

Operando and ex-situ investigation of PEMFC degradation

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[†]deceased

A photograph of the Earth as seen from space, showing the curvature of the planet, blue oceans, white clouds, and green landmasses. The text 'Wissen für Morgen' is overlaid on the right side of the image.

Wissen für Morgen

DLR

German Aerospace Center

- Research Institution
- Space Agency
- Project Management Agency



Research Areas

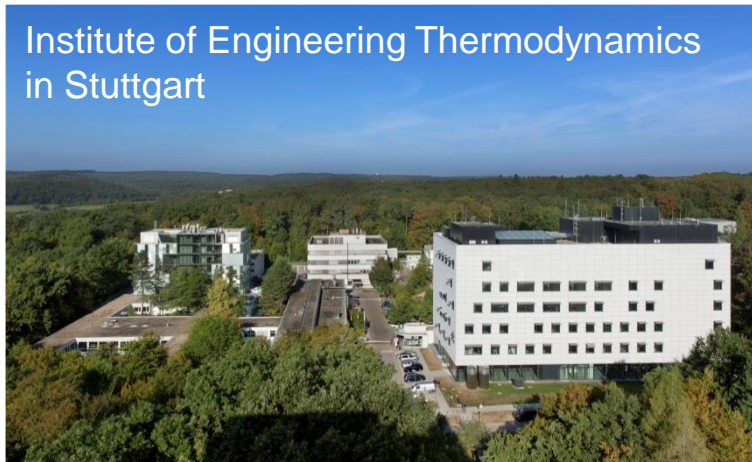
- Aeronautics
- Space
- Transport
- Energy
- Space Agency
- Project Management Agency



Locations and employees

>8000 employees across
40 research institutes and
facilities at 20 sites.

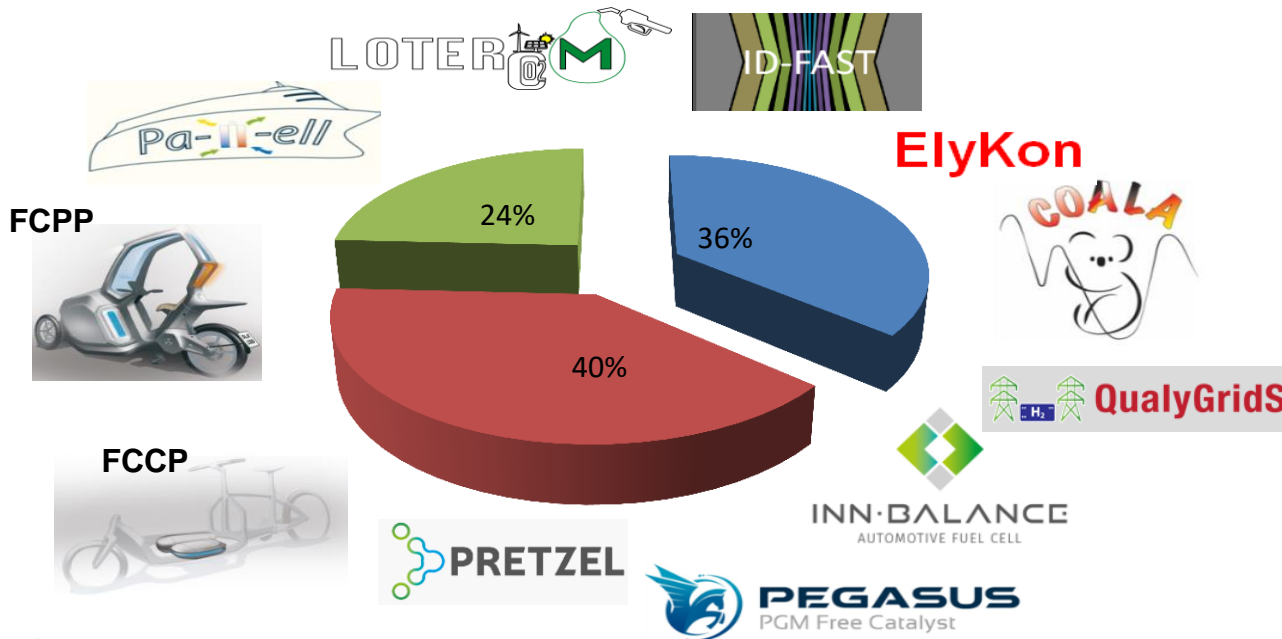
Offices in Brussels,
Paris, Tokyo and Washington.



Low Temperature Polymer Electrolyte Membrane Technology (LTPEM)

Group leaders: Dr. Aldo Gago, Dr. Pawel Gazdzicki

- Durability and System Operation Strategy
- Component Development (Catalyst Layer, MEA, Stack, ...)
- Other topics (CO2 reduction, HTPEM, ...)

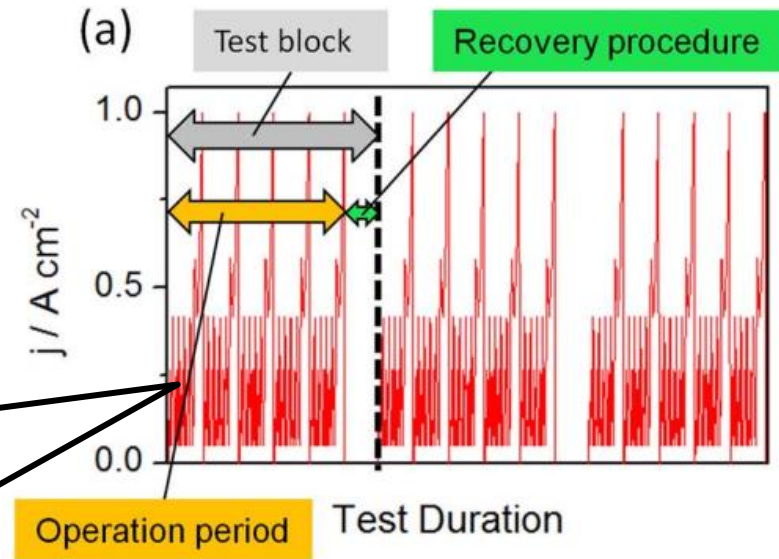
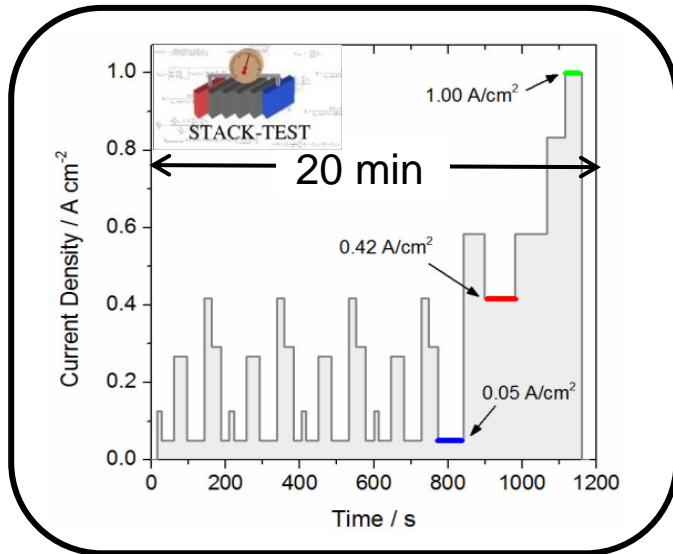


Cooperations

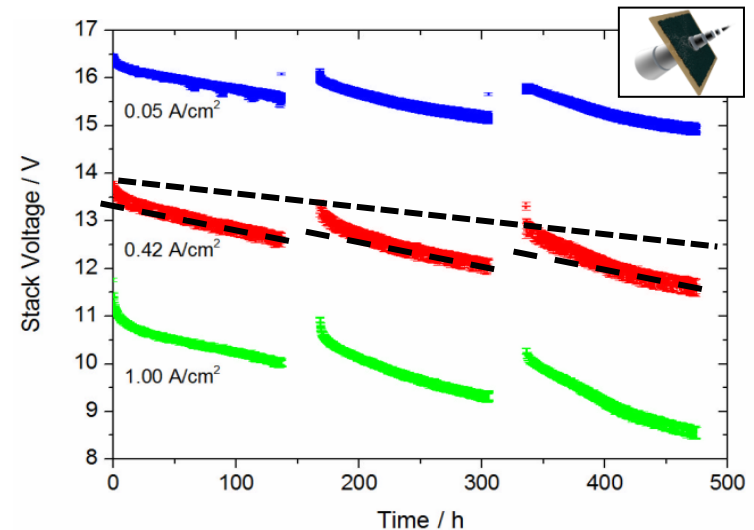




Performance and durability evaluation of PEMFC



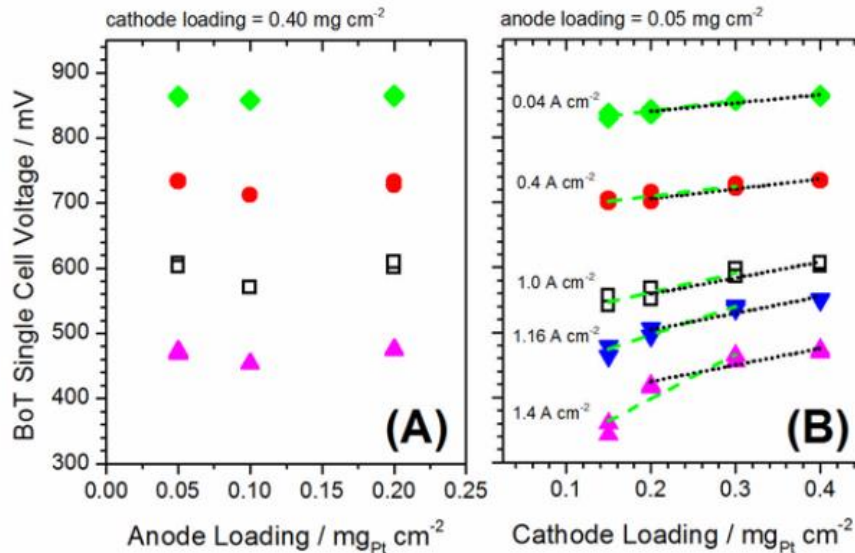
Reversible/Irreversible degradation in dynamic operating conditions



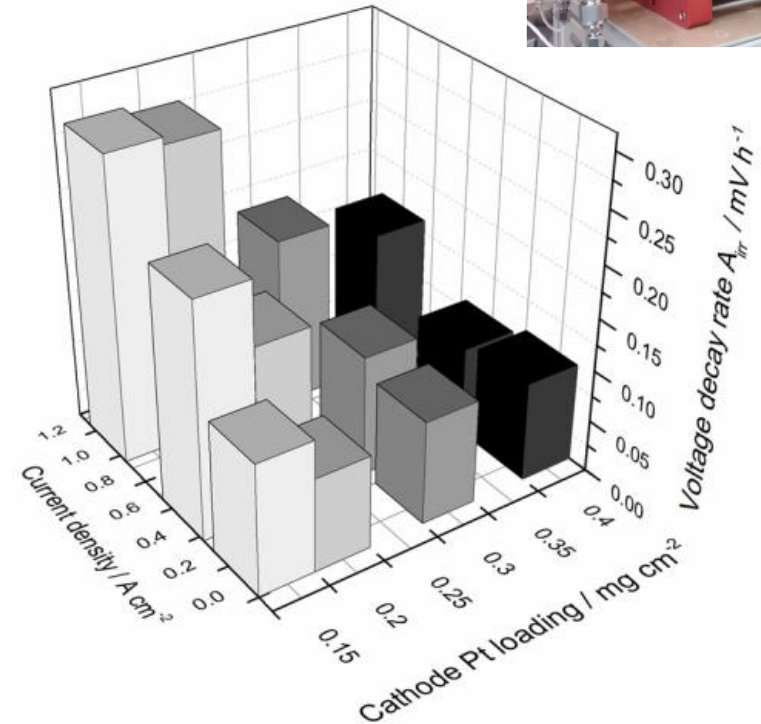
Low Pt loading (Rainbow PEMFC Stack)



Performance



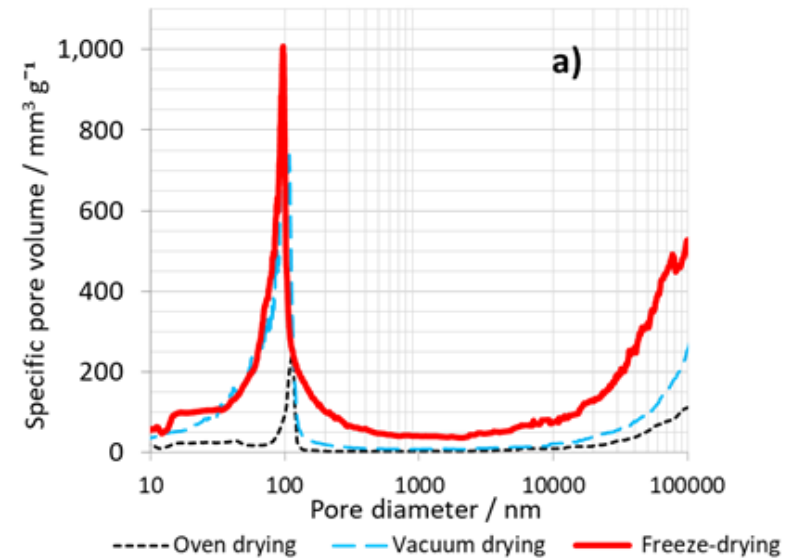
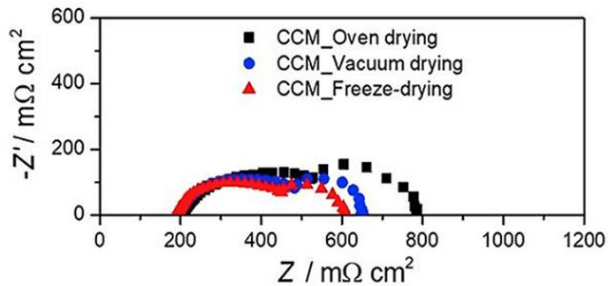
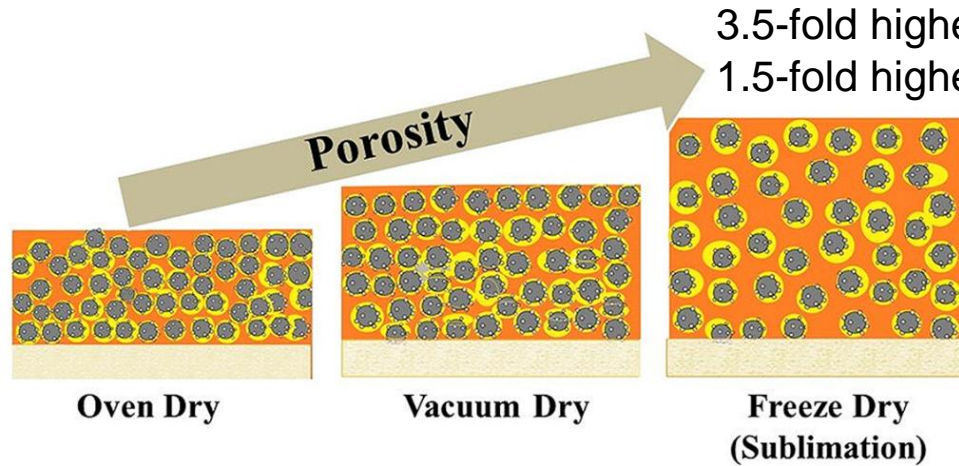
Durability



Cathode Pt loading of 0.2 mg cm^{-2} is found to be a threshold value; below this value cell performance and durability drop significantly for current densities $>1 \text{ A cm}^{-2}$



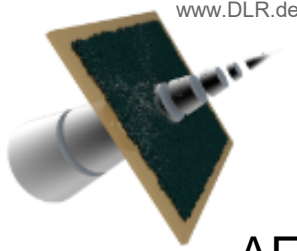
Improving transport losses at low Pt loading



Performance loss at low Pt loading can be reduced by increasing CCL porosity by a freeze-drying step during CCL preparation

K. Talukdar, S. Delgado, T. Lagarteira, P. Gazdzicki, K.A. Friedrich, *J. Power Sources*, 427, 309 (2019).

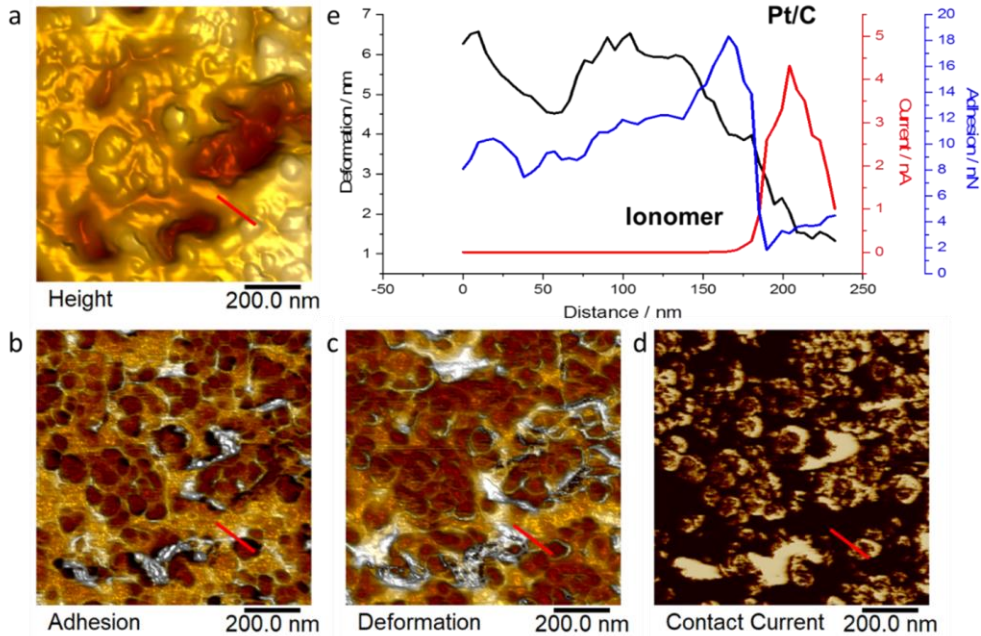




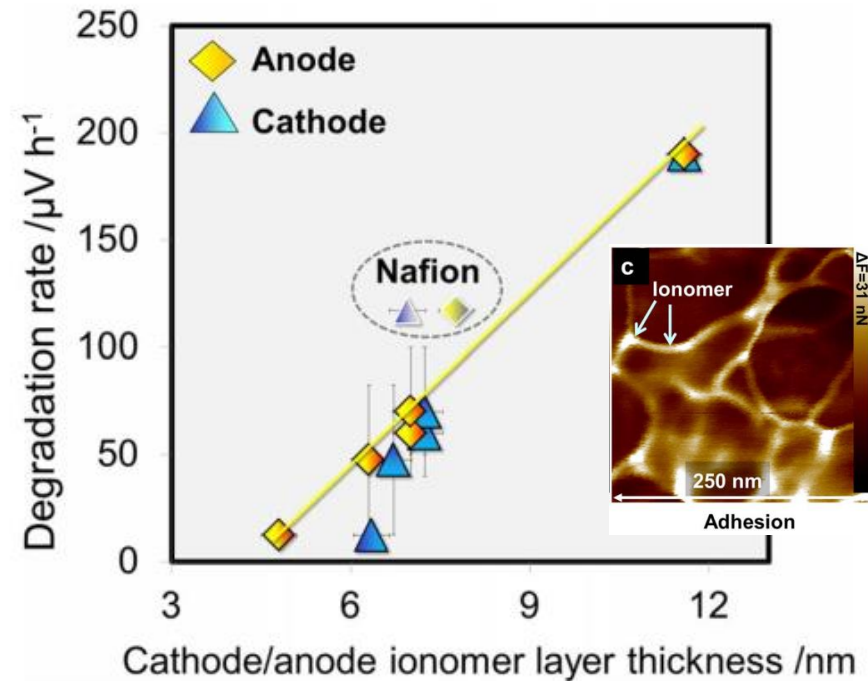
Ionomer degradation in electrodes



AFM surface analysis of CL



AFM cross-section analysis of CL



Ionomer visible due to:

- High deformation and adhesion
- No electronic current

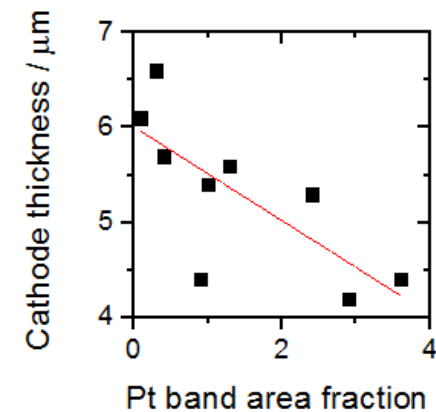
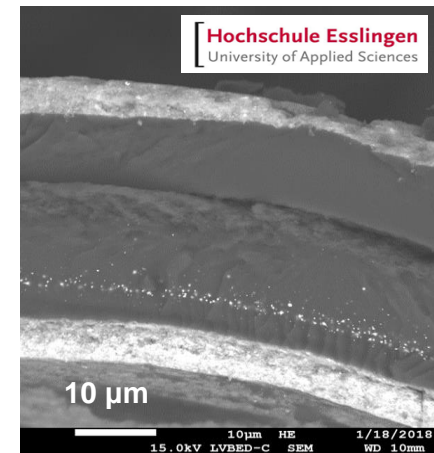
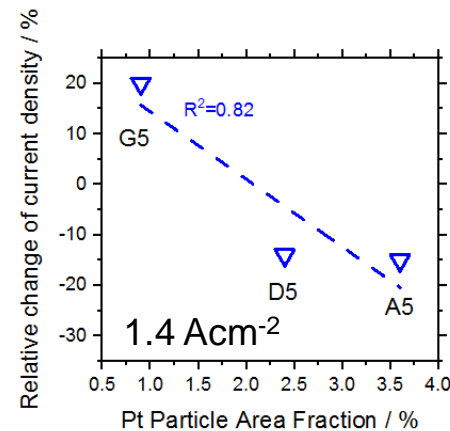
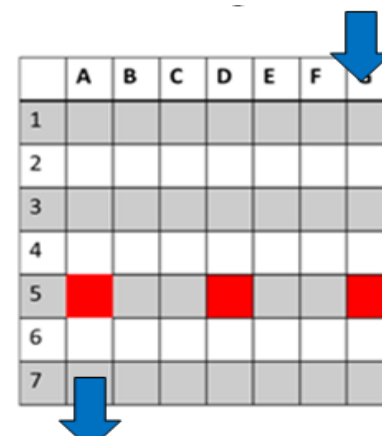
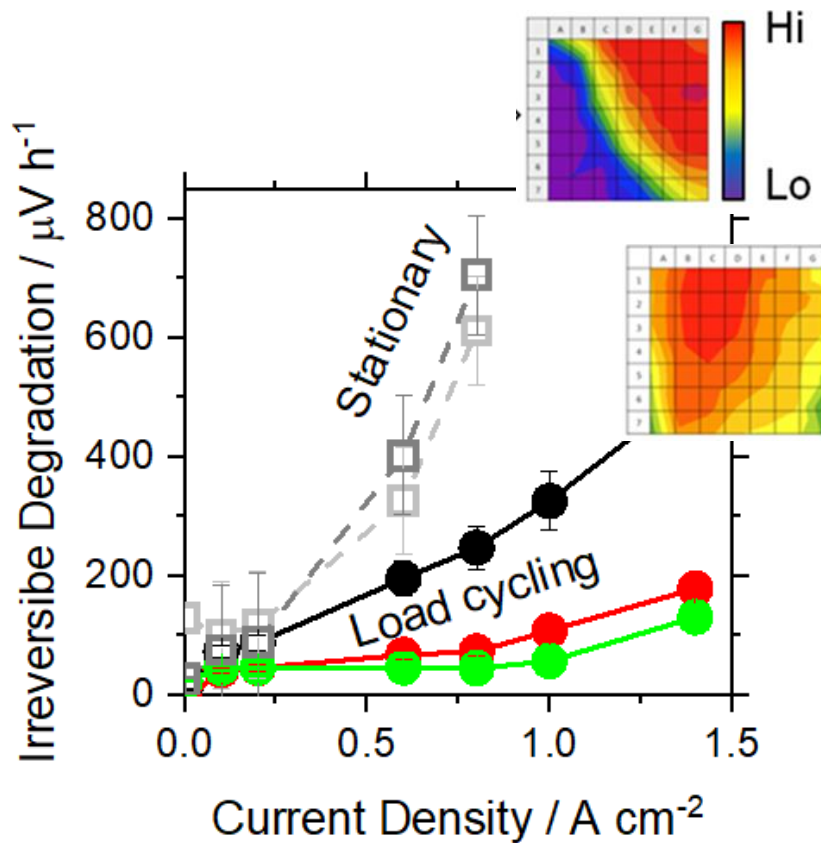
Differently prepared Aquivion-based MEAs:

- Advantage of thinner ionomer films regarding durability

T. Morawietz, M. Handl, C. Oldani, P. Gazdzicki, J. Hunger, F. Wilhelm, J. Blake, K. A. Friedrich, and R. Hiesgen, *J. Electrochem. Soc.* 165, F3139 (2018).



Local degradation analysis



- Stationary operation is stressing condition leading to heterogeneous operation
- Local Pt band formation linked with CCL degradation

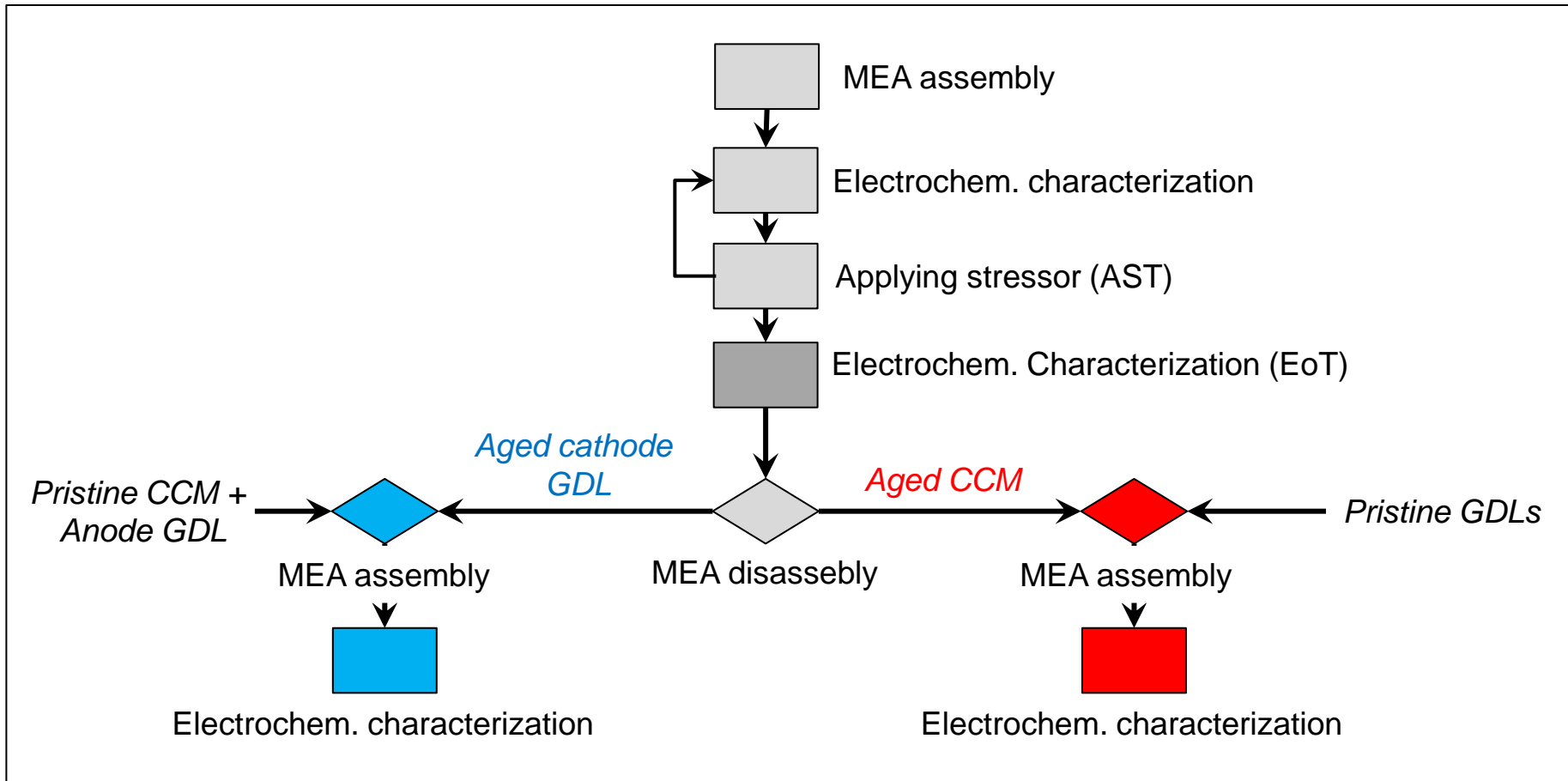




ID-FAST

Investigation of stressors

Determination of impact of stressors on MEA components

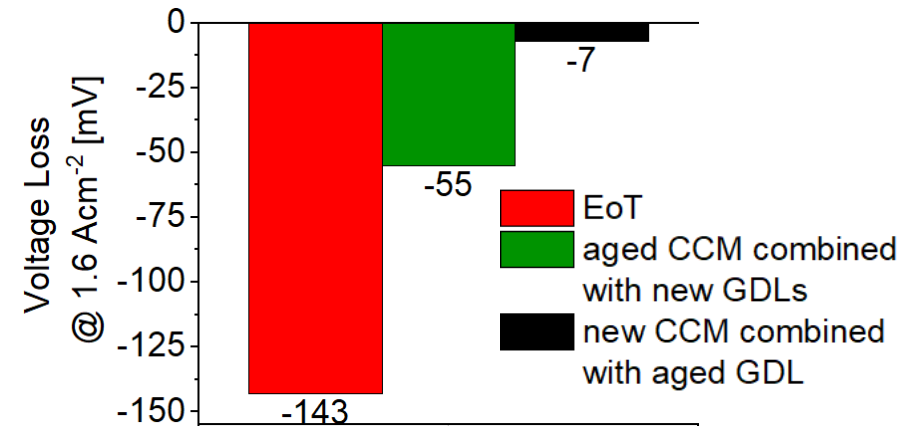
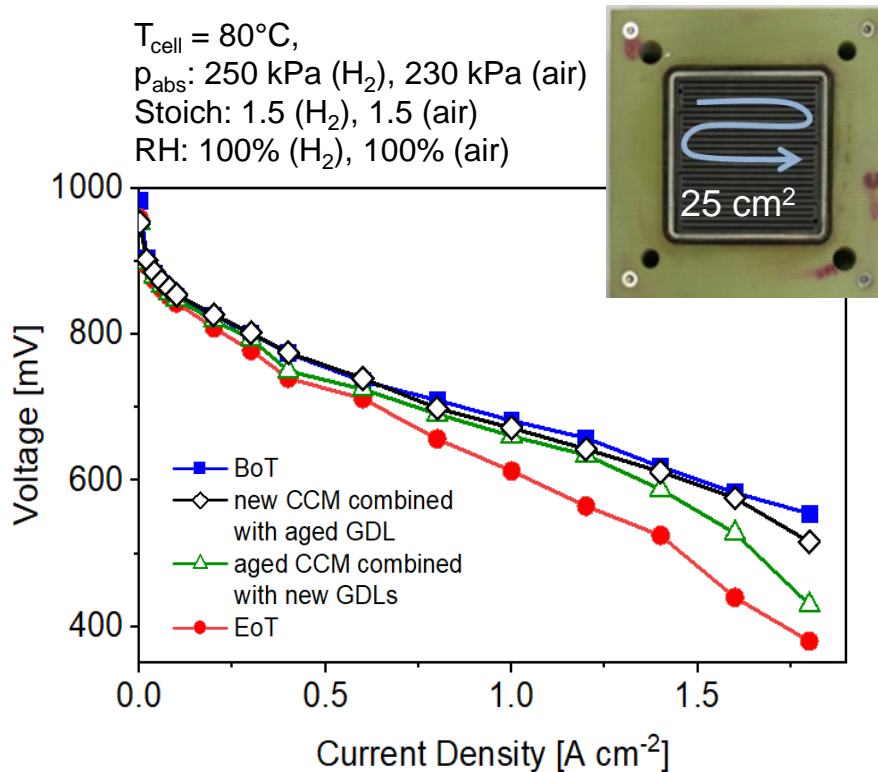




ID-FAST

Investigation of stressors

Stressor: $T = 95^{\circ}\text{C}$ at 50%RH (219 h at 1 Acm^{-2})



Separate analysis of GDL and CCM degradation does not explain all performance losses → possible coupling effect



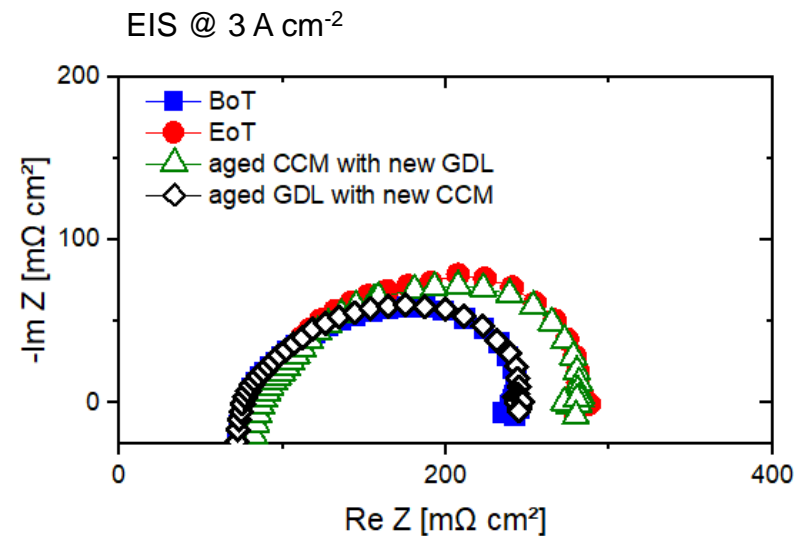
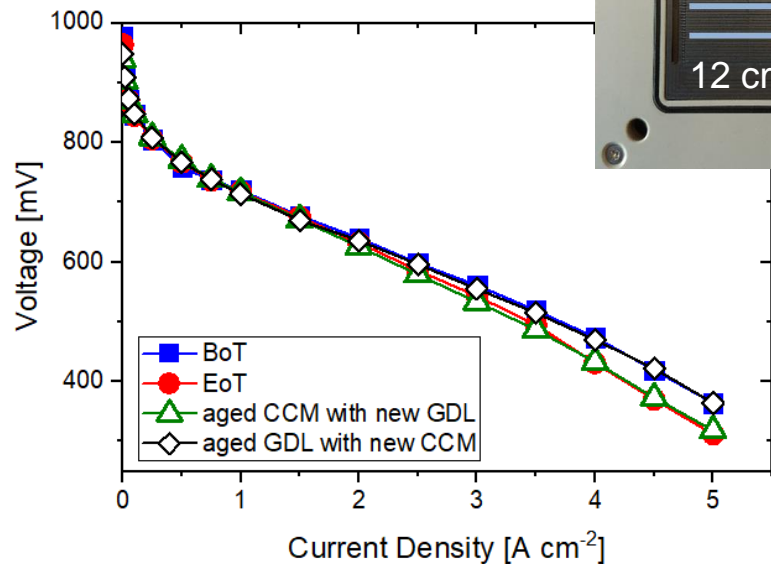
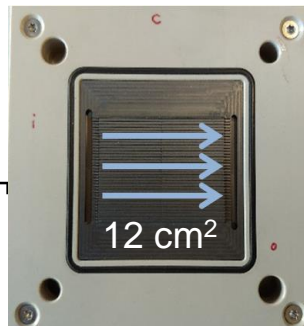


ID-FAST

Investigation of stressors

Stressor: High water flux (300h, 100%RH, $j = 4 \text{ A cm}^{-2}$)

$T_{\text{cell}} = 65^\circ\text{C}$,
 $p_{\text{abs}}: 250 \text{ kPa (H}_2\text{)}, 230 \text{ kPa (air)}$
 Stoich: 8 (H₂), 10 (air)
 RH: 100% (H₂), 100% (air)



- Degradation due to CCM responsible for 100% of losses

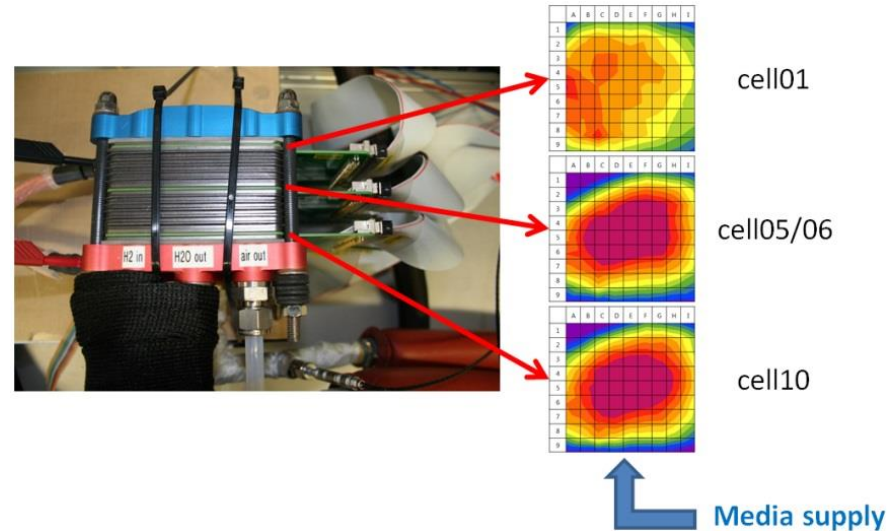




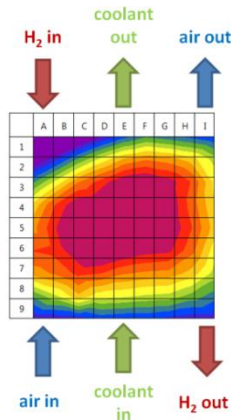
PEMFC system controller using on-line fault monitoring

Objectives

- On-line fault detection in PEMFC stacks
- Identification of phenomena causing faults and degradation
- Identification of local critical conditions:
 - along flow field structure
 - in different single cells



533 - 550 mA/cm ²
517 - 533 mA/cm ²
500 - 517 mA/cm ²
483 - 500 mA/cm ²
467 - 483 mA/cm ²
450 - 467 mA/cm ²
433 - 450 mA/cm ²
417 - 433 mA/cm ²
400 - 417 mA/cm ²
383 - 400 mA/cm ²
367 - 383 mA/cm ²
350 - 367 mA/cm ²



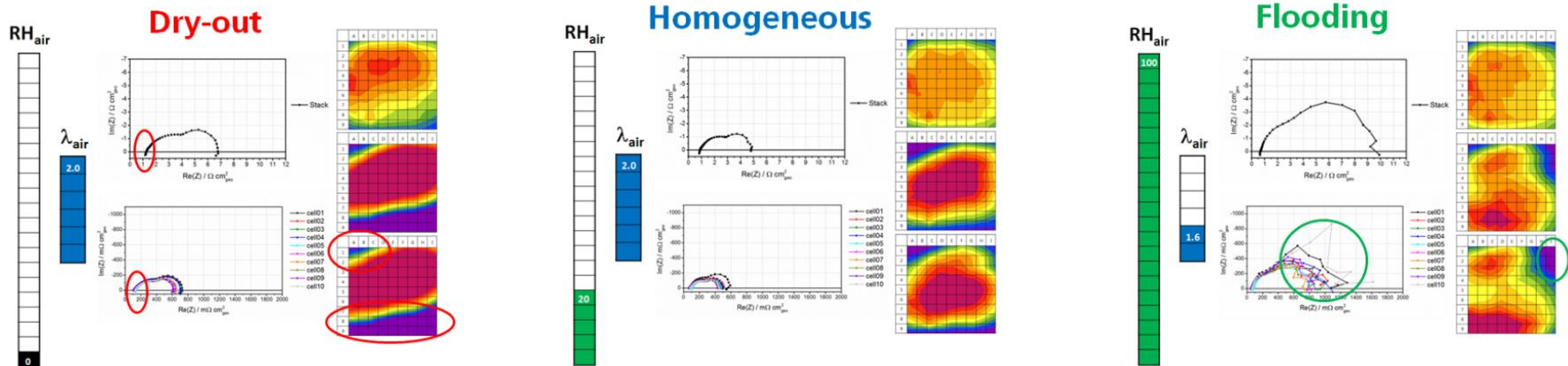
Monitoring tools

- Parallel EIS in all cells
- Local current density measurement using 3 PCB



On-line fault monitoring

Analyzed phenomena: impact of 1) **load**, 2) **RH**, 3) **lambda**

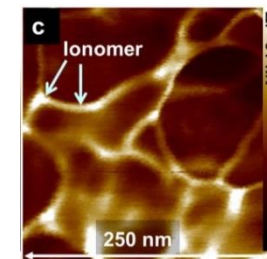
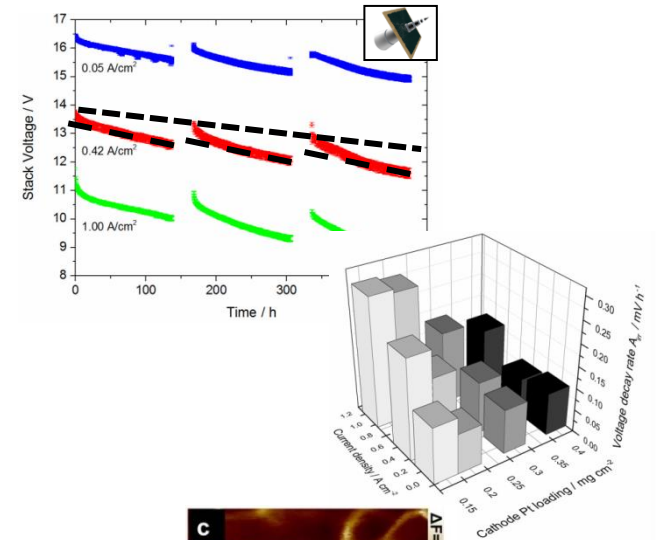


- Combination of EIS and current density monitoring (PCB) allows monitoring of single cells with improved sensitivity
- PCBs more sensitive to small changes in RH and to the detection of dry-out
- EIS more sensitive to flooding phenomena (diffusion resistance)

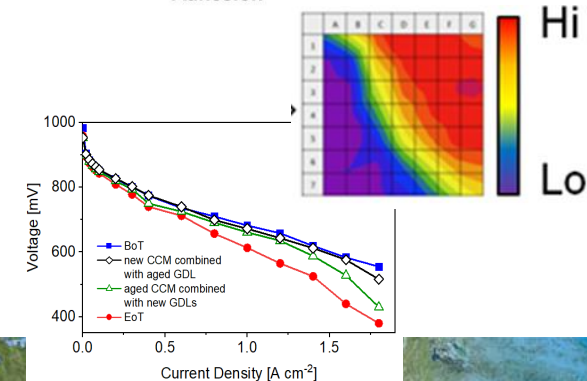
J.Mitzel et al., in preparation.

Summary

- Investigation of performance and degradation
- Study effect of Pt loading \rightarrow low Pt loadings
- Analyze structure changes and effects
- Monitoring local current density distribution at single cell and stack level
- Investigate effect of stressors on MEA components

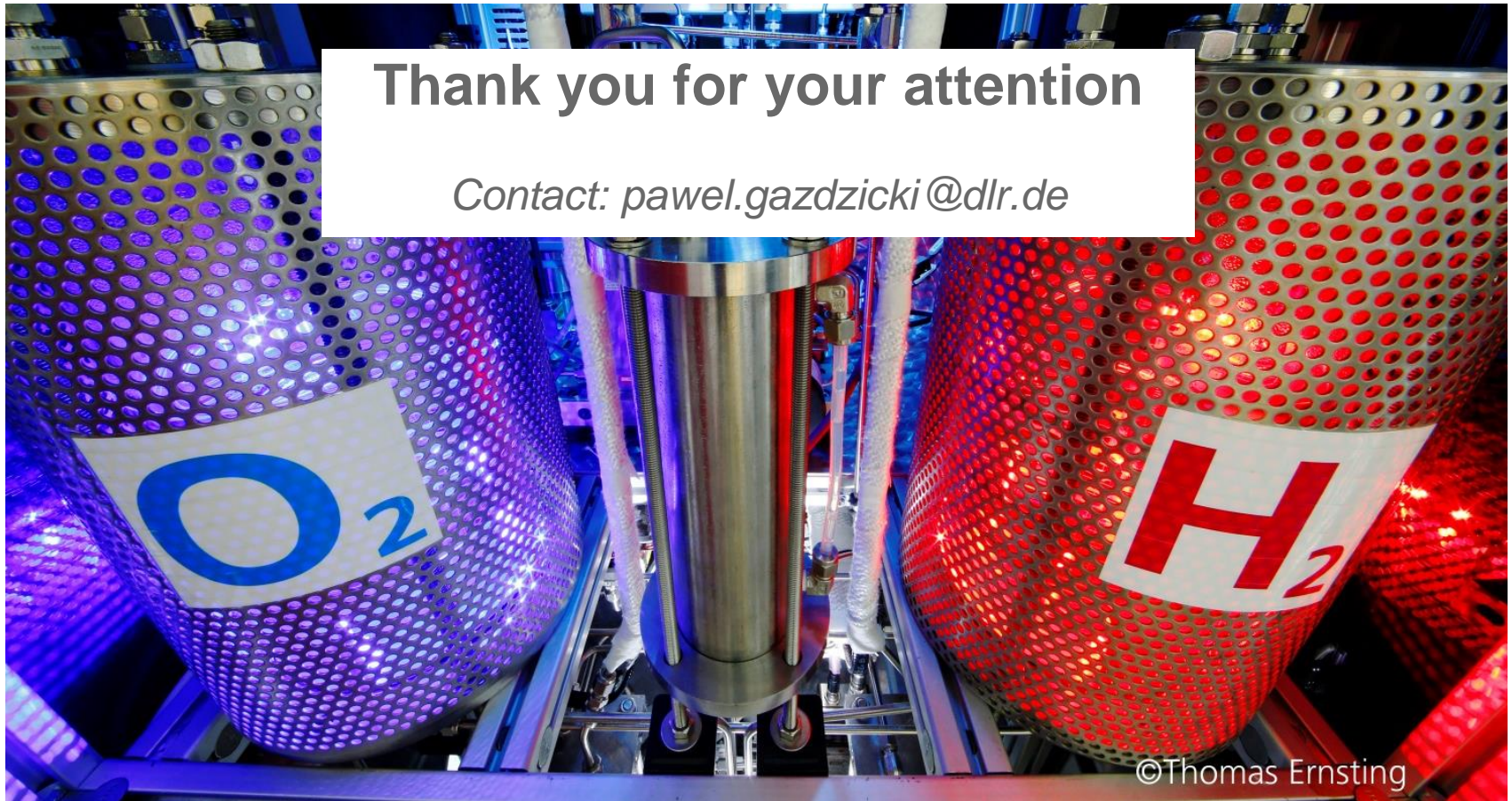


Adhesion



Thank you for your attention

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