

## **Background – the IMOTHEP Project**

- **❖ Four-year research project (2020-2024)** ⇒ ended in June 2024
  - Coordinated by ONERA
  - > Funded as part of Horizon 2020 (European framework program)
- 29 partners
  - > 9 European countries + 2 international partners from Canada
    - > Effort equivalent to about 22 engineers full time





















































# **Background – the IMOTHEP Project**

#### FOCUS OF THE PRESENTATION





## **Insights and Lessons learned from:**

- How the aircraft configuration and the propulsion system architecture were defined.
- ➤ The overall modelling results
- ➤ The detailed propulsion system component modelling and integration into the airframe.



#### **Regional Radical:**

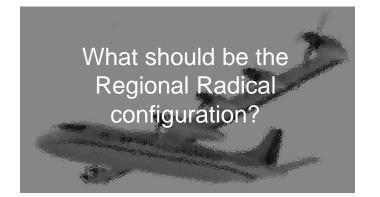
- Turbo-Electric + Distributed Electric Propulsion (DEP)
- Hybrid power Gas Turbine + Battery

# **REG-RAD Configuration**

#### Regional Radical (REG-RAD) Requirements:

- Entry into Service of 2035+
- ➤ Similar class as the ATR42
   → 40 Passengers, 600 nmi range, Ma 0.4
- Radically different propulsion system?







# ATR42-500 (REG-REFX) Modelling supported by LEONARDO

## **Project requirements for the RADICAL configuration:**



Wing-integrated, distributed electric propellers

E-power distribution

Generators driven by gasturbines: kerosene conversion to electric power



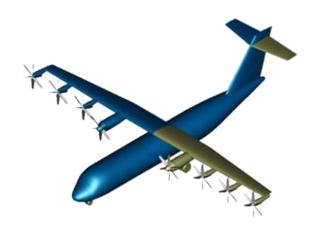
Batteries sized for all-electric flight





**Optional feature** 

# **Initial REG-RAD Configuration**



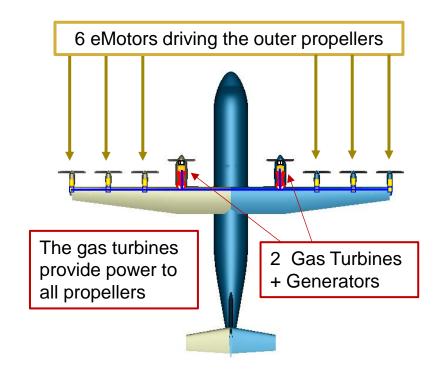
**REG-RAD v0** 

## **Initial REG-RAD Configuration:**

→ focus on turbo-electric propulsion, no battery

## **Potential advantages:**

- Blown-wing effect
- Increased redundancy
- > More propeller area



How did this configuration perform?

# **Baseline (Benchmark) Configuration – REG-BAS**

#### STATE OF THE ART



Remodelling for the Project Boundary Conditions

## **Requirements:**

- > 40 PAX
- > 600 nm range
- ➤ Ma 0.4 (cruise speed)

# 2035+ technology improvements:

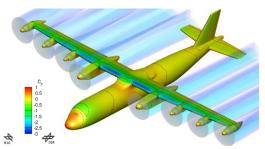
- ➤ Higher wing aspect ratio
- > Reduced airframe drag
- Better engines
- Lighter structure

EIS 2035+ Models **BASELINE AIRCRAFT REG-BAS CONCEPT AIRCRAFT** REG-RAD\_v0

The REG-RAD is assessed vs the Baseline Aircraft

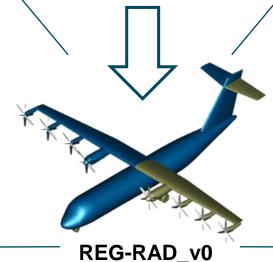
# Takeaway – Blown Wing Effect Application

#### **Benefits**



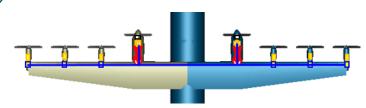
## Blown-wing effect:

- > Smaller wing
  - → -3% fuel burn
- Larger propeller area (better efficiency)
  - → -3% fuel burn
- Positive wing-prop interaction:
  - → -2% fuel burn



**REG-BAS** 

**Penalties** 



Heavy turbo-electric propulsion system:

- > Added propulsion mass:
  - → +6% fuel burn
- Larger nacelle wetted area
  - → +2% fuel burn
- > Turbo-electric chain efficiency
  - → +7% fuel burn

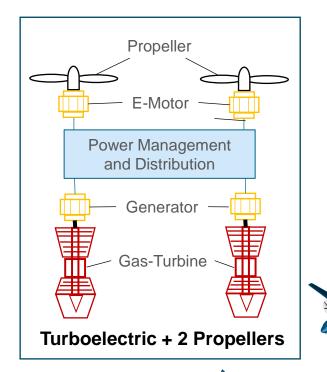
Total penalties: +15% fuel burn

Total benefits: -8% fuel burn

The penalties outweighed the benefits.

# **Another Perspective on the DEP Configuration**





Propeller

Gearbox

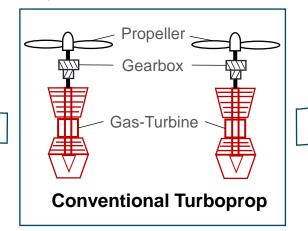
Power Management and Distribution

Generator

Turboelectric + DEP\*

~ +15% Fuel Burn

Turbo-electric chain is much less efficient than simple turboprop.



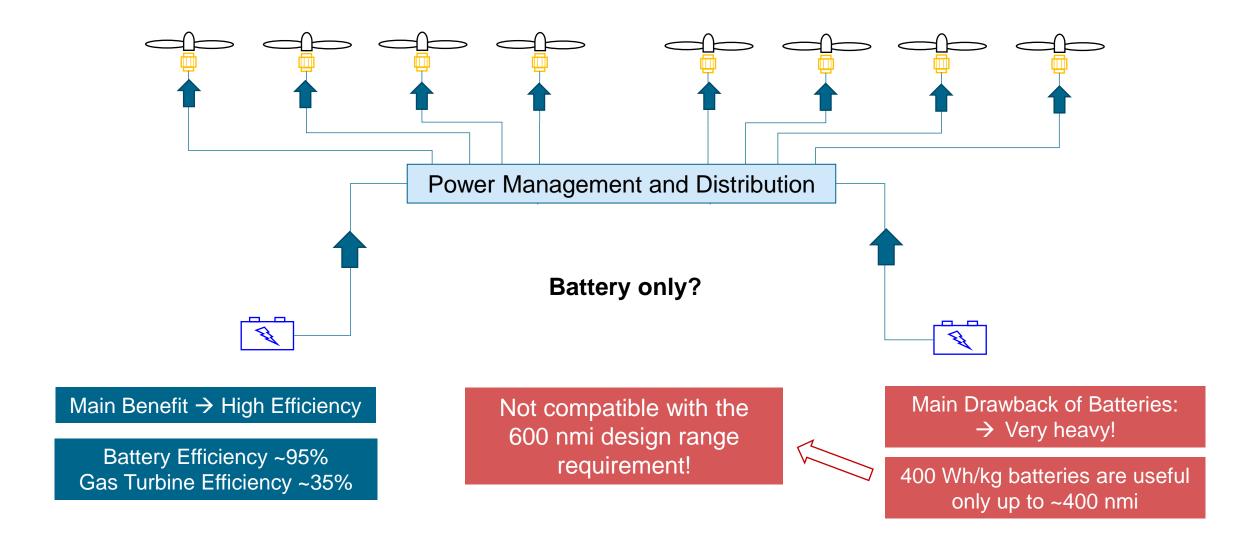
Distributed Electric Propellers (DEP) are actually better than 2 electric propellers

~ +6% Fuel Burn

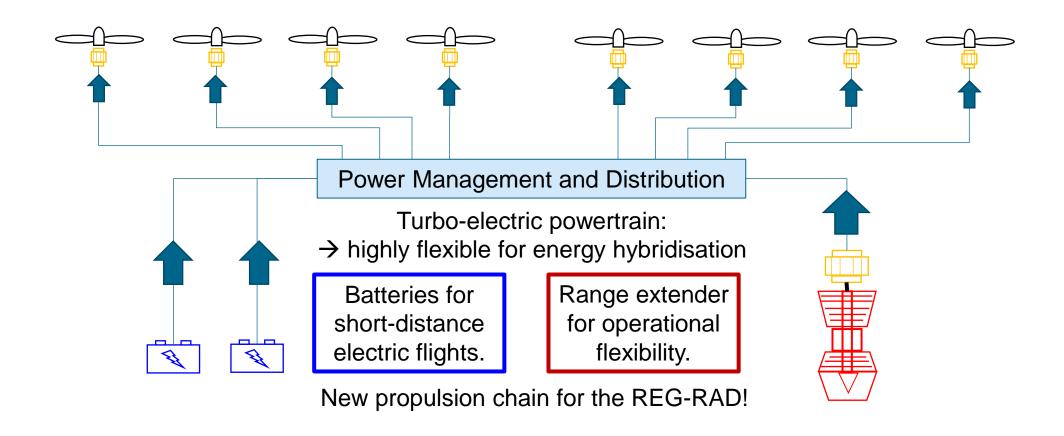
But Turboelectric + DEP\* is still worse than a normal turboprop!

Can hybrid propulsion be useful?

## Further Improvements Possible?



## New Energy Storage System for the REG-RAD\_v1



The redundancy by the battery can allow only one range extender.

1 large range-extender is ~10% more efficient than 2 small ones.

# Plug-In Hybrid Propulsion Architecture

Reference Aircraft: Why battery + range extender strategy? ATR42-500 Longer range capability is ~70% of ATR42 global operation < **200nmi!** important for range flexibility. Project Evaluation Range: 200 nmi Radical propulsion Concept for 2035+ Project Design Range: 600 nmi (set by Leonardo) (set by Leonardo) 200 nmi is a feasible electric range! Unfeasible for batteries! A Range-extender for Batteries sized for 200 nmi range longer distances **REG-RAD v1** Extreme energy efficiency for the majority of Operational flexibility **Battery** + Range Extender the operation.

## **Radical Configuration Change**





Only kerosene for energy storage

This concept performed worse than the conventional baseline aircraft



REG-RAD\_v1

Battery for short flights

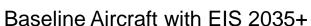
Kerosene range-extender for flight distance flexibility

How did this configuration perform?

## Performance vs the Baseline

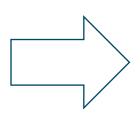
More than 70% of the fleet operation is projected < 200 nmi Project evaluation range = 200 nmi





Aircraft Mass: 15.5 t

Block Fuel for 200 nmi: 375 kg





Kerosene-driven turbo-electric concept

Aircraft Mass: 16.5 t

Block Fuel for 200 nmi: 400 kg

+6% Kerosene for the evaluation mission



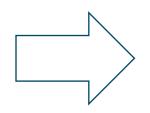
Concept reworked to hybrid energy storage

## Performance of the REG-RAD\_v1

More than 70% of the fleet operation is projected < 200 nmi

Project evaluation range = 200 nmi



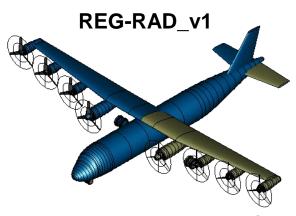


Baseline Aircraft with EIS 2035+

Aircraft Mass: 15.5 t

Block Fuel for 200 nmi: 375 kg





Battery + Range-Extender Concept

Aircraft Mass: 23 t

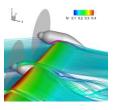
Block Fuel for 200 nmi: 0 kg

Battery Energy for 200 nmi: 1800 kWh

-60% block energy on 200 nmi

600 nmi hybrid range: range-extender + battery

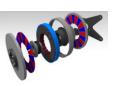
## **Project Iterations**















## Hi-Fi Studies on Aerodynamics, Propellers, and Powertrain Components













#### **Aircraft Initialization**

Initial REG-RAD & REG-BAS Concept Lo-Fi modelling



REG-RAD\_v0



#### **Aircraft Iteration 1**

REG-RAD
Re-Definition
Lo-Fi modelling
+ initial Hi-Fi results



REG-RAD\_v1

#### **Aircraft Iteration 2**

REG-RAD Model
Refinement
Lo-Fi modelling
+ initial Hi-Fi results



REG-RAD\_v2

#### **Aircraft Iteration 3**

Aircraft Sensitivity
and Optimisation
Studies
Feed back of Hi-Fi
disciplinary results



REG-RAD\_v3



REG-BAS\_v3

#### **Final Results**

Concept Maturation and Consolidation Integration of all Hi-Fi results into the aircraft model



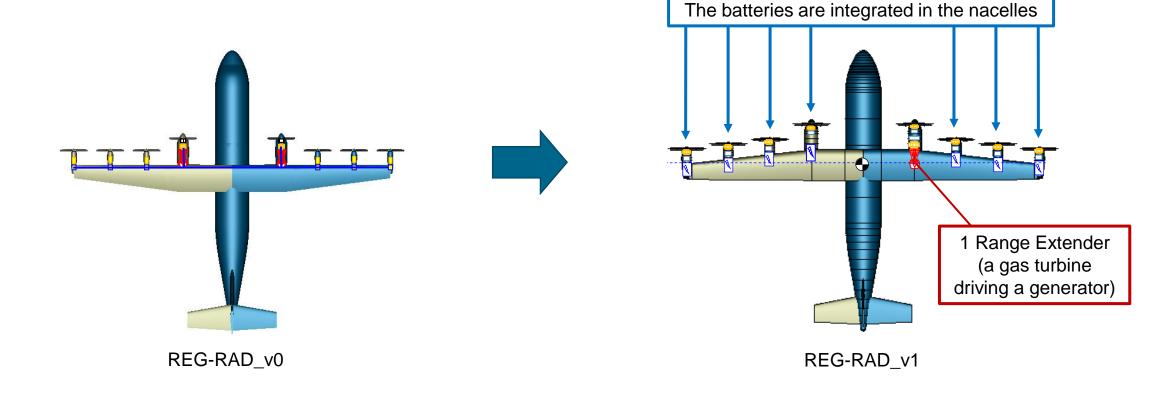
REG-RAD\_v4 (final)



**REG-BAS\_v4** (final)



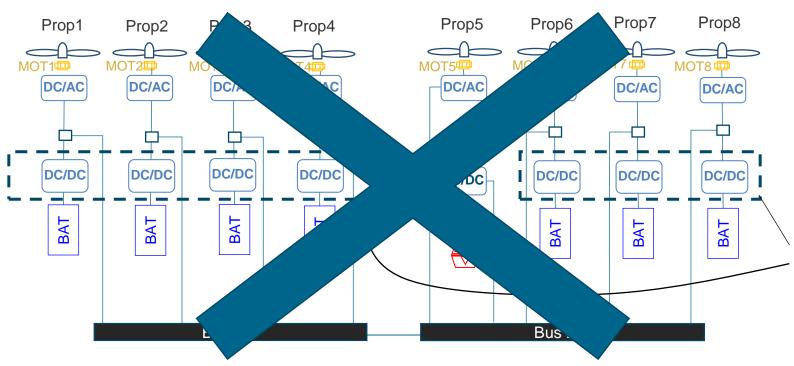
## **Propulsion System Integration**



Priority on keeping propulsion and fuselage separated

Integration drawback: larger nacelles ~ +3% drag.

## Initial Propulsion Architecture (REG-RAD\_v1)



#### Main Challenge:

- 7 Batteries, 8 E-Motors: Assymetry!
- → Crossfeed cables always active.

Common point failure can become a certification problem.

#### Required measures:

- → Isolated DC-DC inverters (very heavy!)
- → Alternatively very-short-reaction-time circuit breakers, e.g. pyro. (questionalble for certification)

Cross-expertise discussions concluded that a rework is needed!

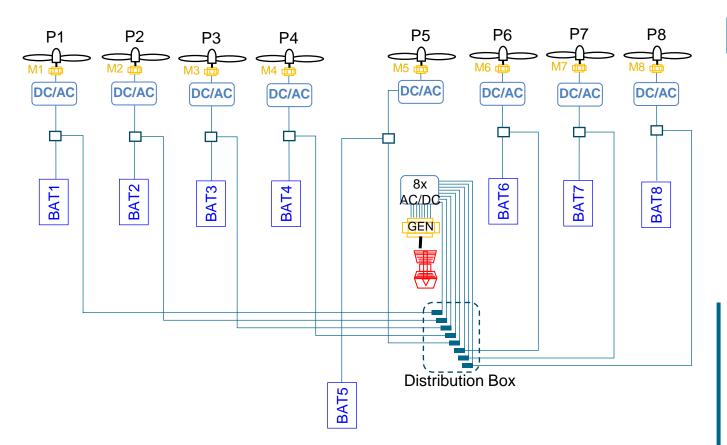


-

Avoid cross-flow power.

Attempt to avoid common point failure modes

## **Final Propulsion Architecture**



No DC-DC inverters needed for the batteries due to segregation of the opeation modes!

#### Consensus from the consortium-wide discussions:

Switch to electrically symmetrical architecture

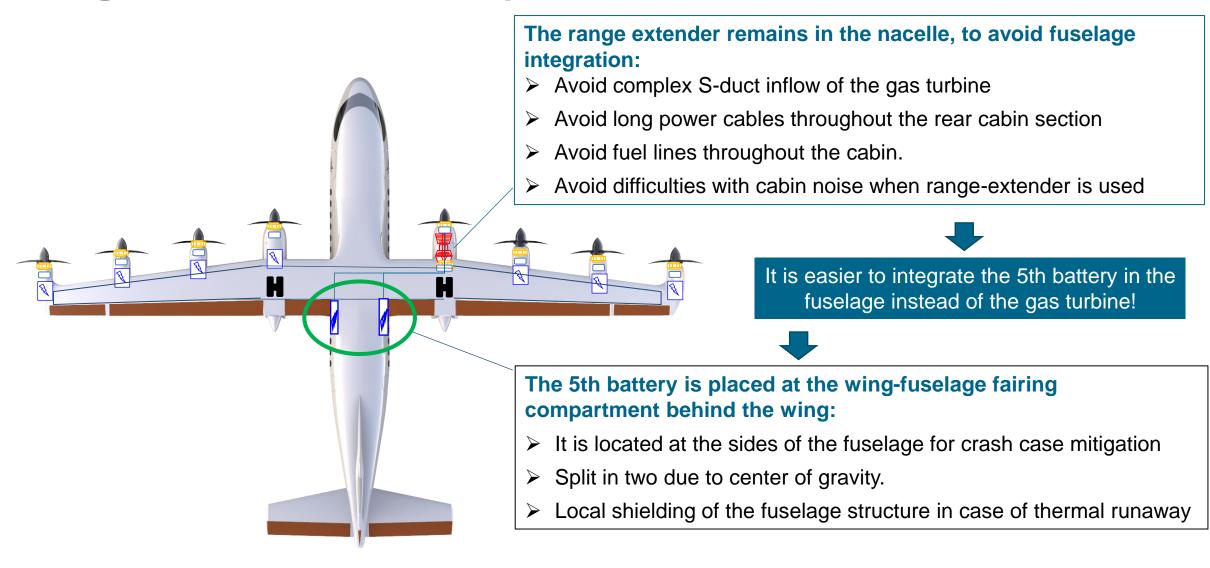
#### **Boundary conditions:**

- All e-propellers are identical (symmetrically)
- All e-propellers are powered by a dedicated battery.
- All batteries are of identical electric properties.
- Base architecture: 800V

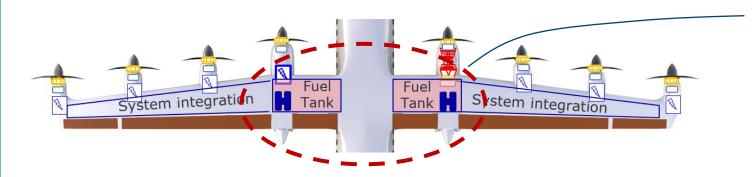
#### No common failure points:

- No cross-feed during battery-powered flight.
- Generator with 8 separate pole pairs drives 8 rectifiers
- All batteries are inactive during range-extender operation.
- No battery recharging by the generator during flight (possible only at the airport).

## Integration of the Final Propulsion Architecture



# **Fuel and Power-Cable Integration**



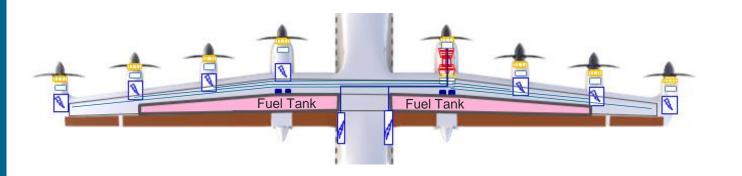
#### Initial Set-Up (REG-RAD\_v1)

The center of the wing is too packed:

- Fuel tanks betwen the two spars
- De-icing system at the leading edge
- Flap system at the trailing edge



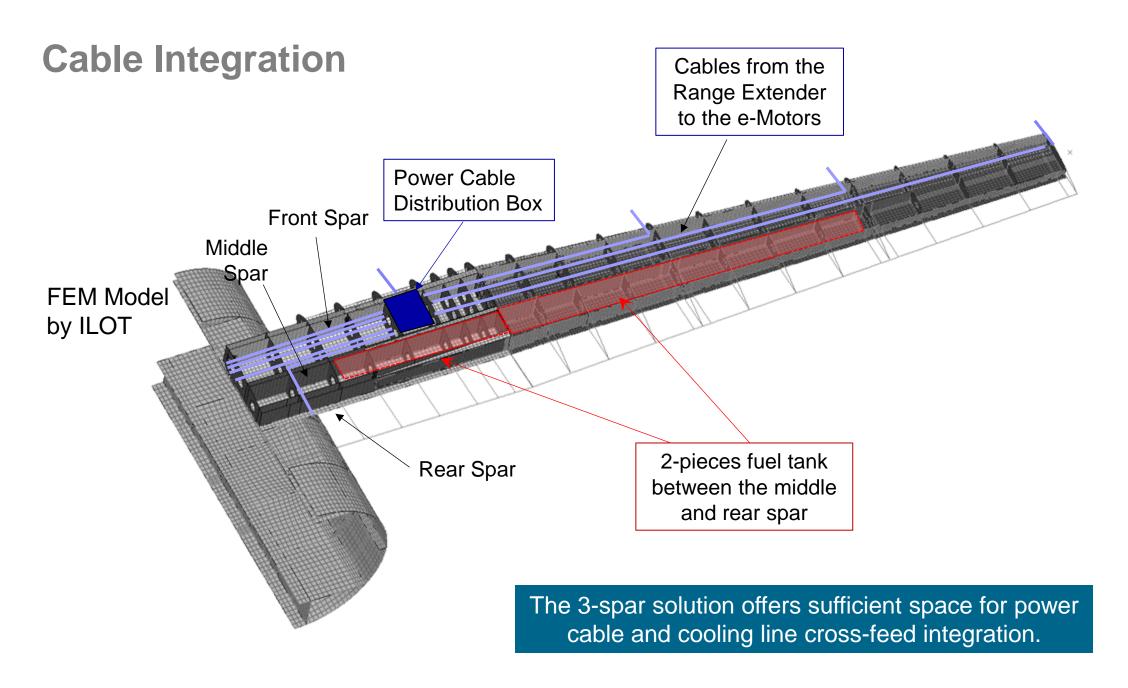
Difficult to integrate the cross-feed cables!



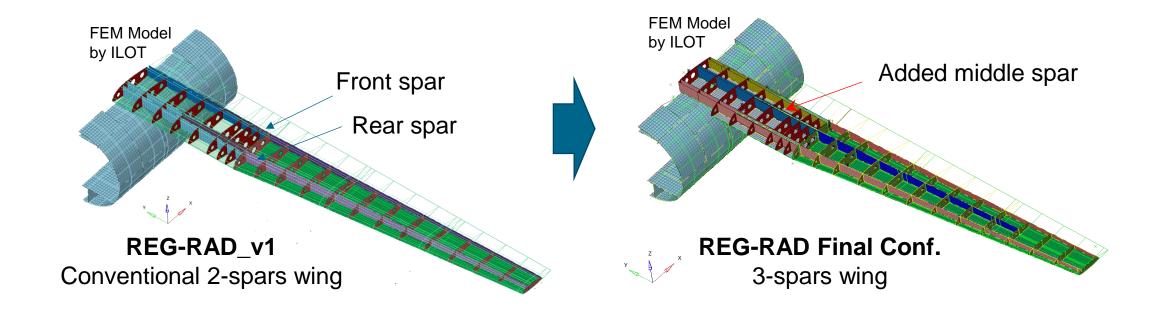
#### **Final Configuration**

Switch to a 3-spar wing structure:

- ➤ The fuel is integrated between the rear and the middle spar.
- ➤ The cables are integrated between the front and the middle spar.



# Wing Structural Analysis



The structural and aerolastic analysis results in the project:

- → The heavy battery across the wing reduces the natural frequency of the wing structure
- → Switching to a 3-spar wing increases the natural frequency for the same structural mass.

The 3-spar solution is synergetic in terms of structure properties and propulsion integration.



# **Study Partners and Disciplines**

Aircraft certification aspects:







Aircraft operation aspects:







Overal aircraft model

Industry oversight: \* LEONARDO

Aircraft design:



Aerodynamics





**Propeller Modelling** 



Wing Structure



Cable Modelling:

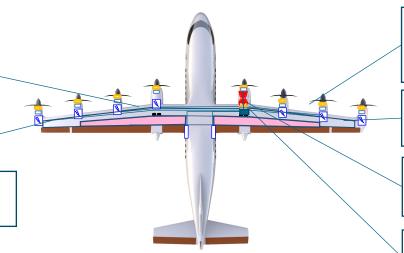


Cooling System Model:



Failure Probability Analysis:





Electric Machines and inverters:



Battery Design:



Generator design:



Gas turbine design:



Propulsion system model industry oversight







## **Lessons Learned – Summary**

Do not underestimate the definition of the propulsion system architecture and integration.

- ➤ An interdisciplinary-consistent solution is difficult to achieve.
- Many different areas of expertise are required.

There is still much to be explored with regard to electric aircraft flight.

#### When assessing a radically new concept aircraft:

- Plan a longer concept definition / refinement / downselection phase.
- > After the concept is chosen, define the following aspects as soon as possible:
  - Detailed propulsion architecture
  - Propulsion components integration
  - Operational constraints (refuelling / recharging / power management)
  - Detailed component failure analysis

OR

## Prepare for many aircraft model iterations.

