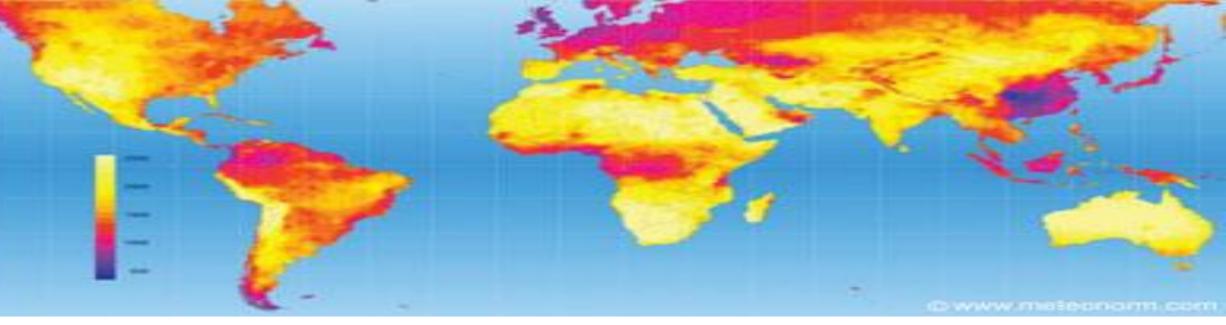


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UV degradation of primary mirrors in outdoor exposure and accelerated aging

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Introduction

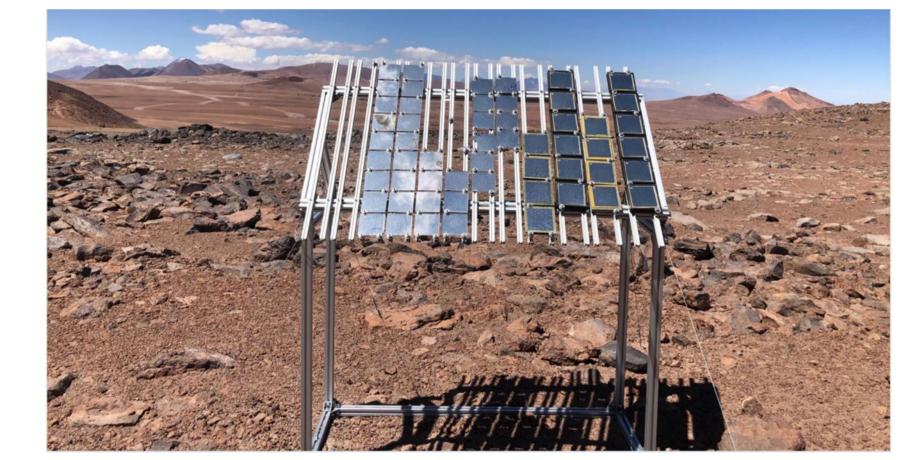
- CSP plants are located in zones where the **solar irradiance** is extremely high. UV radiation might significantly affect the **durability** of solar reflector materials.
- UV radiation modifies the transmittance of the solar glass mirror [1-2]. The severity of this modification strongly depends on the iron content of the glass.
- **Objectives**: To **quantify** the **degradation** originated by UV radiation and temperature in **silvered-glass reflectors** exposed in three locations with high solar irradiance and to **replicate** the degradation mechanisms observed in outdoors through accelerated aging tests.
- To achieve this goal, a study was conducted in order to quantify the **weathering** provoked by the **UV radiation** and **temperature** in solar reflectors. The **degradation phenomenon** observed by means of the outdoor exposure of several types of reflectors was properly reproduced by **accelerated aging tests**.

Methodology

- **Materials:** seven different silvered-glass reflectors with low-iron glass provided for an experienced manufacturer.
- **Outdoor exposure**: of the solar reflectors in three different locations over 3 years (Table 1, Fig. 1).
- Accelerated aging: UV testing with a fluorescent lamp which emits radiation from 290 to 400 nm, with the intensity set to 0.9 W/m²/nm and 37 °C of temperature.
- **Analysis method:** quantification of the solar hemispherical reflectance drop between 320 and 750 nm in function of the

Table 1. Description of the outdoor locations.

Location	Yearly GHI (kW·h/m ²)	Average temperature (°C)
Chajnantor (Chile)	2609	-2.7
Tabernas (Spain)	1901	18
Missour (Morocco)	2023	22



UV dose received.

Fig. 1. Outdoor exposure of the reflectors in Chajnantor (Chile).

Results

- UV chamber, with a fluorescent lamp, perfectly reproduces the same degradation observed outdoors (Fig. 2).
- **UV test accelerates approximately 9 times compared to** Tabernas (Fig. 2).

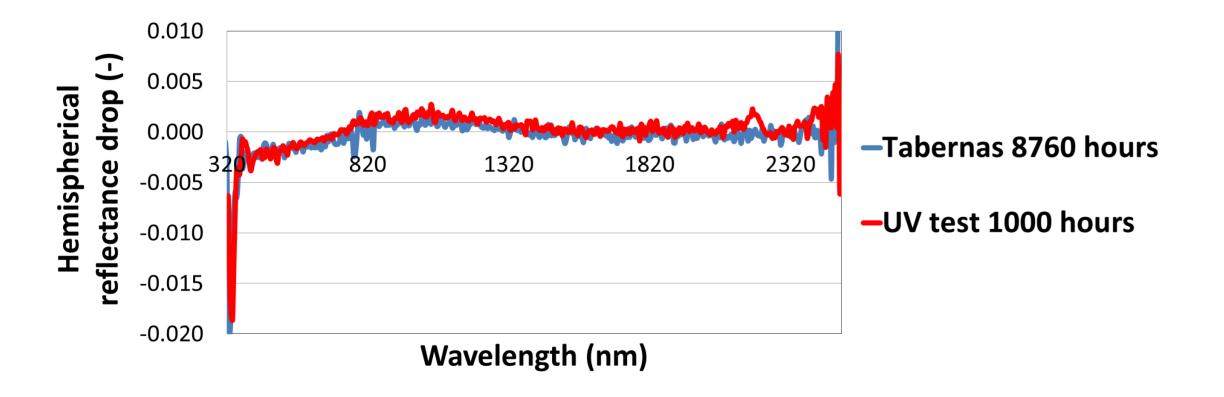


Fig. 2. Solar hemispherical reflectance drop after 8760 h of outdoor exposure in Tabernas (Spain) and 1000 h of UV test.

- Missour showed the highest degradation, followed by Tabernas and Chajnantor (Fig. 3).
- It possibly exists **synergism** between **UV radiation** and **temperature**, but in-depth investigations are needed to verify it.
- Temperature influence is more critical than UV radiation. UV dose (kW/m2)

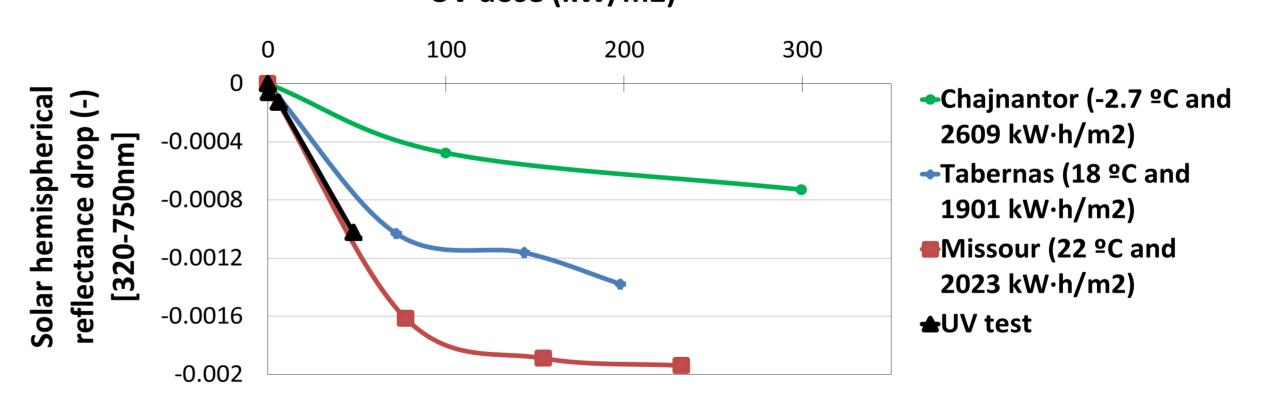


Fig. 3. Solar hemispherical reflectance drop [320-750 nm] depending on the outdoor site or UV test.

Conclusions

- UV test with a fluorescent lamp reproduces the same degradation mechanisms observed in Tabernas (Spain) approximately 9 times faster.
- It probably exists **synergistic effects** between **UV radiation** and **temperature**.
- Up to now, this degradation mechanism does not significantly affect to the reflector durability.

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