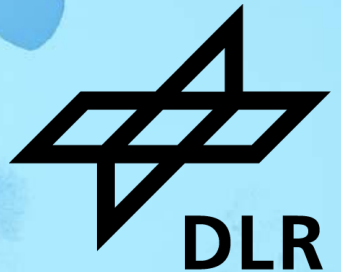
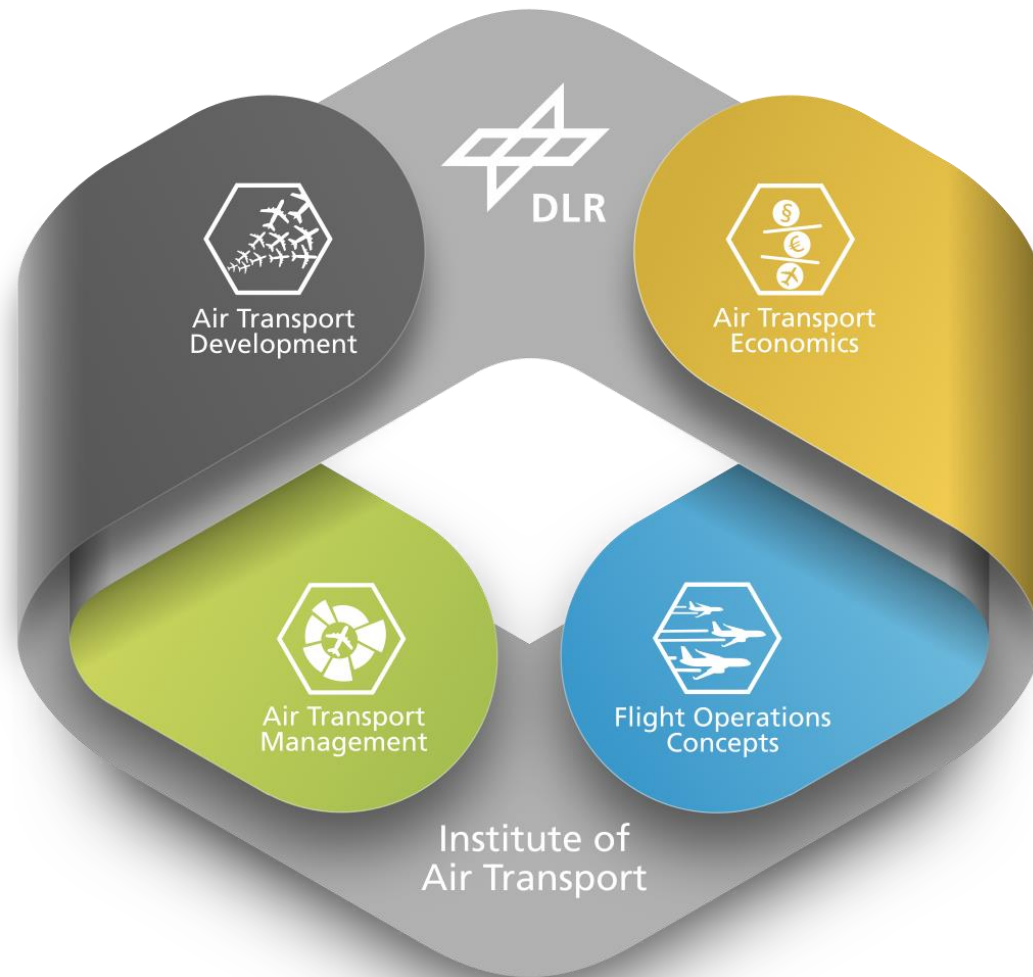


# HYDROGEN AT AIRPORTS

Infrastructure for Ground Handling of Hydrogen Aircraft at Airports



# New Institute of Air Transport



- Established on 1st April 2023
- Merger of DLR Air Transportation Systems Lab and the Institute of Air Transport and Airport Research
- Locations in Hamburg and Cologne
- Mission: Forecasting, designing, and evaluating the air transport system as part of the overall transport system
- **Four departments complement the extensive technological portfolio of the DLR with operational, economic, and regulatory expertise**

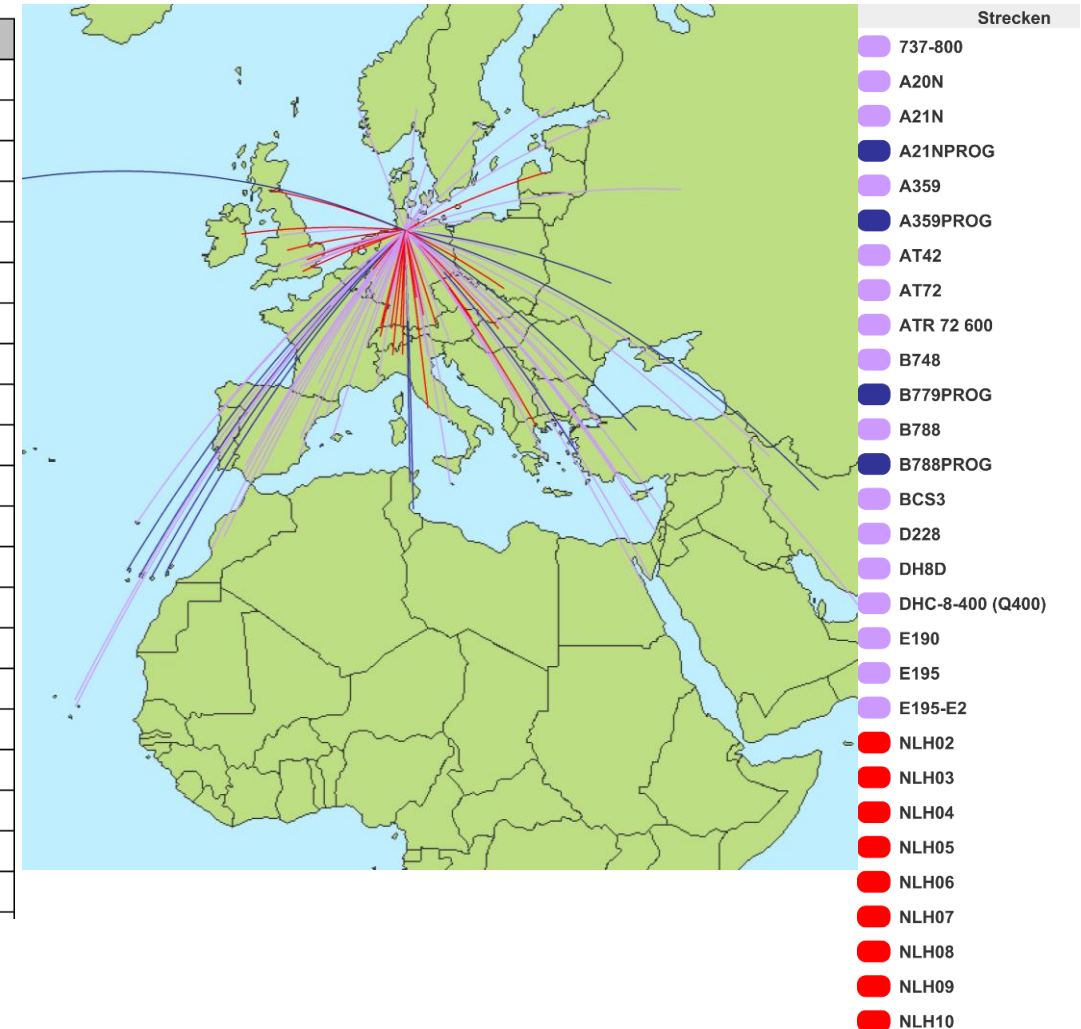
# Department Air Transport Development

## Example: Flight Schedule



	Week	Dep	Arr	DepDay	ArrDay	DepTime	ArrTime	Aircraft
0	W05	BRN	HAM	0	0	18:30:00	20:15:00	NLH02
1	W05	DRS	HAM	0	0	08:40:00	09:45:00	ATR 72 600
2	W05	DRS	HAM	0	0	20:05:00	21:10:00	ATR 72 600
3	W05	FKB	HAM	0	0	08:35:00	09:50:00	AT72
4	W05	FKB	HAM	0	0	20:55:00	22:10:00	NLH04
5	W05	HAM	BRN	0	0	20:45:00	22:30:00	AT42
6	W05	HAM	DRS	0	0	07:00:00	08:05:00	AT72
7	W05	HAM	DRS	0	0	18:25:00	19:30:00	AT72
8	W05	HAM	EWR	0	0	09:00:00	12:15:00	A359PROG
9	W05	HAM	FKB	0	0	06:45:00	08:00:00	AT72
10	W05	HAM	FKB	0	0	19:05:00	20:20:00	NLH04
11	W05	HAM	LCY	0	0	07:05:00	07:50:00	AT42
12	W05	HAM	LCY	0	0	17:00:00	17:50:00	NLH02
13	W05	HAM	LTN	0	0	10:20:00	10:55:00	A21N
14	W05	HAM	NCE	0	0	13:40:00	15:50:00	A20N
15	W05	HAM	TLS	0	0	10:10:00	12:20:00	E195-E2
16	W05	LCY	HAM	0	0	08:20:00	11:10:00	AT42
17	W05	LCY	HAM	0	0	18:20:00	21:10:00	AT42
18	W05	LTN	HAM	0	0	07:20:00	09:45:00	A21N
19	W05	NCE	HAM	0	0	16:20:00	18:30:00	A20N
20	W05	TLS	HAM	0	0	12:55:00	15:10:00	E195-E2

Representative winter- and summer week  
 Week 5 (factor 21,3832781)  
 Week 30 (factor 31,1090253)



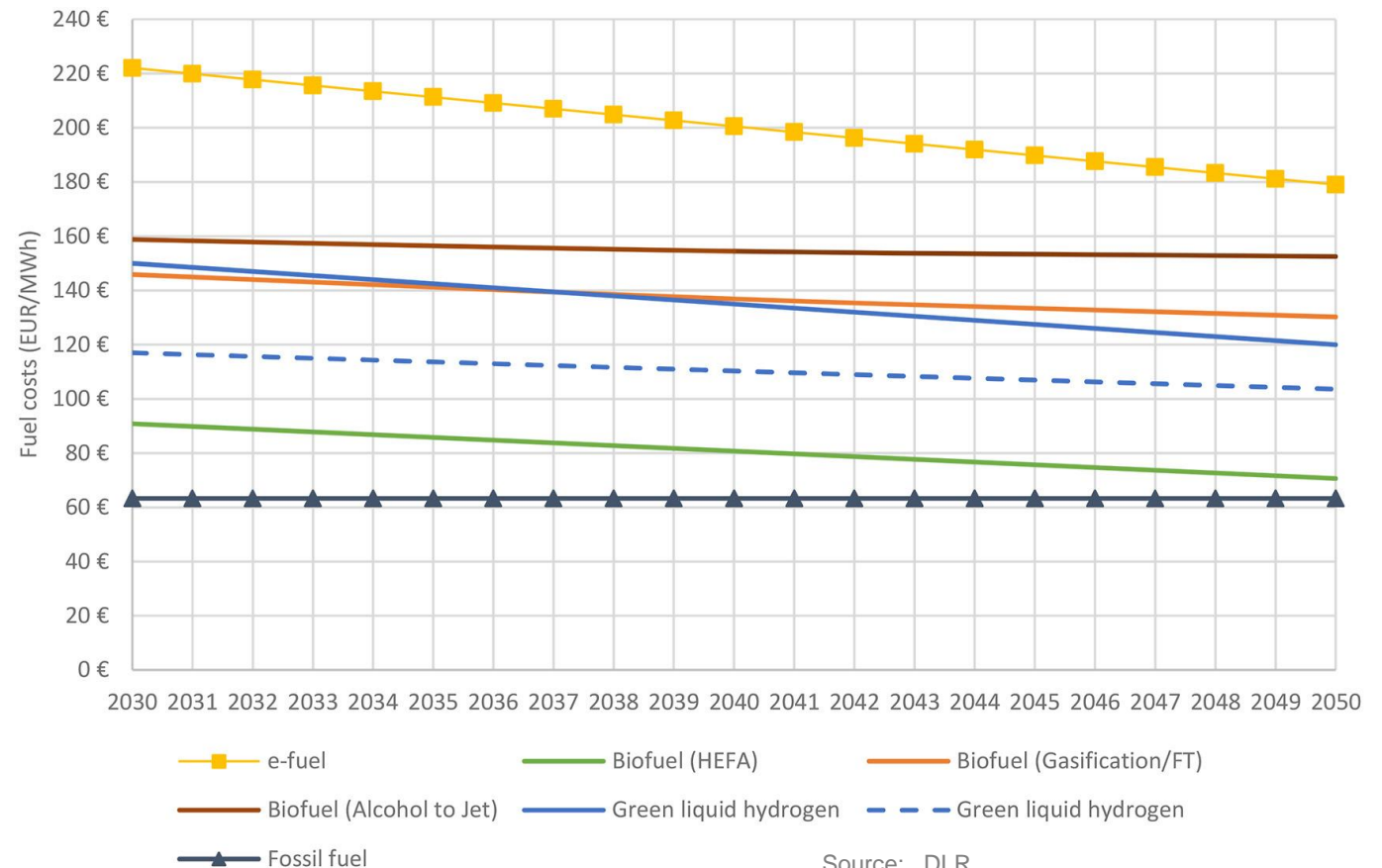


# 1. POTENTIAL OF LIQUID HYDROGEN (LH2)

# Potential of LH2

## Cost-Effective Emission Mitigation

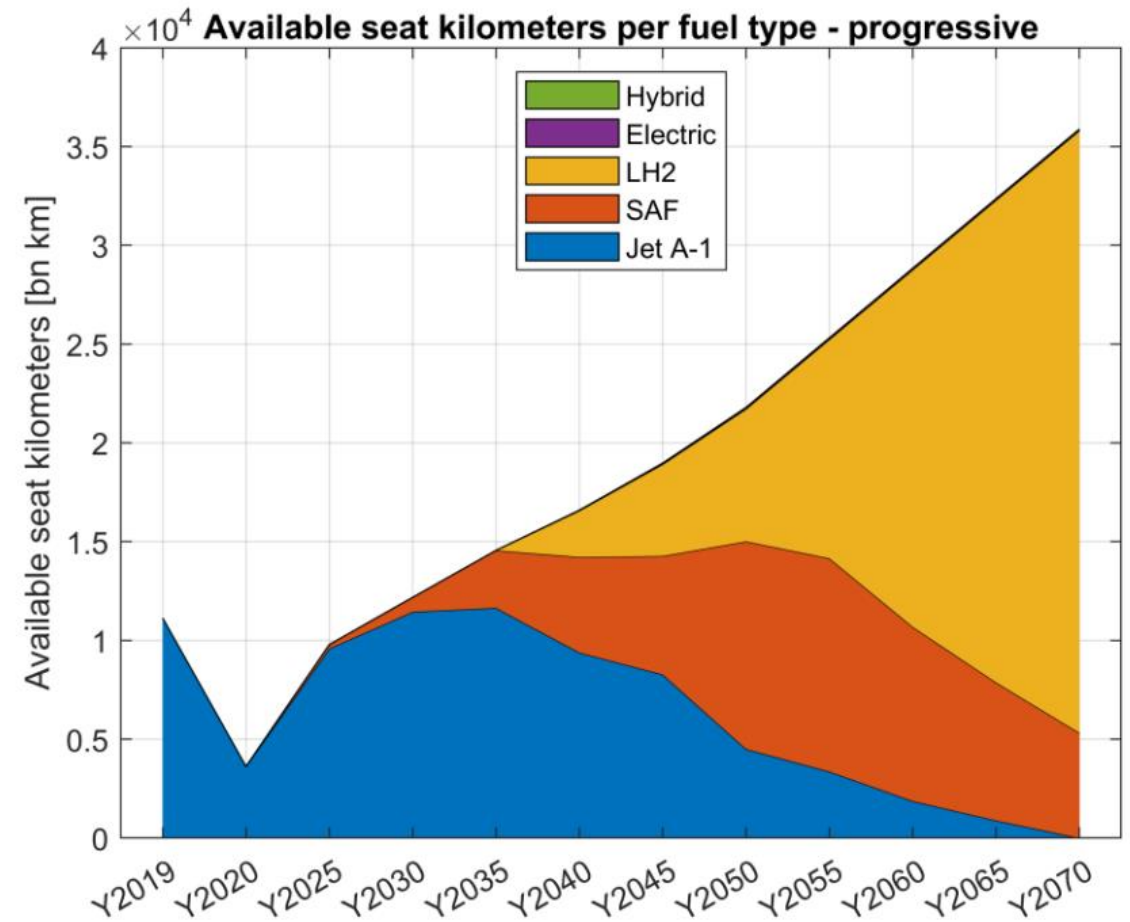
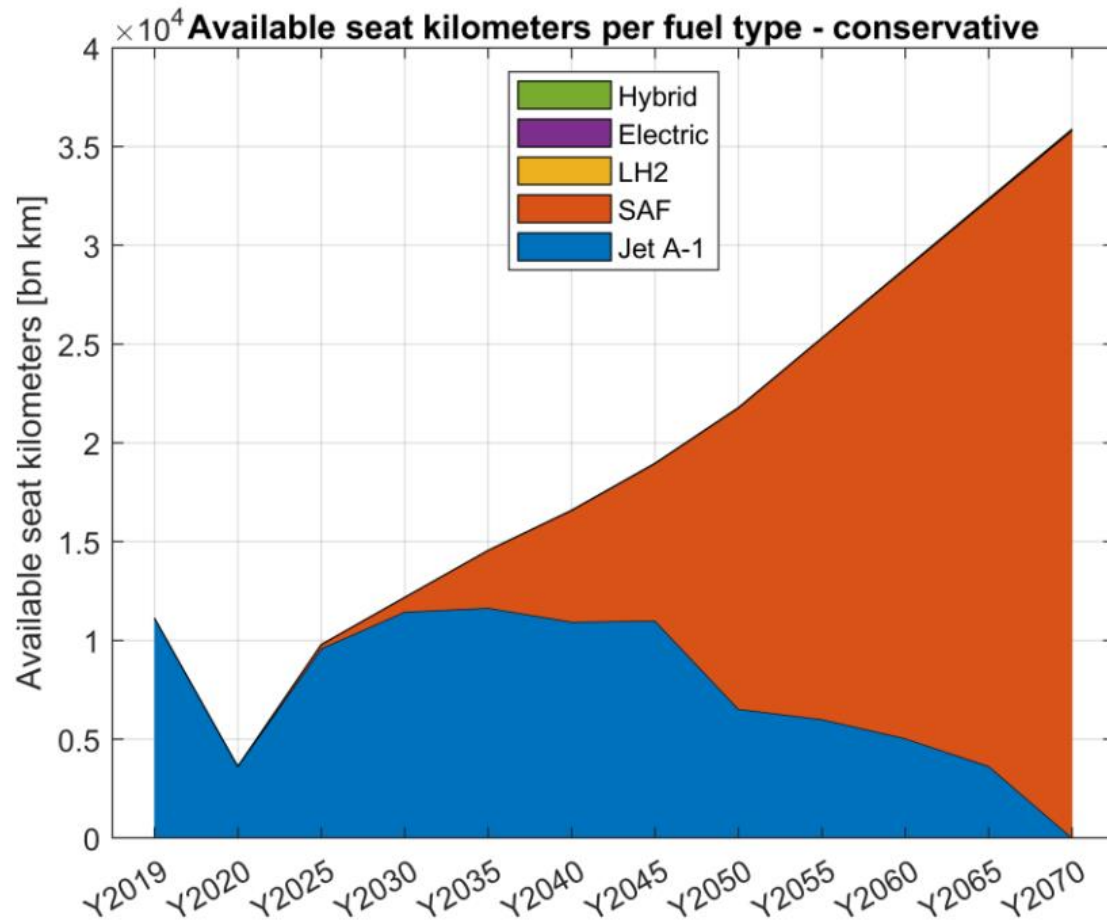
- **Fuel cost** account for about **30 %** of total airline costs
- Fossil Fuels with Carbon Price and Tax would be much higher
- Costs for liquid hydrogen including infrastructure measures are projected to be **104 and 120 € / MWh** in **2050** based on two different assumptions



Source: DLR  
[Hydrogen in aviation: A simulation of demand, price dynamics, and CO2 emission reduction potentials - ScienceDirect](#)



# Potential of LH2 Market Share



Source: DLR DEPA 2070



## 2. INFRASTRUCTURE MEASURES

# Liquid Hydrogen (LH2)

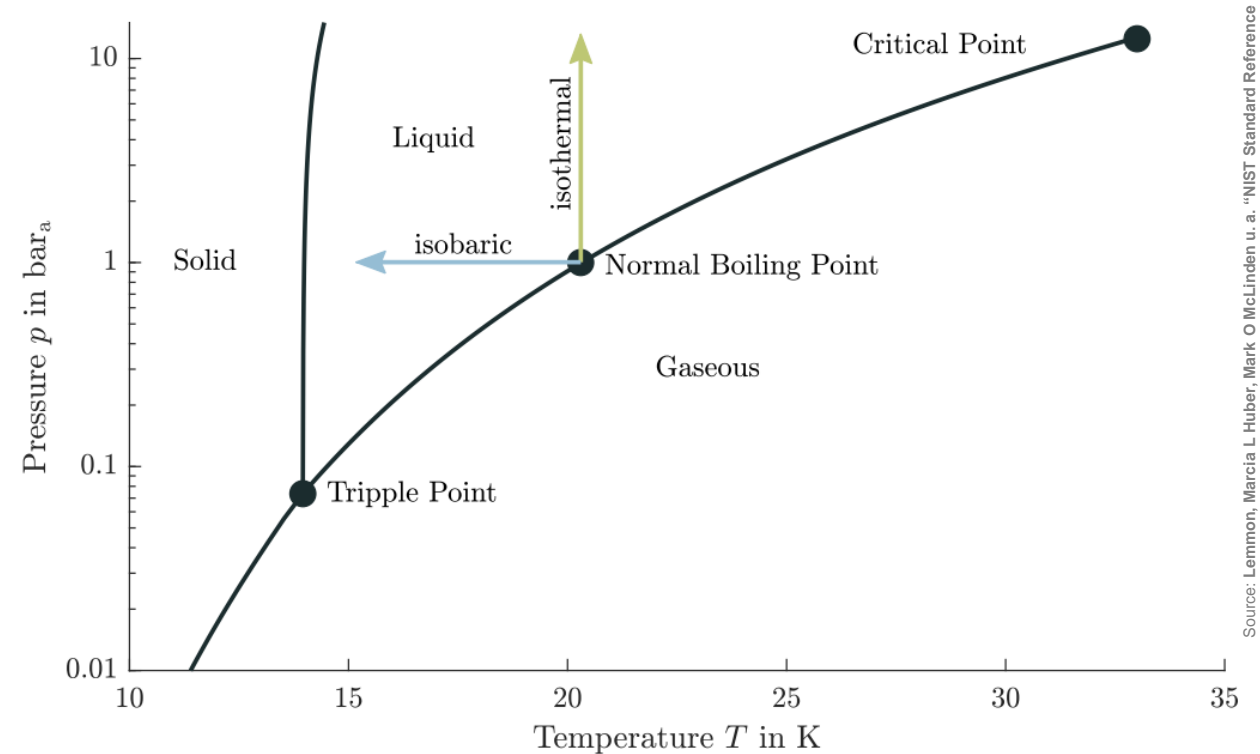
## 1. Cryogenic Temperature ( $T_{\text{NBP}} = \sim 20 \text{ K}^*$ or $-253 \text{ }^\circ\text{C}^*$ )

- Within this temperature range, almost all other molecules freeze out

## 2. Low Density ( $\rho_{\text{liquid}} = \sim 71 \text{ kg / m}^3$ \*)

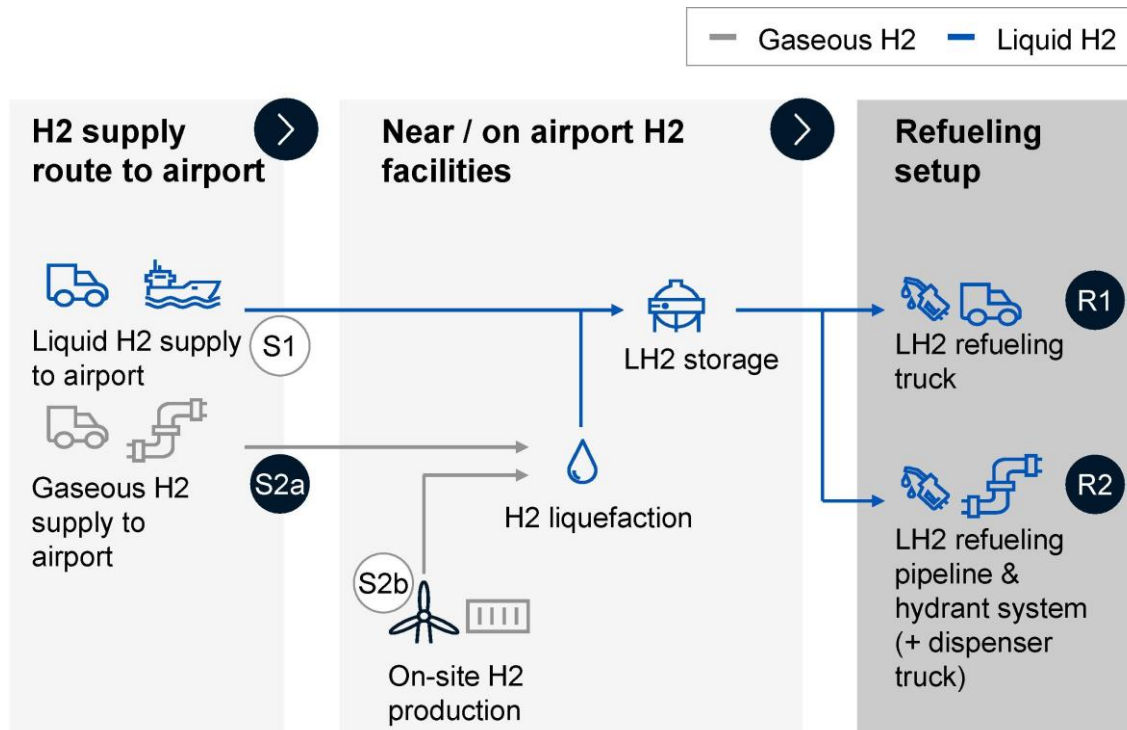
- Higher Space and Volume Requirements
- 4× Higher Volume for Equivalent Energy Compared to Hydrocarbon-Based Fuels (Jet-A1)

\*at 1 bar





# Hydrogen Fuel Supply Route to Airport



## S1: Transportation in its liquid form

- Remote liquefiers
- Delivery in single packages (containers / trailers)

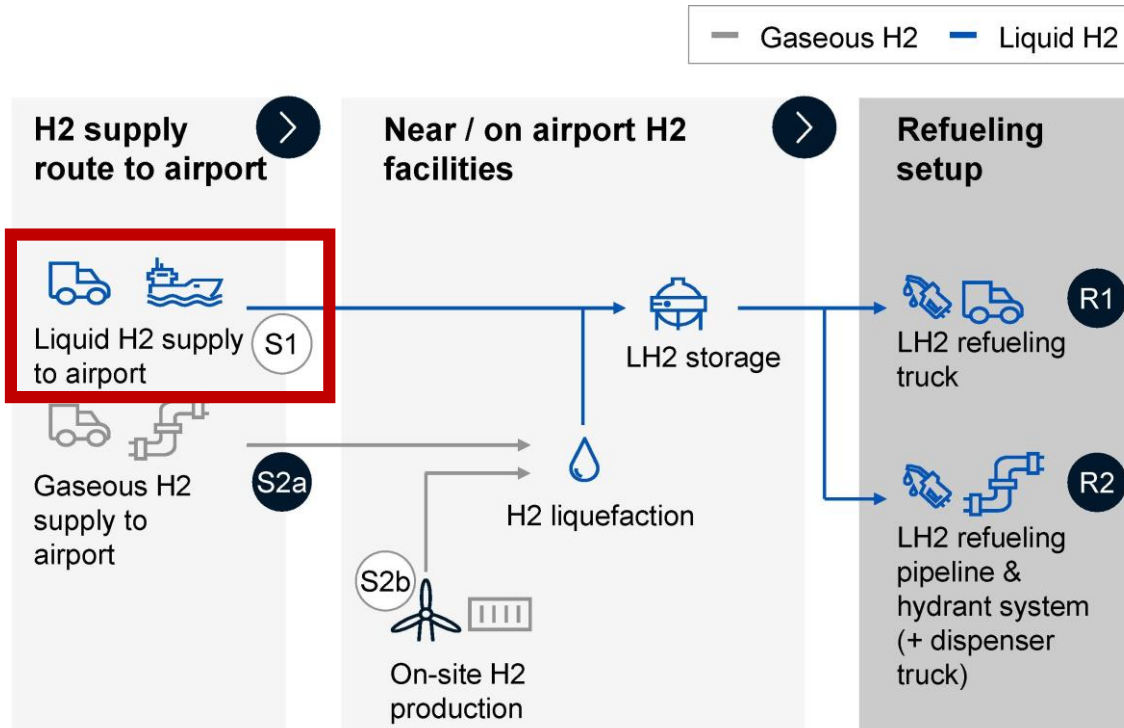
## S2a: Transportation in its gaseous form

- Local GH2 pipeline
- On-site liquefier

## S2b: Production nearby the airport

Source: [H2-powered aviation at airports – Design and economics of LH2 refueling systems - ScienceDirect](#)

# Hydrogen Fuel Supply Route to Airport



Source: [H2-powered aviation at airports – Design and economics of LH2 refueling systems - ScienceDirect](#)

## Container / Trucks:

- Net Capacity 2.615 kg



Picture [Hydrogen-technologies brochure.pdf](#)

## LH2 Trucks:

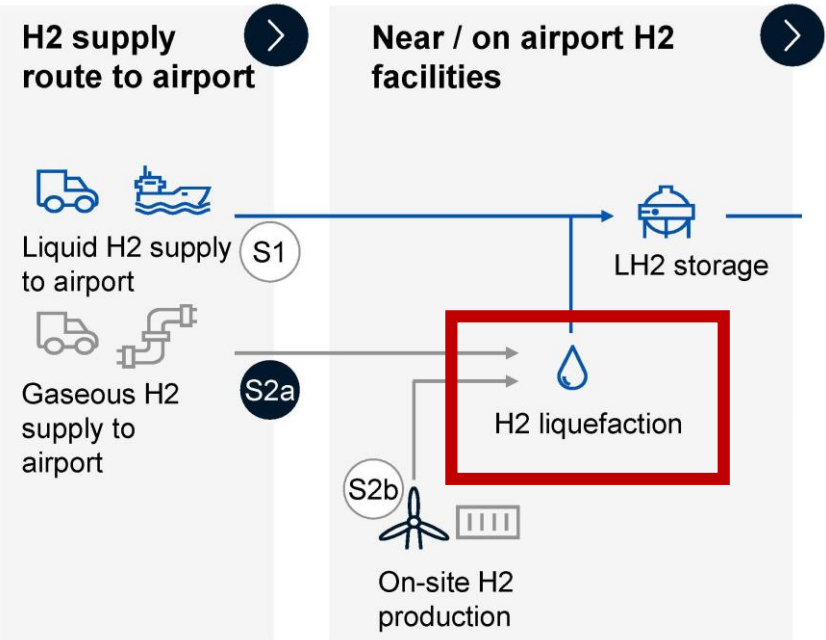
- 3.5 t – 4.5 t



Picture [Hydrogen Liquefaction, Engineering and Liquid Hydrogen Storage & Transportation - Electrolytic Hydrogen Production System and Electrolytic Hydrogen Air](#)



# On-Site Airport Facilities



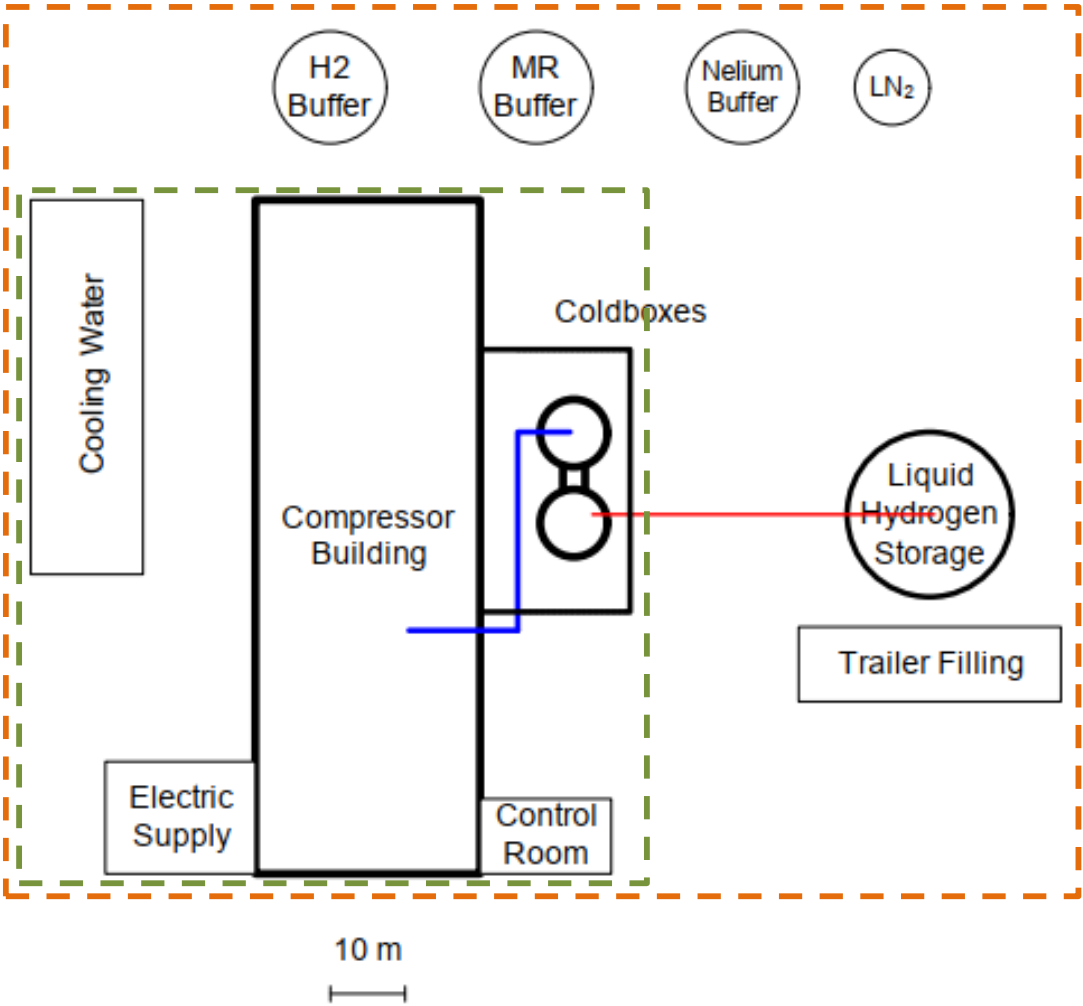
Source: [H2-powered aviation at airports – Design and economics of LH2 refueling systems - ScienceDirect](#)

- Deliver H2 in its gaseous state
- Energy Demand: 7 – 11 kWh / kg

Place Demand  
Example for 40 TPD:

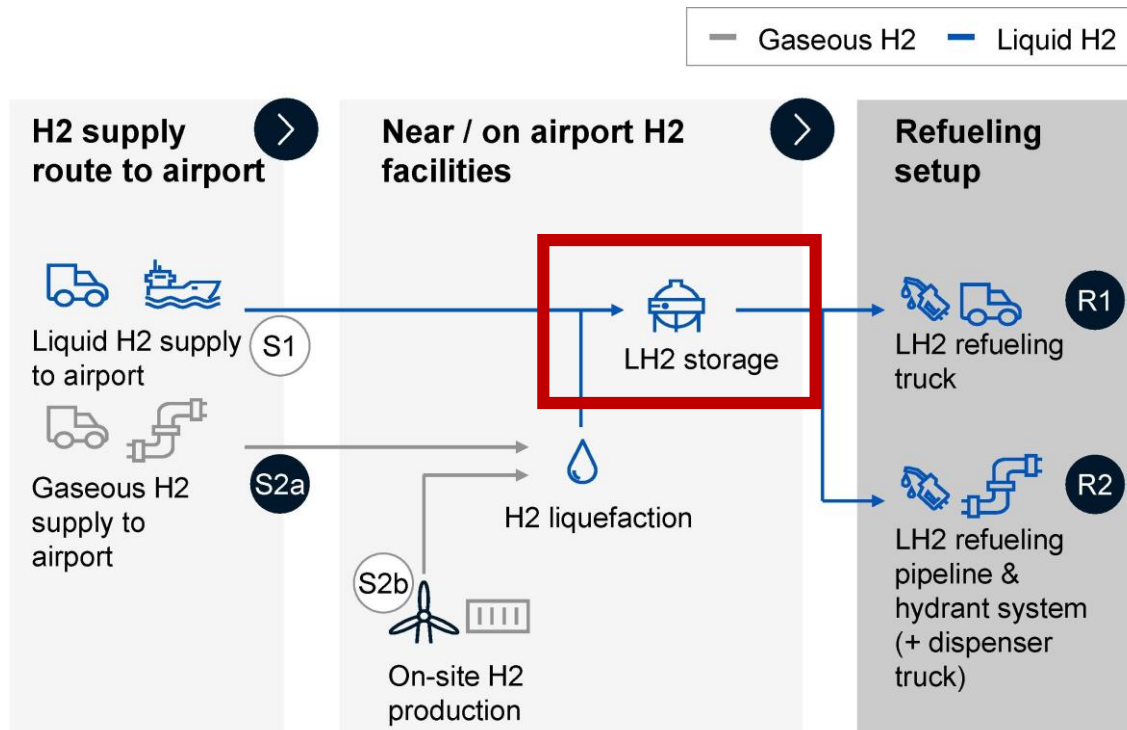
80m x 90m  
7.200m<sup>2</sup>

140m x 120m  
16.800m<sup>2</sup>



Source: idealhy.eu

# On-Site Airport Facilities



Source: H2-powered aviation at airports – Design and economics of LH2 refueling systems - ScienceDirect

## Spherical Tanks

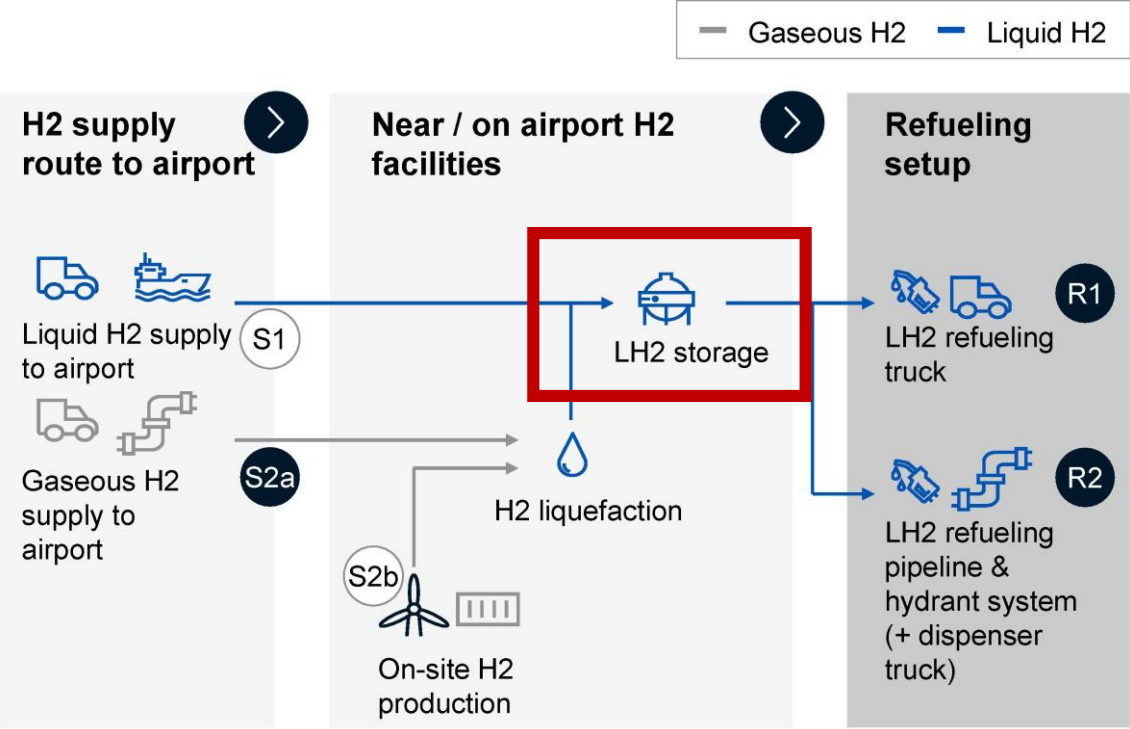
- Storage Capacity currently < 4,700 m<sup>3</sup> / 400t LH<sub>2</sub>
- Diameter for 400t LH<sub>2</sub> storage: 25.3 m



Source: NASA



# On-Site Airport Facilities



Source: [H2-powered aviation at airports – Design and economics of LH2 refueling systems - ScienceDirect](#)

## Spherical Tank Place Demand Example



Copyright: DLR

# Existing Liquefaction Plants



Source: Google Maps / Earth Screenshot

Filling bays

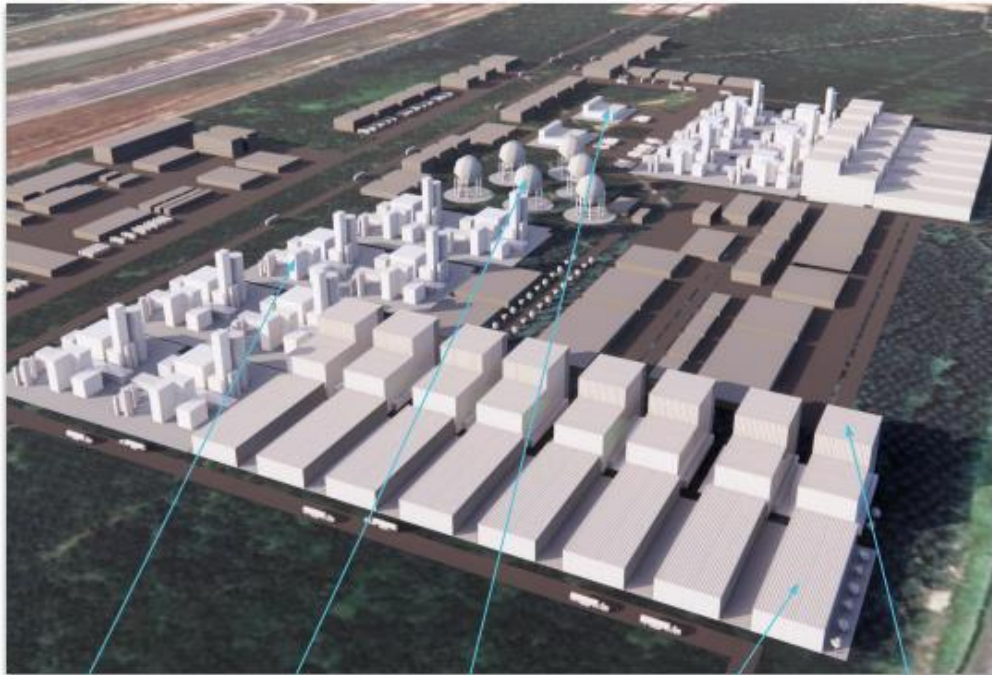


LH2 storages



# Exemplary On-Site Airport Facilities

## Example 700 TPD Production + Liquefaction + Storage



Source: CDG Paris Airport

Liquefier module  
LH2 tank farm + departure of cryo-pipes  
Truck loading bay  
Electrical Transformers & Electrical rooms module  
Electrolyser module

## Example 300 TPD Liquefaction + Storage



- Place demand: < 6.2 ha
- Energy demand: ~ 2.700 MWh / d

Own illustration place demand example



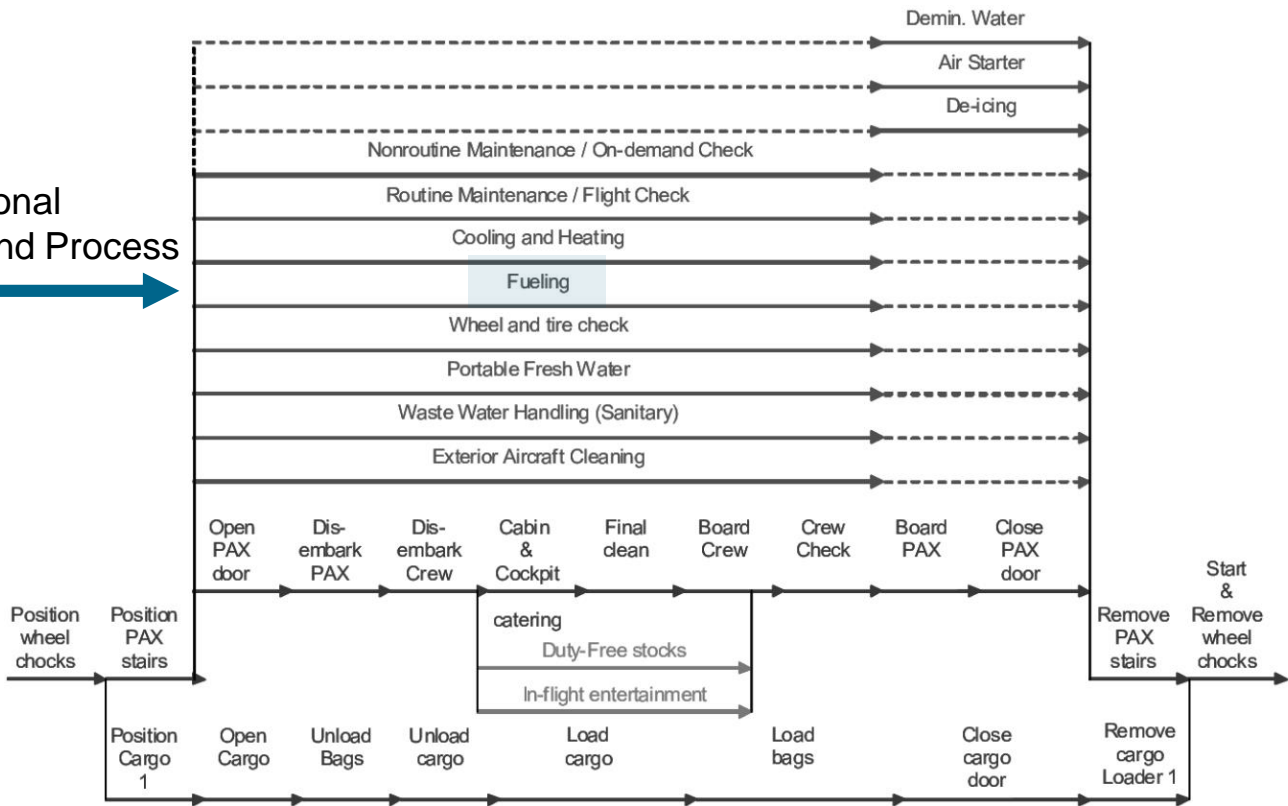
# 3. GROUND HANDLING



# Sequential and Parallel Turnaround Processes



Conventional Turnaround Process



Source: Significant Turnaround Process  
Variations due to Airport Characteristics

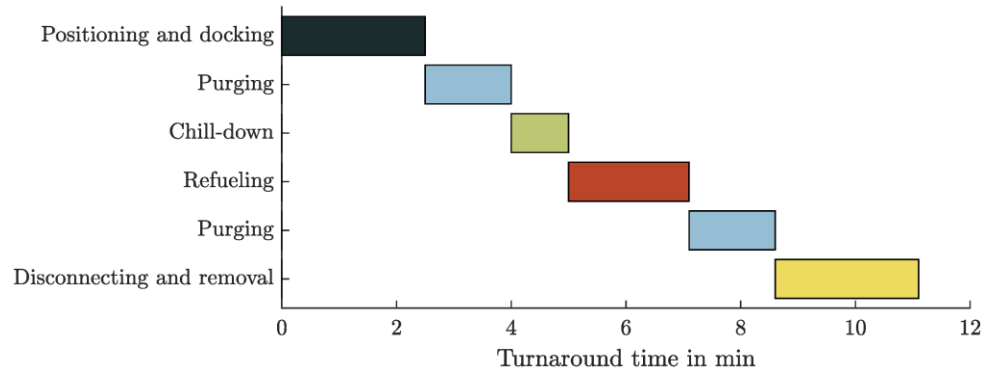


LH2 Turnaround Process



Source: AIRBUS

# Refueling Process



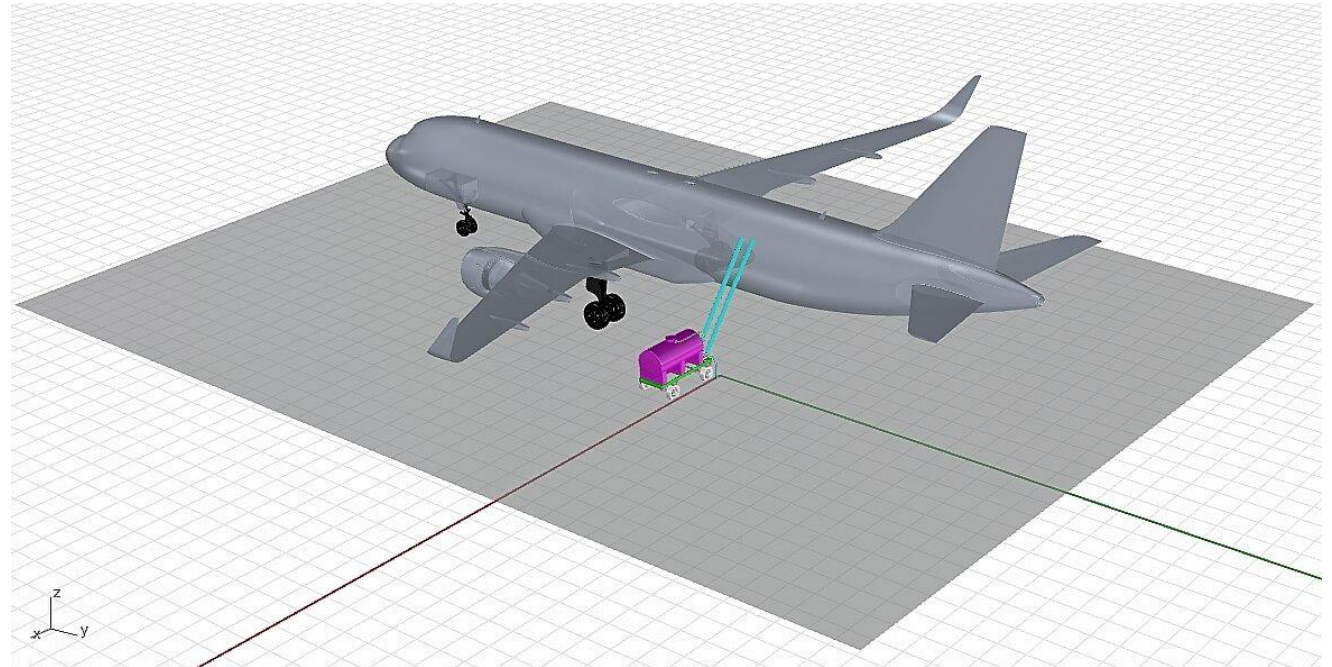
Source: Jonas Mangold et al. - Refueling of LH2 Aircraft—Assessment of Turnaround Procedures and Aircraft Design Implication

## Connecting

- Johnston coupling
- Clean break disconnect

## Purging

- Remove foreign gases from hose and disconnect
- Extension of refueling time



Copyright: DLR

- Critical factors: High volume flow and low pressure – parallel refueling required
- Losses can not be avoided

# Refueling Process

## Possible LH2 Spills

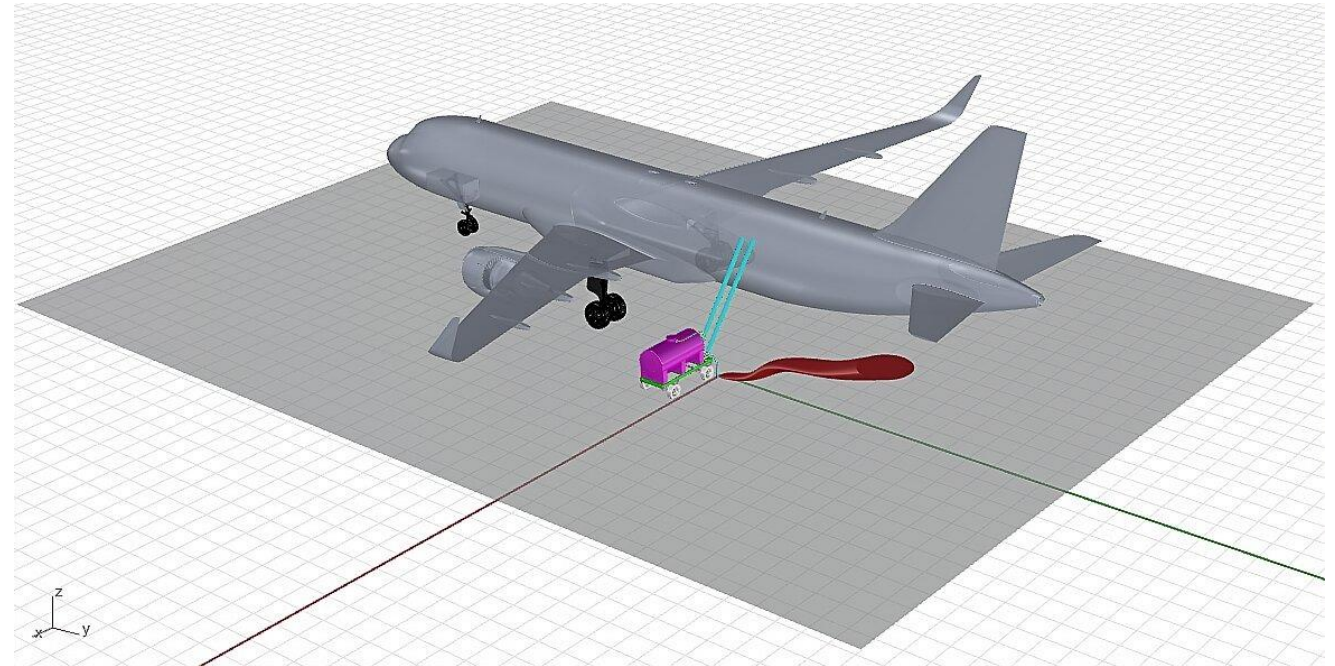
### Normal Conditions:

- Connecting / Disconnecting
- Boil-Off
- Purging process
- Accumulation of hydrogen in hidden areas

### Incidents during Refueling:

Historical incidents which had resulted in fuel spills occurring during fuelling of an aircraft

- Failure of valve
- Couplings becoming detached from the aircraft
- Vehicle impact damage to hydrant couplers
- Failure of hydrant couplers due to incorrect re-assembly



Copyright: DLR

## Determination of hazardous quantities of LH2 spills



# Refueling Process

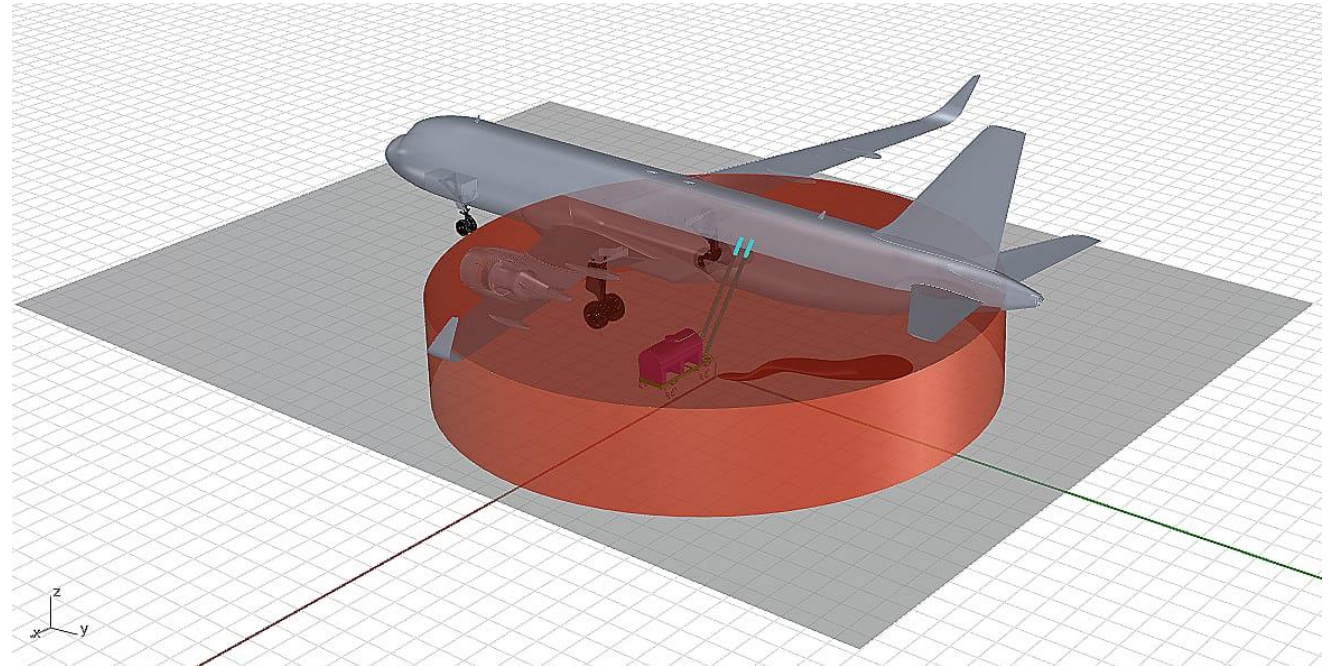
## Potential Harmful Effects

### Fire Hazards

- Explosive Atmosphere
- Lower flammability limit (LFL): 3.6 vol.%
- Upper flammability limit (UFL): 77 vol.%
- Minimum ignition energy: 0.017 mJ 30 vol.% (Jet A1: 0.2 mJ)

### Cryogenic Hazards

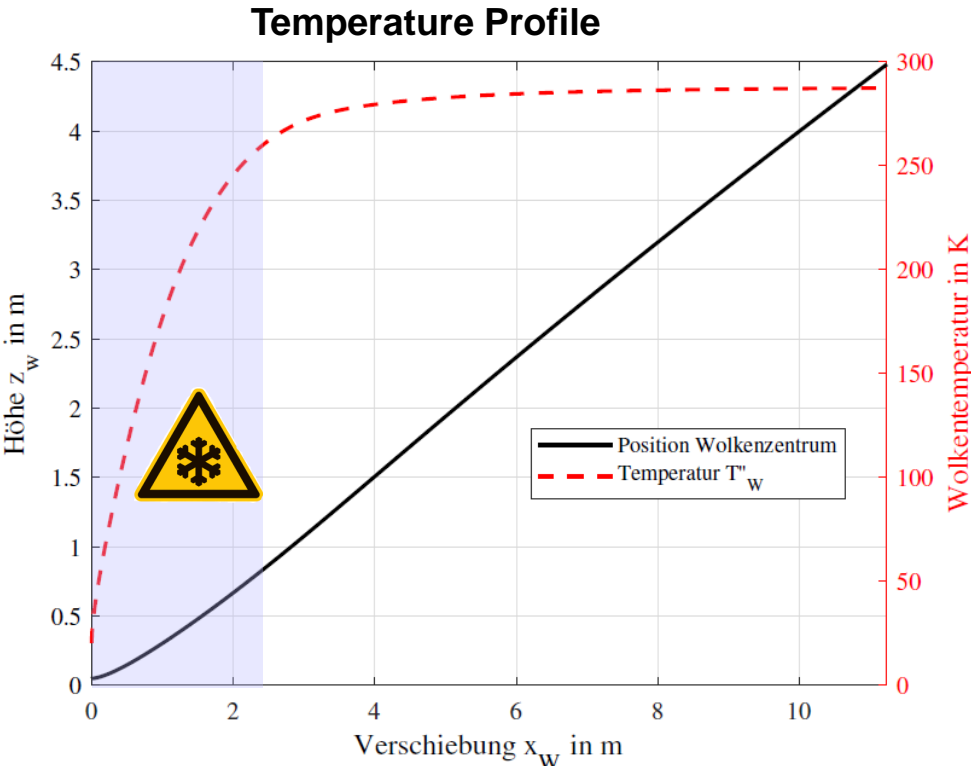
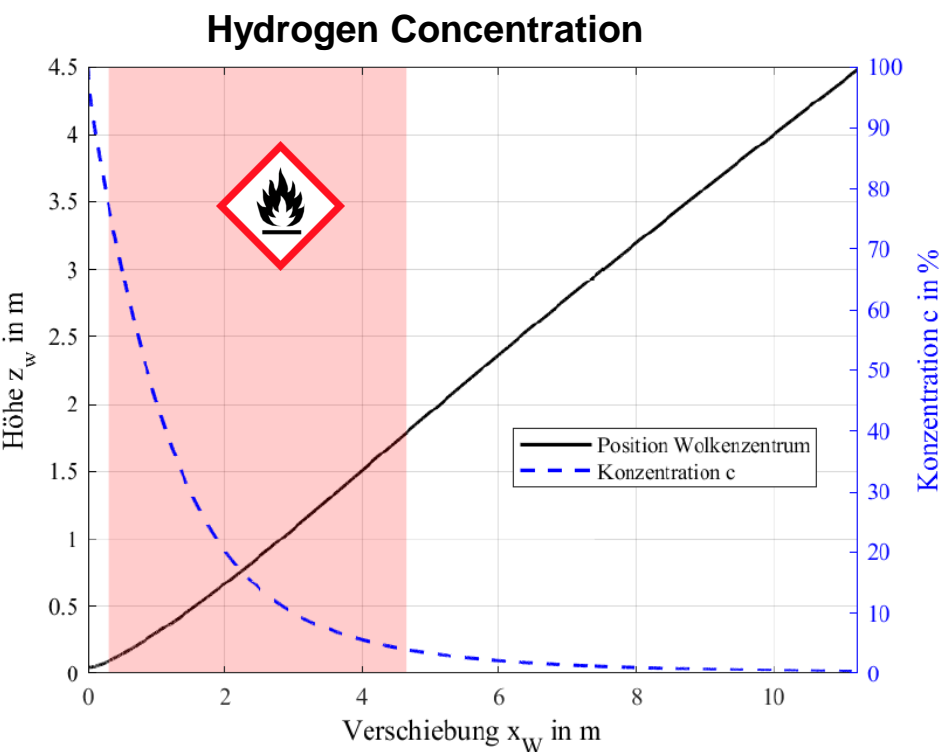
- Cryogenic Temperature can cause cold burns
- Protective measures: gloves with face shield and eye protection



Copyright: DLR

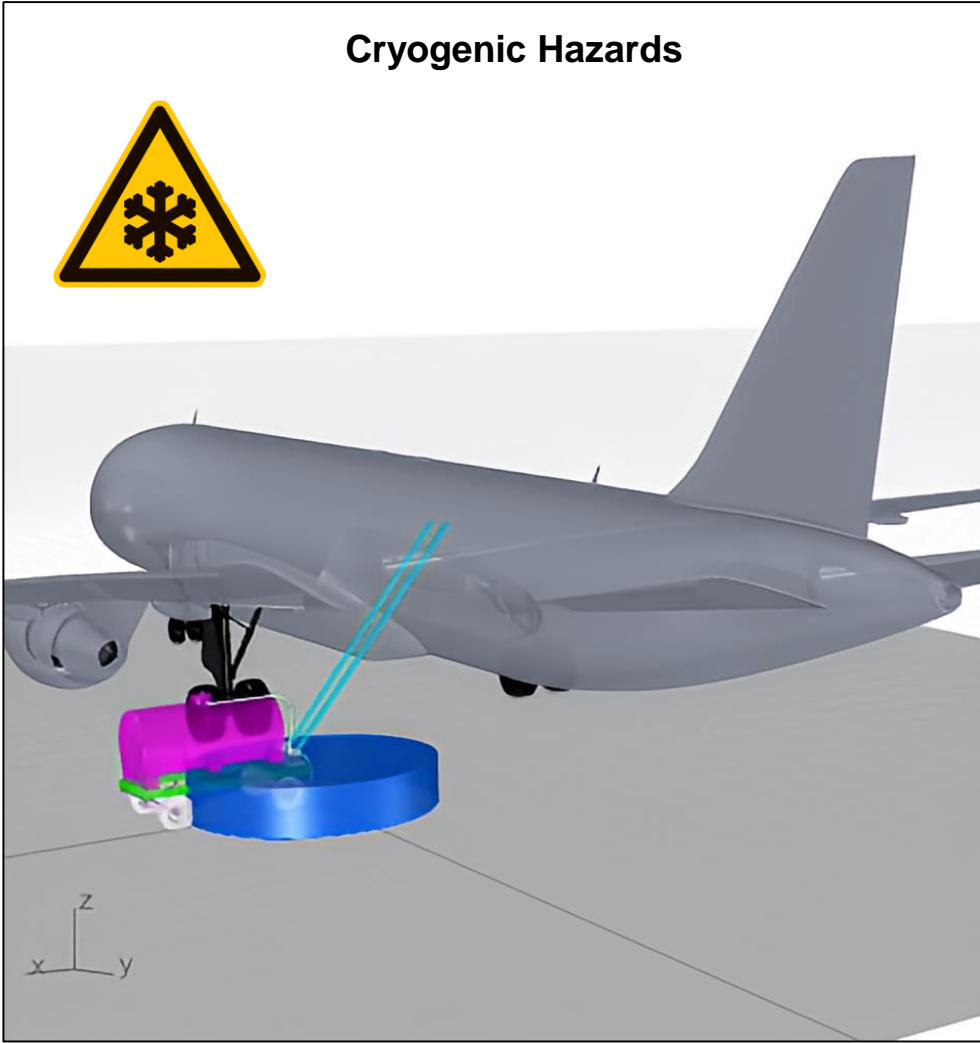
All H2 threats conditions should be considered

# Hydrogen Dispersion Resulting from Leakage



Parameter	Einheit	Beschreibung	Wert
$\Delta t$	s	Intervallschritt	0.001
$t$	s	Gesamtzeit	10
$r_1$	m	Austrittsradius	0.075
$T_E$	K	Temperatur der Umgebungsluft	288.15
$h$	-	Relative Luftfeuchtigkeit	0.5
$v_r$	m s <sup>-1</sup>	Windgeschwindigkeit	2
$P$	Pa	Umgebungsdruck	101325

# Safety Area Example





The background of the slide is a satellite image of Europe and the surrounding oceans, taken from space. Overlaid on this image is a dense network of thin, bright yellow lines that represent flight paths or data connections, radiating from various points across the European continent and extending into the surrounding seas. The lines are most concentrated in Western and Central Europe.

# THANK YOU FOR YOUR ATTENTION!

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