

Validation of Lunar Water Extraction and Purification Technologies for In-Situ Propellant and Consumables Production















Funded by the European Union



LUWEX Validation of Lunar Water Extraction and Purification Technologies for In-Situ Propellant and Consumables Production

#### <u>Duration</u>: Nov. 2022 – Oct. 2024. <u>EU-funded</u> with 1.5 million €

#### Objective

The development, integration and validation of lunar water extraction and purification technologies for in-situ propellant and consumables production for future space exploration missions









# LUWEX

Validation of Lunar Water Extraction and Purification Technologies for In-Situ Propellant and Consumables Production

















# **Extraction and capturing process**

- Design for extraction and water capturing chosen Filling tube using simulations and trade-offs.
- A water extraction crucible and a cold trap capturing device are placed in a "dusty" TVAC.
  - Temperature ≈ 80 100 K.
  - Pressure ≈ 10e-6 mbar.
  - Crucible size =  $\emptyset$ 30 cm x 30 cm.
  - Icy regolith simulant mass up to 15 kg.
  - Amount of water present 5 wt.%, 750 mL (baseline)

LIQUIFER

SYSTEMS

Wrocław University

• Presence of volatiles: CO<sub>2</sub> & Methanol







### **Extraction and capturing proces**







Deutsches Zentrum
 für Luft- und Raumfahrt
 German Aerospace Center

#### Crucible



















### **Extraction and capturing process**



LIQUIFER

SYSTEMS

GROUP



Deutsches Zentrum
 für Luft- und Raumfahrt
 German Aerospace Center

#### Crucible

















### **Extraction and capturing overview**



LIQUIFER

SYSTEMS

GROUP



Cold trap

















## **Extraction and capturing overview**



LIQUIFER

SYSTEMS

GROUP



**Deutsches Zentrum** für Luft- und Raumfahrt German Aerospace Center

















# 

**Deutsches Zentrum für Luft- und Raumfahrt** German Aerospace Center

# **Extraction and capturing overview**





















# Lunar icy regolith simulant

- Lunar regolith simulant by Lunex Technologies in Berlin
  - 75% Terrae 25% Mare
  - 0 1 mm particle size

Deutsches Zentrum

für Luft- und Raumfahrt

German Aerospace Center

- CoPhyLab granular ice particles
  - Spherical particles with 2.4 ± 0.1 µm radius



Lunar regolith simulant

versitä

LIQUIFER

SYSTEMS

GROUP



Wrocław University of Science and Technology



Funded by



Glass aquarium with distilled water Piezo water atomizer Dewar with LN2

Water mist transport via N2 flow

Schematic setup of ice machine for production of granular ice particles



Scanning Electron Image of ice particles (Kreuzig et al. 2023)





# Lunar icy regolith simulant

#### Unfused discrete icy regolith

- Heat transport through ice is minimal
- Very low thermal conductivity



More details are on poster by Henning Wache!

Technische Universität

Braunschweig



Lunar regolith simulant



Scanning Electron Image of ice particles (Kreuzig et al. 2023)

















# Lunar icy regolith simulant

- Addition of water-soluble contaminants easily possible e.g. methanol
- Mixing of ice and regolith in LN2-slurry
- LN2 will evaporate quickly



**Unmixed regolith-ice-LN2 slush** 



Icy regolith after mixing





LIQUIFER

SYSTEMS

GROUP



Wrocław University of Science and Technology





Icy regolith after LN2 dried off







mm-sized ice clumps occur when using ice dried without LN2







## Water purification and storage subsystem

#### Main design features:

- Consuming less than 1 gram of onsumables per kilogram of product water
- Achieving target product water to feed ratio >95%
- Achievin target product water quality fo electrolysis applications and/or drinkable water







#### Water purification and storage subsystem



LIQUIFER SYSTEMS

GROUP



















EC Results [µS/cm]

0,8

0.6

0,4

0,2

# Water purification and storage subsystem

- Results of preliminary experiments with different raw water simulants
- Ultra-pure water contaminated with combinations of regolith, ammonia, sulfur dioxide and methanol







## **Dissemination, exploitation and communication**

- Press releases
- Project flyer
- Podcast miniseries
- Videocast miniseries
- Next Nature exhibition
- Website: <u>luwex.space</u>











Wrocław University of Science and Technology

WATER

**BEYOND EARTH** 



E05: Water Purification

Water Beyond Earth

E04: Water Extraction



#### Funded by the European Union

extraction and purification. Join us on an enth voyage into space exploration ... Show more

In our podcast miniseries "Water Beyond Earth

explore the captivating world of lunar water



No rating 🕁 🔹 Science

16

# Water Beyond Earth

LUWEX Consortium

In this episode we delve into the crucial role of water in lunar and space exploration.

discussing water processing and purification strategies. Our guests, Giorgio Boscheri, a.

In this episode our focus will delve deeper into the technical aspects of the LUWEX project. Together with Luca Kiewiet, a researcher from German Aerospace Center (DLR) in Bremen.

#### About



### **Expected Outcomes and Impacts**

#### **Project Results**

- Validated technologies
- Ice-Regolith simulant
- Lunar raw water simulant
- Experiment results

#### Medium-term outcomes

- Further development of technologies towards flight hardware
- Simulants and data for excellent science

#### Long-term impacts

- Innovative ISRU technologies
- Contribution to European
  lunar exploration mission

