

# DLR Smart Technology for Molten Salt Health Assessment (SmaTeAs)

## Why is Molten Salt Health Assessment Important for Safe Operation?



Molten Salt Corrosion in Chemical Boilers, Source: <https://www.chemicalboiler.com/forensicengineering/molten-salt-corrosion/>

Molten salt health issues lead to

- Piping and tank leakage by salt corrosion
- Failure of key components like molten salt pump, valve, receiver, e-heater, etc. by salt corrosion
- Operational failure due to change of key salt properties (e.g., melting point) by salt decomposition
- Huge economic losses caused by downtime of power plants, e.g., >100 k\$/day for a 100MW Concentrated Solar Power (CSP) plant

## Overview of DLR Possible Solutions for Safe Operation

### 1. Salt Monitoring



Permanent & rapid monitoring of salt health status by electrochemical in-situ sensors



Source: Andasol

### 3. Salt Level/Leakage Detection



Reliable binary signal to detect existence of molten salt for process control

### 2. Salt Auto-Sampling & Analysis

#### 2a Salt Sampling at Site



#### 2b Salt Analysis in Lab



Sample Shipping

Free salt sample analysis by DLR

Permanent and accurate long-term salt sampling record with minimum personnel resources

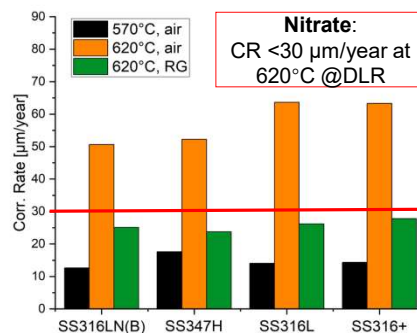
High precision salt analysis for service life monitoring (e.g., corrosivity of salt towards steel)

## DLR Expertise and Achievements in Molten Salts

### 100 tonnes molten salt TESIS facility



<https://doi.org/10.1016/j.apenergy.2022.119708>



<https://doi.org/10.1016/j.corsci.2023.111700>

- Continuous operation of DLR TESIS facility with approx. 100 tonnes of nitrate salt @560°C since Jan. 2019
- Successful corrosion control of commercial nitrate (620°C) and chloride (700°C) salts with DLR solutions