conditions

➤ catalysts

- H₂ electrode: Pt black + 30wt% Nafion loading ~ 1,56 mg/cm²
- O₂ electrode: Pt black + IrO₂ (1:1) + 30wt% Nafion loading ~ 2,08 mg/cm²

➤ membrane: Nafion 1135

➤ backing: SGL 35 DC

➤ active area: 23 cm²

➤ cell temperature: ~ 80°C (FC) / ~ 95°C (EC)

➤ pressure: ambient

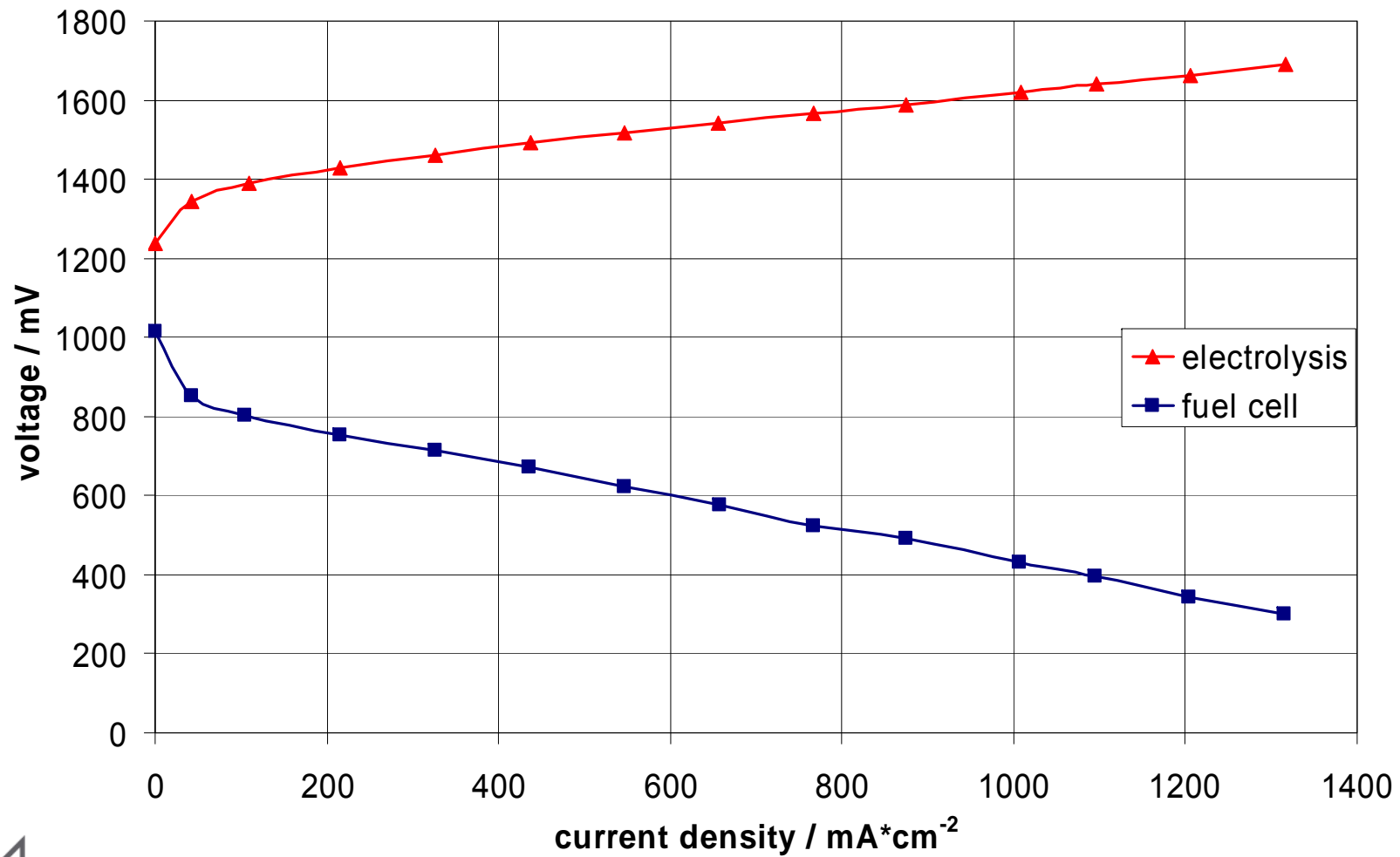
➤ gas flow

- H₂: 250 sccm (fully humidified)
- O₂: 400 sccm (fully humidified)



Experimental setup

Polarization curves





Experimental Setup

EIS

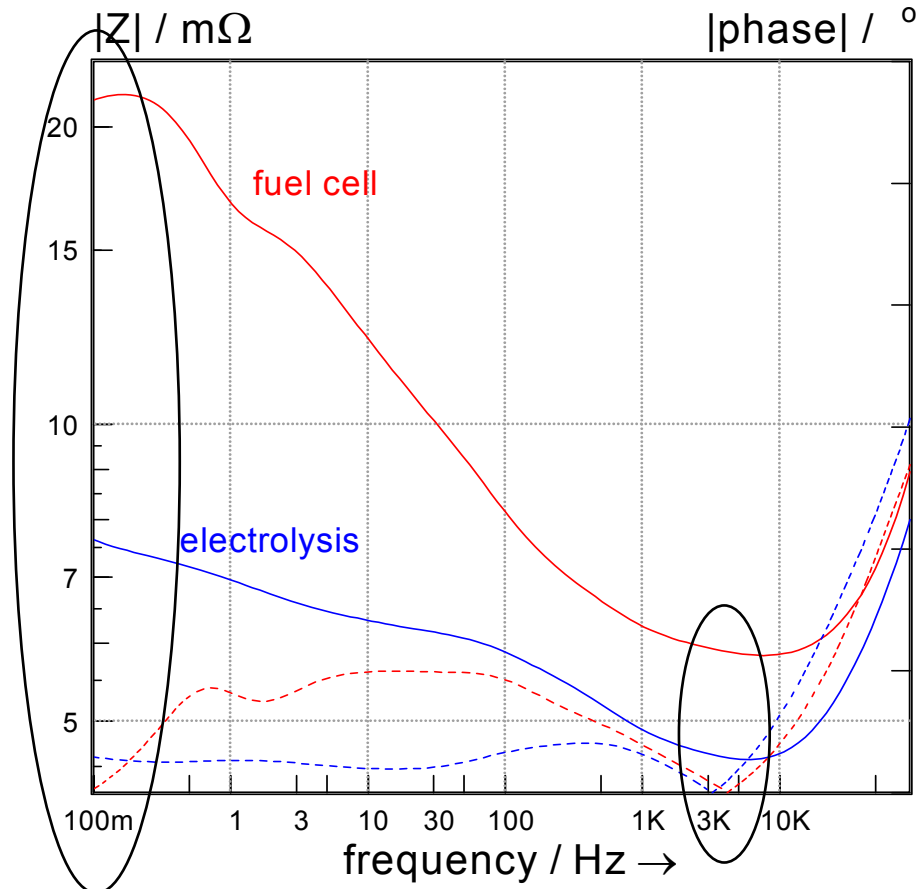
- Zahner IM 6 + PP 240
- frequencies: 30 mHz -> 100 kHz
- simulation: 100 mHz -> 20 kHz
- fuel cell mode
 - potentiostatic
 - at 500 mV
 - amplitude: 10 mV

- electrolysis mode
 - galvanostatic
 - at 1 A/cm² (=> 23 A)
 - amplitude: 2 A

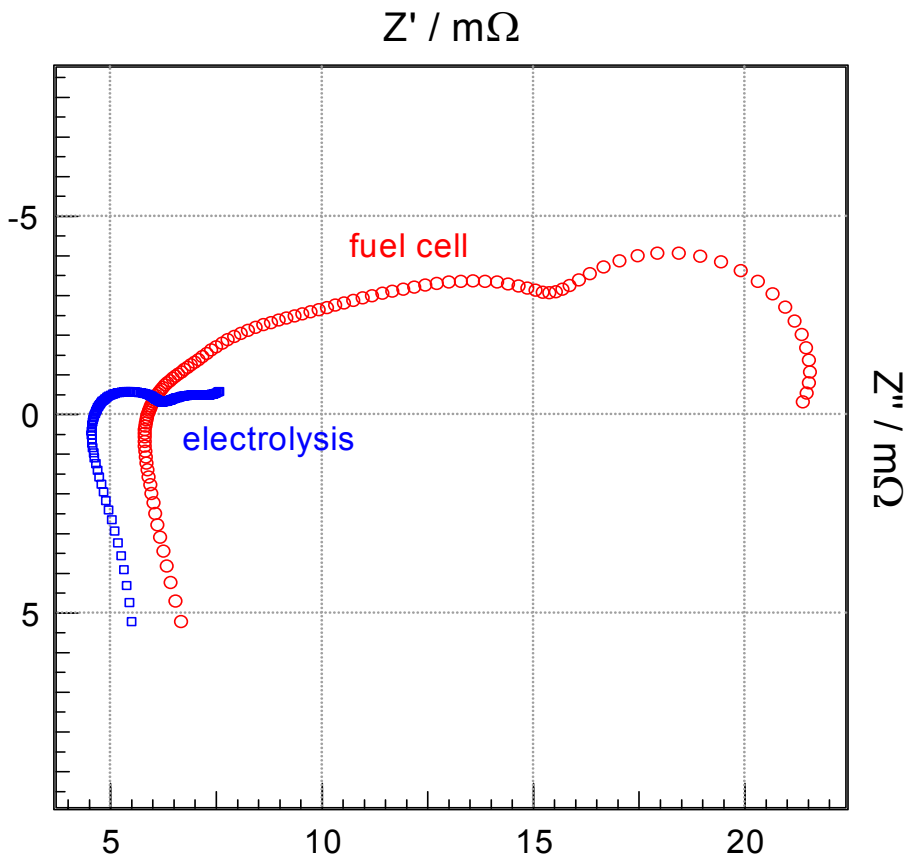


Experimental Setup

EIS



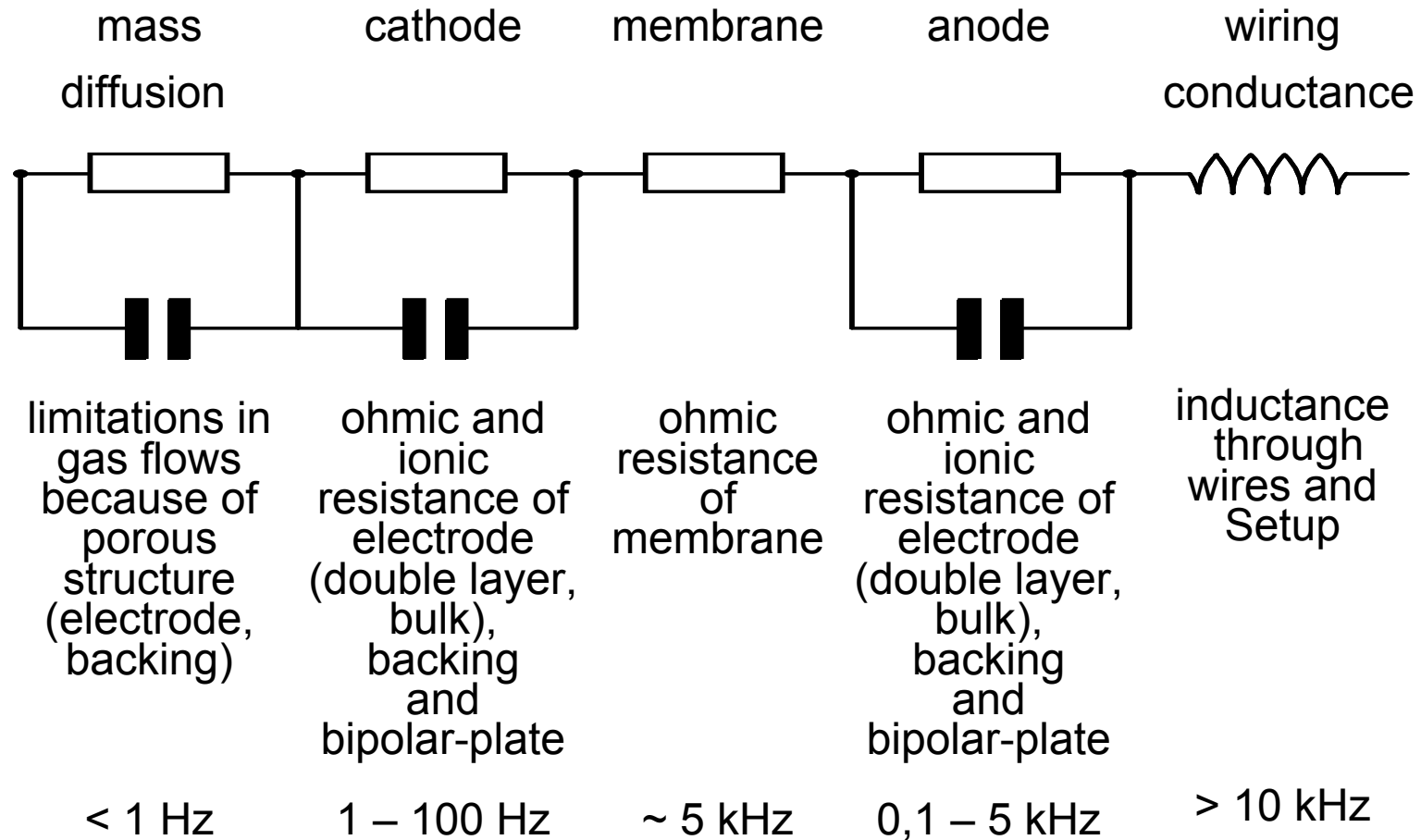
Bode plot



Nyquist plot



Model

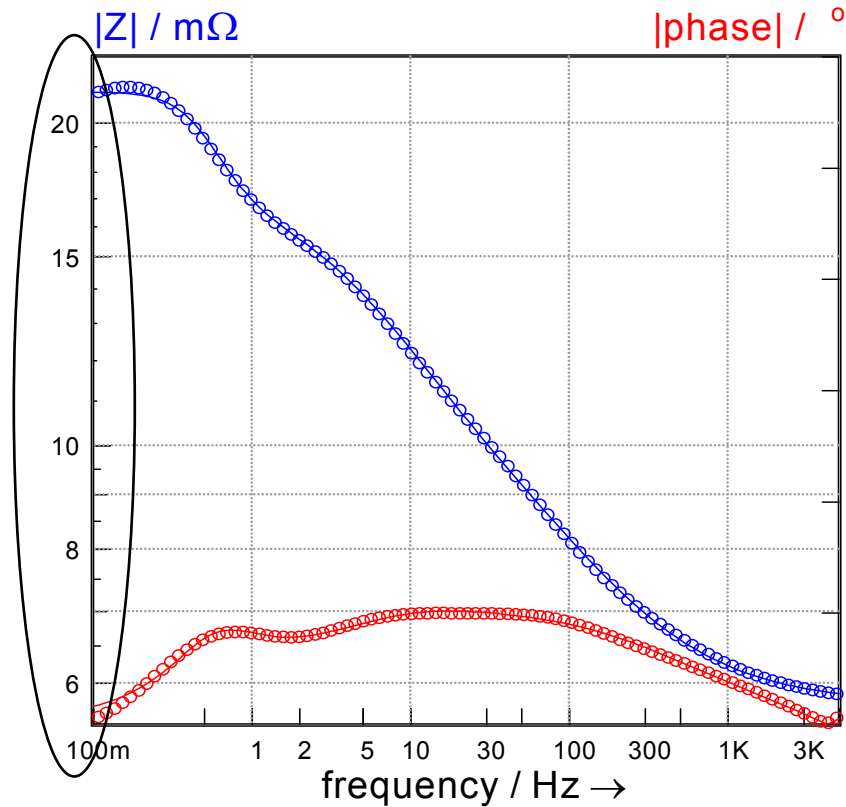




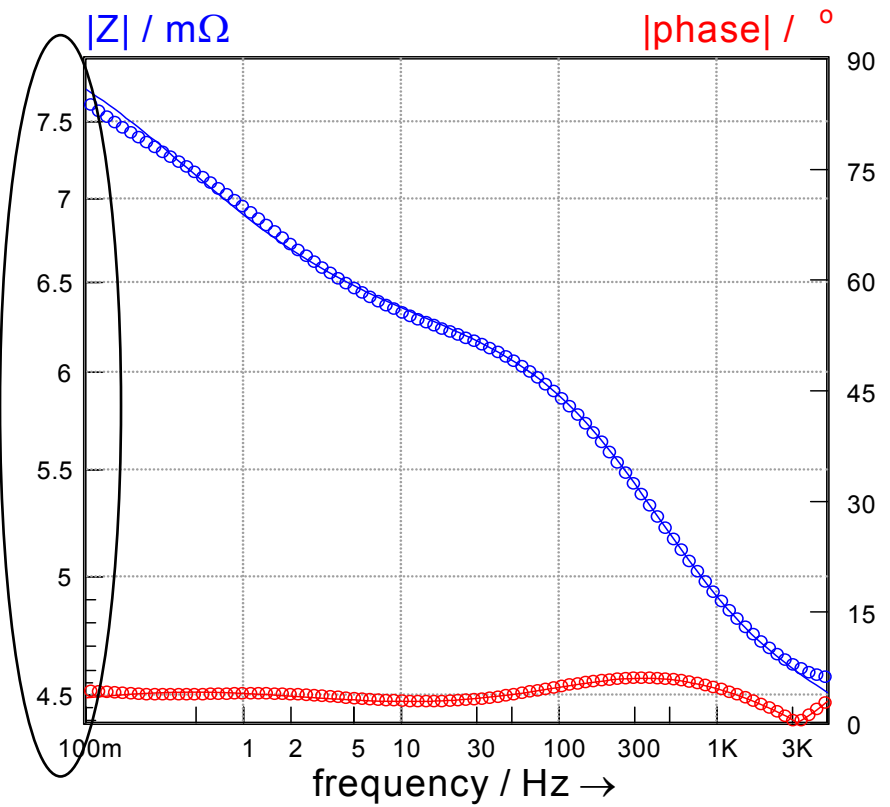
Simulation

Bode plot

— Simulation



fuel cell

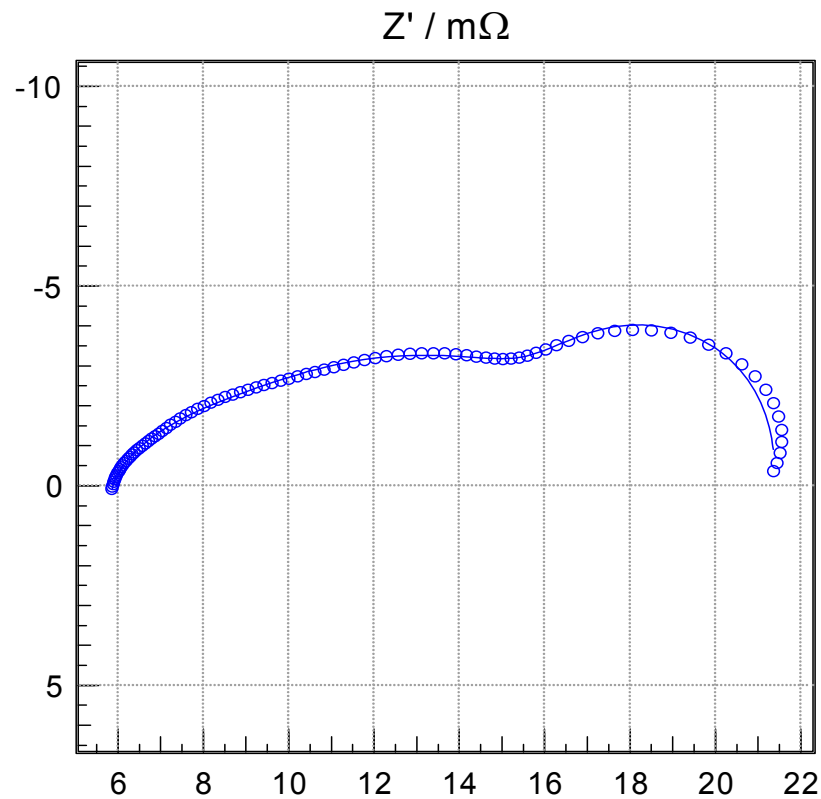


electrolysis

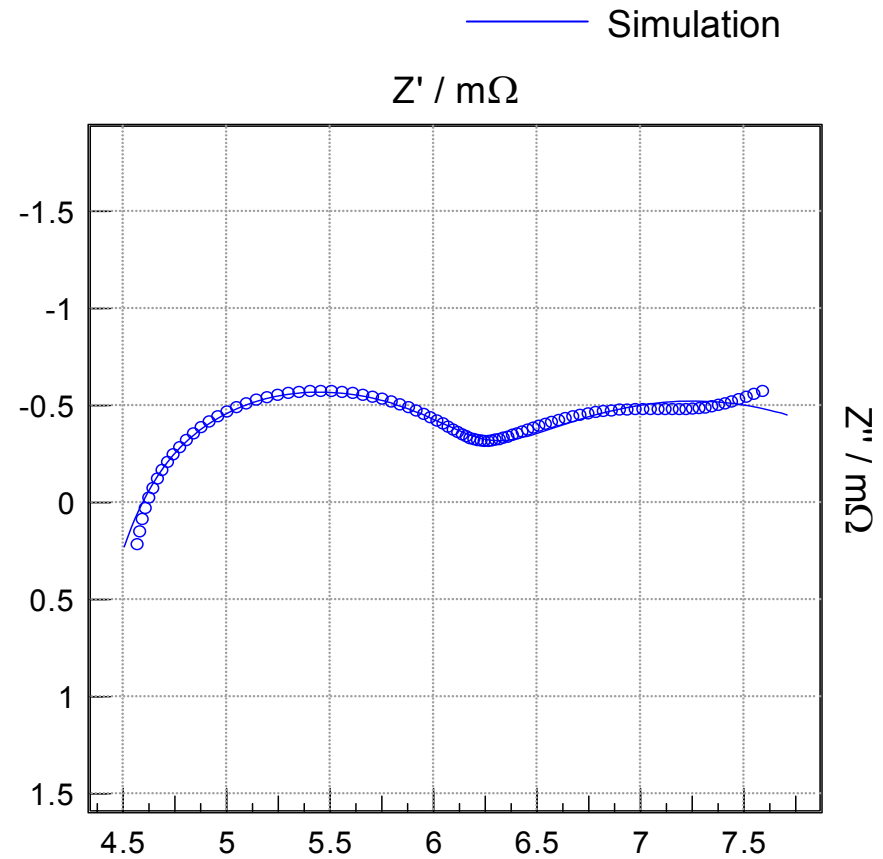


Simulation

Nyquist plot



fuel cell

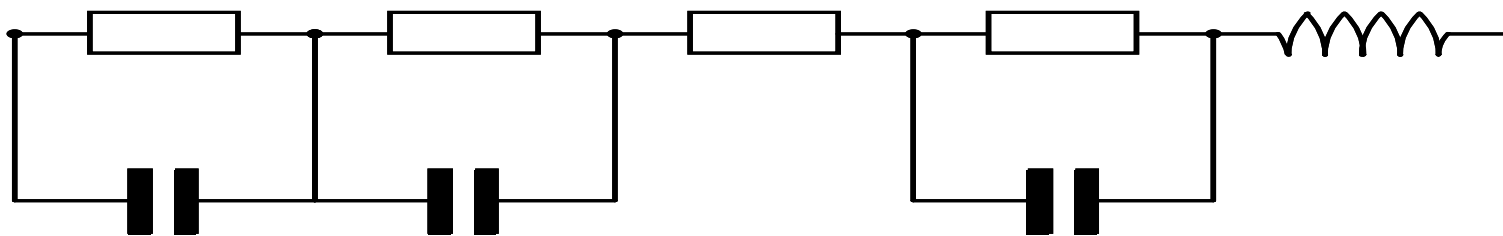


electrolysis



Simulation

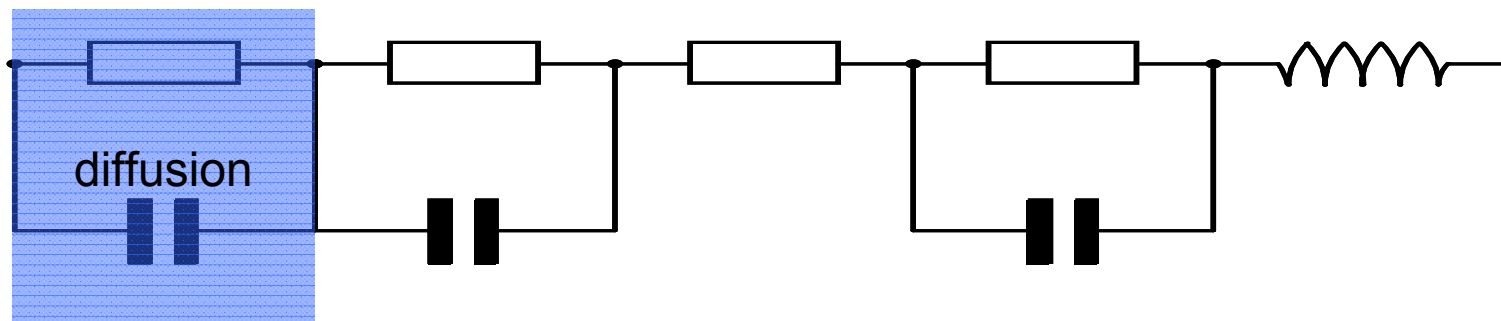
element	fuel cell		electrolysis	
1	3,822 mΩ		2,165 mΩ	
2	413,8 F	1,224	6,712 F	0,563
3	8,552 mΩ		1,763 mΩ	
4	722,8 mF	0,715	198,1 mF	0,718
5	5,718 mΩ		3,912 mΩ	
6	3,373 mΩ		0,534 mΩ	
7	230,1 mF	0,682	23,83 mF	0,935
8	10,66 nH		18,88 nH	





Simulation

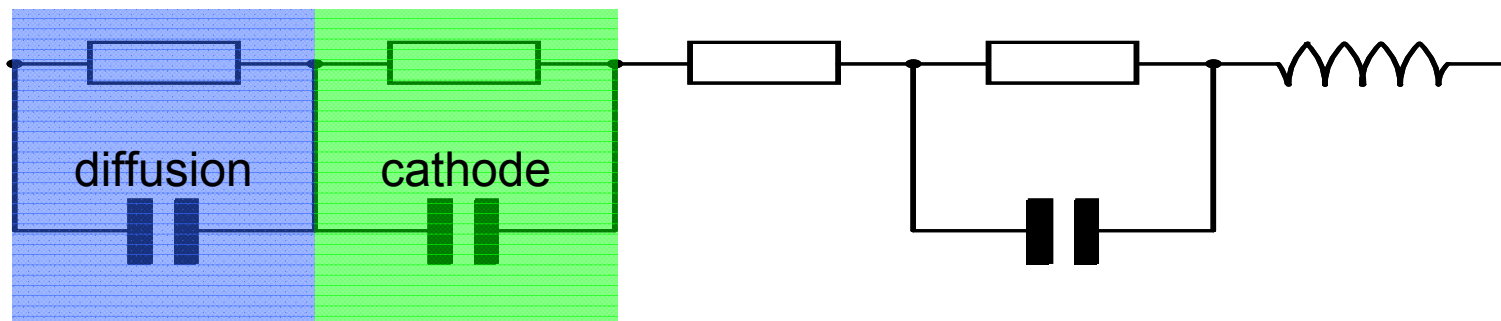
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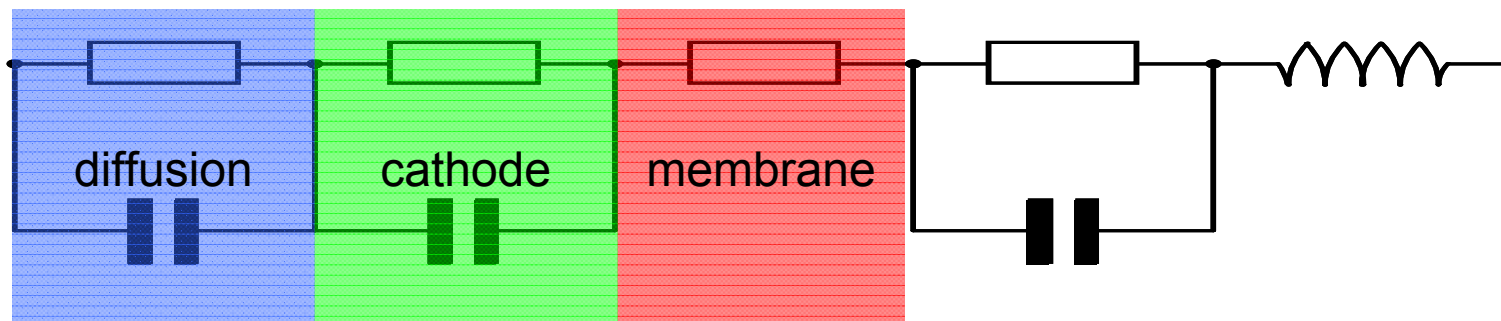
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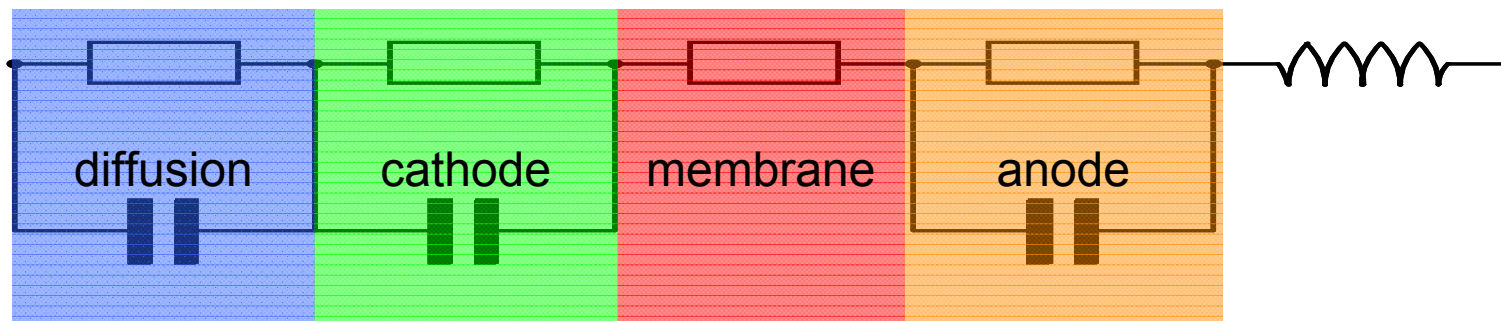
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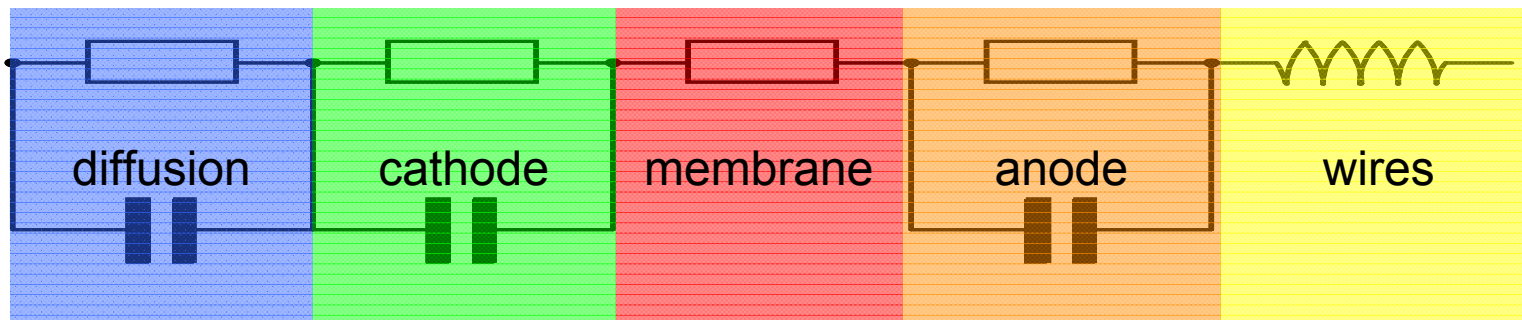
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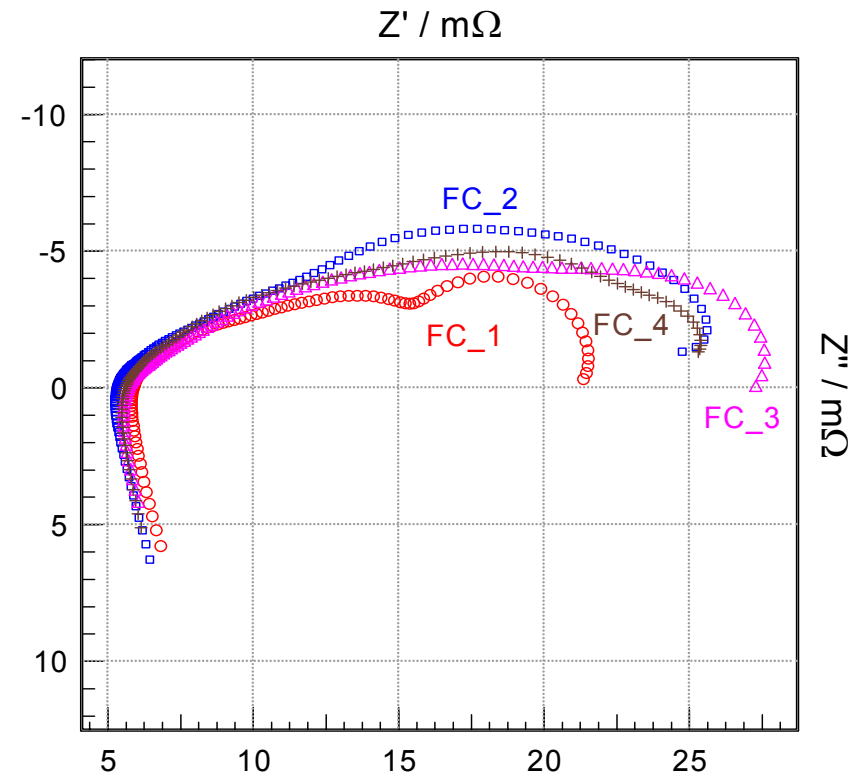
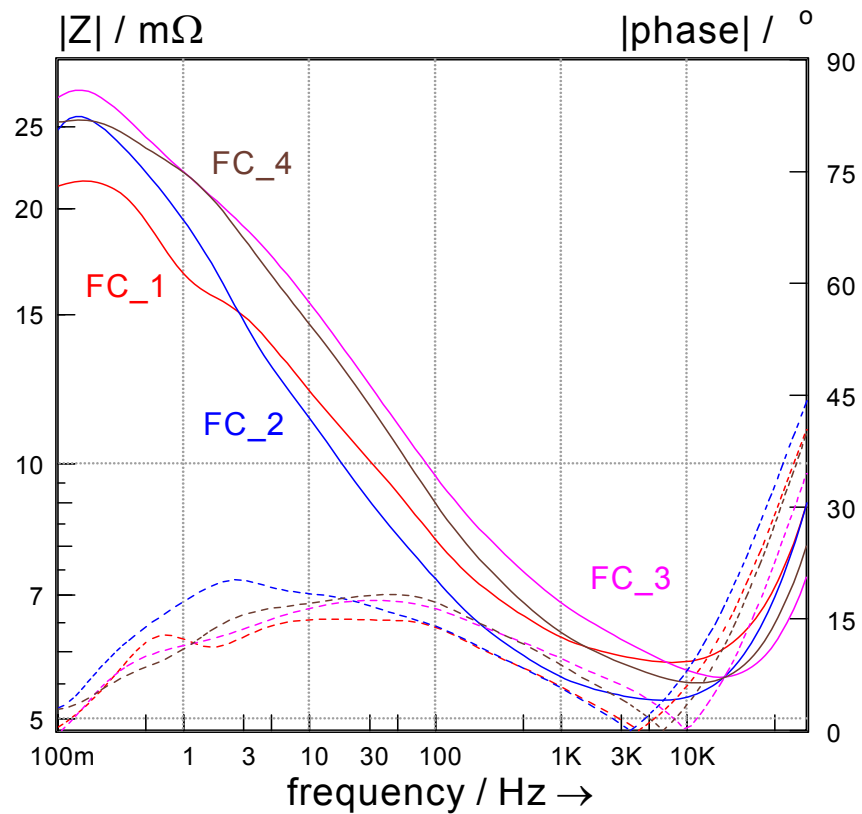
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Cyclic stability

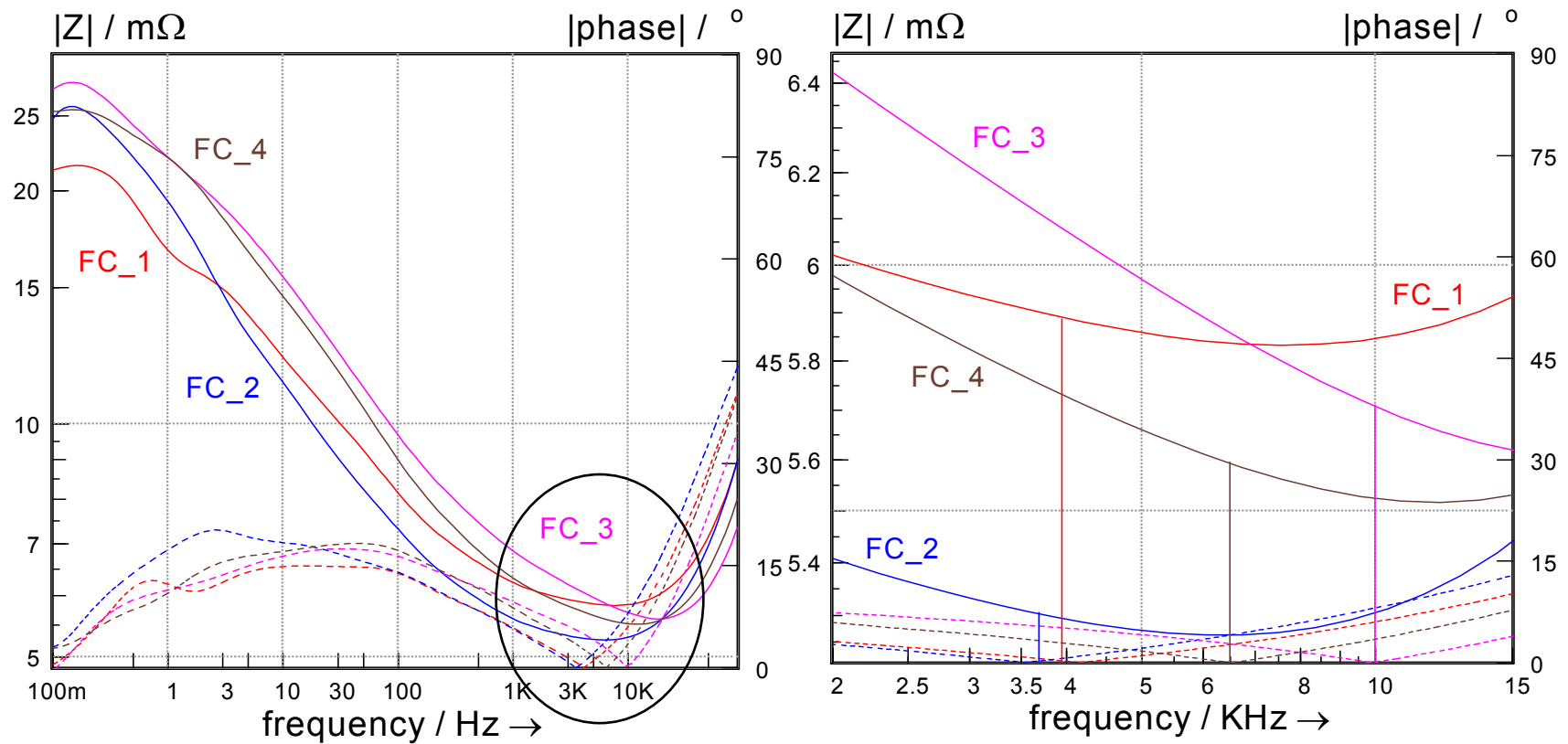
Fuel Cell





Cyclic stability

Fuel Cell





Cyclic stability

Fuel Cell

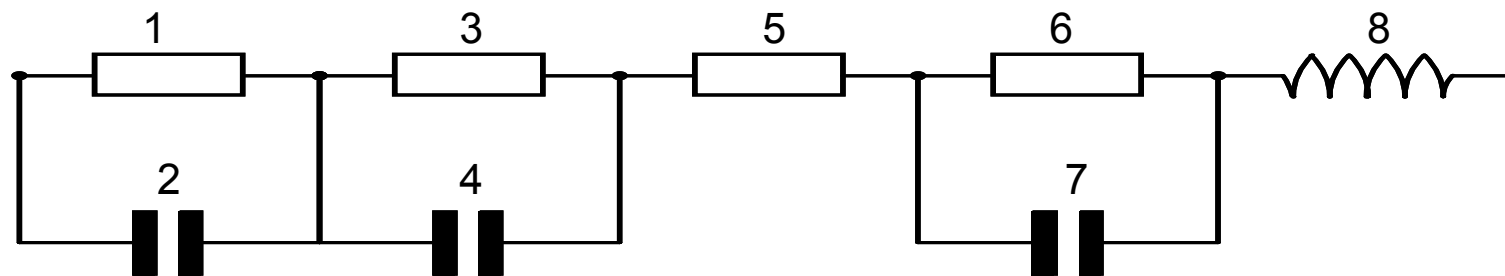
element	FC_1		FC_2		FC_3 ⁽¹⁾		FC_4 ⁽¹⁾	
1	2,873 mΩ		12,08 mΩ		8,351 mΩ		9,171 mΩ	
2	838,6 F	1,286	5,373 F	0,856	8,299 F	0,859	3,108 F	0,784
3	13,59 mΩ		9,323 mΩ		11,01 mΩ		9,809 mΩ	
4	156,1 mF	0,544	184,2 mF	0,559	258,3 mF	0,692	212,3 mF	0,636
5	4,964 mΩ		4,525 mΩ		5,267 mΩ		5,222 mΩ	
6	0,62 mΩ		0,528 mΩ		2,98 mΩ		2,246 mΩ	
7	3,261 μF	0,004	841,5 μF	0,234	72,89 mF	0,567	168,3 mF	0,536
8	12,68 nH		14,18 nH		8,042 nH		10,53 nH	

diffusion

cathode

membrane

anode



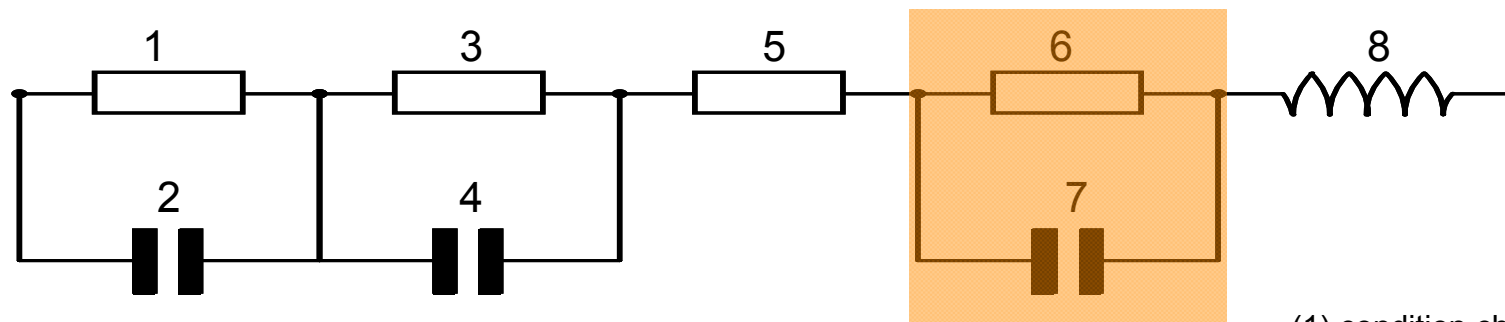
(1) condition changed



Cyclic stability

Fuel Cell

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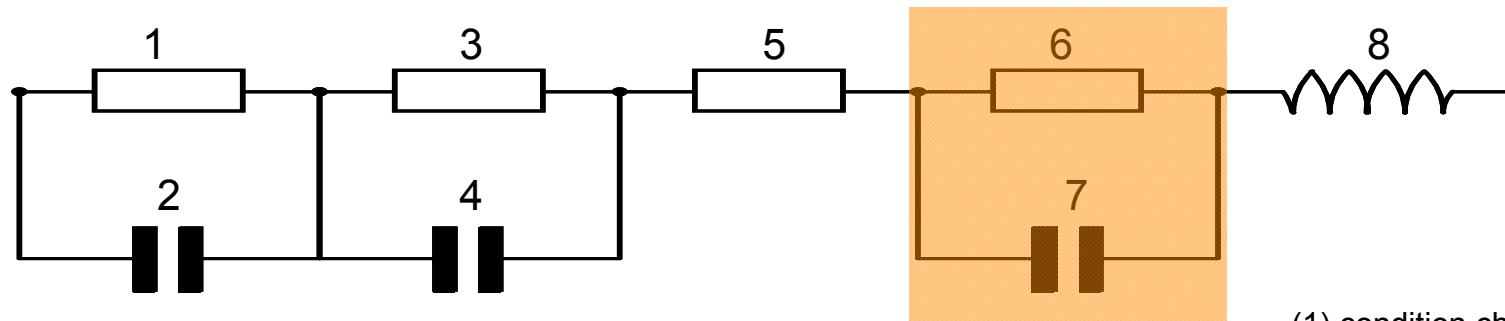
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Cyclic stability

Fuel Cell

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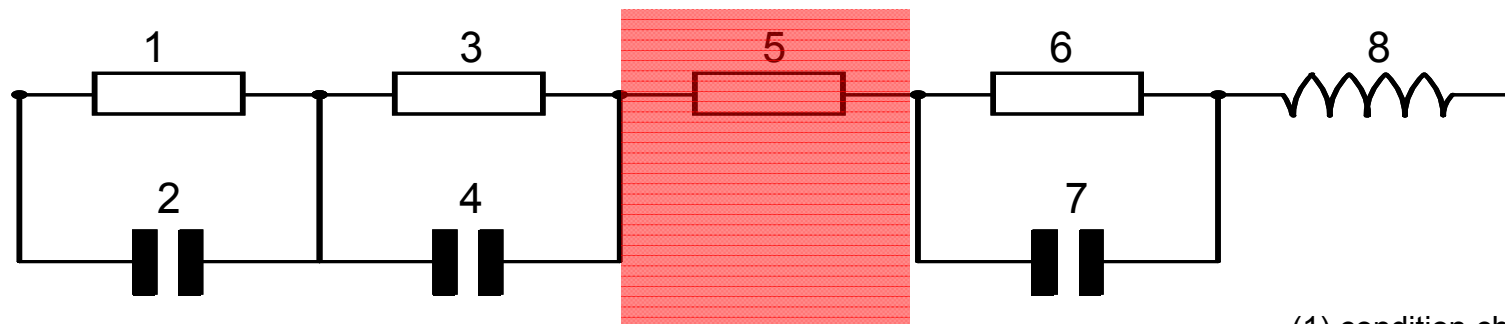
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Cyclic stability

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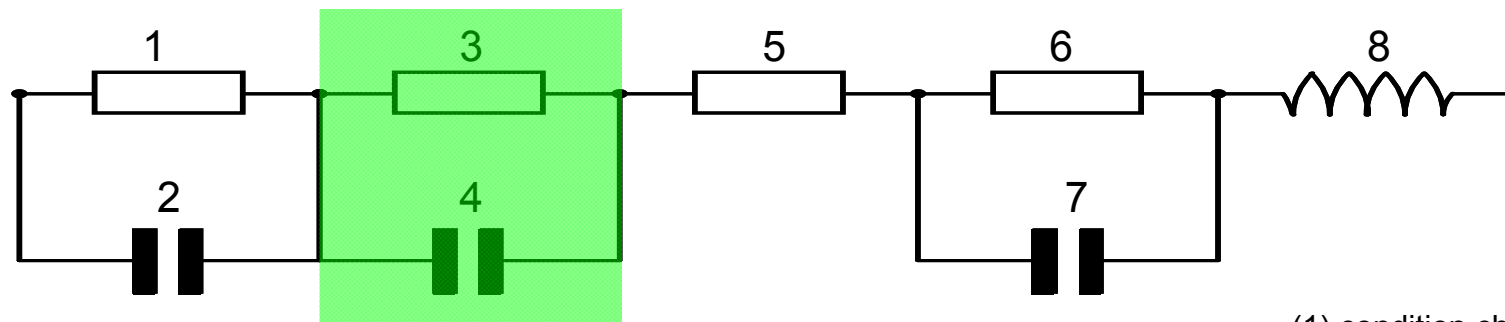
(1) condition changed



Cyclic stability

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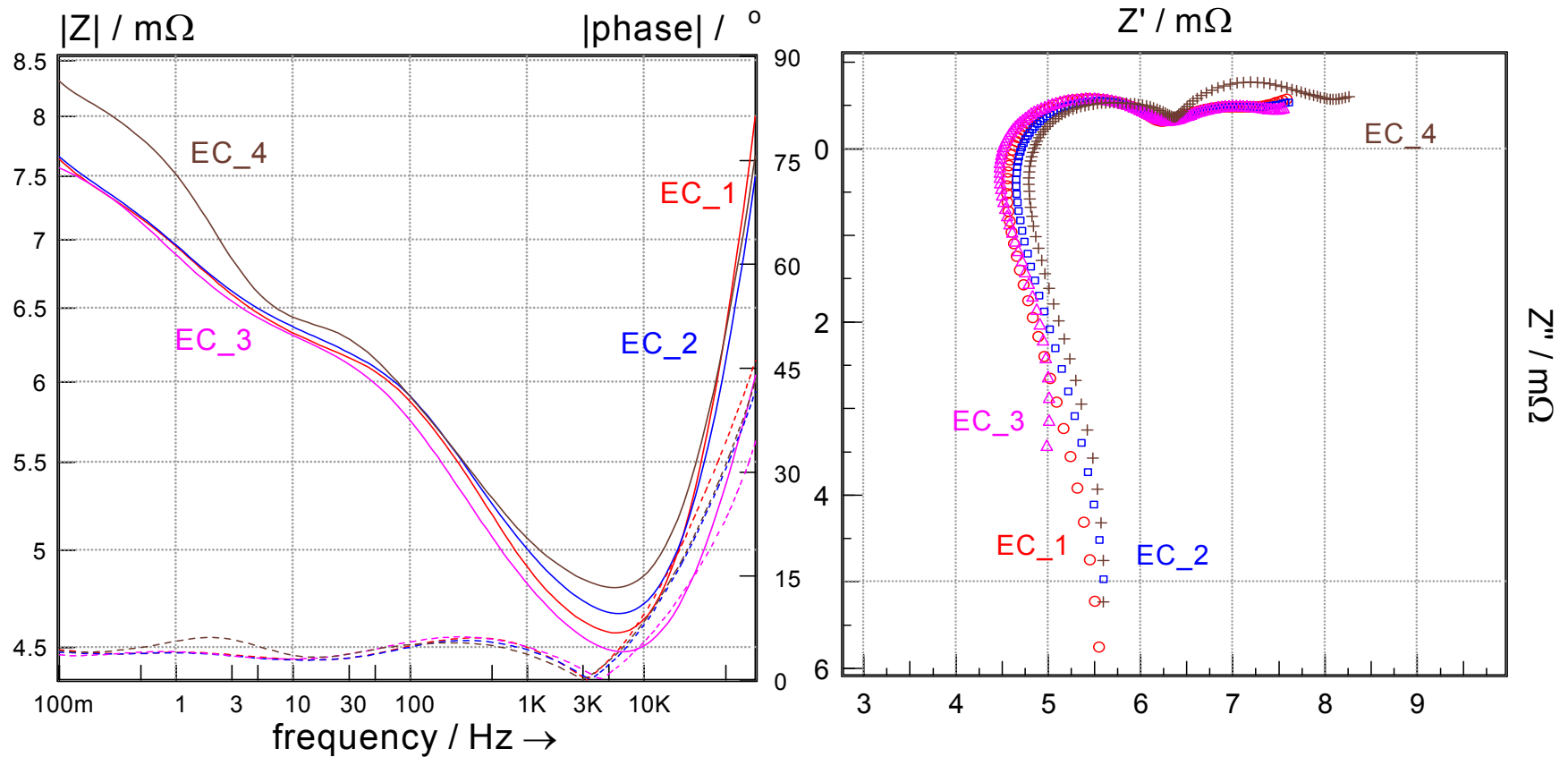


(1) condition changed



Cyclic stability

Electrolysis

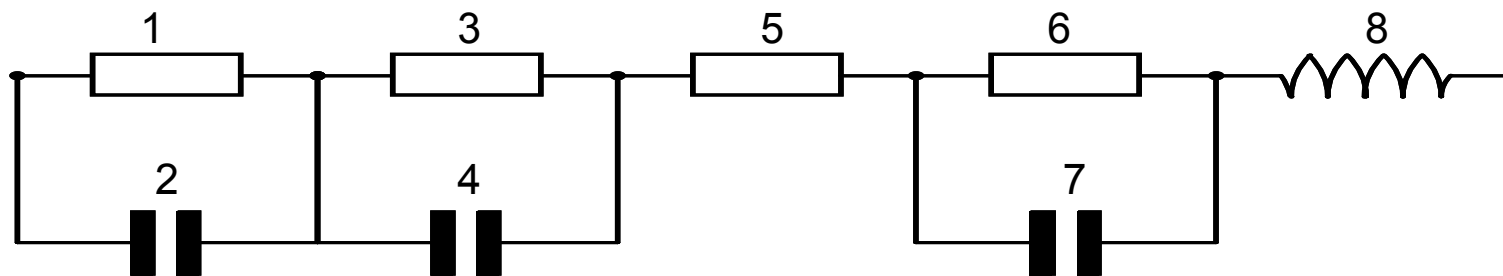




Cyclic stability

Electrolysis

element	EC_1		EC_2		EC_3 ⁽¹⁾		EC_4		
1	2,262 mΩ		2,211 mΩ		1,985 mΩ		2,585 mΩ		diffusion
2	5,57 F	0,546	5,848 F	0,546	7,79 F	0,58	6,152 F	0,648	
3	1,65 mΩ		1,614 mΩ		1,817 mΩ		1,455 mΩ		cathode
4	225,4 mF	0,766	231,6 mF	0,741	226 mF	0,706	298,2 mF	0,768	
5	4,322 mΩ		4,393 mΩ		4,188 mΩ		4,548 mΩ		membrane
6	0,182 mΩ		0,206 mΩ		0,210 mΩ		0,207 mΩ		anode
7	2,623 mF	0,445	2,115 mF	0,564	1,526 mF	0,755	1,28 mF	0,491	
8	13,3 nH		11,65 nH		8,347 nH		12,11 nH		



(1) after restart



Cyclic stability

Electrolysis

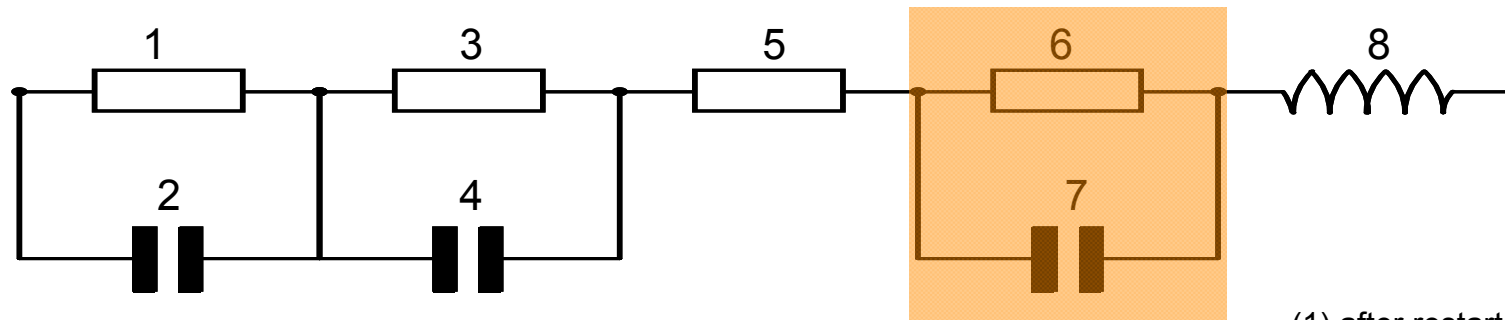
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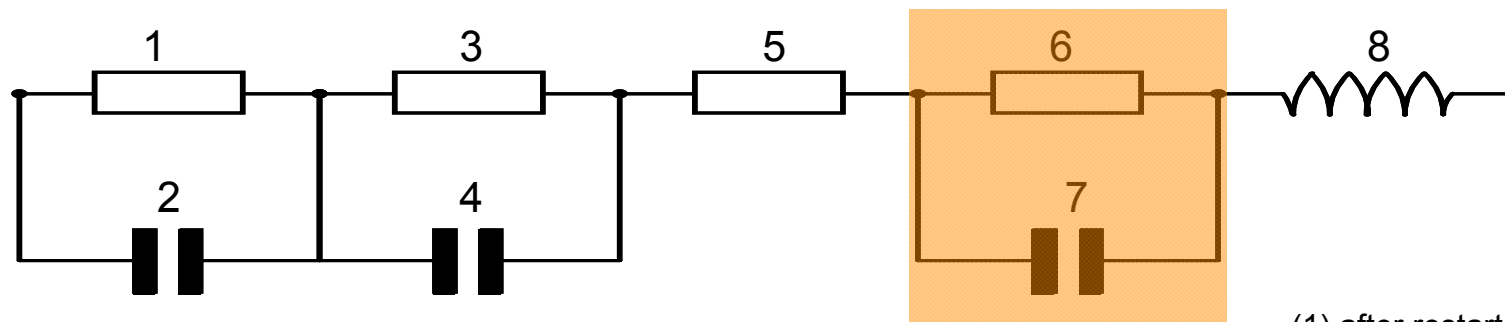
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Cyclic stability

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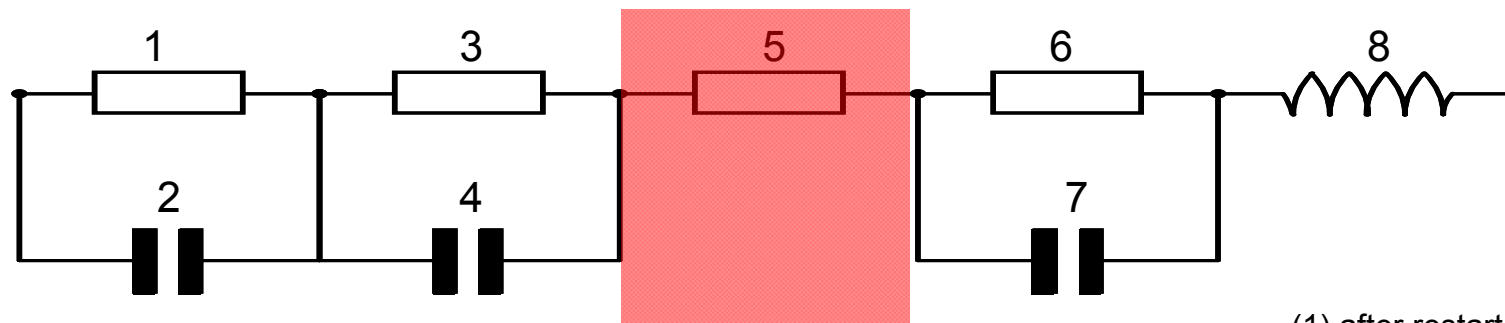




Cyclic stability

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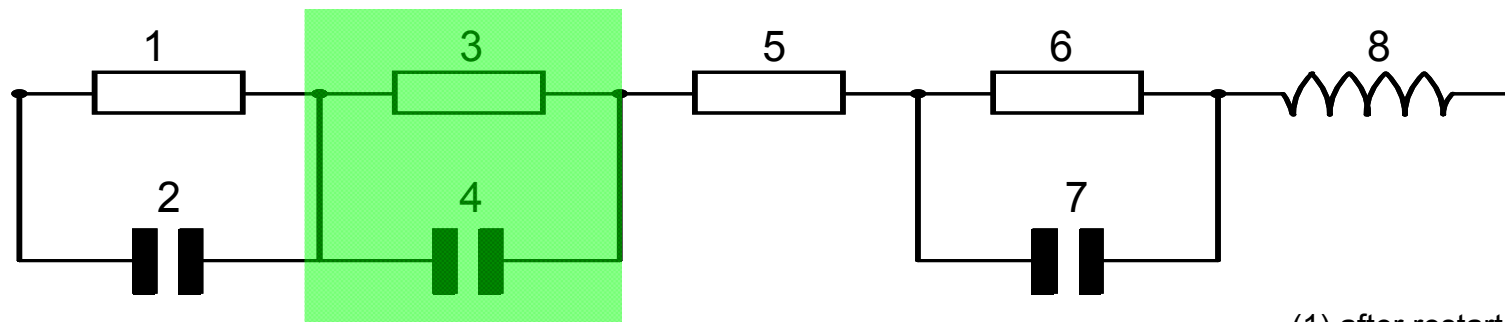
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Cyclic stability

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element	EC_1		EC_2		EC_3 ⁽¹⁾		EC_4		
1	2,262 mΩ		2,211 mΩ		1,985 mΩ		2,585 mΩ		diffusion
2	5,57 F	0,546	5,848 F	0,546	7,79 F	0,58	6,152 F	0,648	
3	1,65 mΩ		1,614 mΩ		1,817 mΩ		1,455 mΩ		cathode
4	225,4 mF	0,766	231,6 mF	0,741	226 mF	0,706	298,2 mF	0,768	
5	4,322 mΩ		4,393 mΩ		4,188 mΩ		4,548 mΩ		membrane
6	0,182 mΩ		0,206 mΩ		0,210 mΩ		0,207 mΩ		anode
7	2,623 mF	0,445	2,115 mF	0,564	1,526 mF	0,755	1,28 mF	0,491	
8	13,3 nH		11,65 nH		8,347 nH		12,11 nH		



(1) after restart



Conclusion

- preparation of a unitized regenerative fuel cell
- EIS measurements in fuel cell and electrolysis mode
- simple model of URFC
 - anode
 - cathode
 - membrane
 - diffusion
- good correlation between model and experimental setup
- cyclic stability of membrane-electrode-assembly



Thank you for your attention!

Any questions?