

Today's Session



- Introduction of the Challenges of Aviation Sustainability
- What Types of Aircraft Can be Operated in a Sustainable Way
- Battery-Electric Aircraft Extensive Overview → Theory, Challenges, and Potential Solutions
- DLR Project Experience with Battery-Electric Aircraft Concepts

Aviation Climate Impact



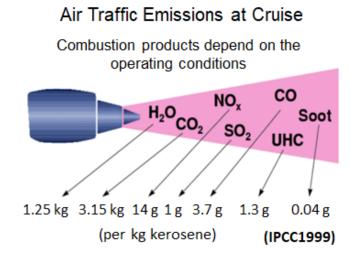
Aviation global CO₂ contribution (2018) ~2%

Aviation global temperature impact contribution (2018) ~5%

A Key DLR Research Topic: Sustainability of Aviation.

Main problems to solve:

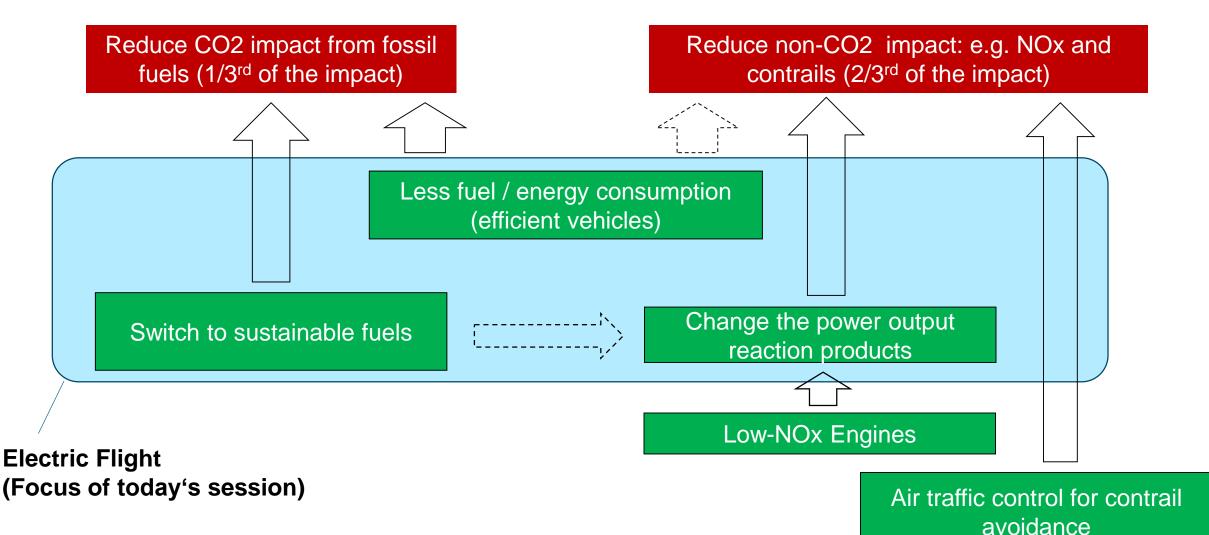
- CO2 impact from fossil fuels (1/3rd of the impact)
- Non-CO2 impact from NOx and contrails (2/3rd of the impact)



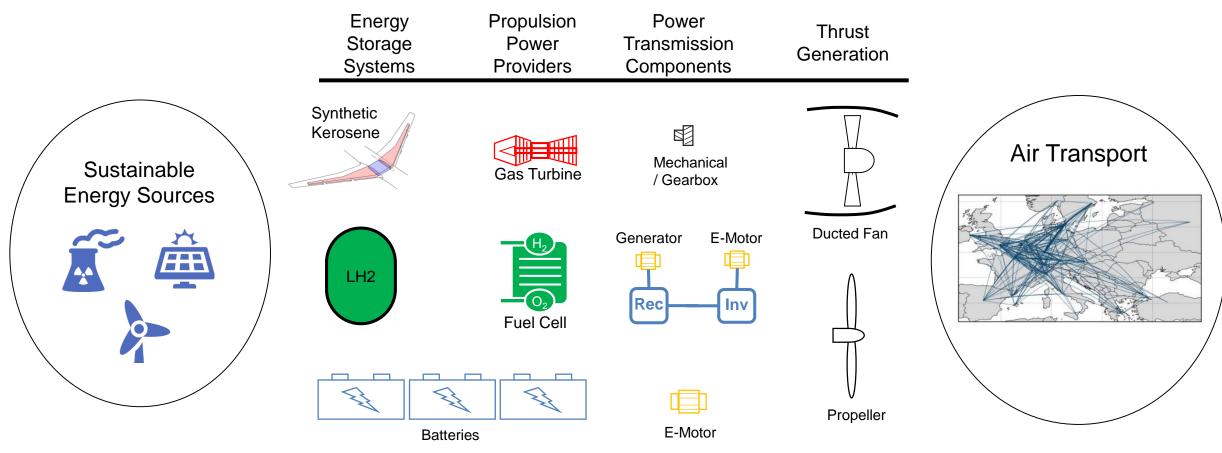
• CO ₂	~1/3 impact			
• NO _x				
 Contrails 	~2/3 impact			
• H ₂ 0	Source: Grewe et al (2019)			

Reducing Climate Impact

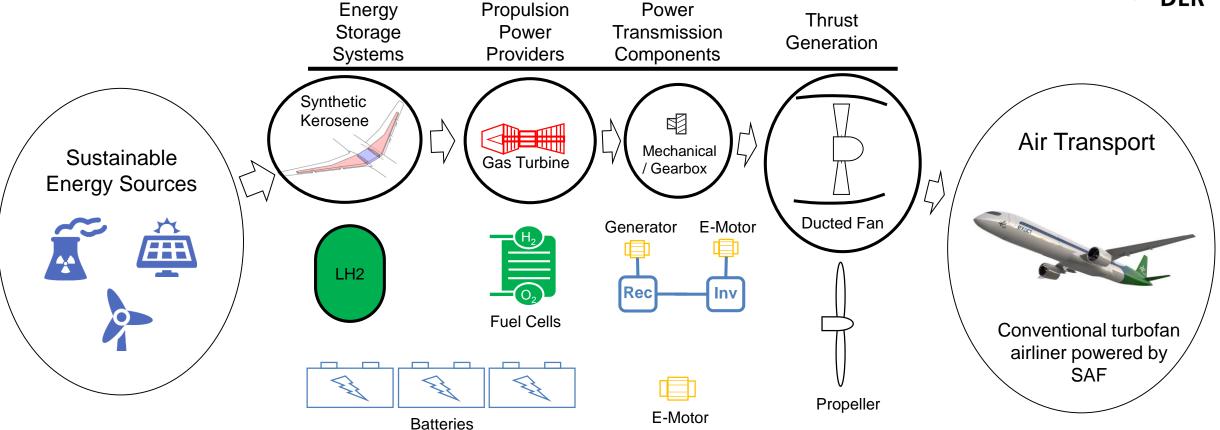










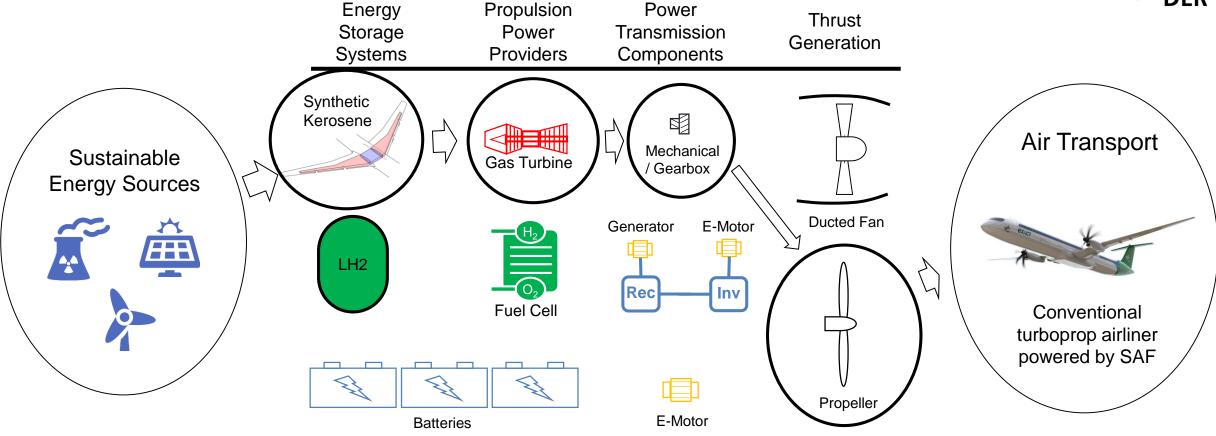


Benefits

 Minimal change in airport infrastructure and aircraft manufacturing.

- Expensive fuel production.
- Needs low-NOx gas turbines & specialized air traffic control to solve non CO2 impact



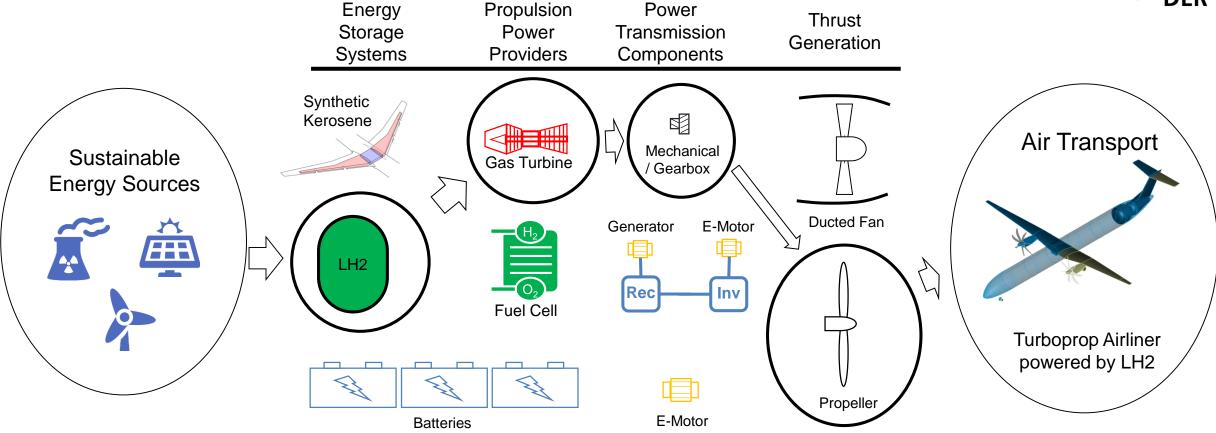


Benefits

- Increased fuel efficiency (vs turbofan)
- Typically lower cruise alitude → reduced non-CO2 impact

- Speeds only up to Mach 0.7
- Or extremely noisy counter rotating propellers (or open propeller-stator combination) for higher speeds (~Ma0.8).



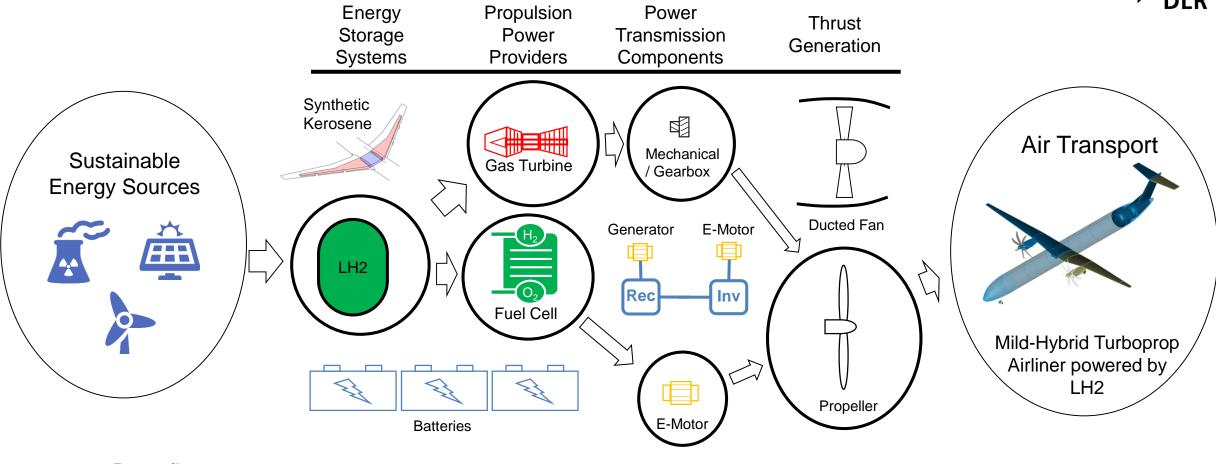


Benefits

- More efficiency and potentially cheaper production of energy storage
- Poentially less NOx emissions

- Cryogenic storage
- Larger integration volume
- More complex energy storage system





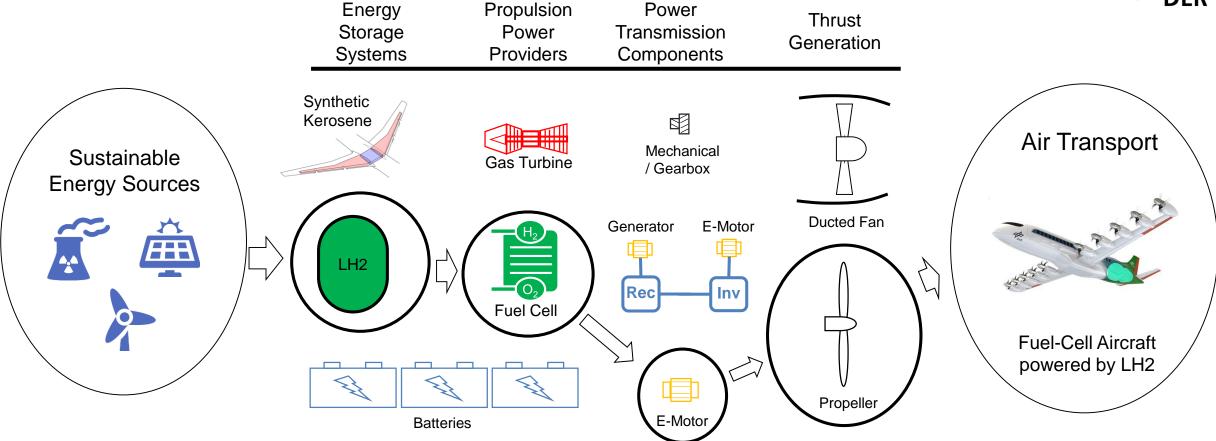
Benefits

 Reduced fuel consumption in off-design operation (e.g. taxi on the runway, descent, landing)

Draw-backs:

 A more complex (i.e. expensive) propulsion chain



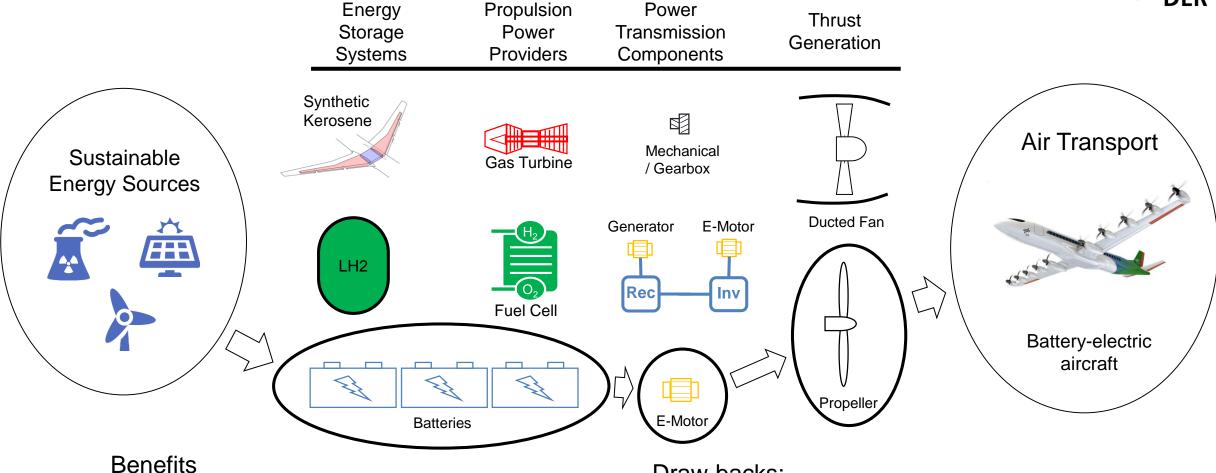


Benefits

- Minimal non-CO2 impact
- Higher fuel efficiency than gas turbines but mostly for smaller aircraft (small gas turbines are not very efficient)

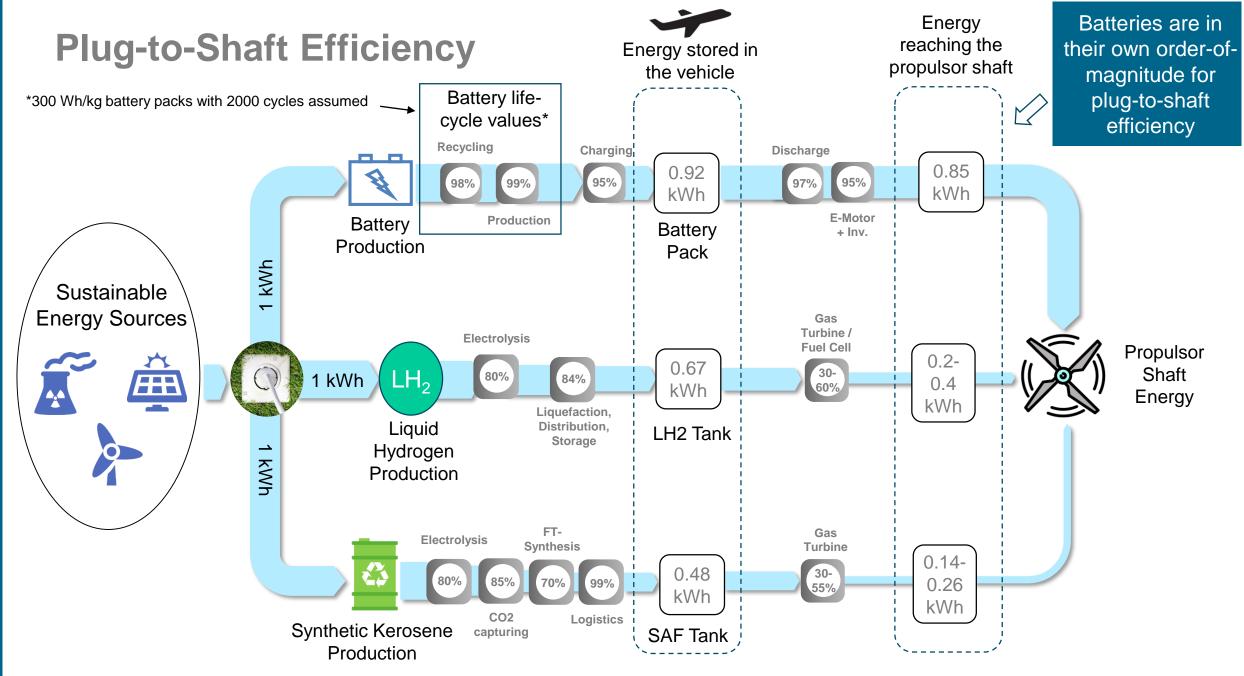
- Heavy power provider → tendency towards even slower flight (Ma<0.5)
- Thermal management of low-temperature fuel cells is very challenging





- Most direct utilization of the sustainable energy
- Highest efficiency during flight
- Zero non-CO2 impact and zero flight emissions

- Heavy aircraft due to the heavy battery
- Limited to short distances







Which aircraft concepts have the potential to drastically reduce aviation's climate impact while being economically competitive considering operational, total energy lifecycle, infrastructural boundary conditions?





Digitally integrating competencies

- > 100 scientists from 20 institutes involved
- considering short- to long-range future aircraft concepts



EXACT Short-Range Concepts





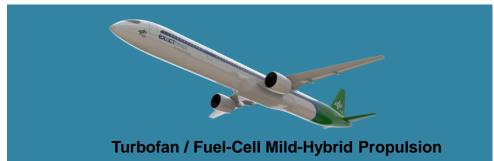
Cruise Mach: 0.78













Most Promising Short-Range Concepts

Design Range 1500 NM

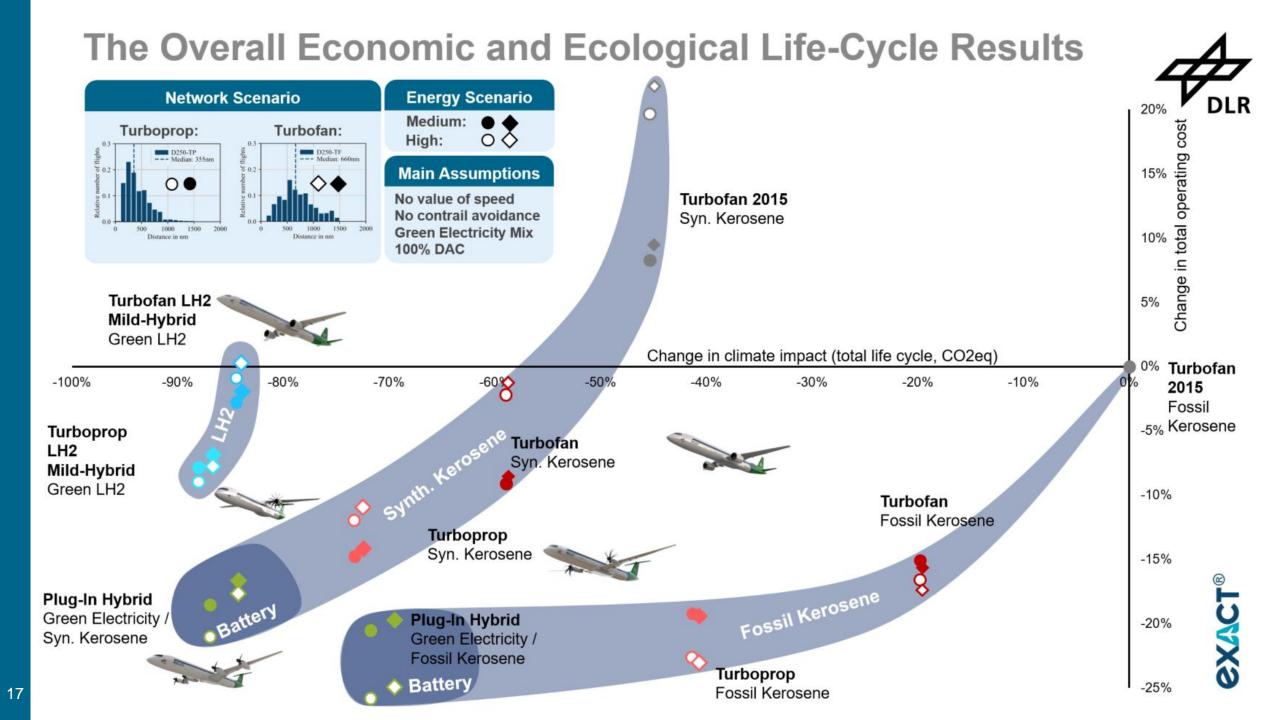
Design PAX 250

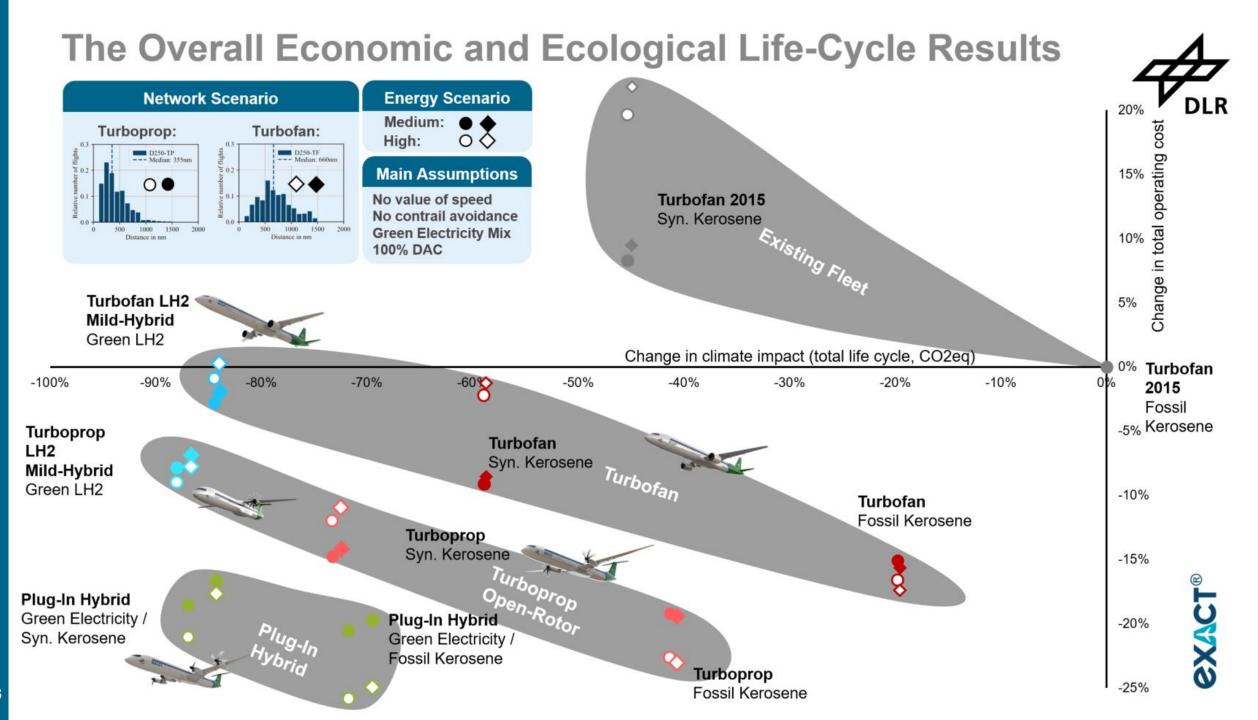
Airport ICAO Code C

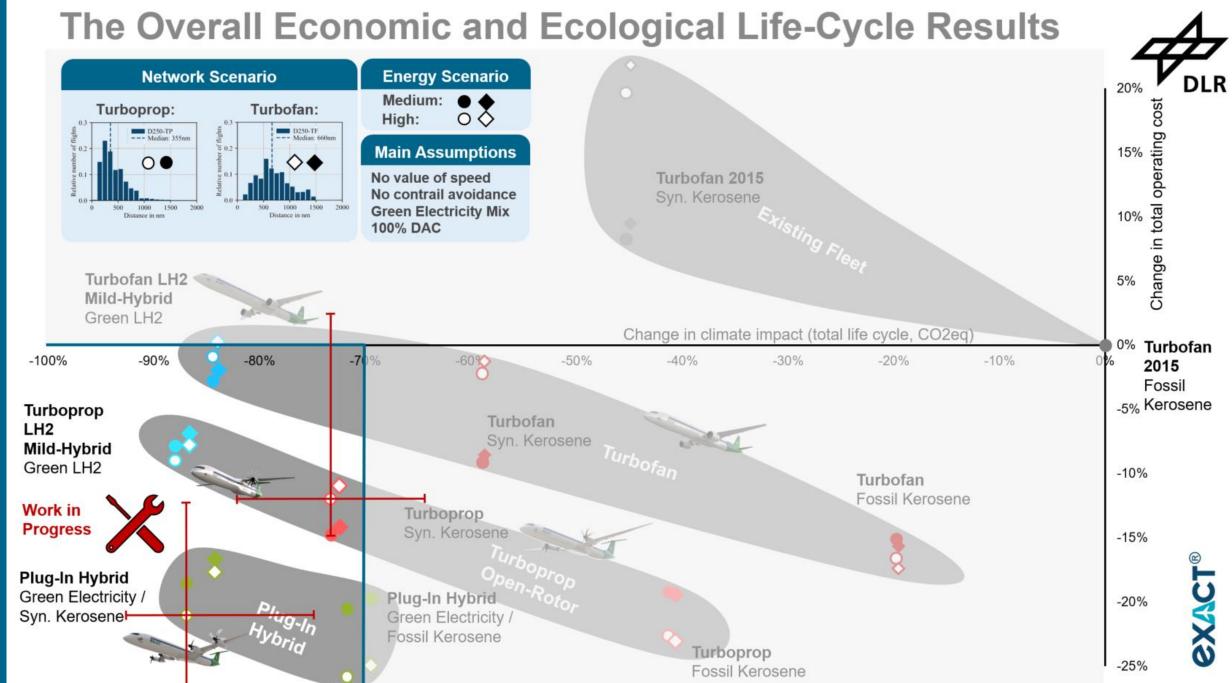
Entry Into Service 2040



Battery & Synthetic Kerosene



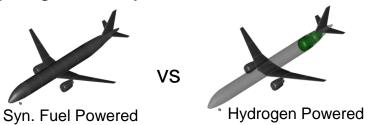




Conclusions from the EXACT Project

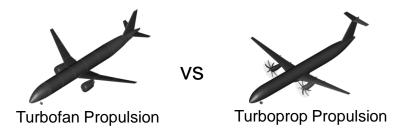


Hydrogen and syn. fuel can be viable sustainable fuels for aviation



→ Hydrogen can be economically better if hydrogen costs are ~20-30% lower than syn. fuel costs.

Flying ~10-15% slower with a turboprop (730 km/h instead of 830 km/h) significantly decreases climate impact and
is economically better when fuel costs are high.



→ Even with fossil fuel, today's climate impact of modern similar class aircraft can be reduced by ~50% only by switching to a slower flying turboprop

• Battery-powered aircraft with a range-extender (plug-in hybrid) achieved the best results in terms of climate impact and operating costs for intra-continental operation:



Shown EXACT results for:

- 500 Wh/kg battery cells (400Wh/kg battery packs)
- 100 €/kWh battery costs & 3000 discharge cycles
- Average fleet operation ranges of ~1000-1500 km



Battery-Electric Flight – High Potential?



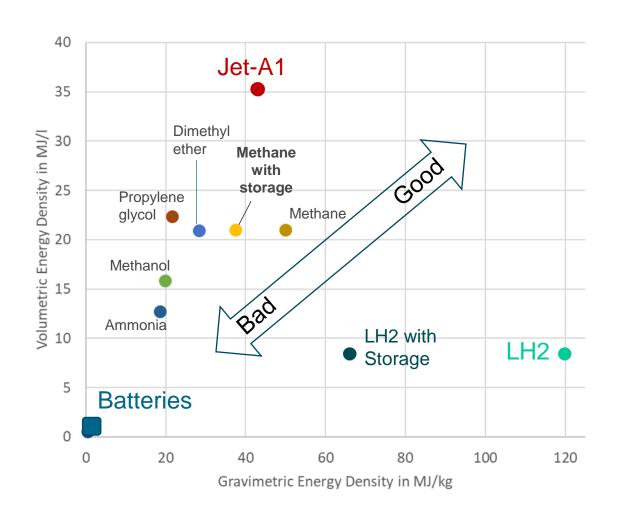
From the conclusions of the EXACT Project:

→ <u>BATTERY-POWERED AIRCRAFT</u> can be a <u>SUSTAINABLE</u> and <u>AFFORDBLE</u> concept for intra-continental travel

HOW?

Main Limitation of Batteries – The Energy Density





Batteries are two orders of magnitude worse than chemical energy storage in terms of energy density



The main impact of this property is a highly constrained achievable range of a battery-driven vehicle!

How Low Energy Density Can be Tackled?

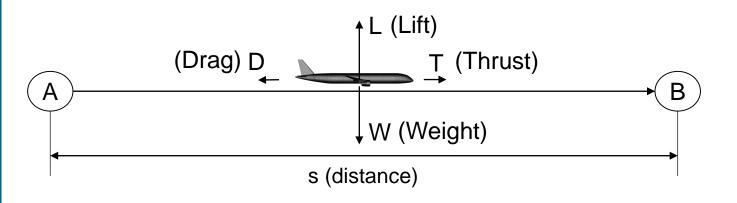


- → The next sections will describe:
 - How to estimate conventional aircraft range?
 - How to estimate <u>electric</u> aircraft range?
 - How to design a good battery-powered aircraft?



Energy Needed for Transportation





In Cruise:

$$L = W = mass \cdot g$$

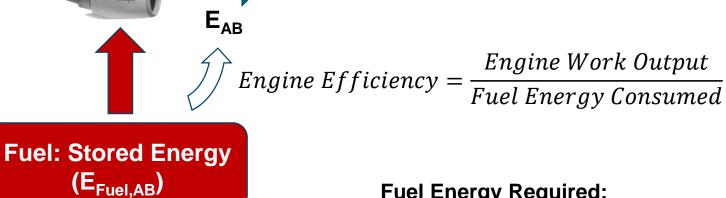
$$T = D = \frac{W}{L/D}$$

L/D – lift over drag (aerodynamic efficiency)

$E_{AB} \rightarrow Engine work (energy) output$

$$E_{AB} = T \cdot s = \frac{W}{L/D} \cdot s$$

(distance-averaged expression)



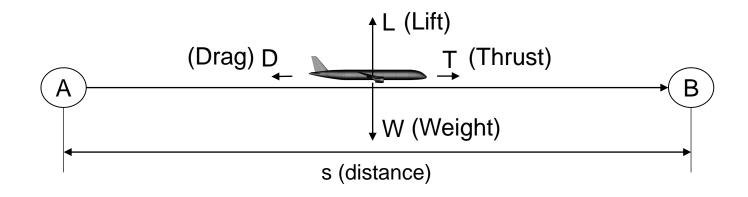
Output Work

Fuel Energy Required:

$$E_{Fuel,AB} = \frac{E_{AB}}{Engine\ Efficiency}$$

Energy Needed for Transportation - Summary





Required fuel energy is proportional to the mass of the aircraft

$$E_{Fuel} = \frac{m_{Aircraft} \cdot g}{(L/D)(\eta_{Eng})} \cdot s$$

Note: This is the base for the famous Breguet-Equation, which considers fuel burn (aircraft mass reduction during flight), where an integration of this equation over the distance (AB) is needed.

Increasing the aerodynamic efficiecy (L/D) proportionally reduces the required energy.

More efficient engines reduce the fuel energy proportionally.

Transport Energy Calculation



1. Estimating an Aircraft Mass

Aircraft Characteristics – Power Provider Efficiency

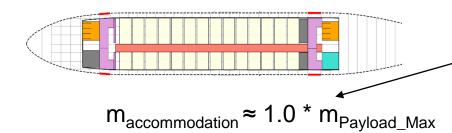


Payload Mass



 $m_{Payload_Max}$ is a Requirement

Payload accommodation structure, i.e. fuselage & systems



Regional & shortrange aircraft statistics* (±10%)

Energy Storage (Fuel)



m_{Energy} depends on Range

Aircraft Mission Components (i.e. propulsion, wing, stability, landing gear)



 $m_{\text{utiliites}} \approx 0.275 * m_{\text{Aircraft}}$

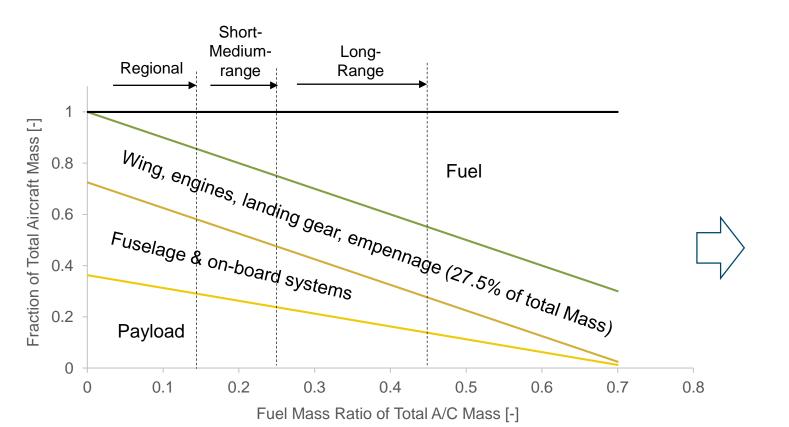
All CS25 aircraft statistics* (±10%)

*Statistics from internal data

Aircraft Characteristics – Max. Energy Storage Mass



Rough Spectrum of the Different Aircraft Classes



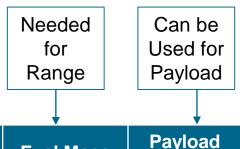


Aircraft Type	Payload-to- Total-Aircraft- Mass Ratio		
Regional	0.30 - 0.33		
Short-Medium-Range	0.25 - 0.30		
Long-Range	0.15 - 0.20		

Longer-range aircraft can need more fuel => can have less payload with respect to the total aircraft mass

Aircraft Mass Characteristics of Different Classes





EXAMPLE 1:

Design an aircraft with a aircraft mass of 100 t

→ Explore the Mass-Breakdown of the different aircraft classes



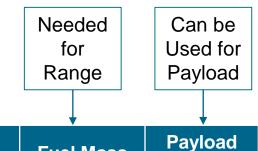
Aircraft Type	Fuel Mass Ratio	Payload Mass Ratio	
Regional	0.1	0.31	
Short-Medium-Range	0.2	0.26	
Long-Range	0.4	0.16	

Design Fuel Mass	Design Payload Mass	Fuselage and Systems	Wing, Engines Landing Gear, and Empennage	Total Aircraft Mass	
10 t	31 t	31 t	28 t	100 t	
20 t	26 t	26 t	28 t	100 t	
40 t	16 t	16 t	28 t	100 t	

Longer-range aircraft must have a smaller fuselage and less passengers to be able to carry more fuel

Aircraft Mass Characteristics of Different Classes





EXAMPLE 2:

Design an aircraft that can carry 10 tons of payload

Payload = 10 tons

→ Explore the Mass-Breakdown of the different aircraft classes

Fuel Mass Ratio	Payload Mass Ratio	Design Fuel Mass	Design Payload Mass	Fuselage and Systems	Wing, Engines Landing Gear, and Empennage	Total Aircraft Mass
0.1	0.31	3.2 t	10 t	10 t	8.8 t	32 t
0.2	0.26	7.6 t	10 t	10 t	10.5 t	38.1
0.4	0.16	24.6 t	10 t	10 t	16.9 t	61.5
	0.1 0.2	Ratio Mass Ratio 0.1 0.2 0.26	Ratio Mass Ratio Fuel Mass 0.1 0.31 3.2 t 0.2 0.26 7.6 t	Ratio Mass Fuel Payload Mass Mass 0.1 0.31 3.2 t 10 t 0.2 0.26 7.6 t 10 t	Fuel Mass RatioMass RatioFuel MassPayload Massand Systems0.10.313.2 t10 t10 t0.20.267.6 t10 t10 t	Fuel Mass RatioMass RatioFuel MassPayload Massand SystemsLanding Gear, and Empennage0.10.313.2 t10 t10 t8.8 t0.20.267.6 t10 t10 t10.5 t

Longer-range aircraft get exponentially heavier because of the rapidly decreasing payload-to-total mass ratio.

Transport Energy Calculation

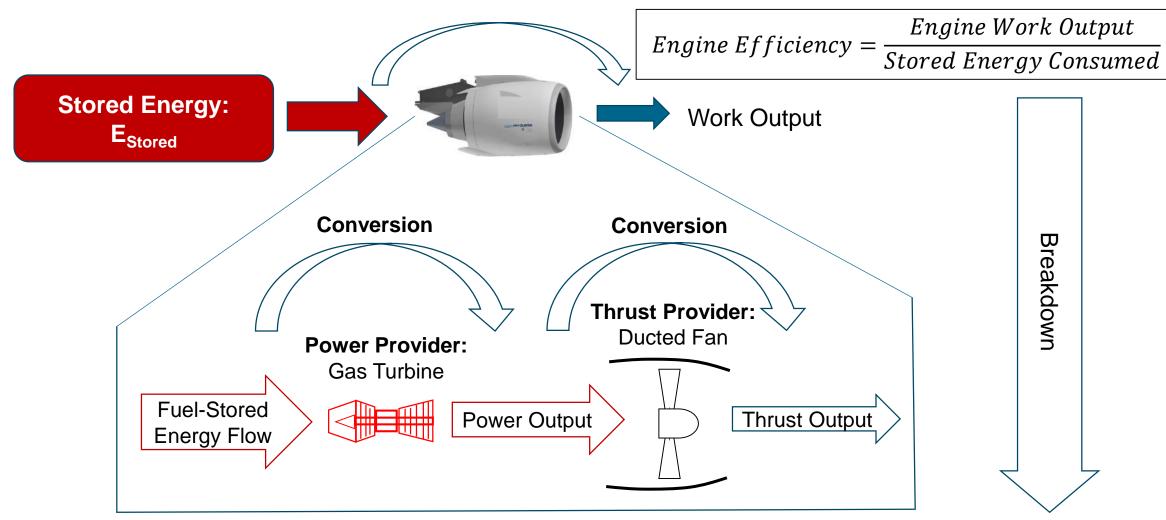


2. Estimating an Aircraft Propulsive Efficiency

Engine Efficiency Breakdown



Top-level relationship



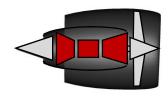
 $(Power\ Provider\ Efficiency)*(Thrust\ Provider\ Efficiency) = Engine\ Efficiency$

Different Types of Propulsion Systems



Turbofan

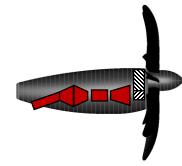
Power Provider: **Gas Turbine**



Thrust Provider: **Ducted Fan**

Turboprop

Power Provider: **Gas Turbine**

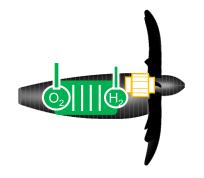


Thrust Provider: Open Propeller

Fuel-Cell-Powered Electric Propeller

Power Provider:

Fuel Cells + E-Motor

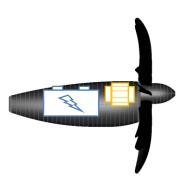


Thrust Provider: **Open Propeller**

Battery-Powered Electric Propeller

Power Provider:

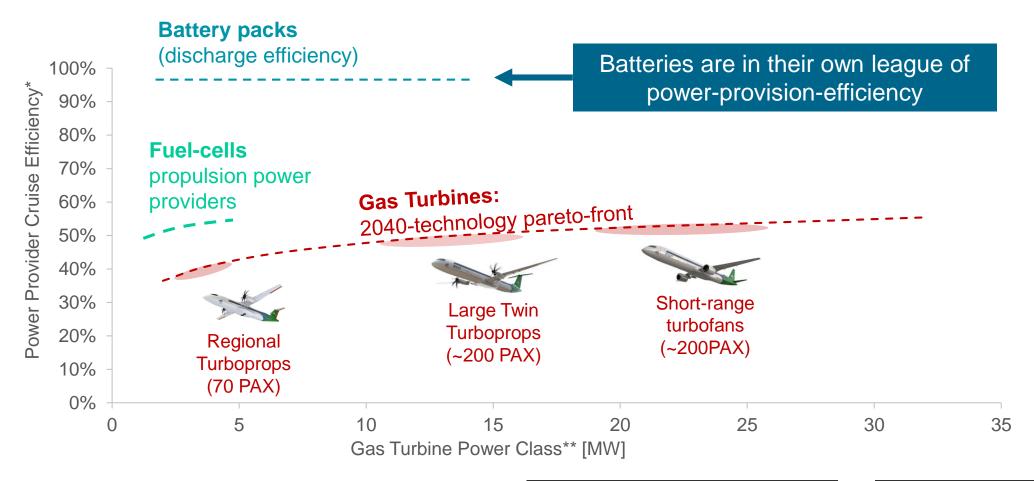
Battery + E-Motor



Thrust Provider: **Open Propeller**

Power Provider Efficiency (from the EXACT Project)





*Gas turbine cruise efficiency:

$$etaGT = \frac{P_{eq}}{\dot{m}_{Fuel} \cdot LHV}$$
; LHV Low heating value;

 \textit{P}_{eq} Equivalent power; $\dot{\textit{m}}_{\textit{Fuel}}$ Fuel flow

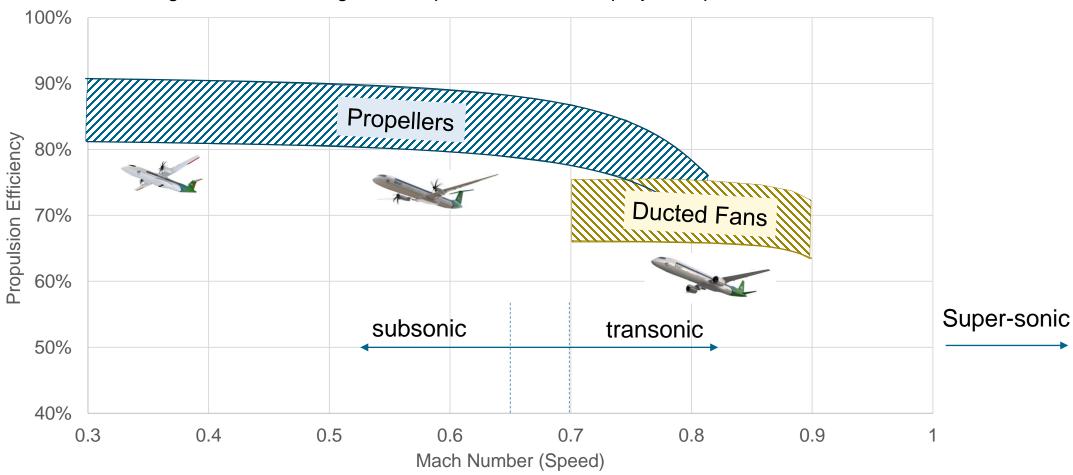
**Power class:

Achievable power at sea-level static ISA conditions & TET limit without any mechanical power limitations or flat rating.

Aircraft Characteristics – Thrust Efficiency







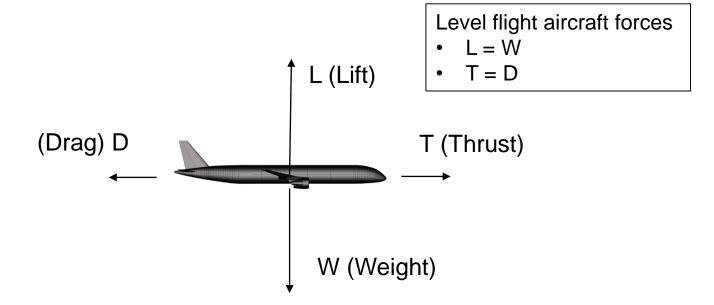
Transport Energy Calculation



3. Estimating an Aircraft Aerodynamic Efficiency (L/D - Lift over Drag)

Aerodynamic Efficiency – L/D



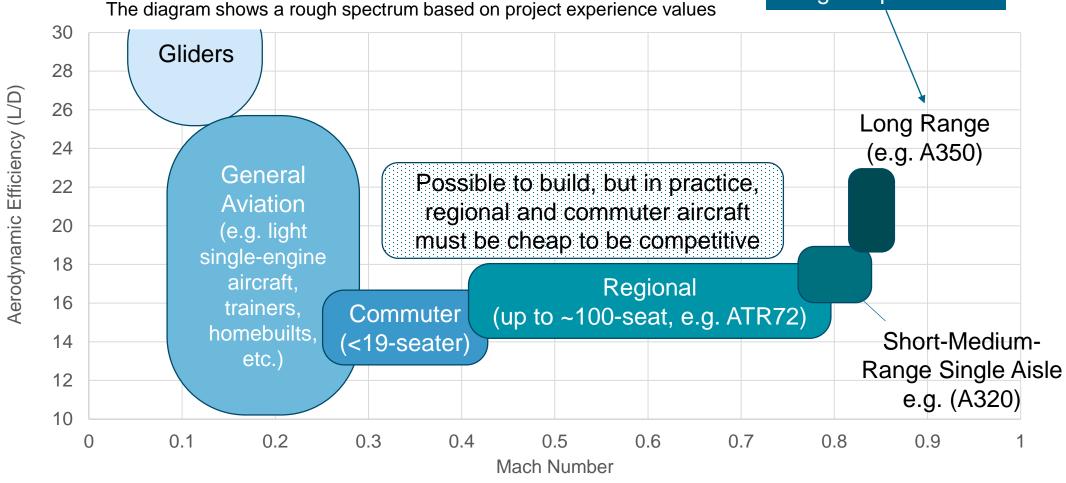


- The aerodynamic efficiency of aircraft is often described as Lift-to-Drag Ratio (L/D)
- Higher L/D means a more aerodynamically efficient aircraft
- Higher L/D → less drag → less thrust required for level flight
- A gliding aircraft with L/D of 10 → Will move 10 meters forward when dropped from 1 meter hight

Aircraft Characteristics - Aerodynamics

High-end technology due to challenging range requirements

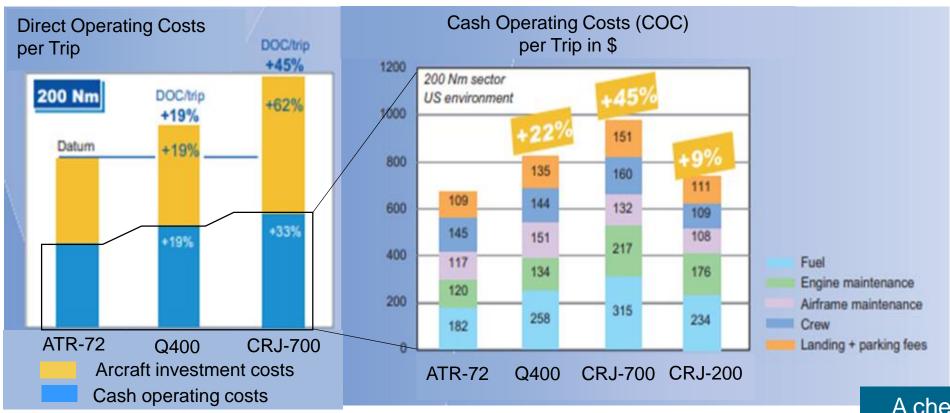




Why not the Best Aerodynamics for Regional Aircraft?



"ATR72-500 The Ultra Efficient Standard", ATR72 Brochure 2005



In 2005:

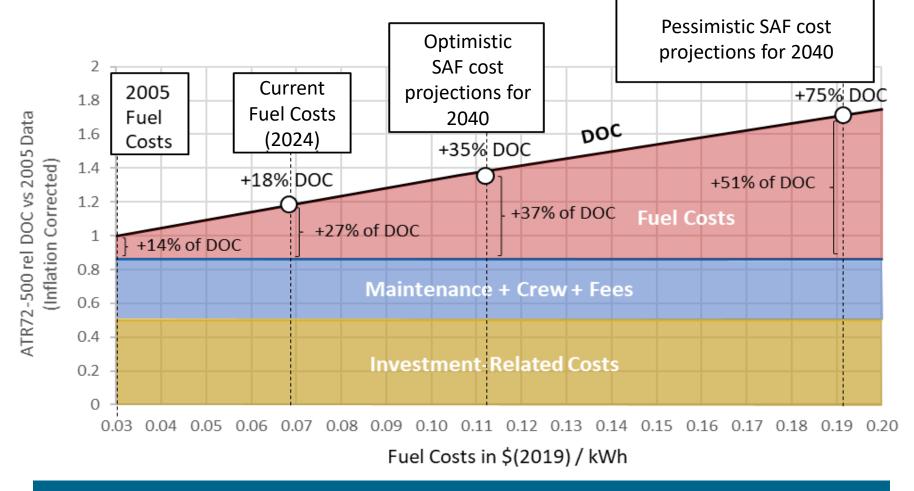
- Fuel costs were only ~15% of total aircraft cost of regional aircraft
- Aircraft purchase costs ~50% of the total costs



A cheap aircraft is more competitive than an efficient modern aircraft on the regional aircraft class market!

Cost Impact on Aircraft Efficiency





Increasing fuel costs can increase the competitiveness of efficient aircraft.

→ Designing an aerodynamically efficient electric aircraft is becoming more interesting with increasing energy costs.

Transport Energy Calculation



4. Breguett-Range Examples

Breguet-Range Calculation Examples



Aerodynamic Efficiency

Engine Efficiency

Low Heating Value (Energy Density)

Kerosene → 43MJ/kg

Breguet Equation:

$$s = \frac{L/D \cdot \eta_{Eng}}{g} \cdot \left(-\ln(1 + \frac{m_{Fuel}}{m_{Aircraft}})\right) \cdot LHV$$

A regional aircraft:

- L/D ≈ 15
 (small, cheap and robust airframe)
- Turboprop Efficiency ≈ 0.25 (small, 1980s gas-turbines)
- Fuel Mass Fraction ≈ 0.1

A short-medium-range aircraft:

Fuel Mass Fraction

- L/D ≈ 17
 (performance-driven airframe)
- Turbofan Efficiency ≈ 0.35 (high-end engines)
- Fuel Mass Fraction ≈ 0.2

A long-range aircraft:

- L/D ≈ 20
 (large, high-end airframe)
- Turbofan Efficiency ≈ 0.4 (large, high-end engines)
- Fuel Mass Fraction ≈ 0.4

 $s^* \approx 1700 \text{ km (900nm)}$

 $s^* \approx 5800 \text{ km } (3100 \text{nm})$

 $s^* \approx 18000 \text{ km } (10000 \text{nm})$

^{*}The result is total achievable distance, which is usually broken down into main mission and reserves.



Breguett Equation for Electric Aircraft?



Kerosene-fueled Aircraft Range:

Energy Density of Kerosene

$$s = \frac{L/D \cdot \eta_{Eng}}{g} \cdot \left(-\ln(1 - \frac{m_{Fuel}}{m_{Aircraft}})\right) \cdot (43 * 10^6 J/kg)$$

The Breguet equation

→ Necessary for kerosene

(The aircraft becomes lighter during flight)

Battery-powered Aircraft Range:

Energy Density of Batteries

$$s = \frac{L/D \cdot \eta_{Eng}}{g} \cdot \underbrace{\frac{m_{Batteries}}{m_{Aircraft}}} \cdot \varepsilon_{B}$$
 Battery Mass Fraction

The Breguett Equation

→ <u>Simplified</u> for batteries

(the aircraft mass remains constant during flight)

Retrofit Solution?

Regional aircraft retrofit



Kerosene-Driven (Reference)

- L/D ≈ 15
 (cheap and robust airframe)
- Fuel Mass Fraction ≈ 0.1
- Turboprop Efficiency ≈ 0.25 (small, 1980s gas-turbines)
- Energy Density Kerosene ≈ 43 MJ/kg

Breguet Equation



 $s \approx 1700 \text{ km } (900 \text{nm})$



Aircraft Parameter Remain Constant

Propulsion Parameter Change

Energy density of 2015 batteries: 80x worse than kerosene!



- L/D ≈ 15
 (cheap and robust airframe)
- Battery Mass Fraction ≈ 0.1
- Battery & propeller Efficiency ≈ 0.75
- Energy Density of Batteries ≈ 0.6 MJ/kg (2015 electric cars data)



Battery-Range Equation

 $s \approx 65 \text{ km} (35 \text{ nm})$

A retrofit is not practically possible for regional and commuter airliners!

How to Design a Feasible Battery-Driven Aircraft?



Low energy densigy of batteries:

→ Limited range



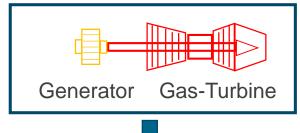
1. High battery mass to aircraft mass ratio

Design
Measures for
Increased Range

2. Higher Aero-Propulsive Efficiency & Lighter Components



Range-Extender for Hybridization



3. Range-Extender for operational flexibility

Better Aerodynamics:

→ Higher aspect-ratio wings & clean airframe design

Slower Flight Speeds

- → Match cruise speed with best aerodynamic performance
 - → Avoid transonic designs

Distributed Propulsion

→ For reduced take-off power (lighter engines)

How to Design a Feasible Battery-Driven Aircraft?



1. Optimal Battery Mass to Aircraft Mass Ratio?

Optimal Ration of Battery Mass to Aircraft Mass



EXAMPLE:

Design a battery-driven aircraft that can carry 10 tons of payload.

to-Aircraft Mass Ratios



d

→ Explore Different Battery-

From project experience:

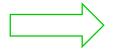
Conventional aircraft massbreakdown empirics apply well to battery aircraft designs



Battery-to- Aircraft Mass Ratio
0.2
0.3
0.4

Battery Mass	Design Payload Mass	Fuselage and Systems	Wing, Engines Landing Gear, and Empennage	Total Aircraft Mass
7.6 t	10 t	10 t	10.5 t	38.1
14.2 t	10 t	10 t	12.9 t	47.1
24.6 t	10 t	10 t	16.9 t	61.5

Increasing Electric Range



Project experience shows that battery mass fractions between 0.25 and 0.3 are usually a good compromise between electric range, energy efficiency and costs.



Increasing Energy Consumption and Costs!

Higher Battery Mass Fraction Effect on Range



Kerosene-Driven (Reference)

- L/D ≈ 15
 (cheap and robust airframe)
- Fuel Mass Fraction ≈ 0.1
- Turboprop Efficiency ≈ 0.25 (small, 1980s gas-turbines)
- Energy Density Kerosene ≈ 43 MJ/kg

Aircraft Mass ≈ 32 t Estimated range ≈ 1700 km



Regional Aircraft with 10t payload (90 PAX)

Aerodynamics not optimized yet!

Airframe and Engines are redezigned

Top-level parameters
estimation

Battery-Driven (Resized)

- L/D ≈ 15
 (cheap and robust airframe)
- **Battery Mass Fraction ≈ 0.3**
- Battery+Prop efficiency ≈ 0.75
- Energy Density Battery ≈ 0.6 MJ/kg (2015 electric cars data)

Aircraft Mass ≈ 47 t Estimated range ≈ 200 km

200km range is still not sufficient for airliners → more changes are needed!

How to Design a Feasible Battery-Driven Aircraft?



2. Aero-Propulsive Efficiency

What is Possible but Realistic Aerodynamic and Propulsion Efficiency Estimate?



DLR project aircraft models: Battery-powered (plug-in-hybrid) concepts









Class	19-Seater	40-Seater	70-Seater	250-Seater
L/D (cruise)	19	19	21	22
Battery + Propeller Efficiency*	75%	80%	80%	80%
Battery Mass Fraction	0.2	0.3	0.25	0.25
Cruise Mach	0.25	0.4	0.55	0.67

Effect of Design from Scratch



New design

Regional Aircraft with Kerosene









Re-sized

L/D (cruise)	15	
Turboprop Efficiency	25%	
Fuel Mass Fraction	0.1	
Range Estimate	1700 km	

L/D (cruise)	15	15	21
Battery + Prop Eff.	75%	75%	80%
Battery Mass Fraction	0.1	0.3	0.3
Range Estimate	65 km	200 km	300 km

Retrofit

Design from scratch can shift the range by a factor of 5 over a retrofit!

How to Design a Feasible Battery-Driven Aircraft?



Effect of battery technology imrovement?

Electric Range vs Battery Energy



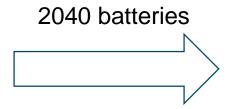
Electric range is directly proportional to battery energy density!

- Studies in 2015-2020 assumed battery packs with 160 Wh/kg (0.5 MJ/kg) to 200 Wh/kg (0.7 MJ/kg)
- Currently, TRL 6 is ~300 Wh/kg (1.1 MJ/kg) on pack level.
- Next generation roadmaps expect 500 Wh/kg (1.8 MJ/kg) on pack-level

Next generation batteries are expected to be 3x better than 2015 studies assumed!



Regional aircraft designed with 2015 batteries:
300 km range



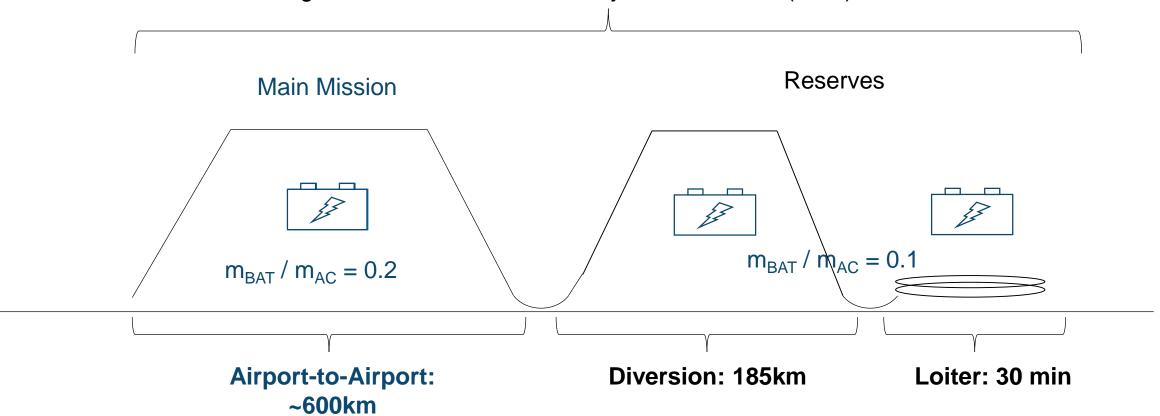
900 km range!

Note – this is the total range possible, not the practical range!

Practical Range



Electric Flight Distance ~ 900km, Battery Mass Fraction (BMF) = 0.3

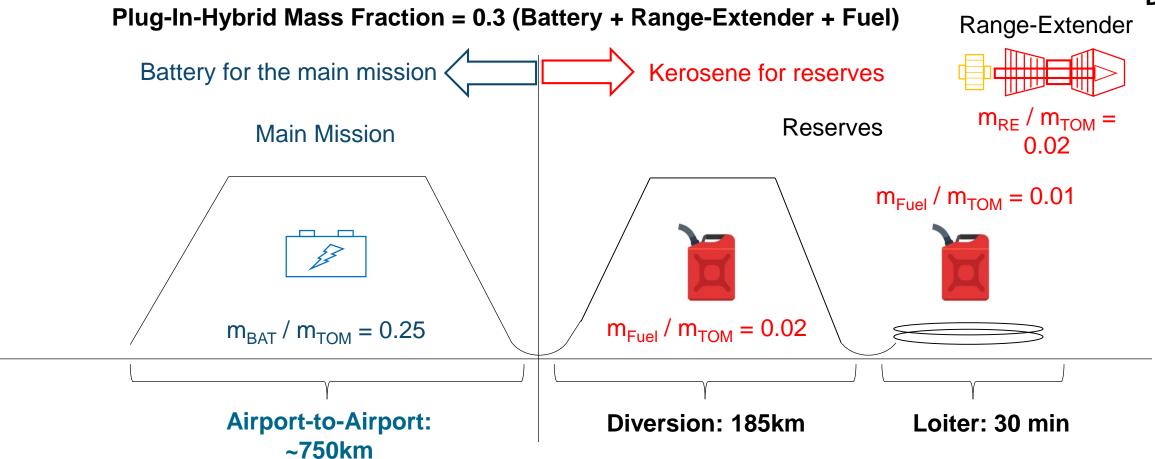


Airliner reserves requirements significantly reduce the effective range.



Range Extender for Increased Electric Range

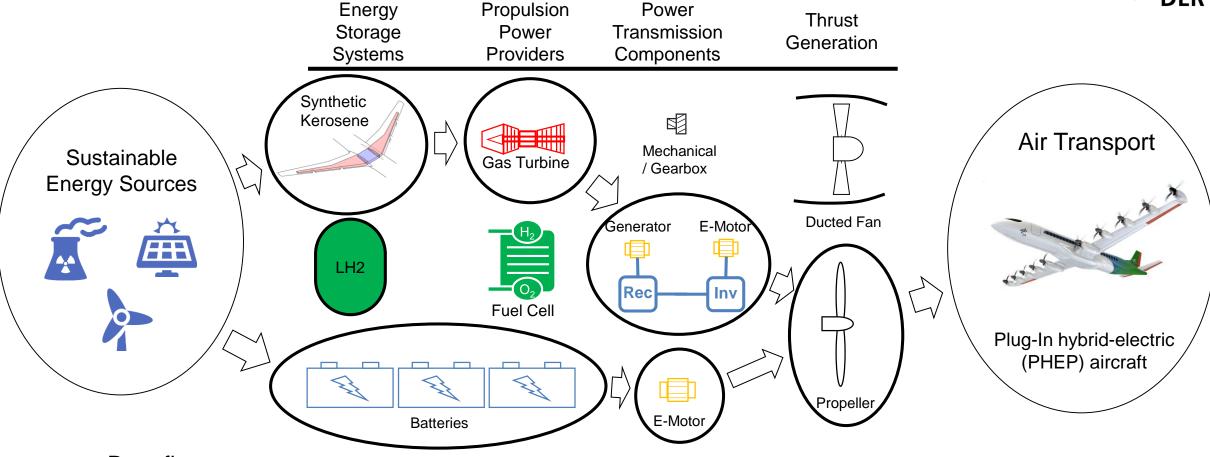




A plug-in hybrid architecture can push the achievable electric range even further!

Plug-In-Hybrid-Electric Propulsion Archtecture (PHEP)





Benefits

- All electric flight on short routes –
 efficiency on par with all-electric aircraft
- Range flexibility on par with conventional aircraft due to range-extender

Draw-backs:

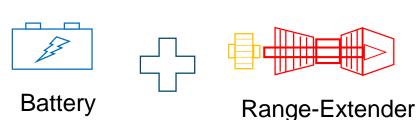
- Heavy aircraft due to the heavy battery
- Overall efficiency is relatively low on long distances.

Additional Benefits of a Plug-In Hybrid Architecture





PHEP Propulsion:



Range-Flexibility → ranges of 1000s kilometers are enabled with a range-extender

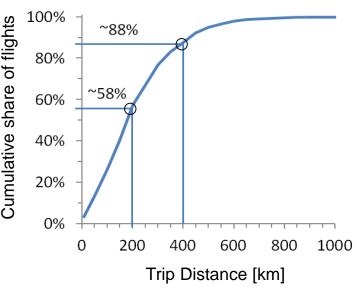
- The range flexibility can allow a lighter battery (less necessary electric range)
 a lighter aircraft than only battery electric
- All-electric operation (e.g. up to 750km) are highly efficient
 Additionally → shorter-hybrid missions (e.g. up to 1000km) are mostly electric → also highly efficient



Design Goals of the CoCoRe Project (2019)





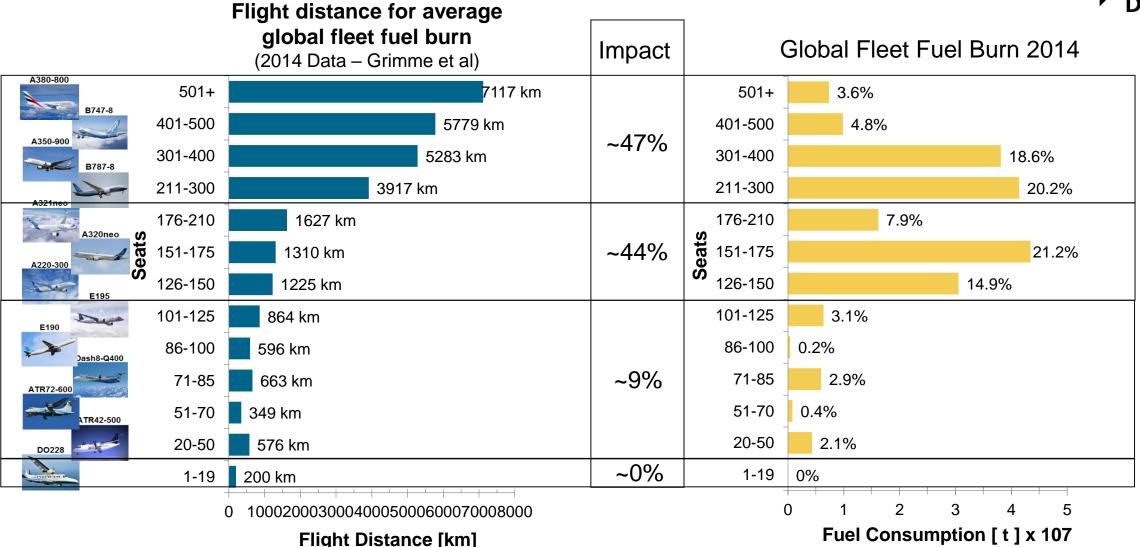


Most commuter aircraft fleet serve ultra-short distances, suitable for fully-electric operation.

Trip Distance from x km up to y km

Aircraft Class Impact Breakdown





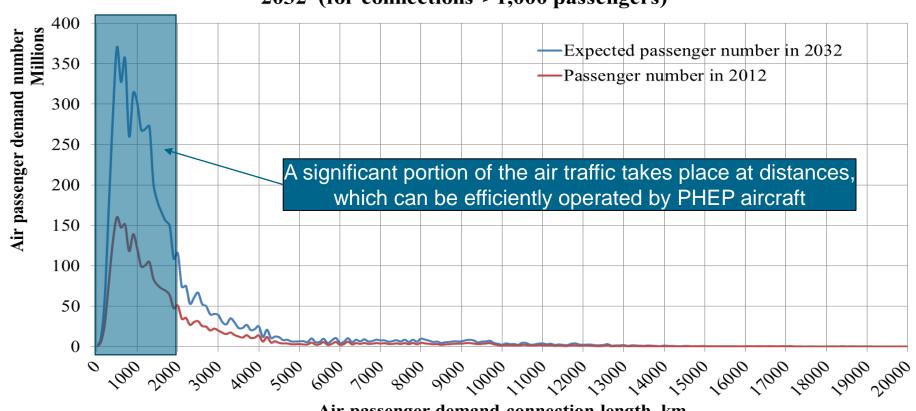
From a global perspective, aircraft of 100-seater+ classes have the most impact.

Global Travel Demand

* Based on the UN GEO-4 socio-economic scenario Sustainability First. Expected APD number is obtained from the APD forecasting model on city level – D-Cast.



Air passenger demand number for 2012 and expected number for 2032*(for connections >1,000 passengers)



Air passenger demand connection length, km



PHEP Concepts Explored in Multiple Projects



CoCoRe (2018-2019)



Commuter Class 19-seater

Small bi-lateral collaboration project:

DLR & Bauhaus Luftfahrt



Light, conceptual study, focusing on commuter fleet operation and efficiency

IMOTHEP(2020-2024)



Regional Class 40-seater

Large Horizon 2020 Project

Research: DLR, AIT, ONERA, ILOT Unis: Nottingham, Florence, Strathclyde Industry: Leonardo, SAFRAN, GE Authorities: EASA, EUROCONTROL



Focus on Detailed Propulsion Component Design, Integration and Certification Aspects

TELEM (2021-2024)



Regional Class 70-seater

LuFo Project:

DLR, MTU, Rolls Royce Electric



EXACT (2020-2024)



Short-Range Class 250-seater

Large DLR-internal project

- → 20 DLR Institutes
- → over 100 people involved



Global fleet simulation

- → Operating costs
- → Climate impact Comparison to other aircraft concepts

Conclusions



Battery-powered aircraft concepts (with range extender) were rigorously explored in the DLR, confirming:

- ✓ Viability of the technology for aircraft classes up to 250-seaters
- ✓ No direct show stoppers for primarily battery-powered propulsion integration into the airframe
- ✓ Highly interesting technology for intra-continental air travel, offering both sustainability and affordability

Outlook



Current and future activities with regard to Plug-In Hybrid Propulsion:

- > Application of on a people-mover concept (400+ passengers)
- > Combination with laminar-flow technologies & strut-braced wing
- > Innovative retrofit solutions



EXACT Short Range Class



A321neo interpretation (EIS2016)



Top-Level-Aircraft Requirements (TLARs)

Design Range	[nm]	2500
Design PAX (single class)	[-]	239
Max. Payload	[kg]	25000
Cruise Mach Number	[-]	0.78
TOFL (ISA +0K SL)	[m]	2200
Approach Speed (CAS)	[kt]	136
Wing span limit	[m]	<= <u>36</u>

Redesign for EIS2040:



- o Range 1500nm
- TOFL (ISA +0K SL) 1900m
- o 250 PAX; Design Payload 23750kg
- Approach speed <140kts



- Fuselage mass -5%
- CFRP Wing with foldable wing tips
- · Bleedless systems architecture







- Gas turbine +5% efficiency
- Empennage Mass: -8%











Design specific → Mach 0.67





- Mach = 0.67
- Battery size optimized for cost in the sort-range operational network
- Fully electric flight capability



Modelling Consistency

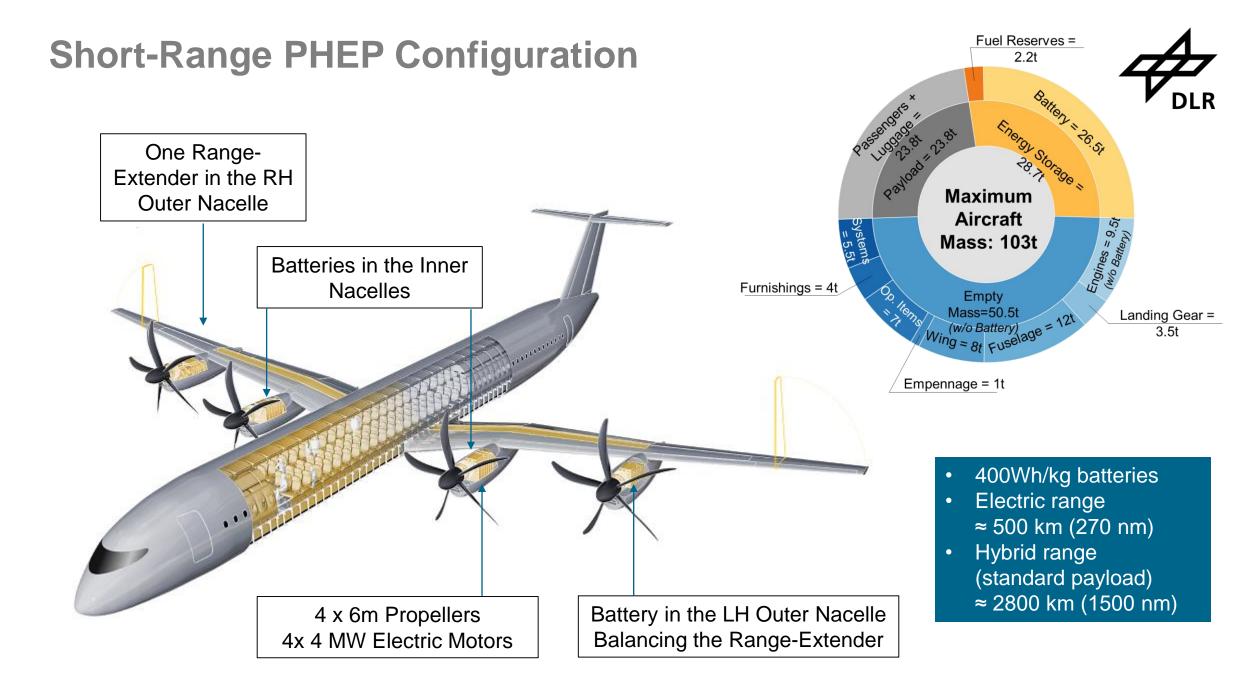




All three concepts:

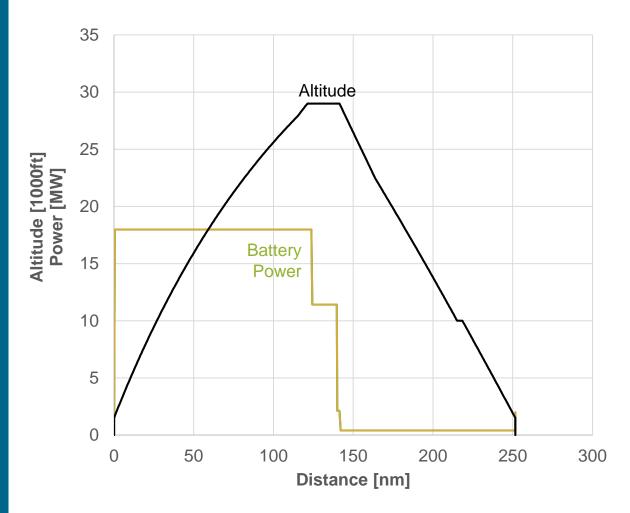
- were modelled consistently with respect to each other (e.g. aerodynamics, structures, engines, etc.);
- were optimized for the global fleet operation costs;
- were compared with the same set of boundary conditions.

This approach ensured consistency and comparability between the models.



D250-PHEP Power Profile – Electric Mission



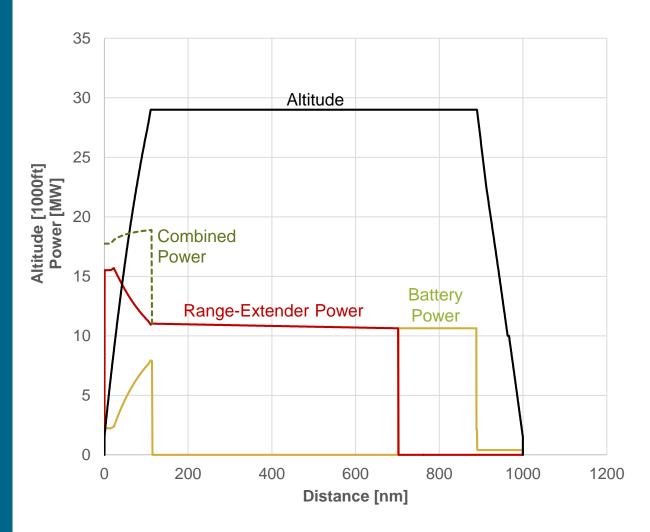


- The mission is flown only with battery energy, including taxi, take-off, approach and landing.
- The gas turbine is not used for the main mission but will be started in case reserves are needed.

- Sufficient fuel is carried in case a diversion after the mission is needed.
- ~10% battery capacity remains after the mission:
 - 5% contingency + sufficient energy for electric go-around (to allow starting the gas turbine)

D250-PHEP Power Profile – Range-Extender Mission

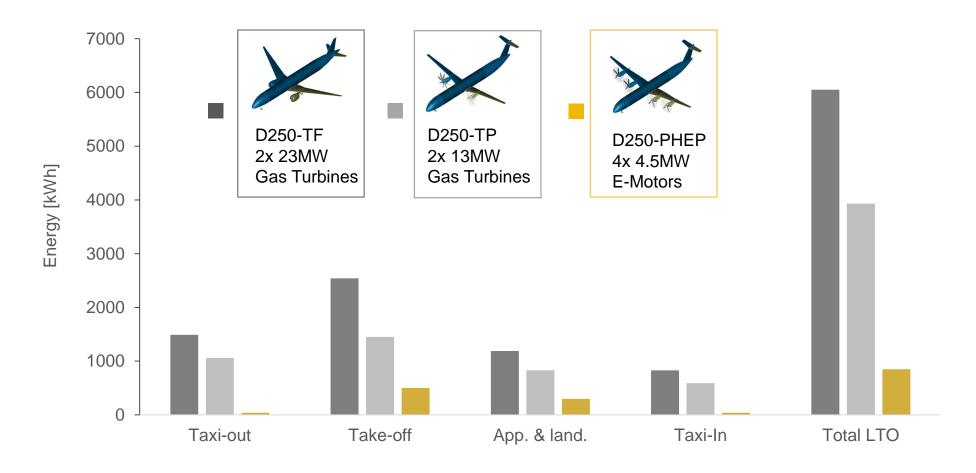




- After electric taxi and takeoff, the fuel is burned, making the aircraft lighter. Sufficient fuel for the reserve mission is spared.
- After the fuel for the main mission is burned, the flight continues electrically without turning on the gas turbine again (except in case of a diversion).
- Should the gas turbine fail during the range-extender phase, the aircraft can divert electrically with ~300 nm diversion radius.
- Since the electric flight starts from cruising altitude, the electric distance is around 300 nm, which is the possible diversion radius in case the gas turbine fails.
- Sufficient fuel is carried in case a diversion after the mission is needed.
- ~10% battery capacity remains after the mission (contingency + go-around)

Off-Design Performance



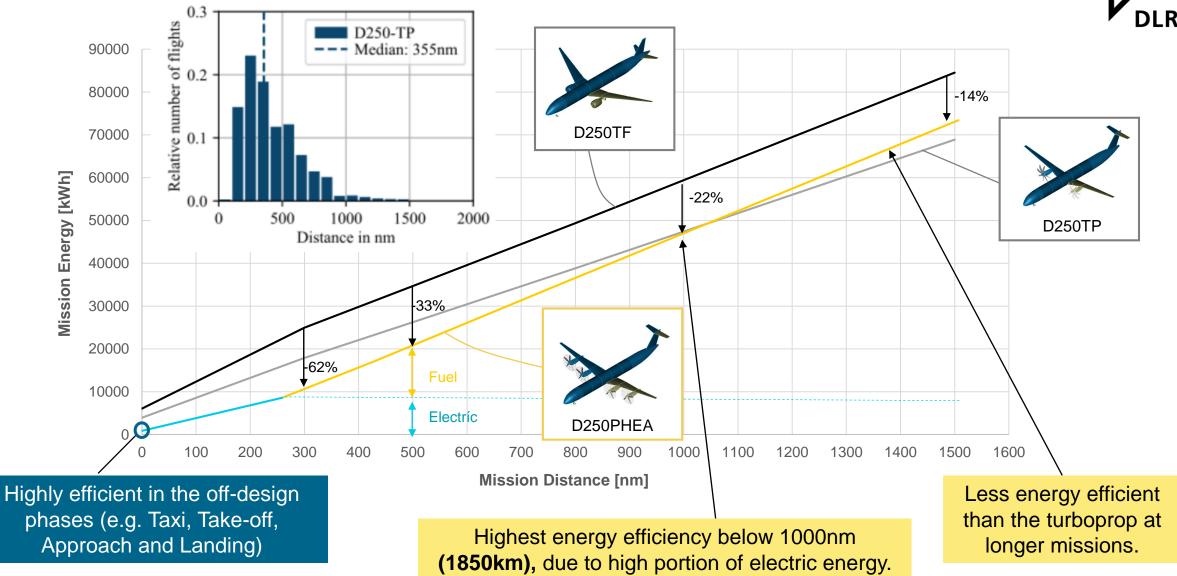


The Plug-In-Hybrid concept offers an extreme advantage in off-design performance.

→ Highly relevant for short routes.

Energy vs Range Comparison

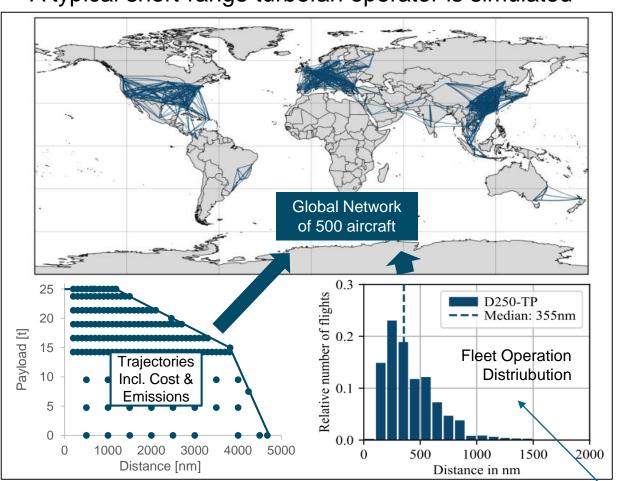




EXACT - Overview



A typical short-range turbofan operator is simulated





D250-Turbofan

D250-Turboprop

D250-PHEP

The aircraft are compared on a global network of 500 vehicles simulated over a course of the aircraft life.

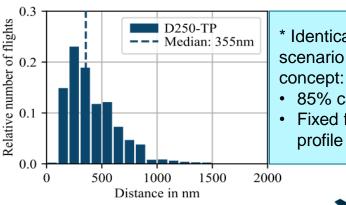


The simulation is used to calculate:

- Fleet yearly operating costs (including maintenance checks & overhaul, crew costs, day-night cycle etc.)
- Total fleet climate impact (including materials production & logistics)

This fleet operation distribution is one of the scenarios used in EXACT, which is the base for the fleet-level results of the next slide

Fleet-Level Efficiency Comparison



- * Identical fleet operation scenario applied on each concept:
- 85% cabin utilization
- Fixed fleet operational profile (shown on the left)



Fleet-Average Transport Energy: 19.0 kWh/PAX/100km*

Pros:

- Mature, low-risk technologyCons:
- Highest fleet energy consumption of the three concepts



D250TP

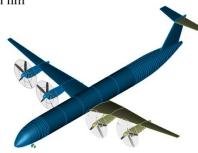
Fleet-Average Transport Energy: 14.3 kWh/PAX/100km*

Pros:

- ~-25% fleet energy
- -6% MTOW
- -7% Airframe & Propulsion mass

Cons:

+10% average fleet operation time.



D250PHEA

Fleet-Average Transport Energy: 10.5 kWh/PAX/100km*

Pros (vs D250-TF):

• ~-45% fleet energy

Cons (vs D250-TF):

- ~+30% MTOW
- +10% Airframe & Propulsion mass (w/o battery)
- +10% average fleet operation time

Overview of the Overall PHEP Results in EXACT



The EXACT results conclusions on the 250-seater PHEP concept:

- By far the most energy-efficient concept
- The concept with the highest potential for climate impact reduction (only matched by hydrogen aircraft)
- The concept with the highest potential for operating costs reduction (especially when expensive sustainable fuels are used)



D250-PHEP

More details about the project boundary conditions and results: www.exact-dlr.de

