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WIND TURBINE ROTOR BLADE DEFORMATION RECONSTRUCTION USING SHAPE SENSING TECHNIQUES ON QUASI-CONTINUOUS OPTICAL FIBERS AND DISCRETE FBGS

Wind turbine rotor blade deformation reconstruction using shape sensing techniques on quasi-continuous optical fibers and discrete FBGs

Mini Symposia 6.2:

German research wind farm WiValdi – innovative instrumentation and advanced testing to enable a digital twin wind farm



Wind turbine rotor blade deformation reconstruction using shape sensing techniques on quasi-continuous optical fibers and discrete FBGs

Content

- 1 Introduction
- 2 Shape Sensing methods
- 3 Application on rotor blade data
- 4 Results from different approaches
- 5 Summary and future work



<https://youtu.be/dRht4tkQJIM>

Background and Motivation



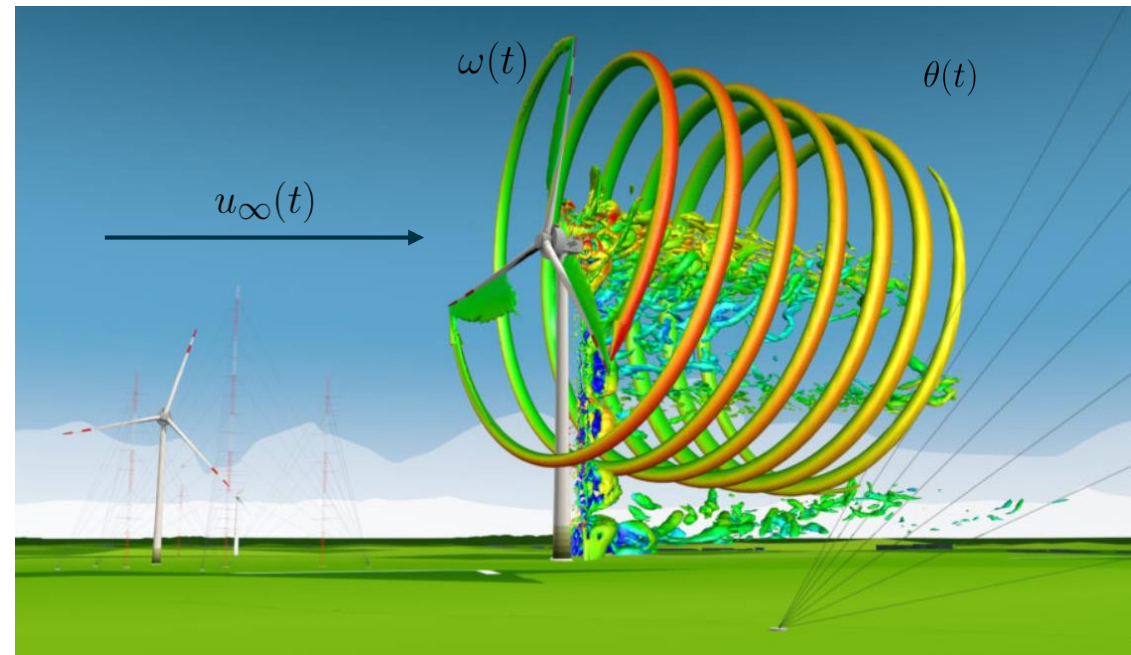
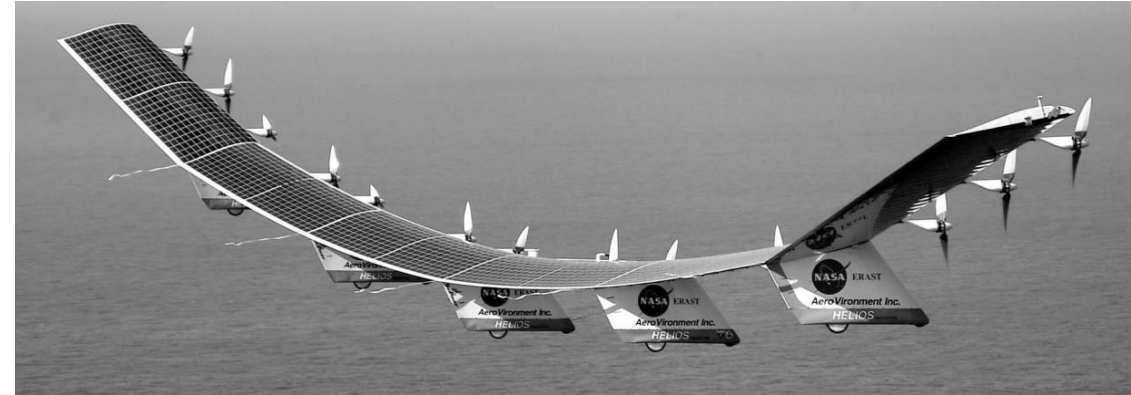
Origination of Shape Sensing

- crash of Helios due to pitch oscillations (2003)
- development of strain-to-deflection algorithms for wing structures
- real-time deflections from surface strains

Potentials for research wind farm

- online-monitoring of modal parameters such as blade displacement mode shapes
- track rotor blade deflection over rotations, changing operational and environmental conditions
- more precise load assessment during operation

Ko et al., 2007



Test Scenarios in IWES Hall



Modal testing

- characterize modal parameters
- obtain data usable for Shape Sensing

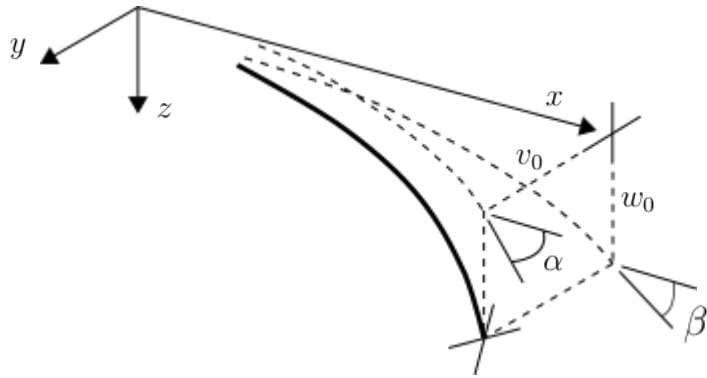
Static load tests

- deflection reconstruction using internal strain instrumentation
- validation of estimates with measured deflection





Ko's Displacement Theory



Assumptions

- Euler-Bernoulli kinematics
- plane systems
- no product moment of area
- no axial forces

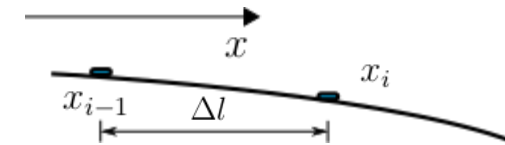
Surface strain

$$\varepsilon_c = \frac{M_y c}{EI_{yy}} \Leftrightarrow w'' = -\frac{\varepsilon_c}{c}$$

c : distance to neutral axis

Ko's approach

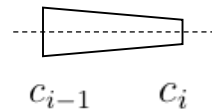
- equidistant spacing between 'strain stations'
- piecewise linear bending moment and strain
- piecewise linear tapering



$$\Delta l = x_i - x_{i-1}$$

$$\varepsilon(x) = \varepsilon_{i-1} - (\varepsilon_{i-1} - \varepsilon_i) \frac{x - x_{i-1}}{\Delta l}$$

$$c(x) = c_{i-1} - (c_{i-1} - c_i) \frac{x - x_{i-1}}{\Delta l}$$



Slope and deflection equation

$$\tan \beta(x) = \int_{x_{i-1}}^x w'' dx + \tan \beta_{i-1}$$

$$w(x) = \int_{x_{i-1}}^x \tan \beta(x) dx + w_{i-1}$$

$$\tan \beta_i = -\Delta l \left(\frac{\varepsilon_{i-1} + \varepsilon_i}{c_{i-1} + c_i} \right) + \tan \beta_{i-1}$$

$$w_i = -\frac{\Delta l^2}{3} \left(\frac{2\varepsilon_{i-1} + \varepsilon_i}{c_{i-1} + c_i} \right) + \Delta l \tan \beta_{i-1} + w_{i-1}$$

Stepwise Method

Ko et al., 2007

Application remarks

- only strain and neutral axis location are required
- displacement estimate is provided at location of the strain sensor
- accuracy may be reduced due to flawed assumptions



Modal Method

Concept of modal strain

$$\mathbf{u}(t) = \begin{bmatrix} \mathbf{u}_1(t) \\ \mathbf{u}_2(t) \\ \mathbf{u}_3(t) \end{bmatrix} \cong \sum_{i=1}^n \begin{bmatrix} \phi_{1i} \\ \phi_{2i} \\ \phi_{3i} \end{bmatrix} q_i(t) = \begin{bmatrix} \Phi_1 \\ \Phi_2 \\ \Phi_3 \end{bmatrix} \mathbf{q}(t) = \Phi \mathbf{q}(t), \quad \Phi \in \mathbb{R}^{3N \times n}$$

$$\boldsymbol{\varepsilon} = \begin{bmatrix} \varepsilon_{11} & \varepsilon_{12} & \varepsilon_{13} \\ \text{sym.} & \varepsilon_{22} & \varepsilon_{23} \\ & & \varepsilon_{33} \end{bmatrix} = \begin{bmatrix} \frac{\partial \mathbf{u}_1}{\partial x_1} & \frac{1}{2} \left(\frac{\partial \mathbf{u}_1}{\partial x_2} + \frac{\partial \mathbf{u}_2}{\partial x_1} \right) & \frac{1}{2} \left(\frac{\partial \mathbf{u}_1}{\partial x_3} + \frac{\partial \mathbf{u}_3}{\partial x_1} \right) \\ & \frac{\partial \mathbf{u}_2}{\partial x_2} & \frac{1}{2} \left(\frac{\partial \mathbf{u}_2}{\partial x_3} + \frac{\partial \mathbf{u}_3}{\partial x_2} \right) \\ \text{sym.} & & \frac{\partial \mathbf{u}_3}{\partial x_3} \end{bmatrix}$$

6 corresponding strain mode shape vectors

$$\varepsilon_{ij} = \frac{1}{2} \left(\frac{\partial \mathbf{u}_i}{\partial x_j} + \frac{\partial \mathbf{u}_j}{\partial x_i} \right) \cong \frac{1}{2} \left(\frac{\partial \Phi_i}{\partial x_j} + \frac{\partial \Phi_j}{\partial x_i} \right) \mathbf{q} = \Psi_{ij} \mathbf{q}, \quad i, j = 1, 2, 3$$

Modal approach

$$\left. \begin{aligned} \mathbf{u}(t) &= \sum_{i=1}^n \phi_i q_i(t) = \Phi \mathbf{q}(t) \\ \boldsymbol{\varepsilon}(t) &= \sum_{i=1}^n \psi_i q_i(t) = \Psi \mathbf{q}(t) \end{aligned} \right\} \begin{array}{l} \text{independent number,} \\ \text{locations, and directions} \end{array}$$

Modal coordinate estimate

$$\hat{\mathbf{q}}(t) = (\Psi^T \Psi)^{-1} \Psi^T \boldsymbol{\varepsilon}$$

Displacement approximation

$$\hat{\mathbf{u}}(t) = \underbrace{\Phi \Psi^\dagger}_{\text{DST matrix}} \boldsymbol{\varepsilon}$$

DST matrix

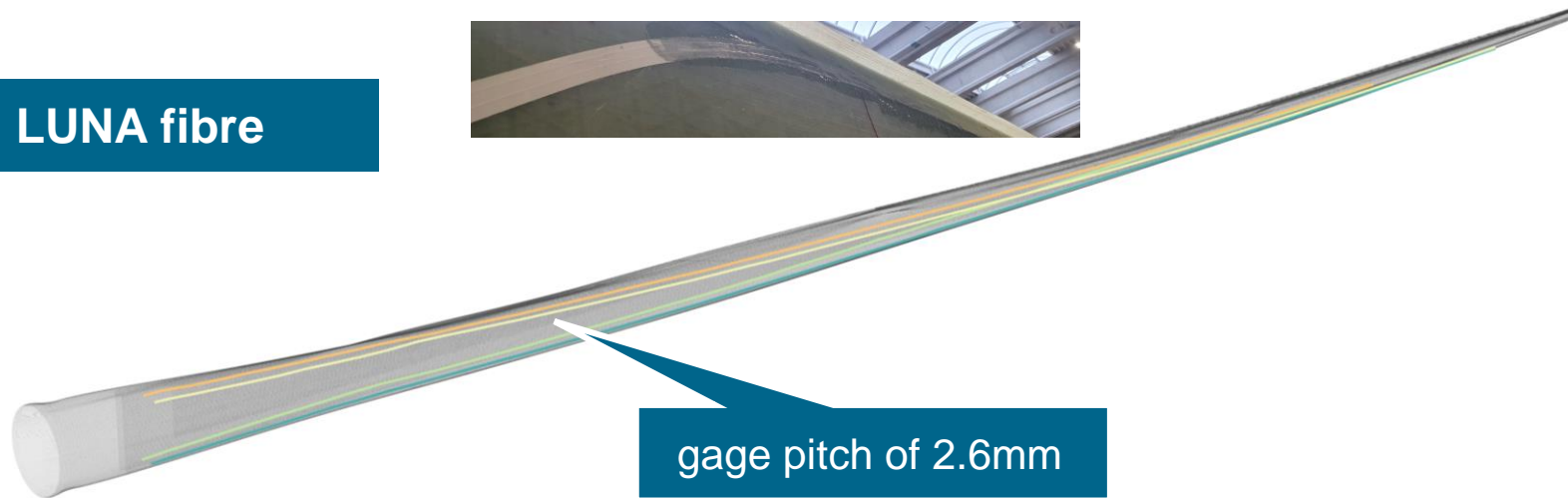
Application remarks

- number of strain sensors can be low compared to potential displacement output
- DST matrices can be build from FEM, experiments, and hybrid combination
- normalization of mode shapes required



Internal Strain Instrumentation

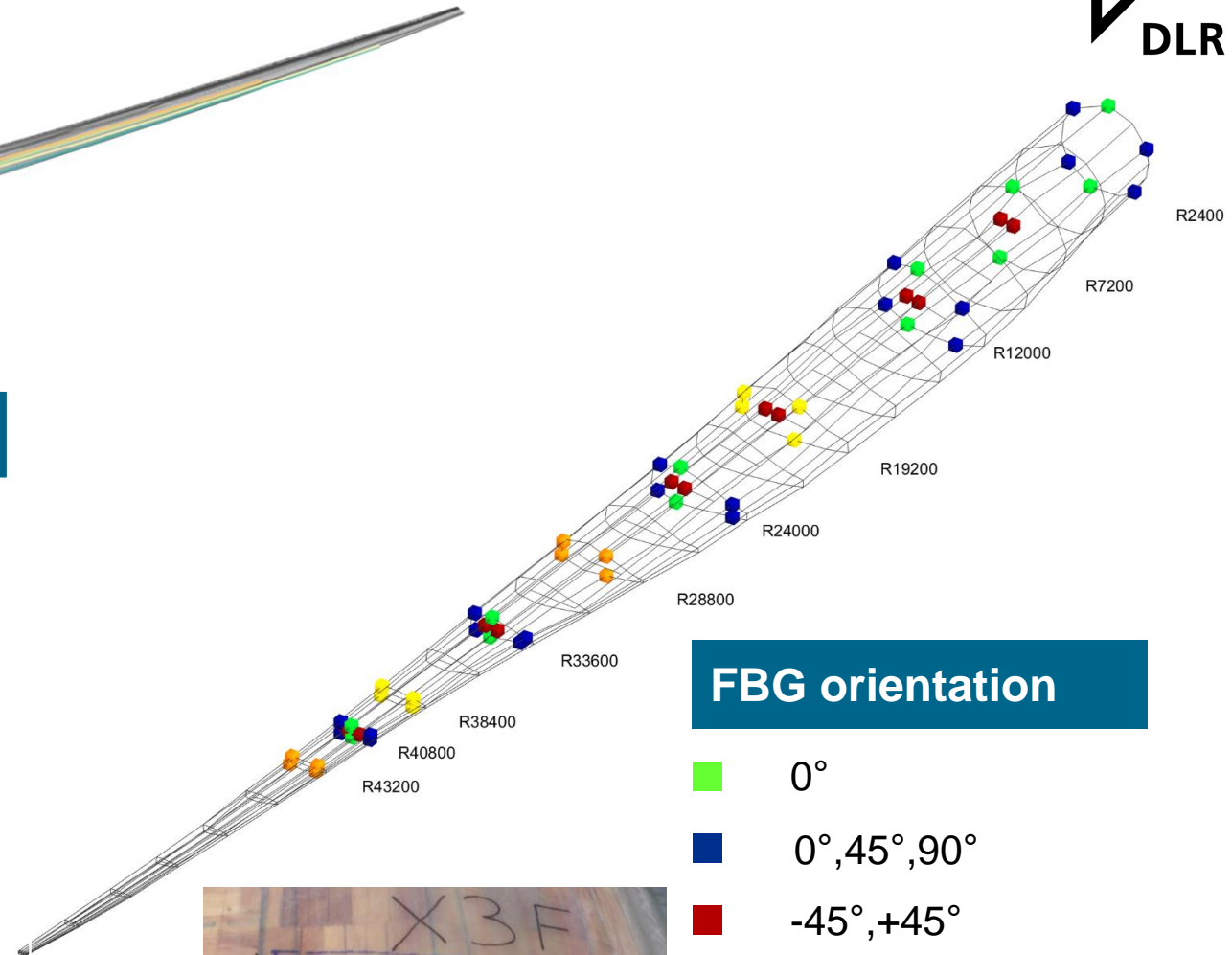
LUNA fibre



gage pitch of 2.6mm

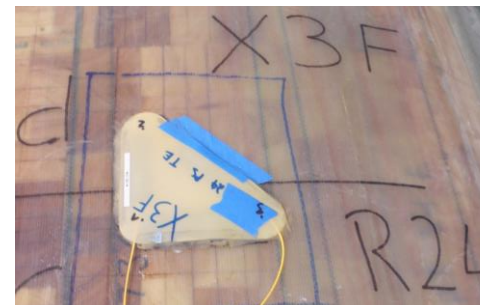
Used strain sensors

- installation during manufacturing of the blade
- 4 quasi-continuous fibres positioned at shear webs measured with *LUNA ODiSI 6104*
- 128 FBG strain channels distributed on 10 sections measured with *imc CRONOSflex*



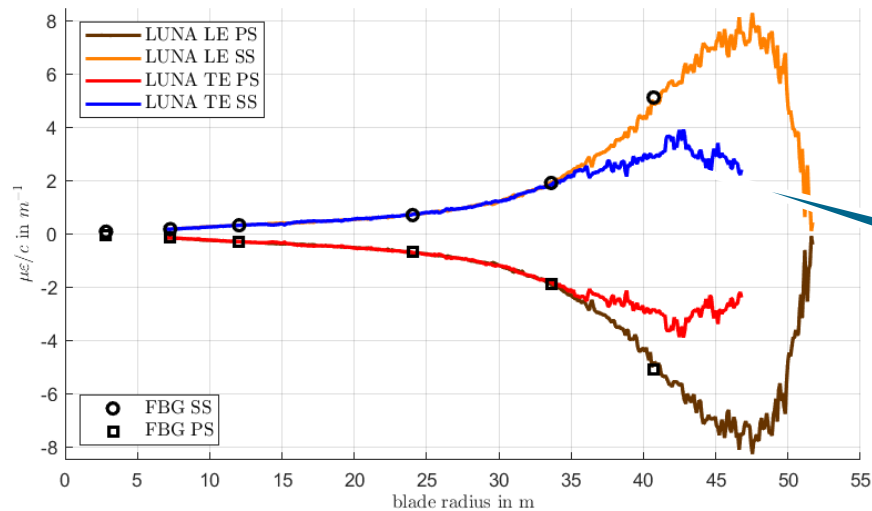
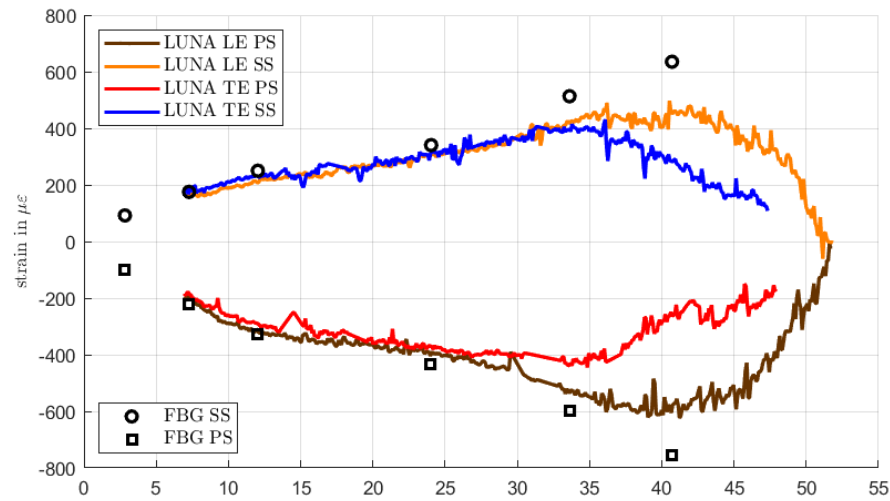
FBG orientation

- 0°
- 0°, 45°, 90°
- -45°, +45°
- 0°, 90°
- 0°, 90°, and temperature



Application of Ko's method

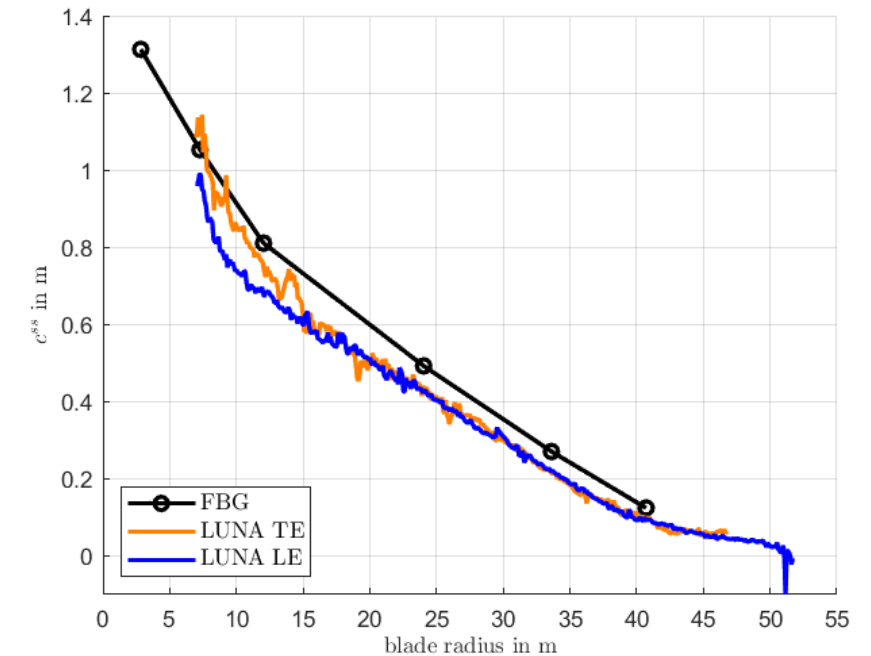
Strain of MyMinLF5 load case



Location of neutral axis

Linear varying strain over thickness:

$$c_i^{ss} = \left(\frac{\varepsilon_i^{ss}}{\varepsilon_i^{ss} - \varepsilon_i^{ps}} \right) h_i$$



deviation from ideal beam behavior at TE shear web

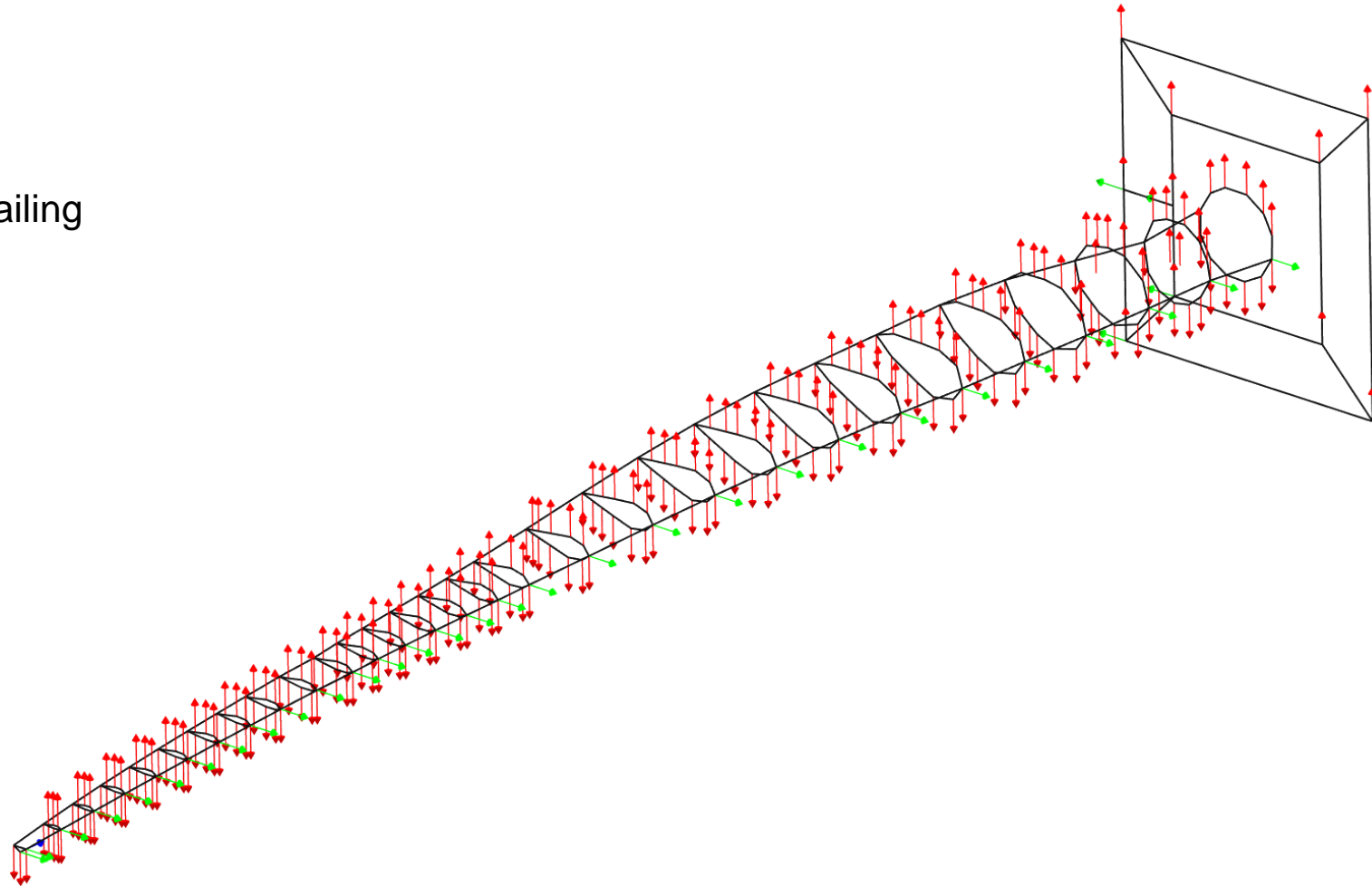
Modal Testing of the Blade

External accelerometers

- 319 uniaxial IEPE sensors measured with *Simcenter SCADAS Mobile*
- distributed on test rig, blade leading and trailing edge, surface panels, and flange

Modal test setup

- excitation of the structure via electrodynamic long-stroke shaker
 - random and sweep signals
 - different excitation points
 - varying load levels
- determination of FRFs and identification of modal parameters up to 30 Hz
- overall testing time: 7 days



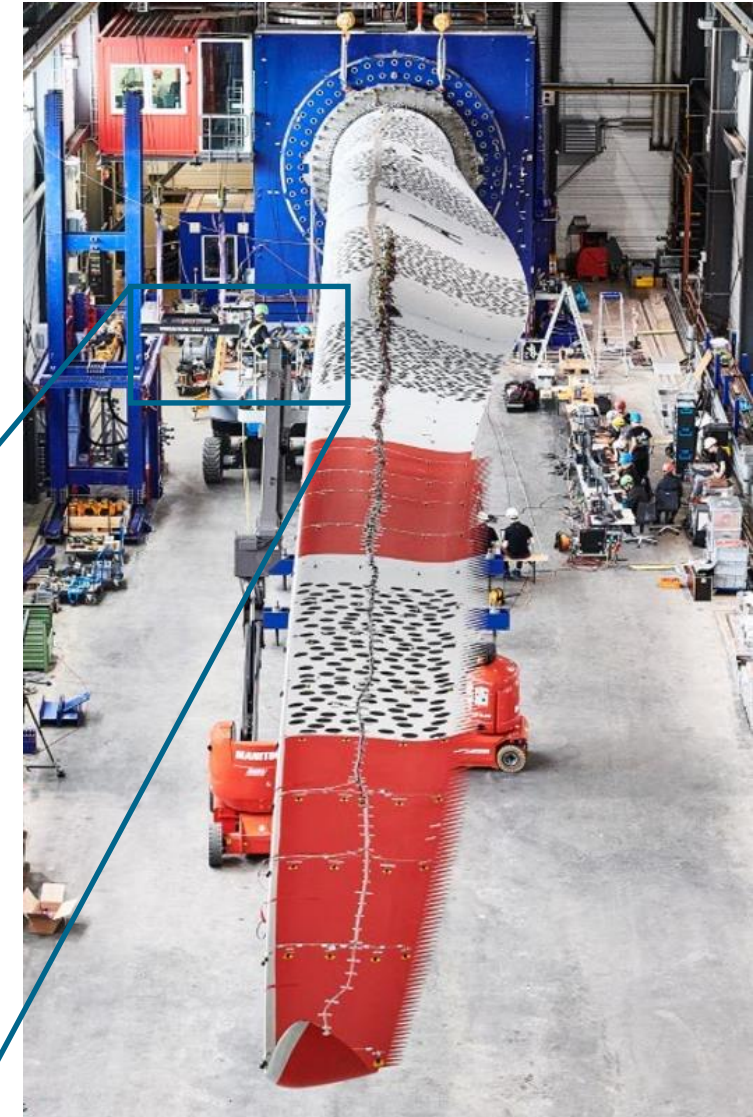
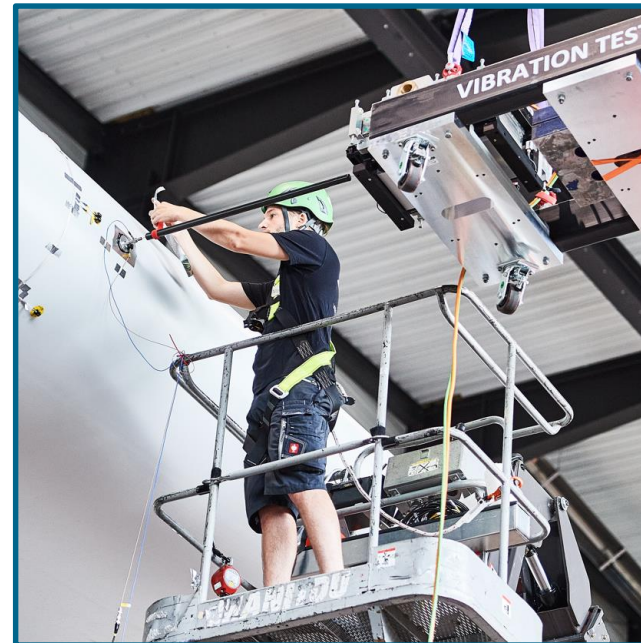
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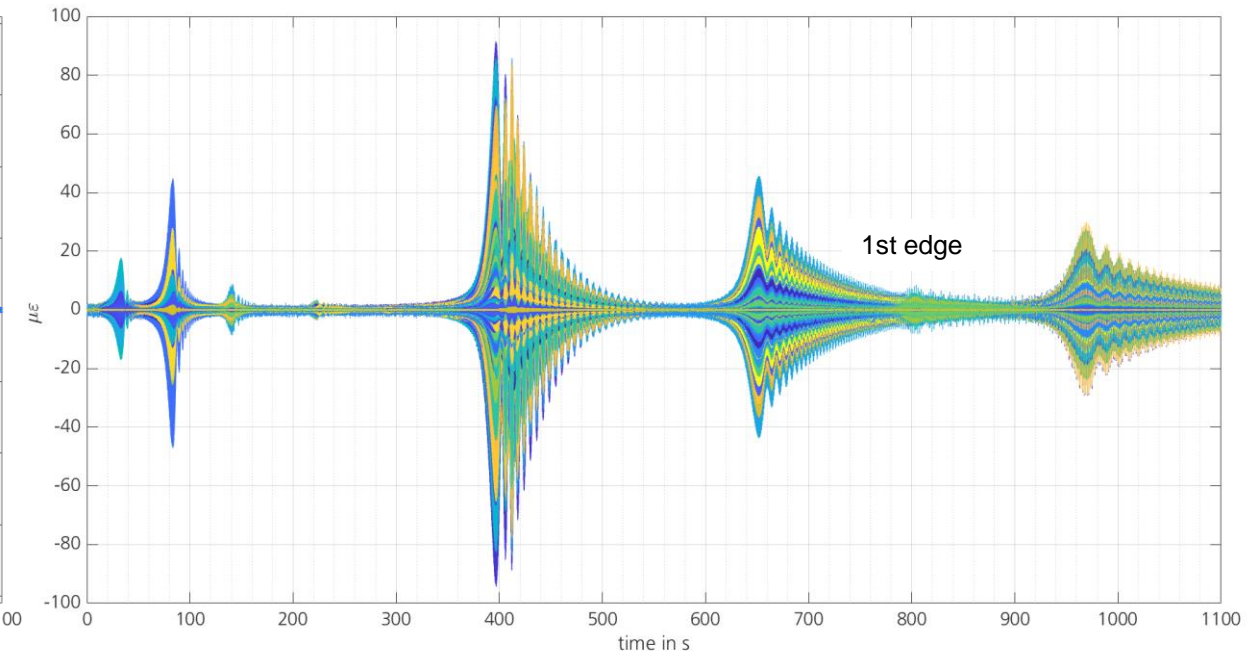
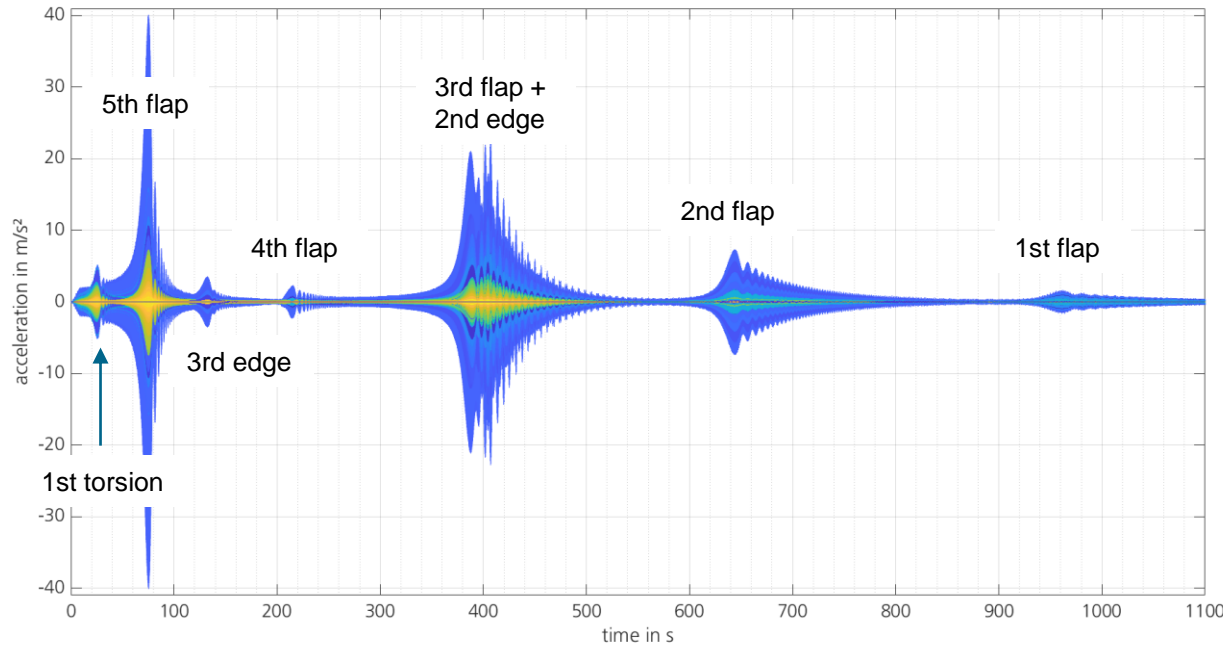
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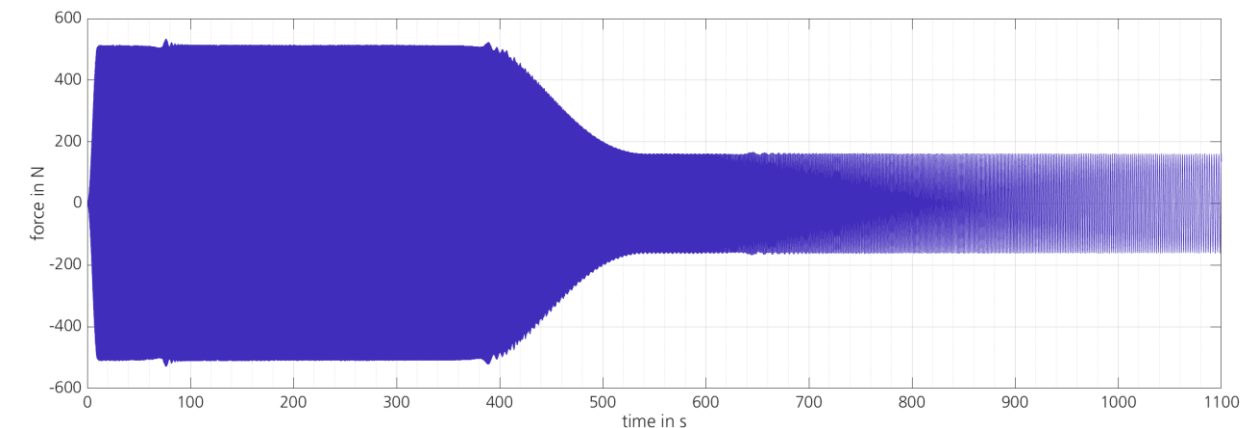
Application of the Modal Method

Time data



Excitation

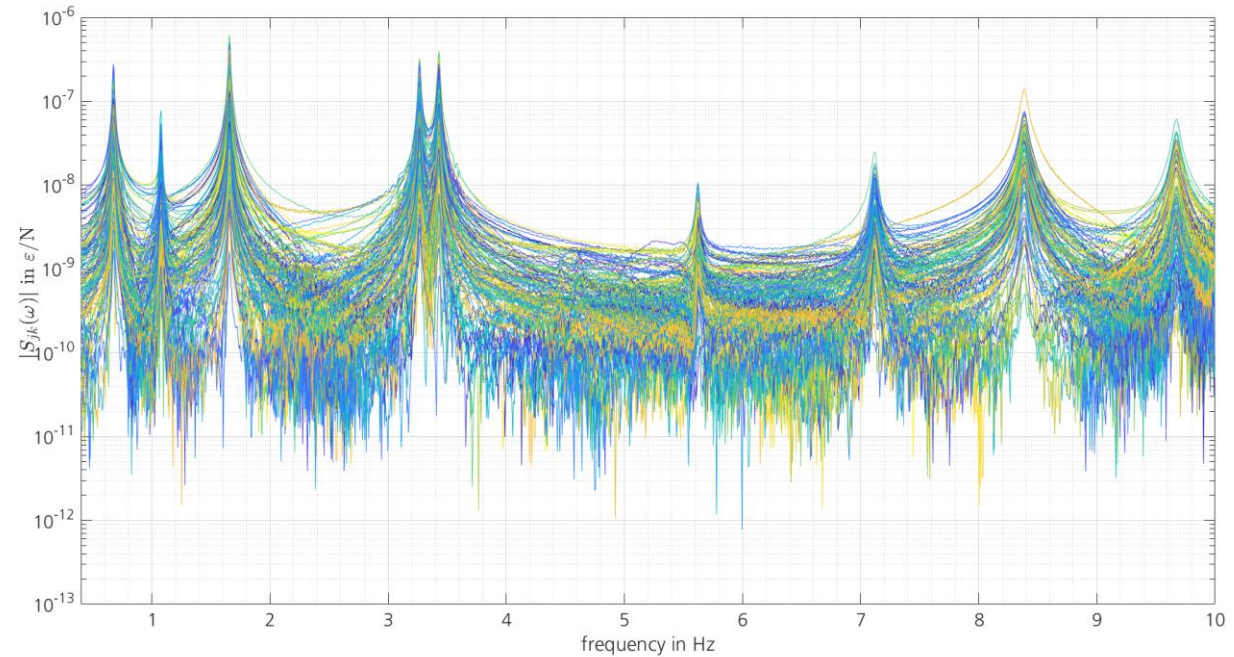
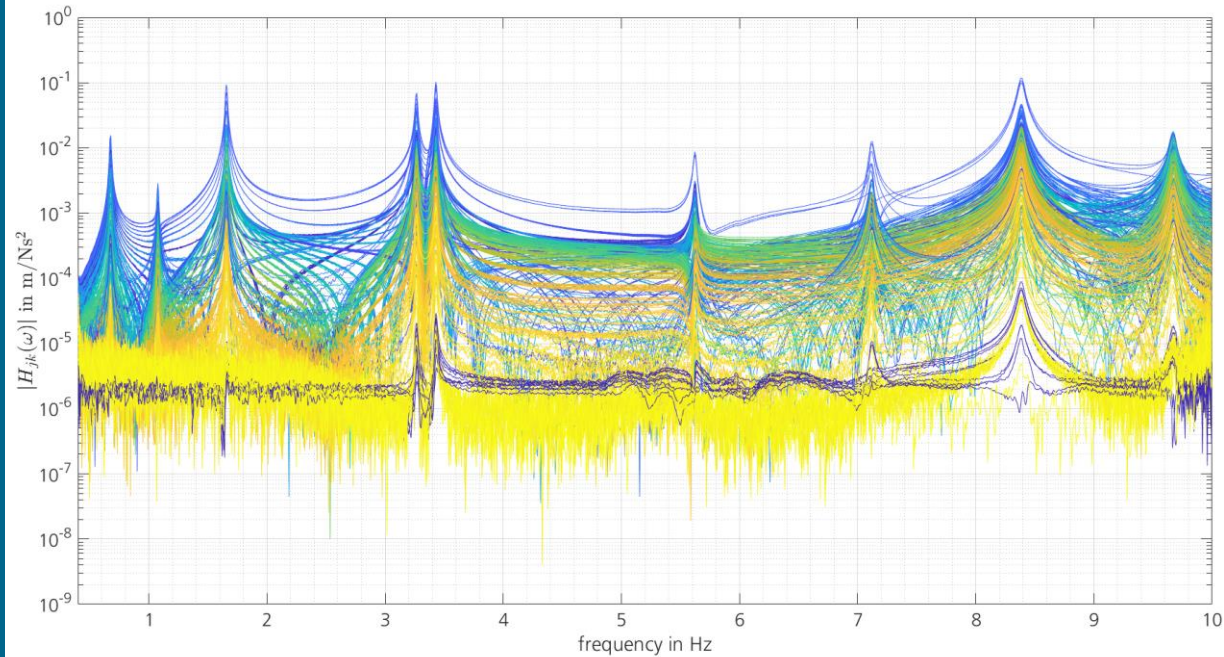
- flapwise shaker excitation
- logarithmic down sweep from 10 Hz, 0.25 oct/min
- reduced forces at lower frequencies



Application of the Modal Method

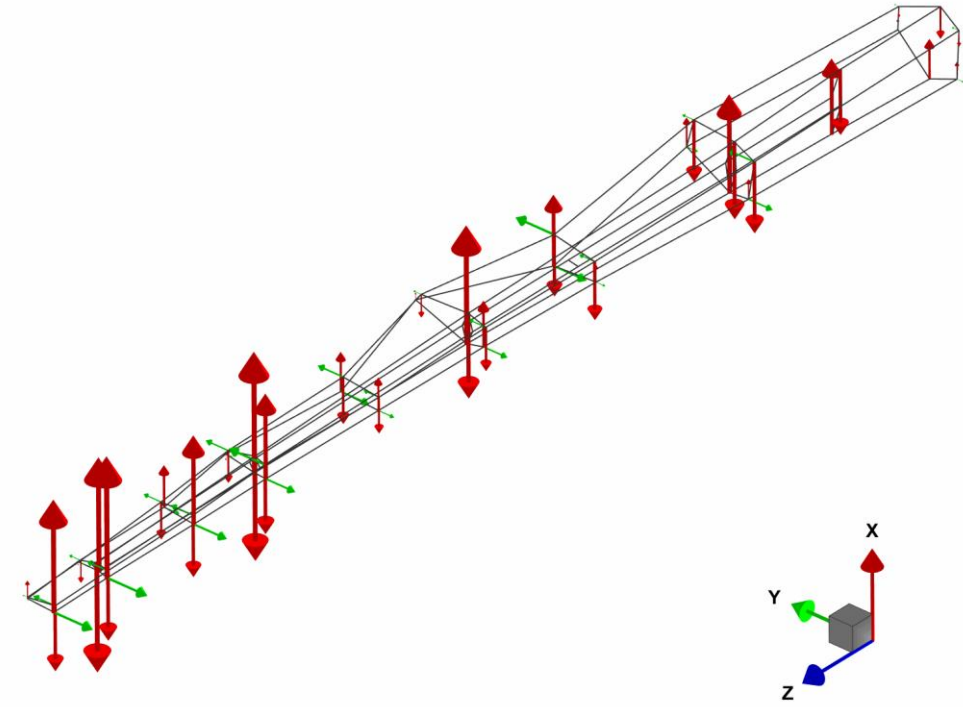
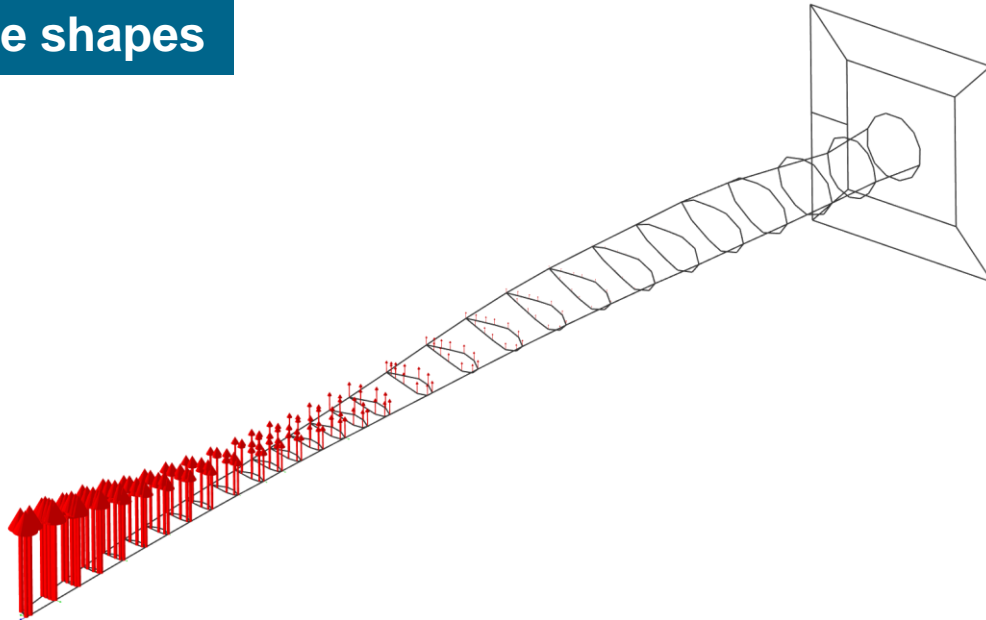


Frequency response functions



Application of the Modal Method

Mode shapes



Scaling

$$\overline{H}_{jk}(\omega) = \sum_r \frac{\overline{r}_{jkr}}{j\omega - \overline{\lambda}_r} \quad \overline{r}_{jkr} = \frac{\overline{\phi}_{jr} \overline{\phi}_{kr}}{\overline{a}_r} \quad \frac{\overline{H}_{kk}(\omega)}{\overline{a}_r = 1} \rightarrow \overline{\phi}_{kr}$$

$$\overline{S}_{jk}(\omega) = \sum_r \frac{\overline{s}_{jkr}}{j\omega - \overline{\lambda}_r} \quad \overline{s}_{jkr} = \frac{\overline{\psi}_{jr} \overline{\phi}_{kr}}{\overline{a}_r} \quad \frac{\overline{S}_{jk}(\omega)}{\overline{a}_r = 1} \rightarrow \overline{\psi}_{jr} = \frac{\overline{s}_{jkr}}{\overline{\phi}_{kr}}$$

Bernasconi and Ewins, 1989

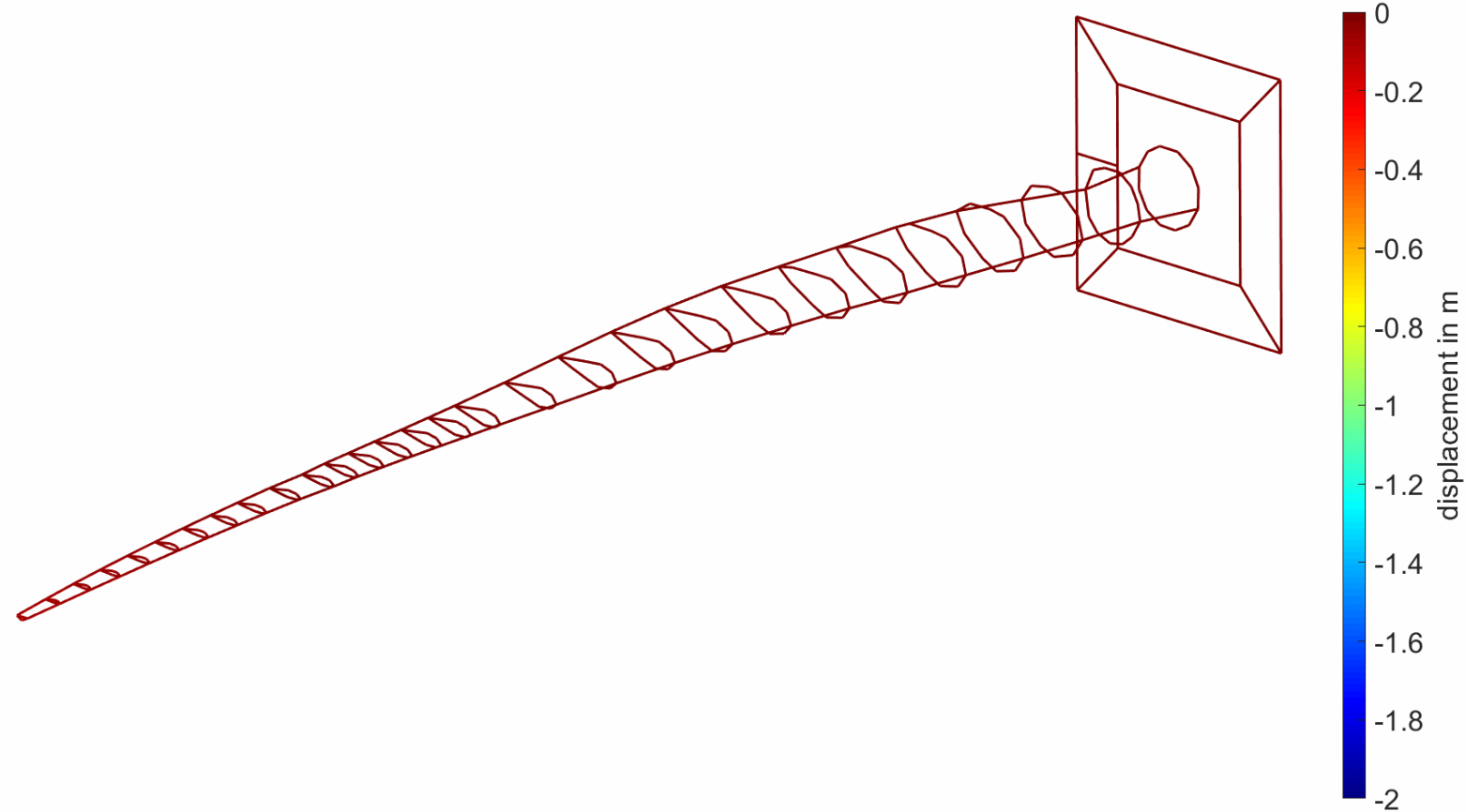
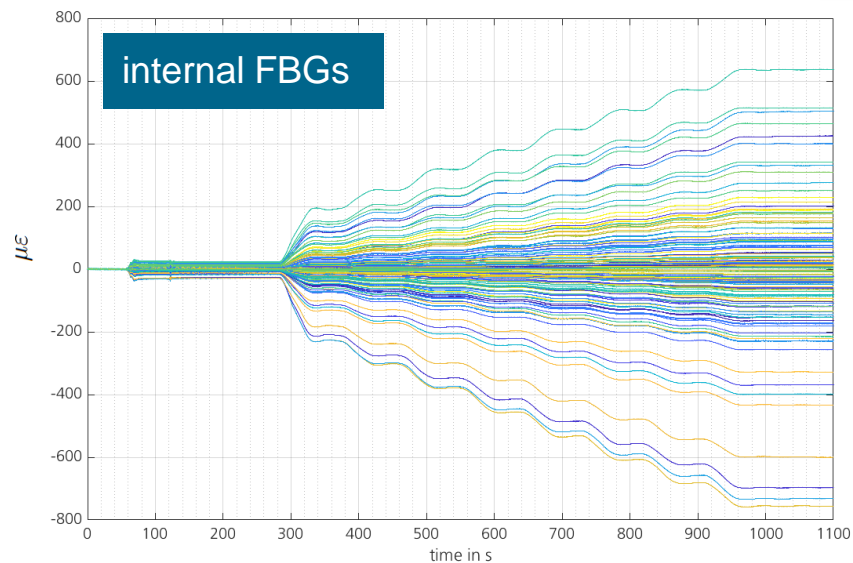
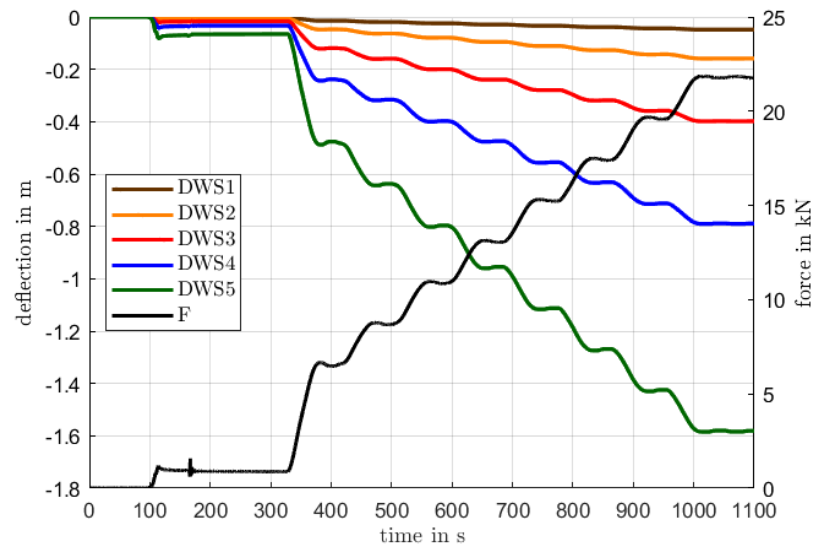
Properties of modal matrices

- normalization of strain mode shape
- use of real-valued mode shapes
- up to 9 eigenvectors considered

Load case: MyMin LF5

Modal Method displacement reconstruction

250s

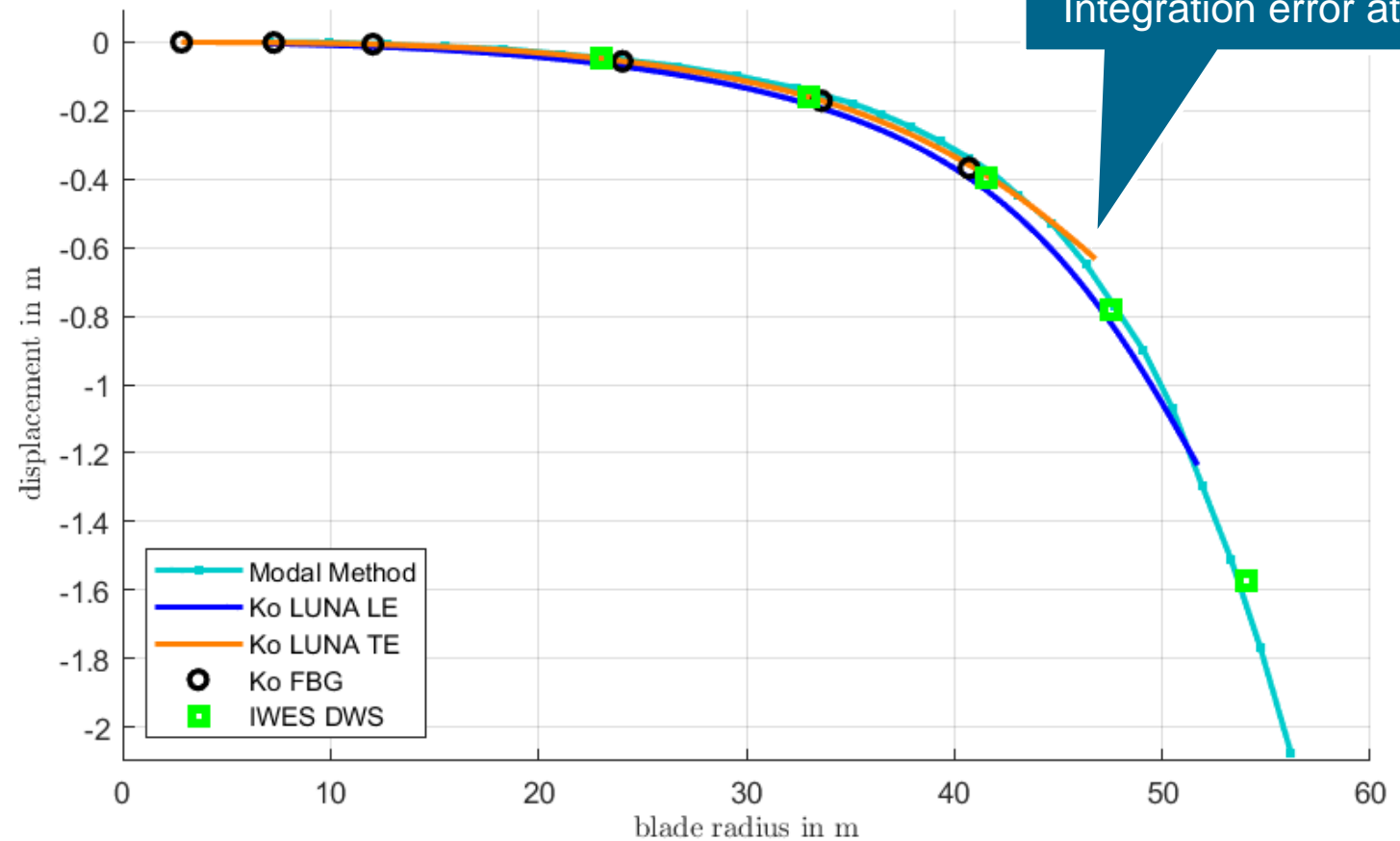


Comparison of Methods

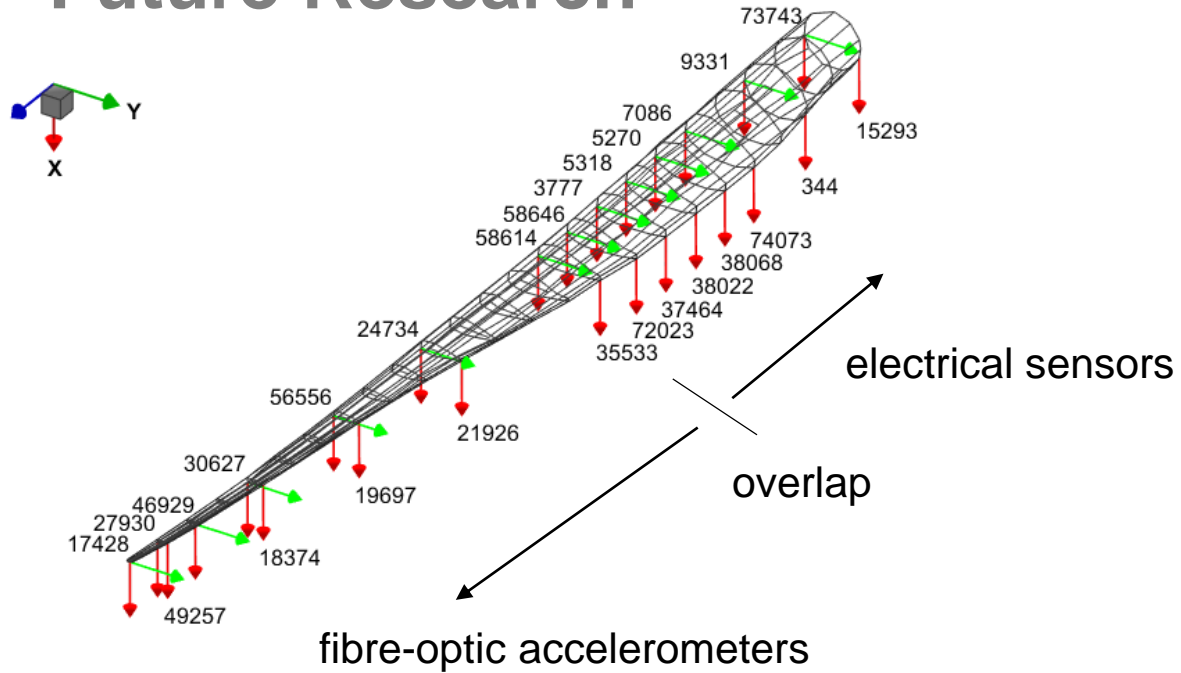


Results overview

- good agreement with all methods applied
- trailing edge strain found inadequate for integration
- Modal Method yields deflection up to blade tip



Future Research



Application on real turbine

- different methods for sake of comparison
- deflection and modal parameters monitoring at varying conditions
- several blades simultaneously

Usage of internal accelerometers

- blades equipped to the tip
- both electric and fibre-optic sensors



Topic: Wind turbine rotor blade deformation reconstruction using shape sensing techniques on quasi-continuous optical fibers and discrete FBGs

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Institute: DLR, Institute of Aeroelasticity

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