## Contamination assessment of a freely expanding green propellant thruster plume

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A number of propellant/thruster combinations are under development in recent years that aim to replace the prevailing hydrazine-driven reaction control thrusters with less hazardous substances ("green propellants"). With some of these systems already in orbit, characterizing their contamination potential in a space environment becomes relevant. In this paper we discuss experiments on plume induced contamination from a novel propene/N2O bipropellant thruster operated in a high vacuum environment.

Exhaust plume constituents of chemical propulsion systems are known to affect the properties and performance of functional spacecraft materials They may alter the thermo-optical properties of thermal control surfaces, and erode protective or functional coatings. Pertinent data gathered in space and on ground is practically non-existent for either of the many alternative propellant / thruster combinations developed in response to the European REACH Regulation. This absence of data makes reliable plume contamination predictions impossible, and potentially hinders the adoption of the novel propellant/thruster combinations for contamination sensitive missions. This paper presents first results of ESA-funded experiments dedicated to determining the composition of the freely expanding plume from a 20N bipropellant propene/nitrous oxide reaction control thruster. We investigate the thruster plume expansion, chemical composition and non-gaseous effluents. Measurements are conducted in the DLR high-vacuum plume test facility Göttingen for chemical thrusters (STG-CT). STG-CT's test section is almost completely enclosed by copper walls cooled to 4.2K using liquid helium, thus maintaining high vacuum during pulsed operation of the thruster. Non-gaseous effluents, i.e. droplets and particulates, are recorded with a high-speed camera, providing information on size, velocity and trajectories. The data experimentally obtained for the plume composition and expansion from an additively manufactured propene/nitrous oxide green propellant thruster is novel and unique, and provides engineers not only with contamination-relevant information to this particular thruster, but also gives an indication of the potential contamination behavior of green propellant thrusters that use carbonbased fuels. The impact of plume contamination on the properties of relevant surface coatings and materials is studied in a second phase of the activity.



Fig. 1: Still image from a high-speed recording taken during preparatory experiments in coarse vacuum, showing particulate matter ejected from the thruster and iminging onto a Pitot pressure probe.