

Overview of Development Progress of Molten Chloride Salts for Thermal Energy Storage

Wenjin Ding¹, Carolina Villada Vargas², Alexander Bonk³, Thomas Bauer⁴

¹ PhD. Institute of Engineering Thermodynamics in Stuttgart, German Aerospace Center (DLR). Pfaffenwaldring 38, 70569 Stuttgart, Germany. Tel.: +4922036013162. E-mail address: wenjin.ding@dlr.de.

² PhD. Institute of Engineering Thermodynamics in Stuttgart, DLR. Pfaffenwaldring 38, 70569 Stuttgart, Germany.

³ PhD. Institute of Engineering Thermodynamics in Stuttgart, DLR. Pfaffenwaldring 38, 70569 Stuttgart, Germany.

⁴ PhD. Institute of Engineering Thermodynamics in Cologne, DLR. Linder Höhe, 51147 Cologne, Germany.

In next generation concentrated solar power (CSP) plants, thermal energy storage (TES) and heat transfer fluid (HTF) materials with higher thermal stability limits ($>800^{\circ}\text{C}$) and lower prices than the commercial TES/HTF materials - nitrate salt mixtures (decomposed at $\sim 550^{\circ}\text{C}$) are required to increase efficiency of thermal to electrical energy conversion of the power block and to reduce the levelized cost of energy (LCOE) [1]. In this poster presentation, some development progress of molten chloride salts for TES in next generation CSP plants is presented.

In our research work [2-6], a promising chloride salt mixture containing NaCl/KCl/MgCl₂ (20/20/60 mole%, ~ 0.3 Euro/kg) has been extensively investigated, particularly in corrosion mechanisms [2-3] and mitigation methods [4] of metallic alloys in this molten salt at high temperatures (e.g., 700°C), since the higher TES/HTF operating temperature leads to significantly higher corrosion rates of metallic structural materials in contact with the molten chloride salts due to corrosive impurities. Moreover, an electrochemical method based on cyclic voltammetry is developed for in-situ monitoring the concentration of MgOH⁺ - the main corrosive impurity in the molten salt [5-6], while an electrochemical method based on electrolysis using a Mg-electrode is applied to reduce the concentration of corrosive impurities [7-8]. These corrosion mitigation and monitoring methods could assist to efficiently control the corrosion of metallic structural materials in contact with the molten chloride salts.

Besides corrosion studies, a study on simply and efficient selection of promising chloride salts has been performed regarding their thermophysical properties, material costs and hygroscopicity [9], before the optimization of chloride salt mixtures for next generation CSP. Currently, the optimization of the NaKMg//Cl salt is being performed based on literature review, thermodynamic simulation, thermophysical experiments, and the available data (e.g., large-scale prices of chloride salts), in order to determine the optimal salt composition. More results of the salt optimization is presented by Dr. Carolina Villada Vargas in another poster presentation of our group [10].

References

- [1] M. Mehos, C. Turchi, J. Vidal, M. Wagner, Z. Ma, C. Ho, W. Kolb, C. Andraka, A. Kruienza, Concentrating solar power Gen3 demonstration roadmap. National Renewable Energy Laboratory Technical Report: NREL/TP-5500-67464. 2017, 22-38.
- [2] W. Ding, A. Bonk, T. Bauer, Corrosion behavior of metallic alloys in molten chloride salts for thermal energy storage in concentrated solar power plants: A review, *Frontiers of Chemical Science and Engineering*, 2018, 12(3): 564-576.
- [3] W. Ding, H. Shi, Y. Xiu, A. Bonk, A. Weisenburger, A. Jianu, T. Bauer, Hot corrosion behavior of commercial alloys in thermal energy storage material of molten MgCl₂/KCl/NaCl under inert atmosphere, *Solar Energy Materials & Solar Cells*, 2018, 184: 22-30.

- [4] W. Ding, H. Shi, Y. Xiu, A. Weisenburger, A. Jianu, T. Bauer, Molten chloride salts for next generation concentrated solar power plants: Mitigation strategies against corrosion of structural materials, *Solar Energy Materials & Solar Cells*, 2019, 193, 298-313.
- [5] W. Ding, A. Bonk, J. Gussone, T. Bauer, Electrochemical measurement of corrosive impurities in molten chlorides for thermal energy storage, *Journal of Energy Storage*, 2018, 15: 408–414.
- [6] W. Ding, A. Bonk, J. Gussone, T. Bauer, Cyclic voltammetry for monitoring corrosive impurities in molten chlorides for thermal energy storage, *Energy Procedia*, 2017, 135: 82-91.
- [7] W. Ding, J. Vidal, T. Bauer, Methods for reducing the corrosiveness of a fluid material for a high-temperature range and devices therefore, US Patent, Application Nr.: 16/003,229. June 8th 2018.
- [8] W. Ding, J. Vidal, A. Bonk, T. Bauer, Molten chloride salts for next generation CSP plants: Electrolytical salt purification for reducing corrosive impurity level, *Solar Energy Materials & Solar Cells*, 2019, 199: 8–15.
- [9] W. Ding, A. Bonk, T. Bauer, Molten chloride salts for next generation CSP plants: Selection of promising chloride salts & study on corrosion of alloys in molten chloride salts, *Proceedings of SolarPACES 2018*, Casablanca, Morocco, Oct. 02-05th 2018.
- [10] C. Villada Vargas, W. Ding, A. Bonk, T. Bauer, Optimization and assessment of minimum melting mixtures of the NaCl-KCl-MgCl₂ ternary chloride salt system for next generation high-temperature thermal energy storage, Solarpaces2019 submitted.