

# ESTIMATING MAINTENANCE COSTS OF NEW AIRCRAFT CONCEPTS UNDER UNCERTAINTIES: A FEASIBILITY STUDY

**Jennifer Ramm**, Ahmad Ali Pohya, Kai Wicke, Gerko Wende  
German Aerospace Center (DLR e.V.)  
Institute of Maintenance, Repair and Overhaul



# ESTIMATING MAINTENANCE COSTS OF NEW AIRCRAFT CONCEPTS UNDER UNCERTAINTIES: A FEASIBILITY STUDY

Jennifer Ramm, Ahmad Ali Pohya, Kai Wicke, Gerko Wende  
German Aerospace Center (DLR e.V.)  
Institute of Maintenance, Repair and Overhaul

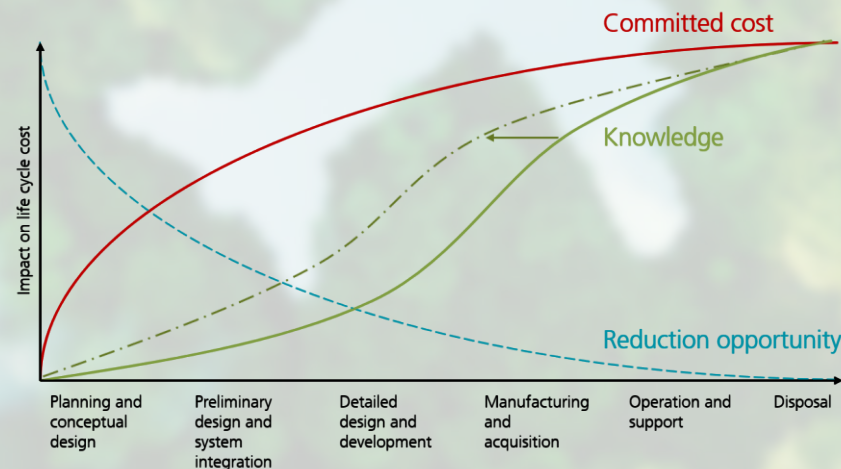


Rising global **climate impact** from **aviation** sector:



Innovative solutions for **low-emission aircraft** concepts

Early estimation of technology potential



→ Impact of maintenance on overall cost?



Method



Results



Outlook

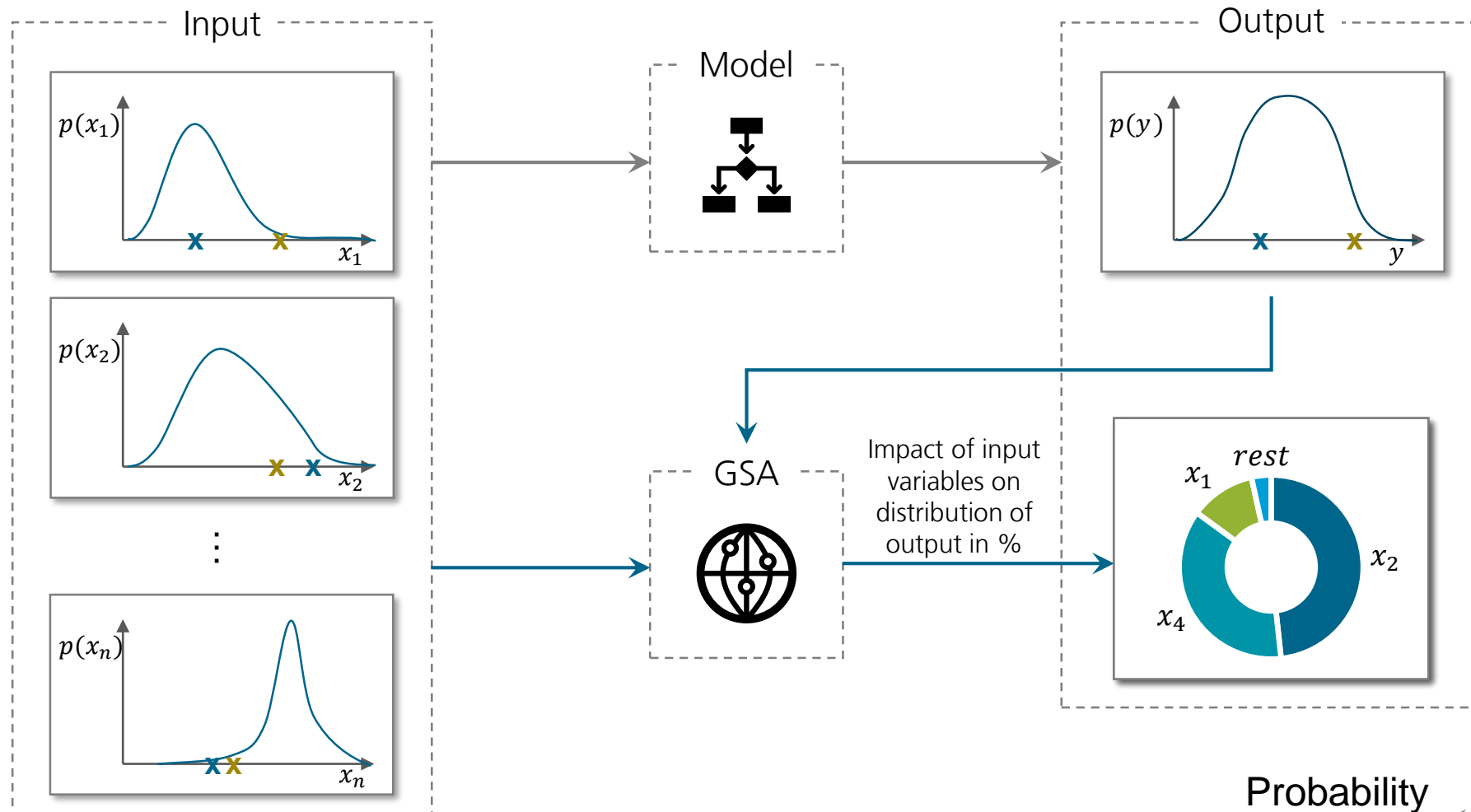




# METHOD

# Method - Overview

How to integrate uncertainty quantification in assessment within early development phases

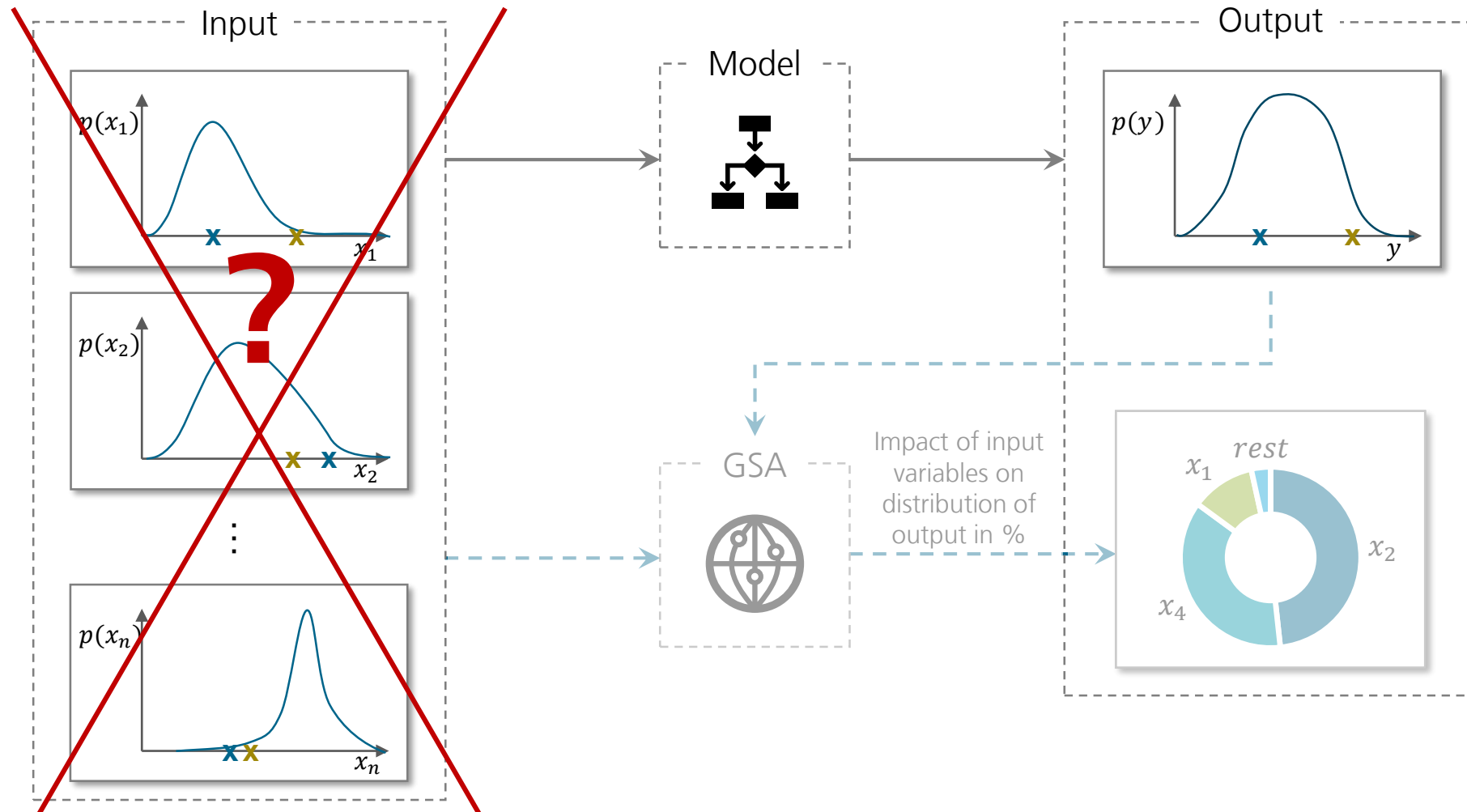


Probability Theory

Lots of data available

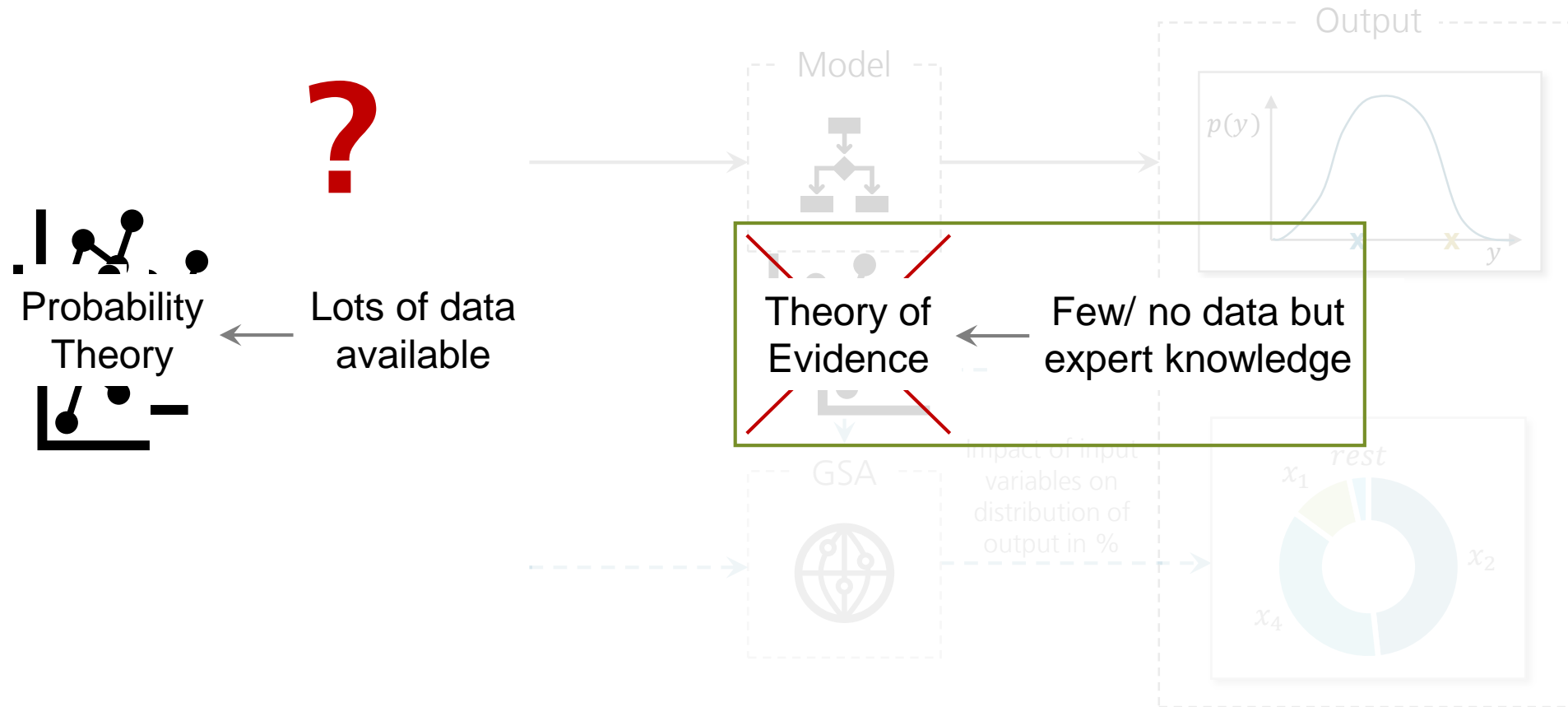
# Method - Overview

How to integrate uncertainty quantification in assessment within early development phases



# Method - Overview

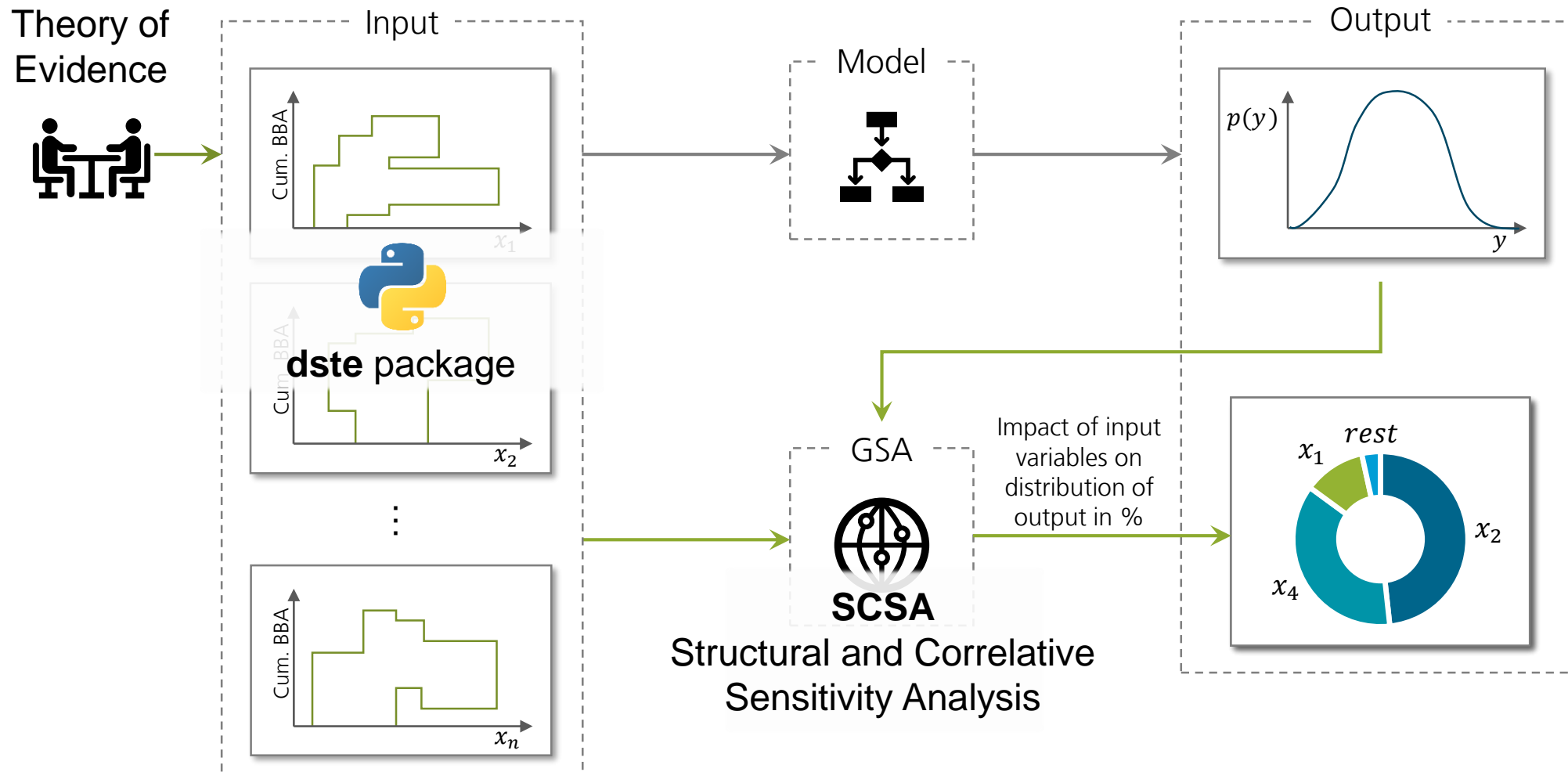
How to integrate uncertainty quantification in assessment within early development phases





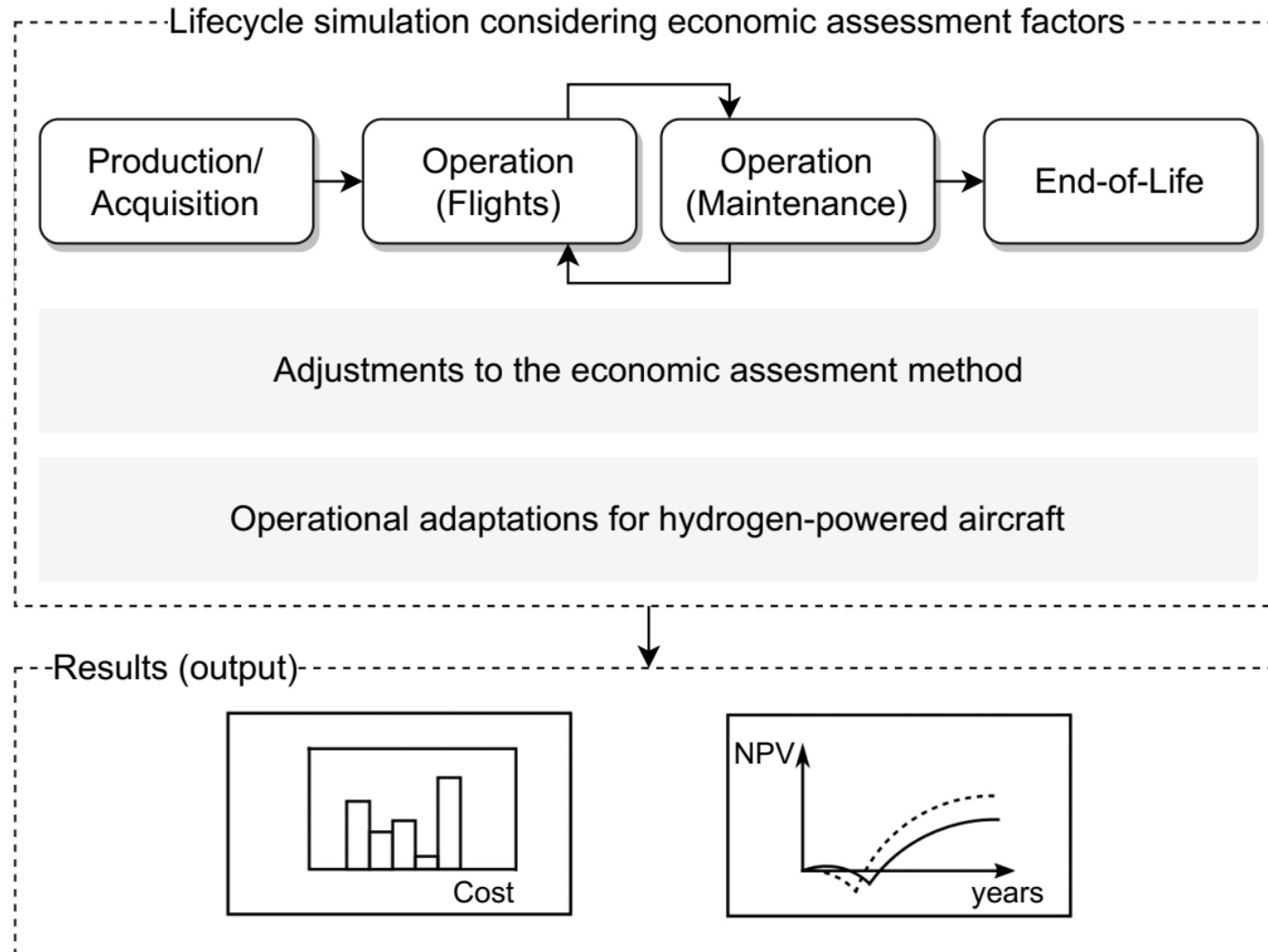
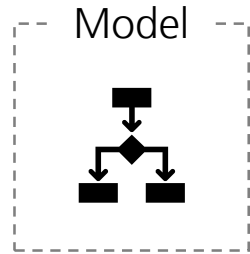
# Method - Overview

How to integrate uncertainty quantification in assessment within early development phases



# Model for life cycle cost estimation - LYFE

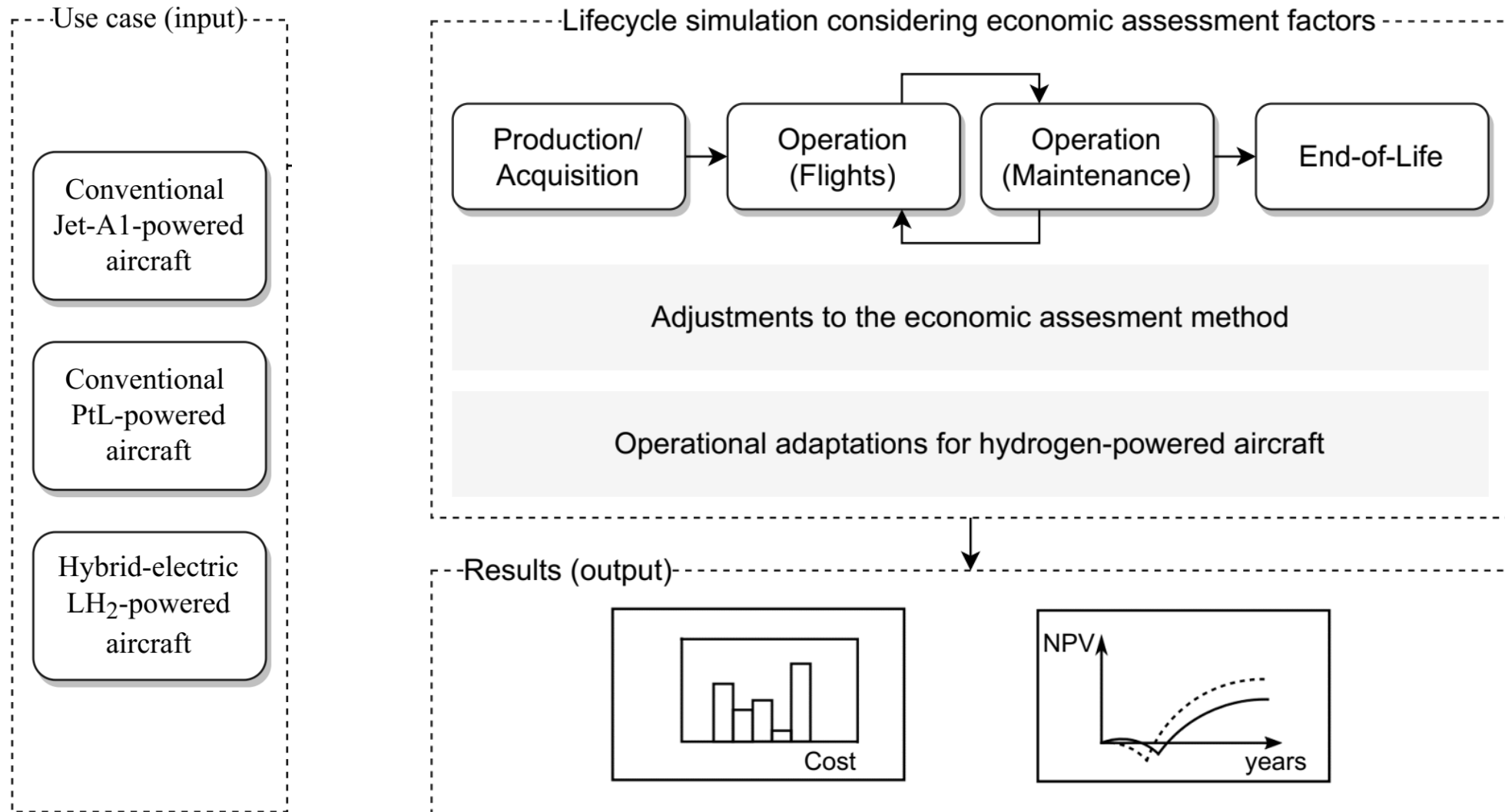
## General method - Overview





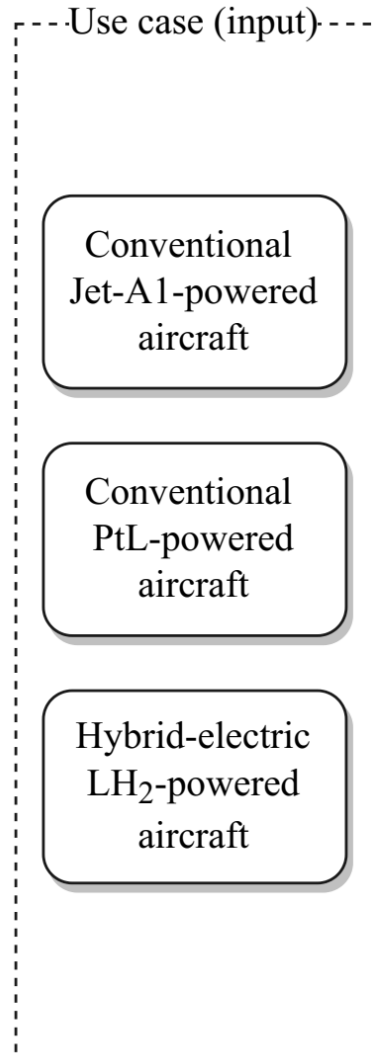
# Model for life cycle cost estimation - LYFE

## General method - Overview

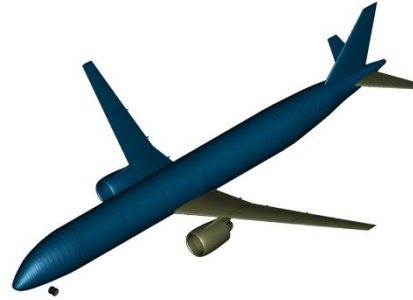


# Model for life cycle cost estimation – Use Cases

Developed within the DLR project EXACT (Exploration of Electric Aircraft Concepts and Technologies)

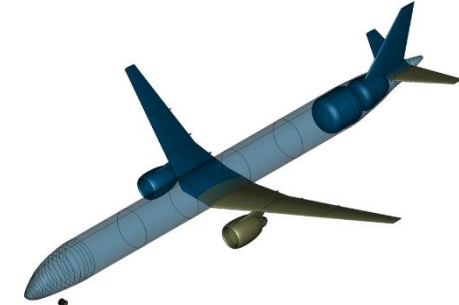


## Conventional Reference



- Based on the recalculated A321neo
- Advanced wing design
- Turbofan engine improvements
- 250 PAX design
- Lifetime 20 years
- Powered by Jet-A1 or PtL\*

## Hydrogen-powered MHEP\*\* concept



- Same technological assumptions as Baseline
- Hydrogen combustion engines
- Combination with PEM fuel cell system for different purposes:
  - Replacement of APU
  - Provides power for on-board systems, e-taxi system, assisted idle system

For more information see: <https://doi.org/10.2514/6.2022-3882>

\* Power-to-Liquid

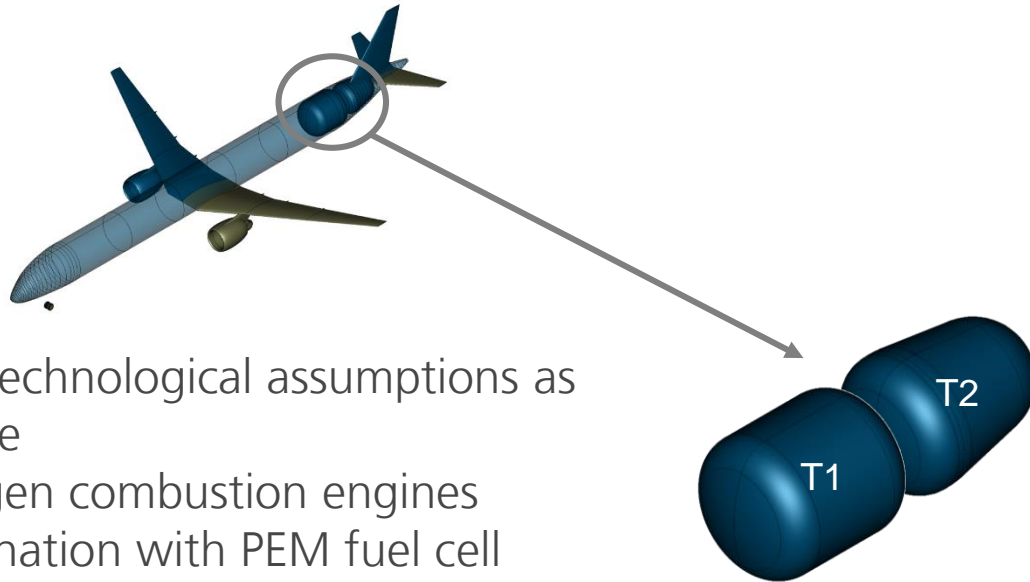
\*\* Mild-Hybrid Electric Propulsion



# Model for life cycle cost estimation – Use Cases

Uncertain input values

Hydrogen-powered MHEP\*\* concept



- Same technological assumptions as Baseline
- Hydrogen combustion engines
- Combination with PEM fuel cell system for different purposes:
  - Replacement of APU
  - Provides power for on-board systems, e-taxi system, assisted idle system

Assumption:

- All values for MHEP fixed
  - Fuel cell system
  - Distribution
  - Inspection of hydrogen tank
- Only hydrogen tank exchange uncertain

**Tank exchange with the following uncertain input values:**

- Production price of hydrogen tank
- Maintenance of hydrogen tank
  - Interval
  - Downtime
  - Man hour effort

For more information see: <https://doi.org/10.2514/6.2022-3882>

\* Power-to-Liquid

\*\* Mild-Hybrid Electric Propulsion

# RESULTS



# Representation of Uncertainties

Using Dempster-Shafer Theory of Evidence



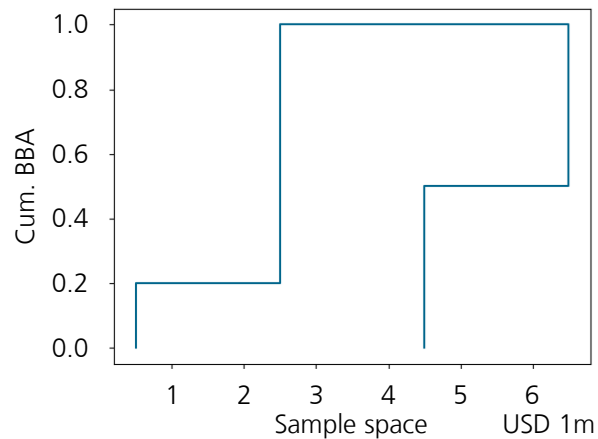
Description of uncertainty by means of Basic Belief Assignments (BBA)



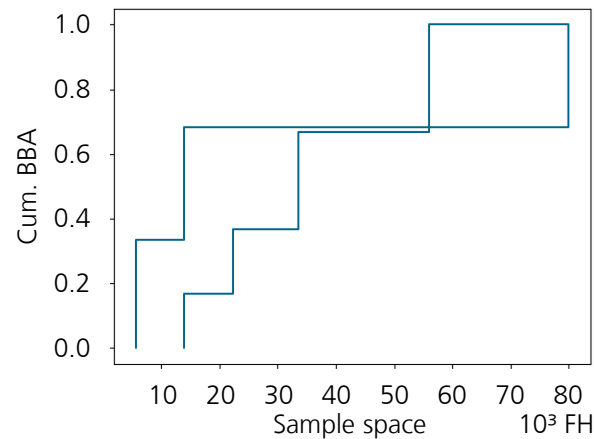
Conducting systematic expert interviews to derive the evidences



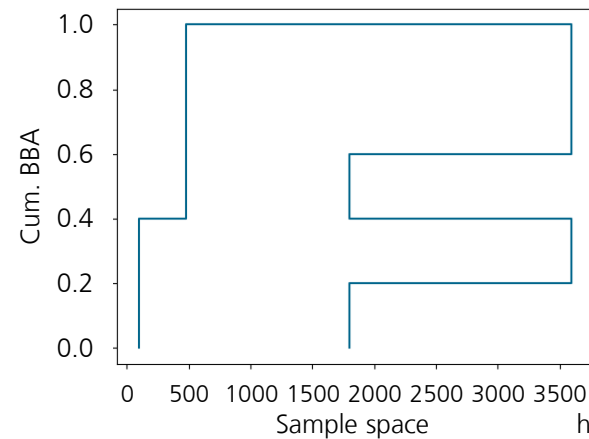
Evidence of acquisition cost



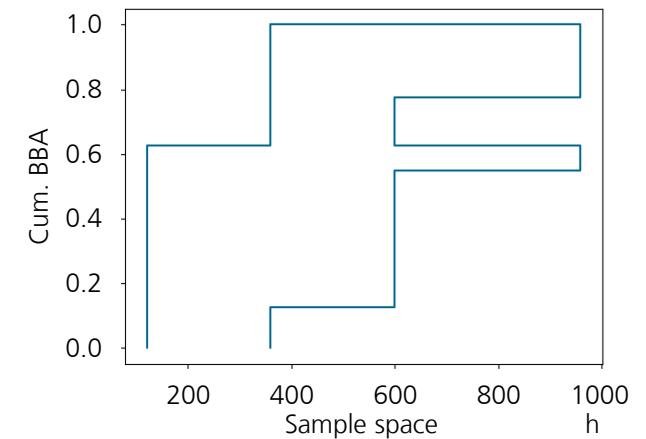
Evidence of maintenance interval



Evidence of maintenance man hours



Evidence of maintenance downtime

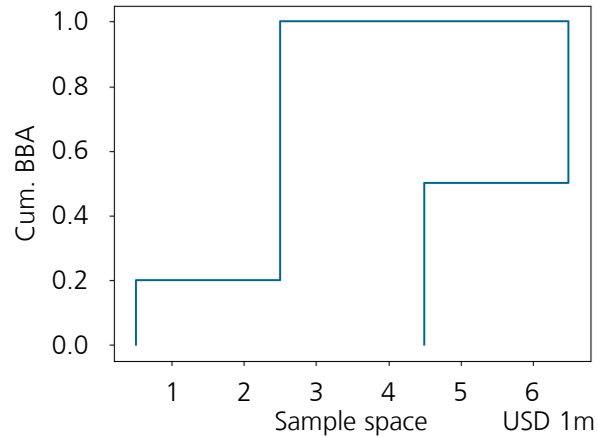


# Representation of Uncertainties

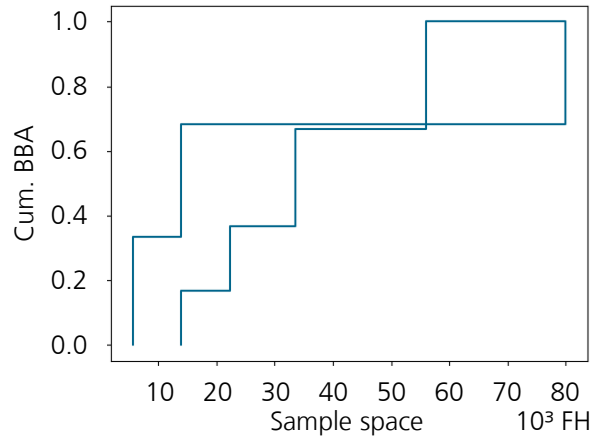
Using Dempster-Shafer Theory of Evidence



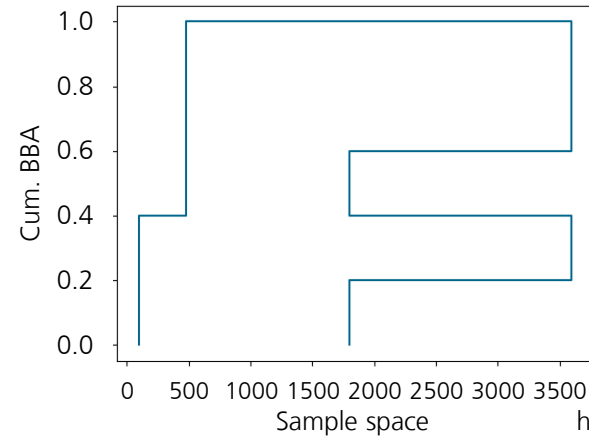
Evidence of acquisition cost



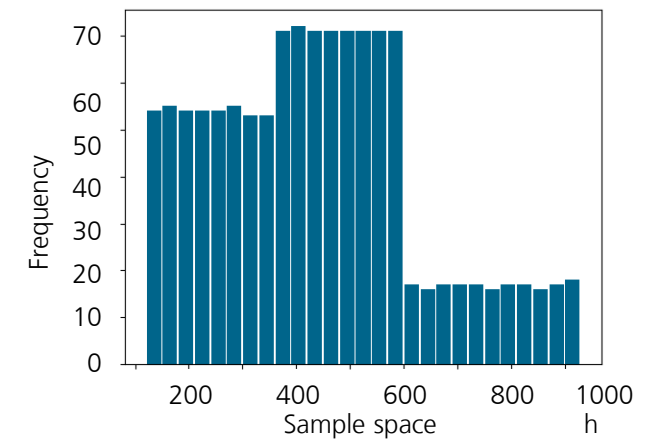
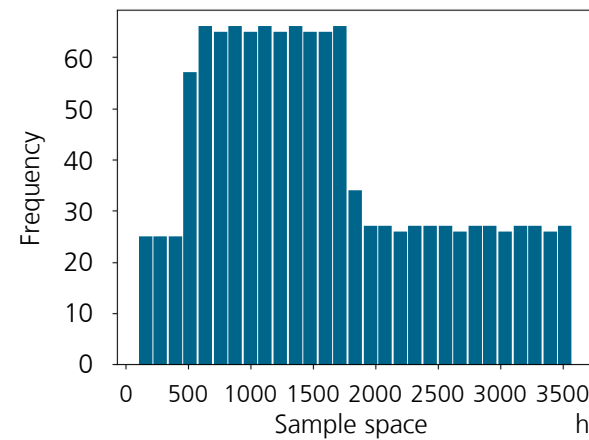
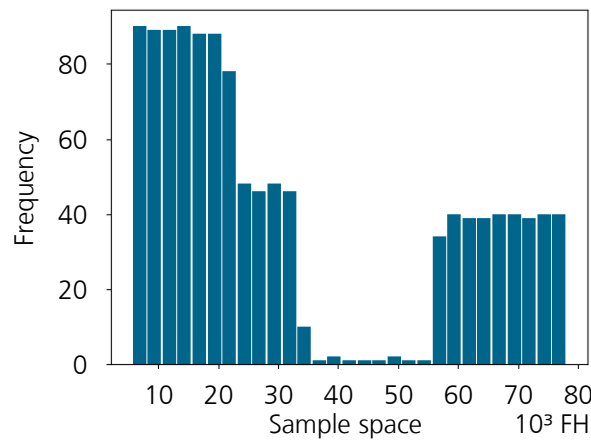
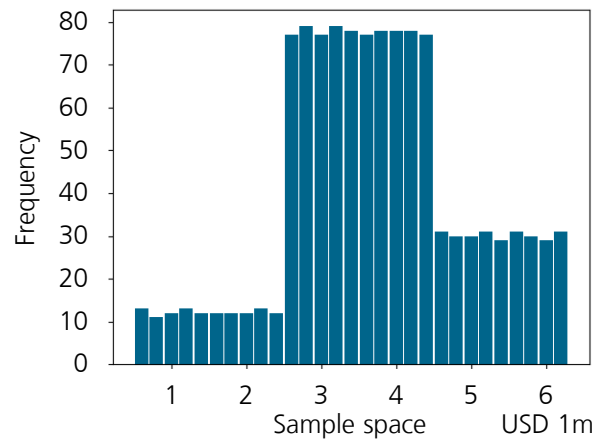
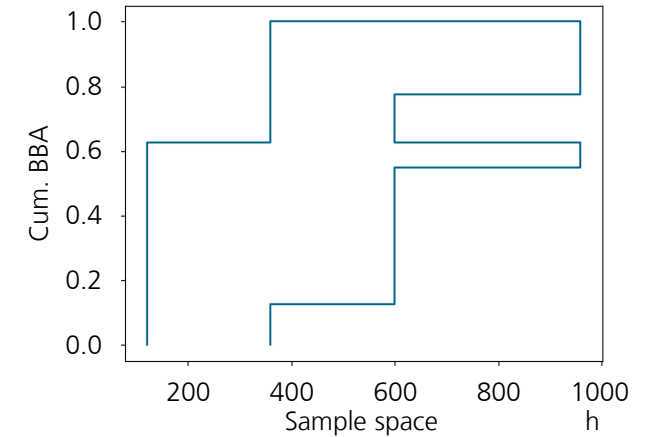
Evidence of maintenance interval



Evidence of maintenance man hours



Evidence of maintenance downtime

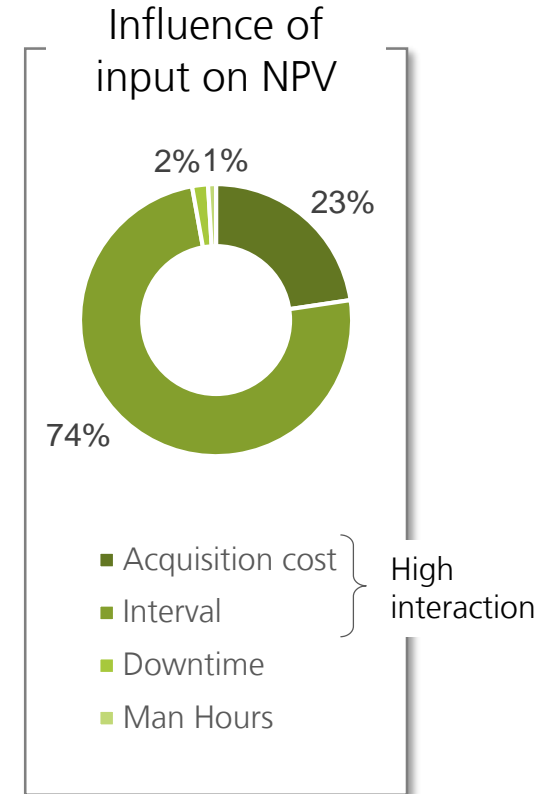
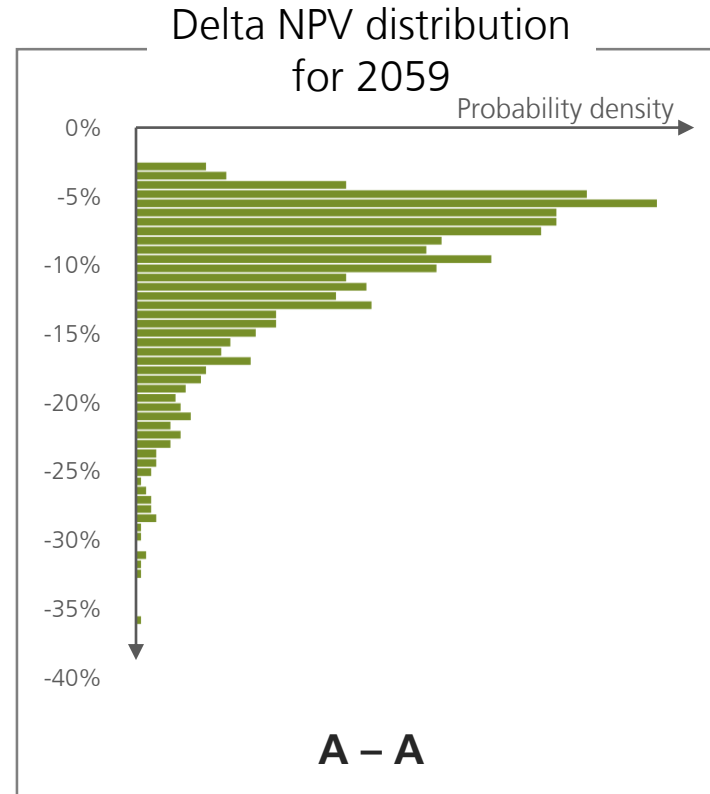
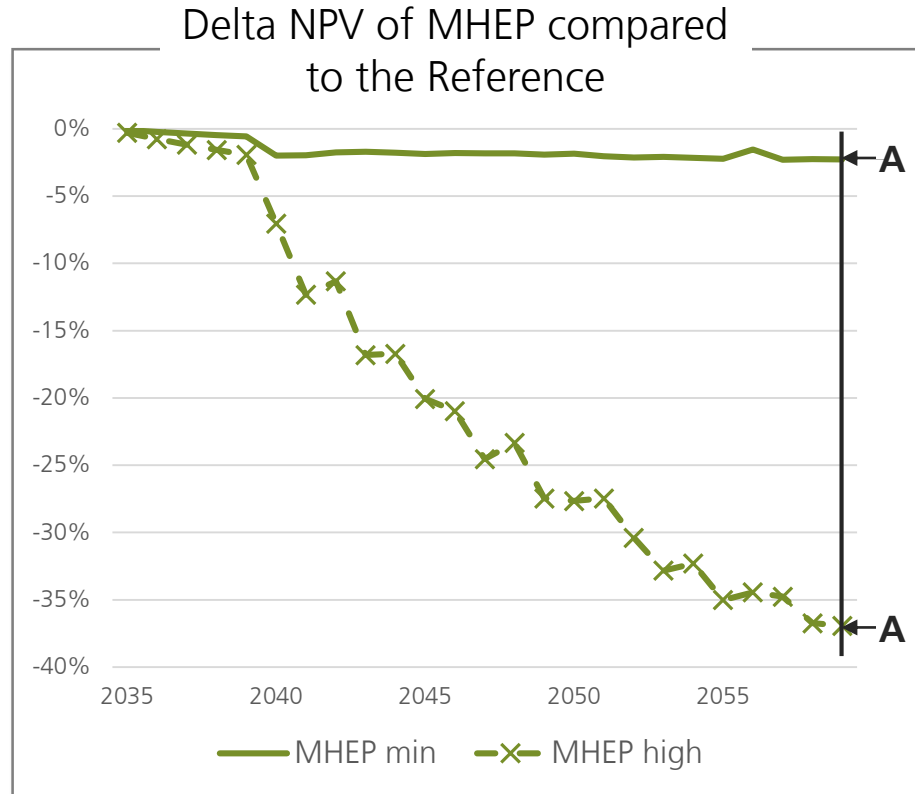




# Results - NPV

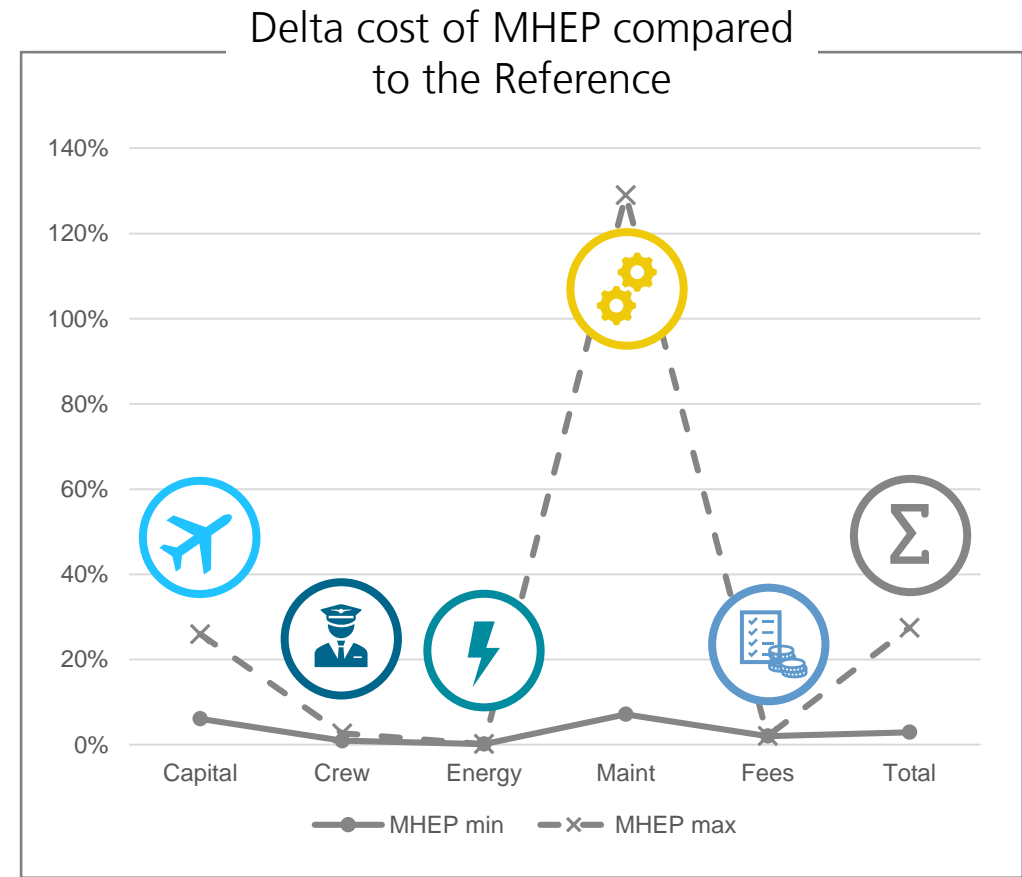
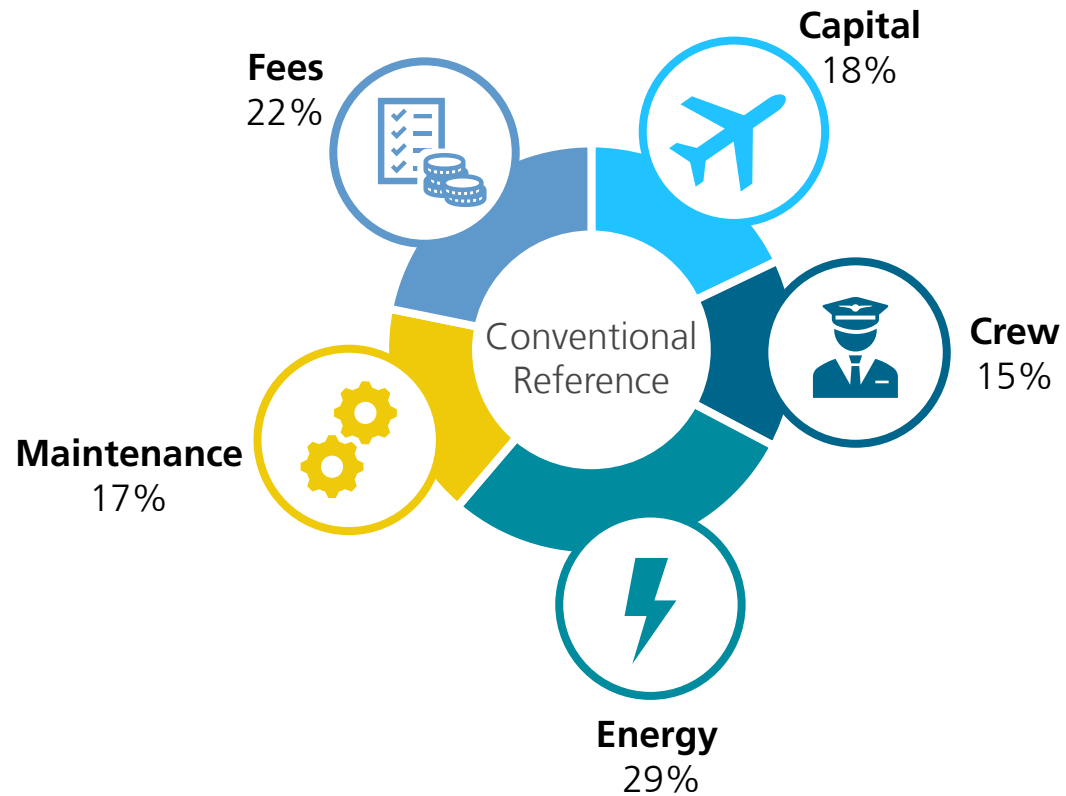


Delta NPV compared to the Reference, delta NPV distribution and results of the GSA



# Results - Cost

Cost distribution for the Reference and variability of the costs compared to the baseline

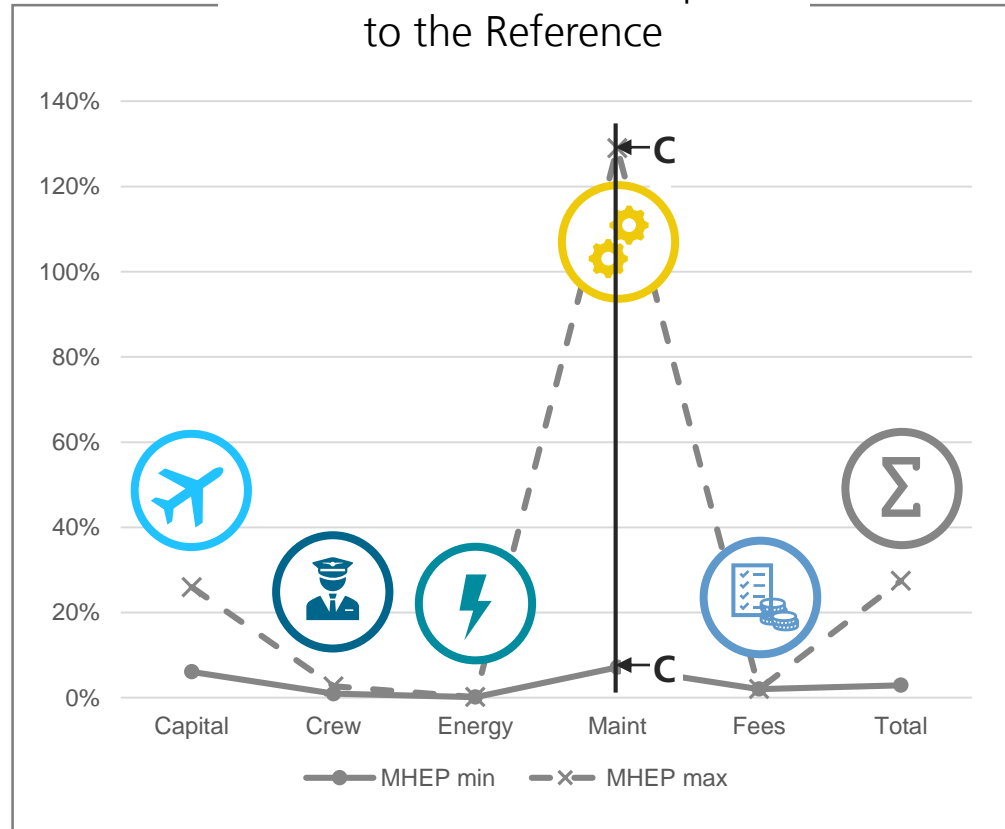


# Results – Maintenance Cost

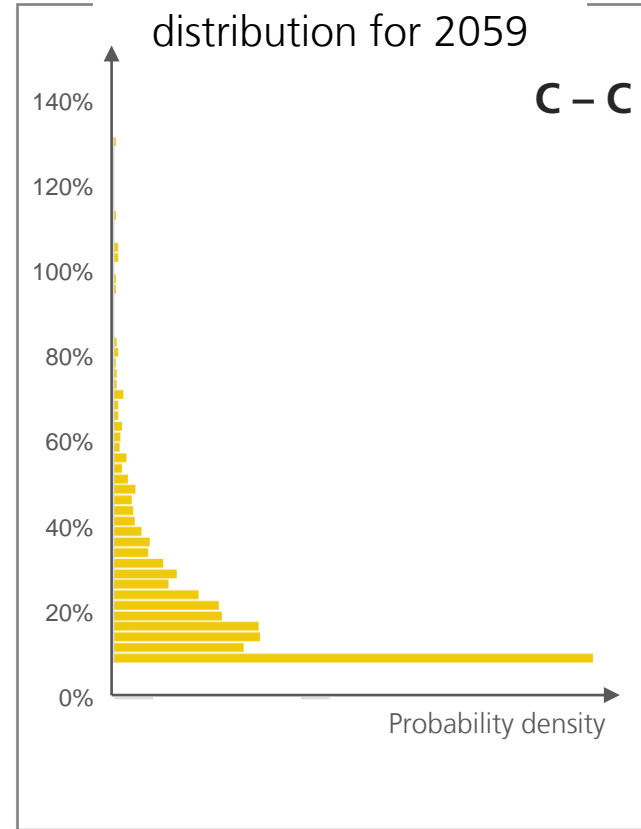
Cost distribution and results of the GSA



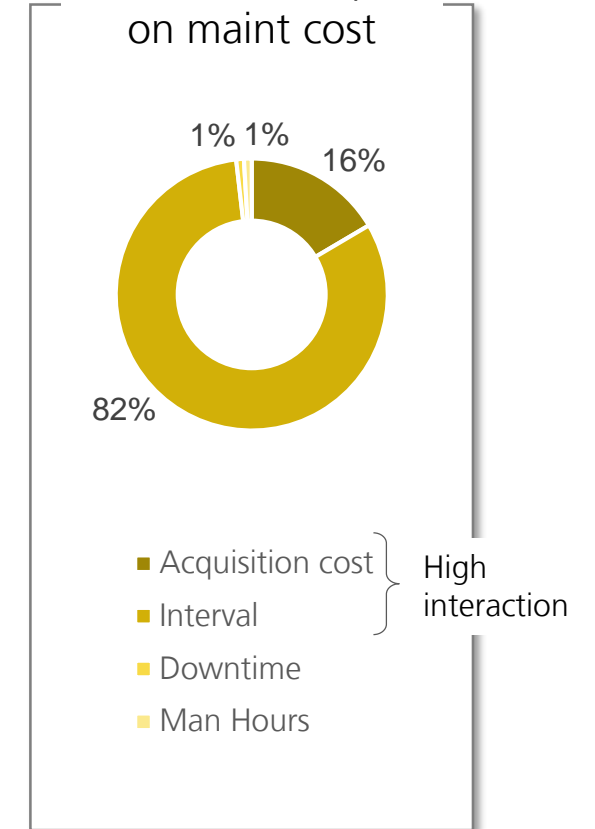
Delta cost of MHEP compared to the Reference



Delta maint cost distribution for 2059



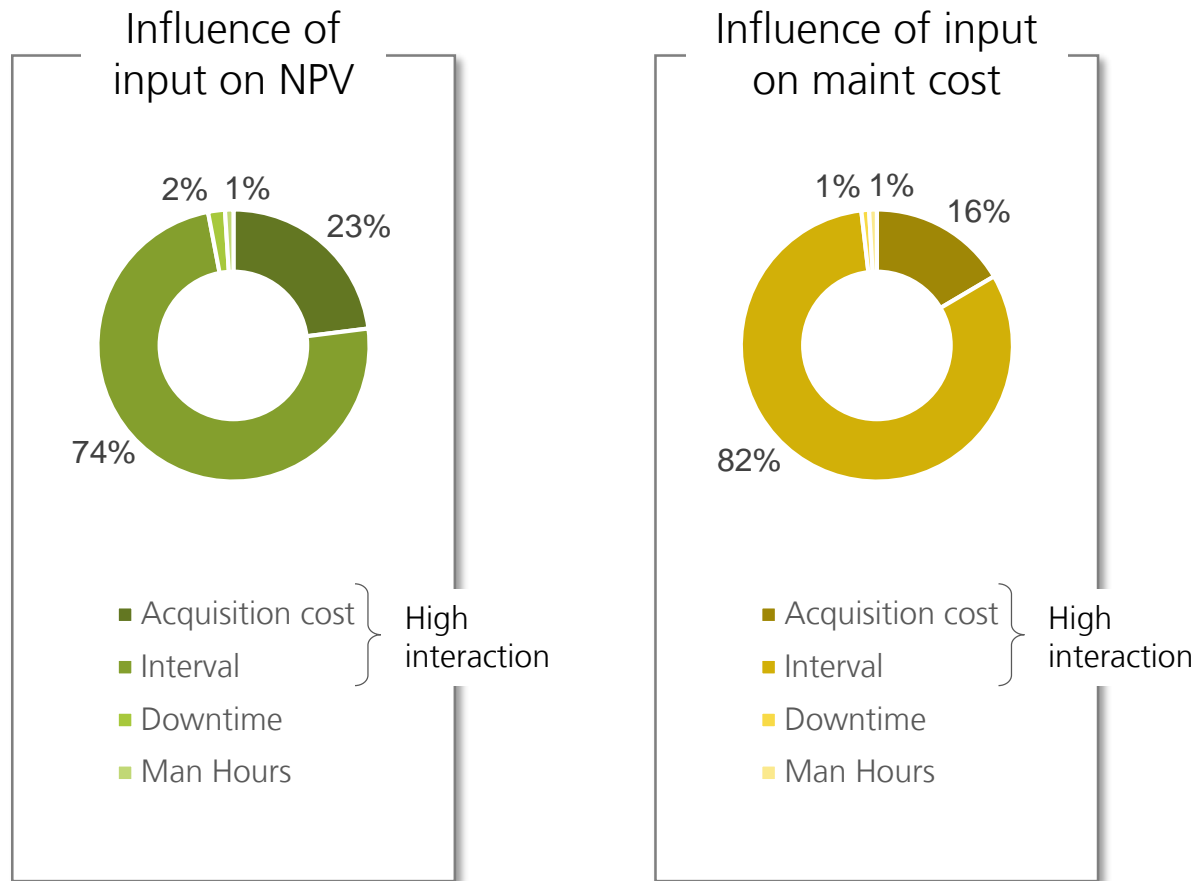
Influence of input on maint cost





# Results

## Interpretation of the GSA



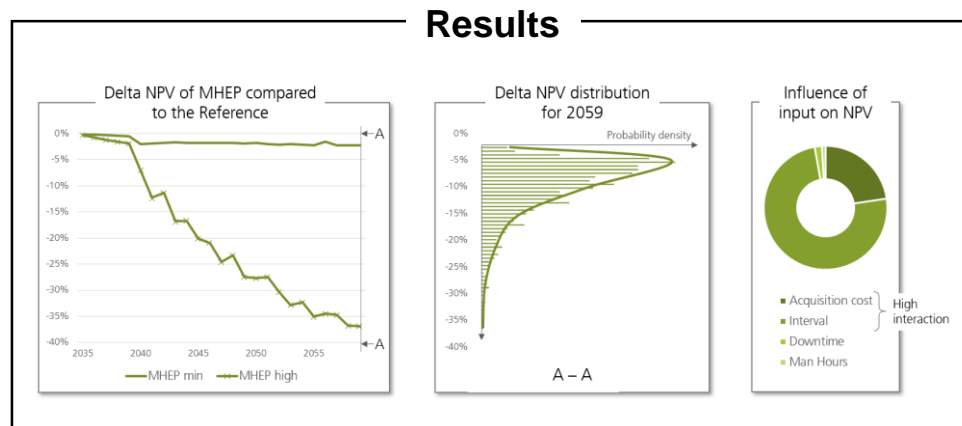
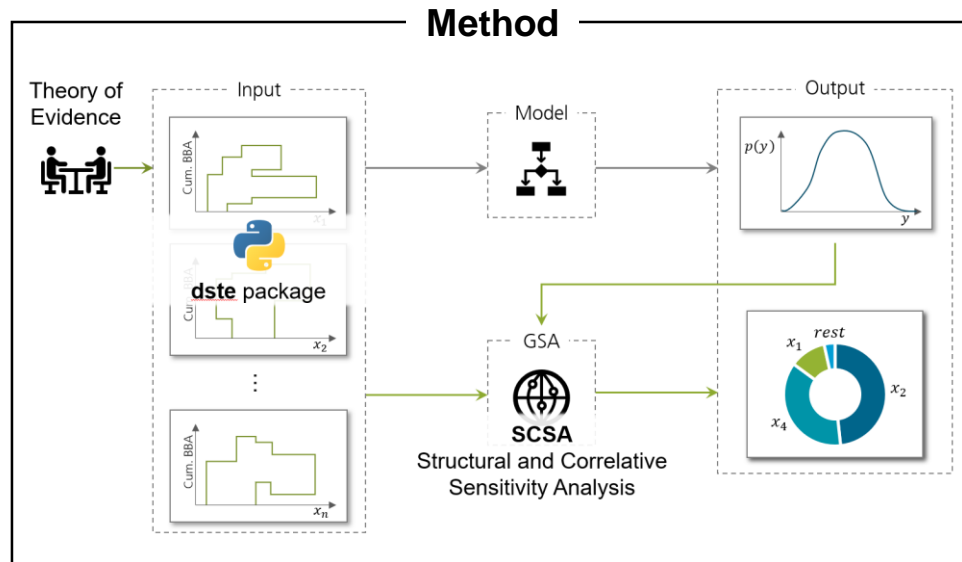
- The result dispersion is largely due to the **uncertainty in the input** for the **maint. Interval**

→ A **reduction of the uncertainty** in the maint. interval thus **leads to the strongest reduction** of the result dispersion

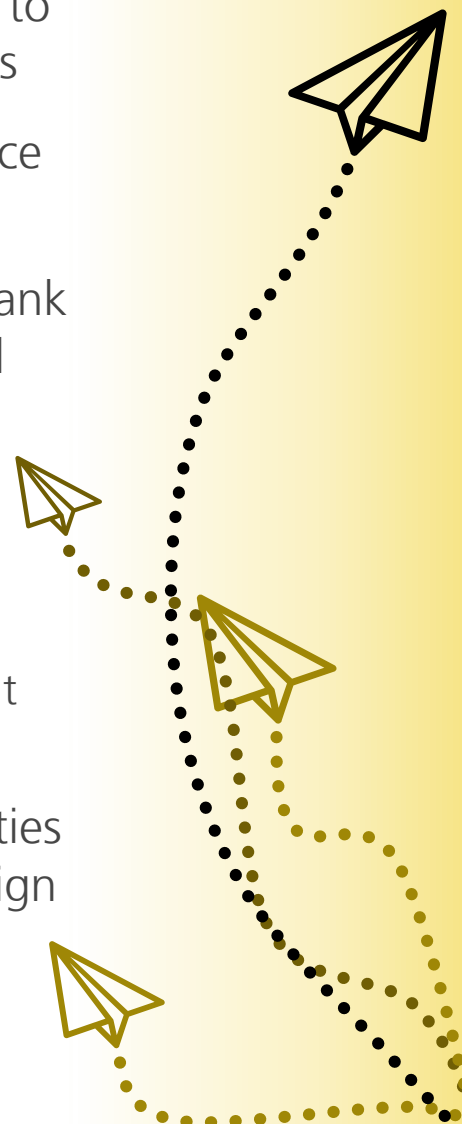


# RECAP AND OUTLOOK

# Recap and Outlook



- Theory of Evidence is a valid method to translate expert beliefs into samplings
- First combination of GSA and evidence theory was successful
- The maintenance interval of the H<sub>2</sub> tank has the highest impact on the overall results
- Feasibility study based only on a few expert beliefs  
→ further experts could make the result more meaningful
- Future work: Include more uncertainties for improved understanding and design feedback





# Thanks For Your Attention!

## In case of any further questions:

Jennifer Ramm

[jennifer.ramm@dlr.de](mailto:jennifer.ramm@dlr.de)

German Aerospace Center (DLR e.V.)

Institute of Maintenance Repair and Overhaul

Product Lifecycle Management