



ECO-COMPASS EU/CHINA PROJECT: STATUS AND OUTLOOK ON ECOLOGICAL IMPROVED COMPOSITES FOR AVIATION INTERIOR AND SECONDARY STRUCTURES

Glasgow, September 2018

8th EASN-CEAS International Workshop on Manufacturing for Growth & Innovation

Jens Bachmann* (DLR)

YI Xiaosu* (AVIC BIAM)

*) Coordinators of the ECO-COMPASS project

This project has received funding from:

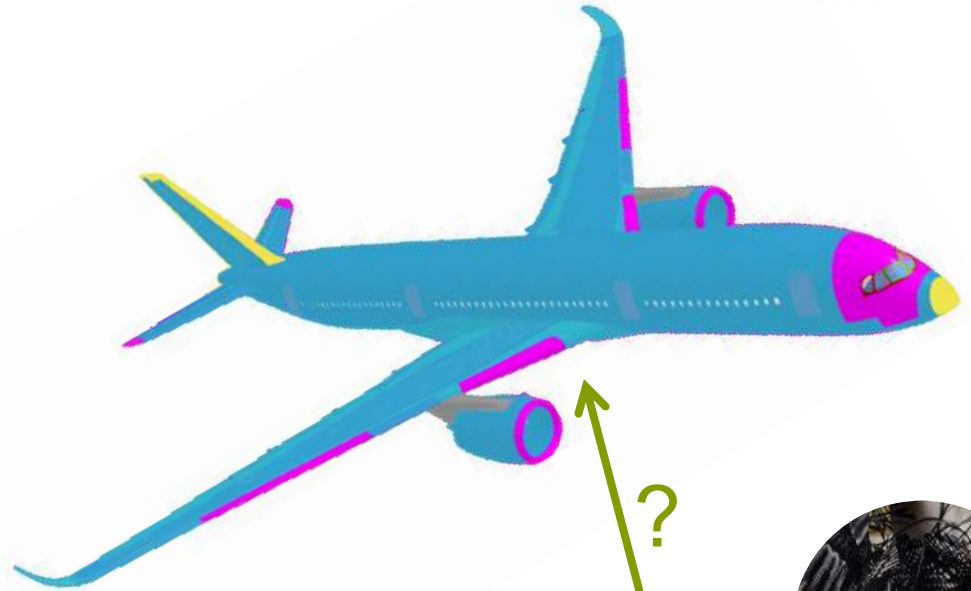
- The European Union's Horizon 2020 research and innovation programme under grant agreement No 690638

- The Ministry for Industry and Information of the People's Republic of China under grant agreement No [2016]92



Background

- ▶ Aircraft configuration
- ▶ Propulsion / alternative fuels
- ▶ Aerodynamics
- ▶ Trajectory / flight path
- ▶ Energy management
- ▶ ...
- ▶ Lightweight design
 - ▶ Fibre Reinforced Composite
 - ▶ CFRP, GFRP, GLARE, ...
 - Synthetic / man-made materials
- ▶ **Natural Fibres?**
- ▶ **Bio-based resins?**
- ▶ **Recycled materials?**
- ▶ **Function Integration?**



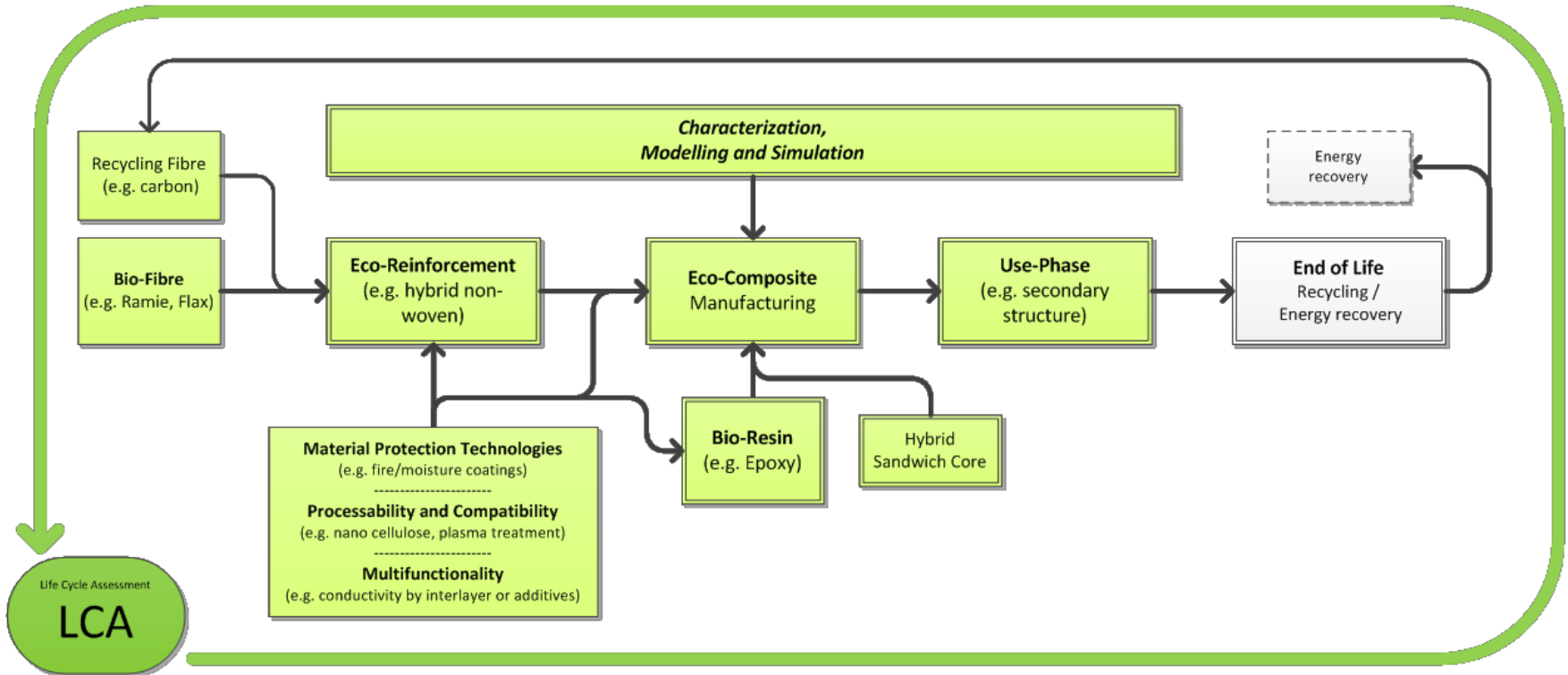
ECO-COMPASS



Ecological and Multifunctional Composites for Application in Aircraft Interior and Secondary Structures

- › Cooperation of Chinese and European partners
- › 04/2016 – 03/2019
- › Identification of applications for eco- and multifunctional composites
- › Development, characterization and simulation of eco-materials to give a broad overview of the possibilities in aviation with leverage to other transport sectors like automotive and railway.
- › Application / Demonstrators
- › Life Cycle Assessment (LCA)

ECO-COMPASS Approach



ECO-COMPASS



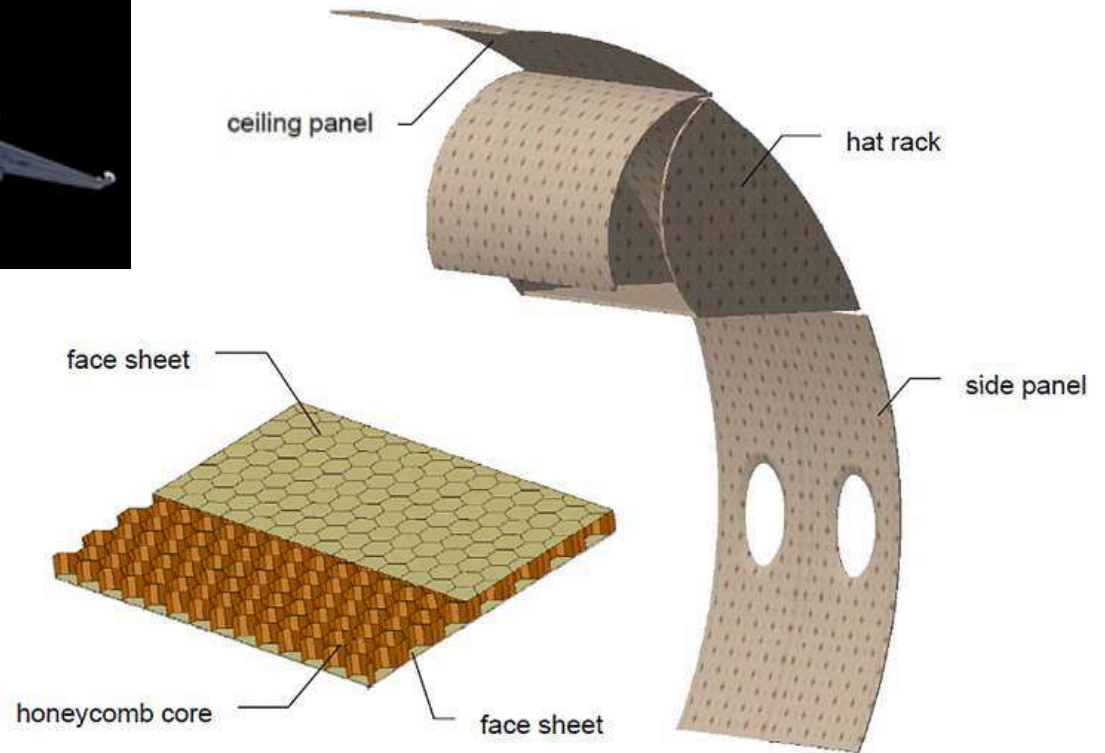
EUROPEAN PARTNERS
FROM 6 COUNTRIES



CHINESE PARTNERS

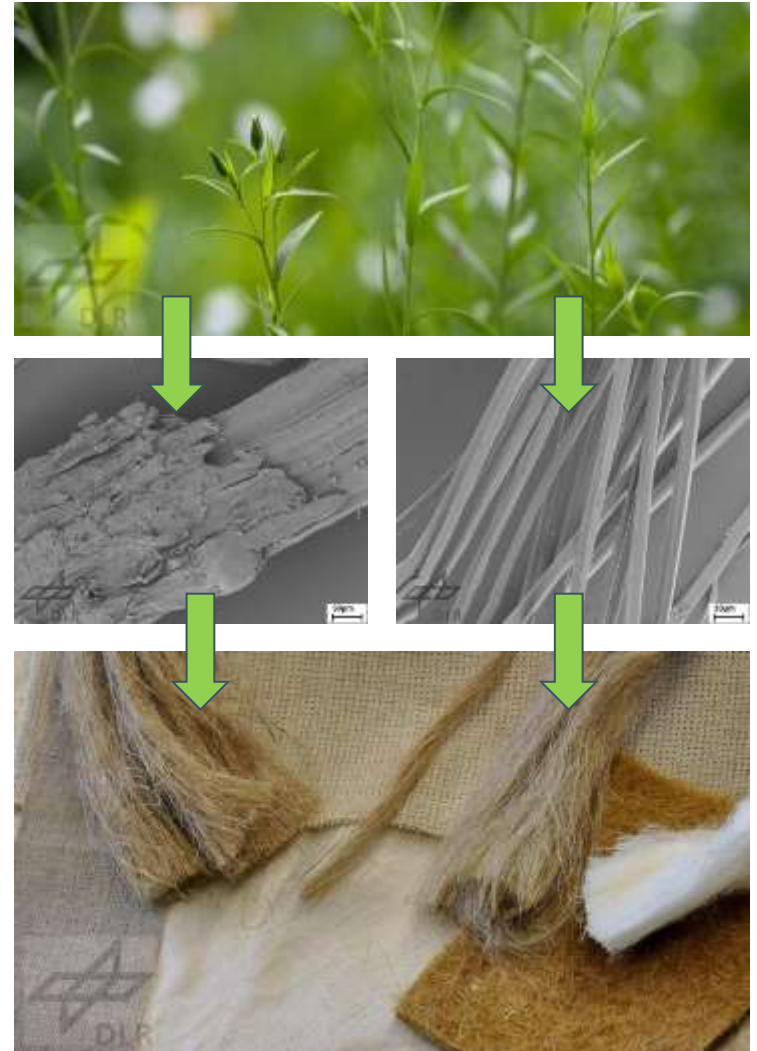


ECO-COMPASS Application



Natural Fibres: Challenges

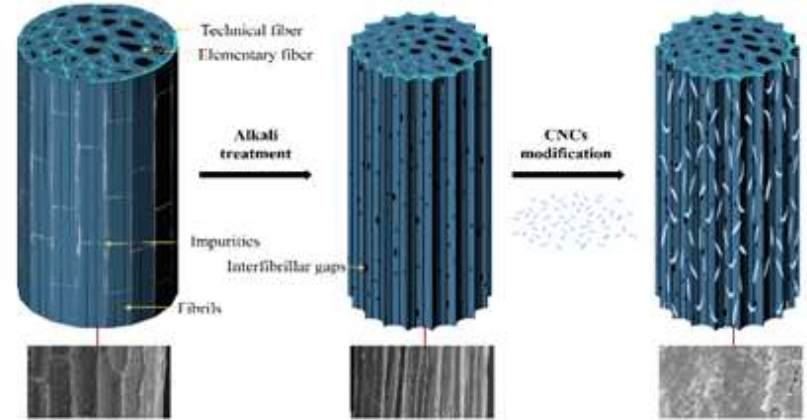
- ▶ Fulfillment of demanding requirements in aviation
 - Mechanical properties
 - Fire properties
 - Heat Release
 - Flammability
 - Smoke Density & Toxicity
 - Flame penetration resistance (Cargo)
- ▶ Variable fibre properties
- ▶ Durability (Resistance to climate, UV, cleaning agents)
- ▶ Modifications and their effects on environmental impacts
- ▶ Prediction of material behaviour by modelling and simulation



EXAMPLES FROM THE WORK IN PROGRESS

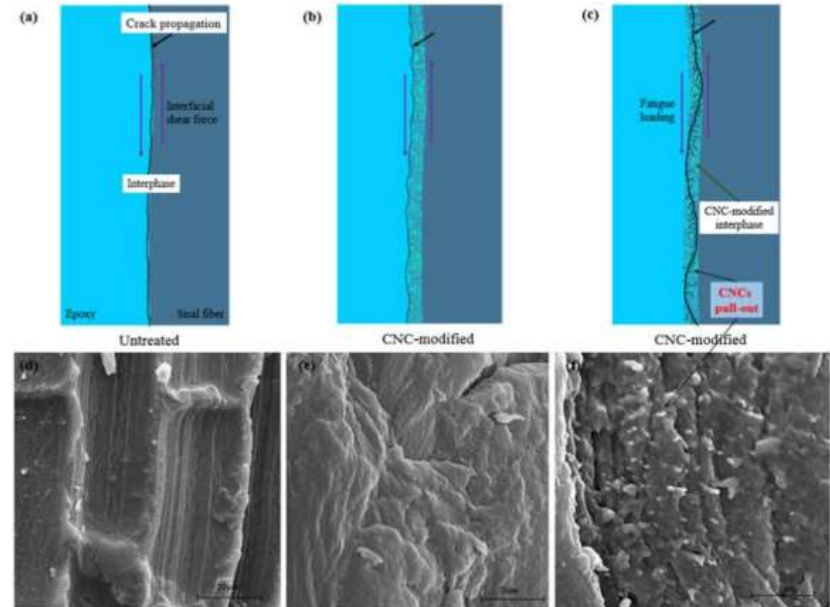
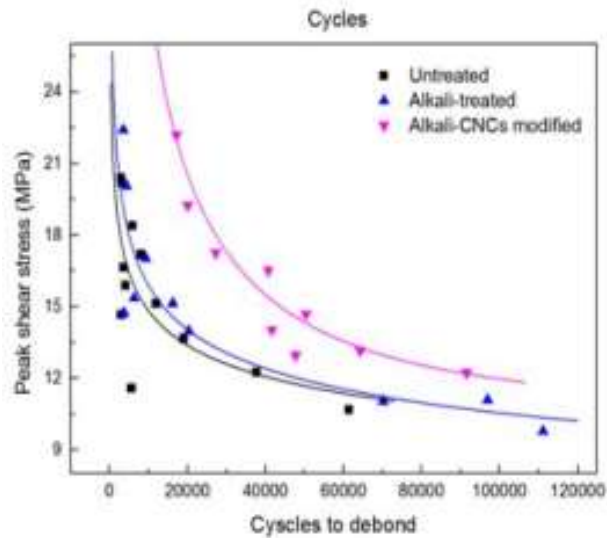
EU & China

Reinforcements

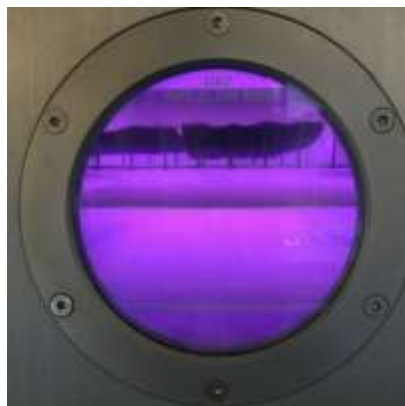
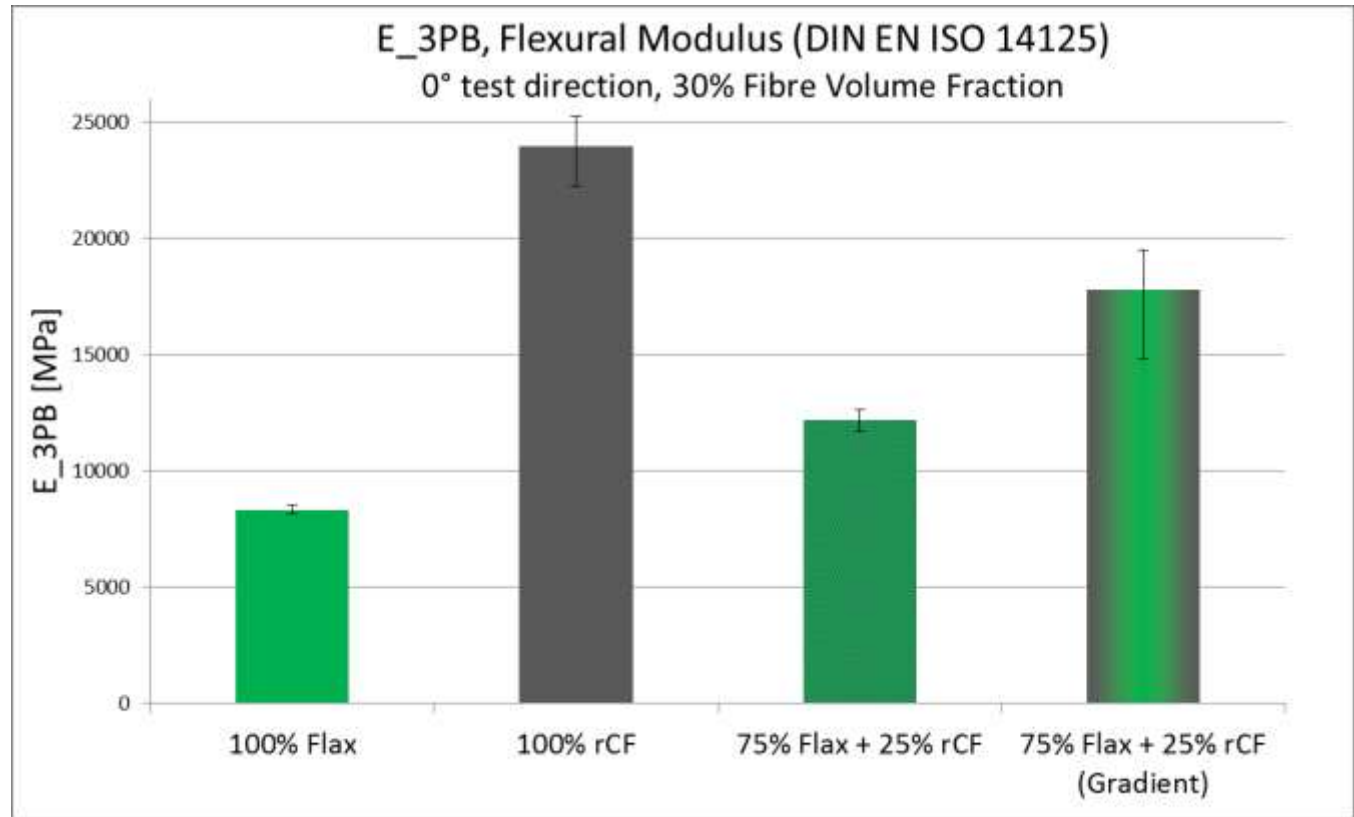


Mechanical properties of modified sisal fibers

Treatment	Diameter (μm)	Tensile strength (MPa)	Young's Modulus (GPa)
Untreated	173.3	529.9 (102)	13.6 (2.9)
Alkali-treated	142.6	692.8 (92)	18.8 (3.0)
Alkali-CNCs-EPD	156.4	614.9 (73)	22.0 (3.1)
Alkali-CNCs-ESA	150.2	716.6 (110)	21.0 (2.6)



Reinforcements



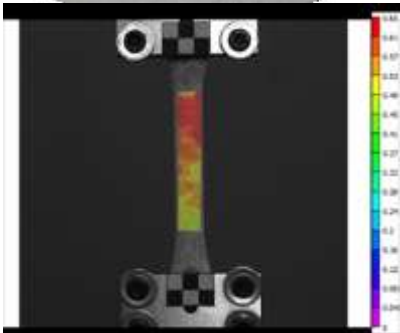
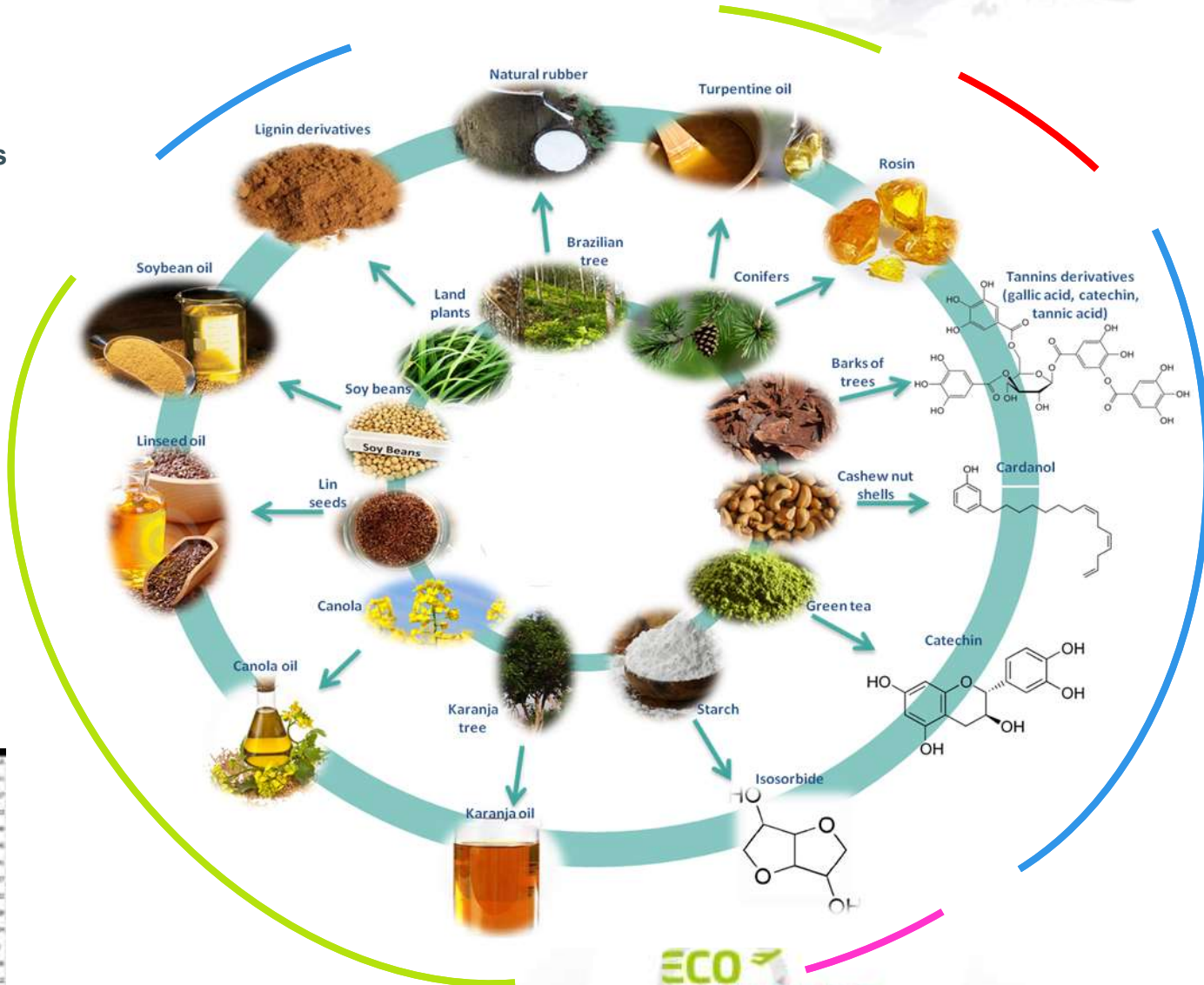
Plasma treatment?



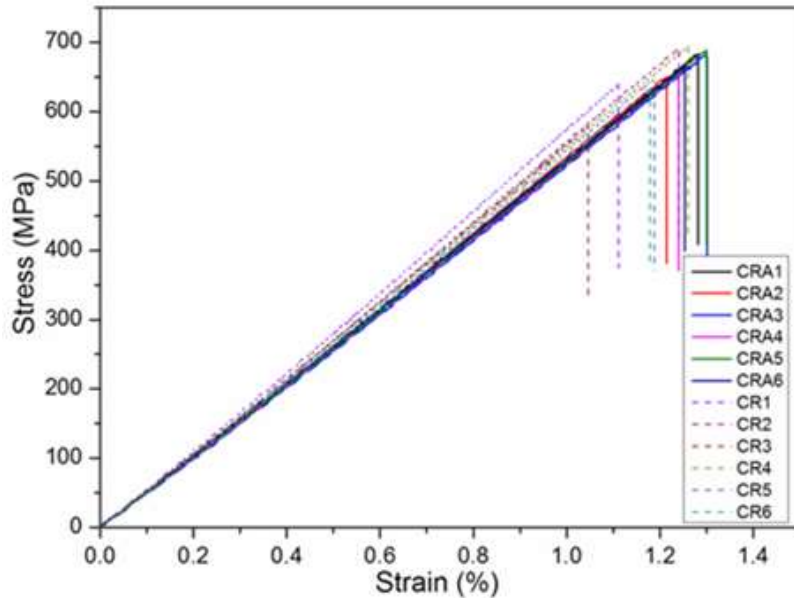
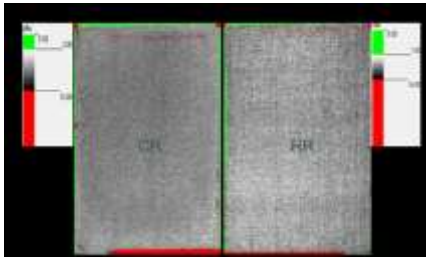
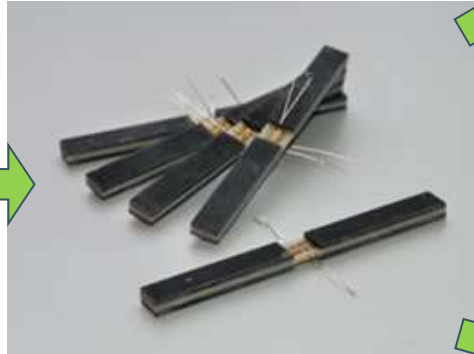
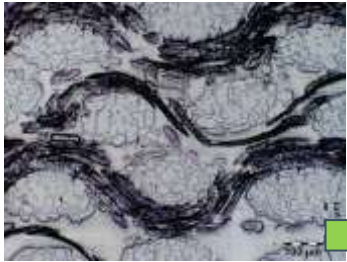
Resins



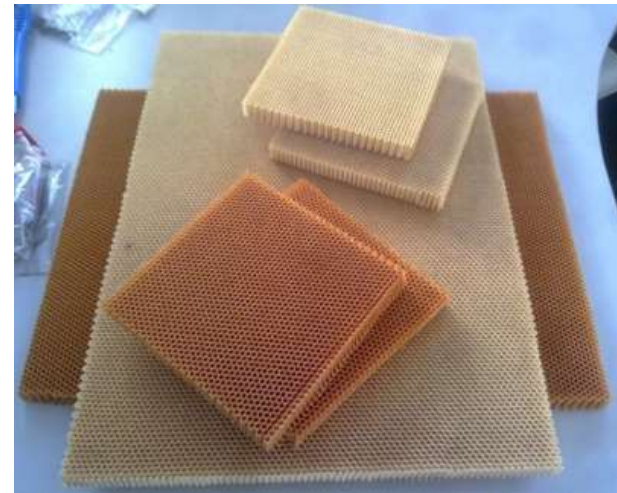
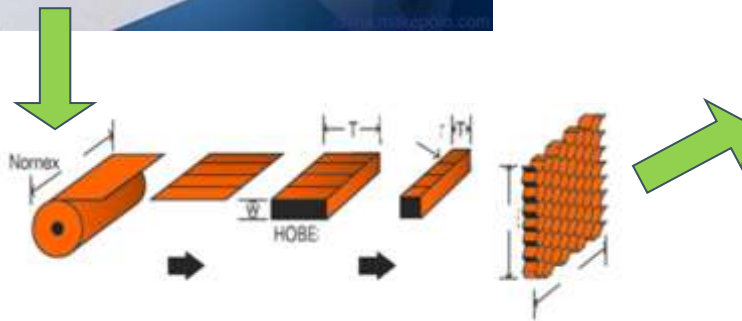
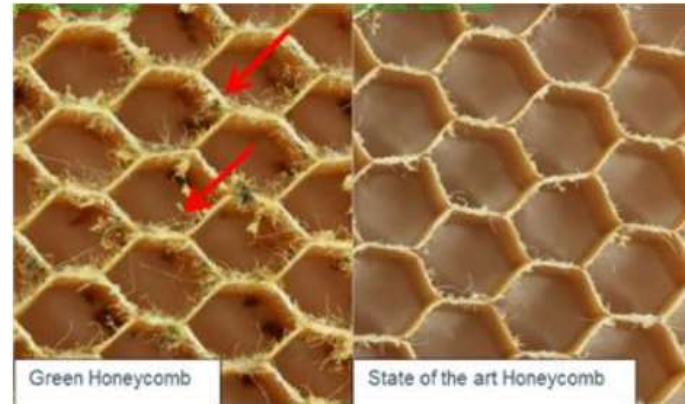
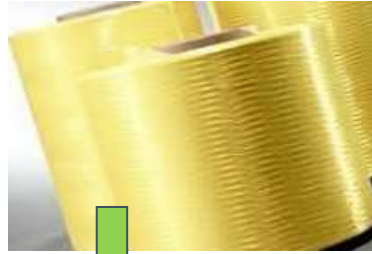
- Epoxidized natural oils
- Rosin
- Saccharides
- Natural polyphenols



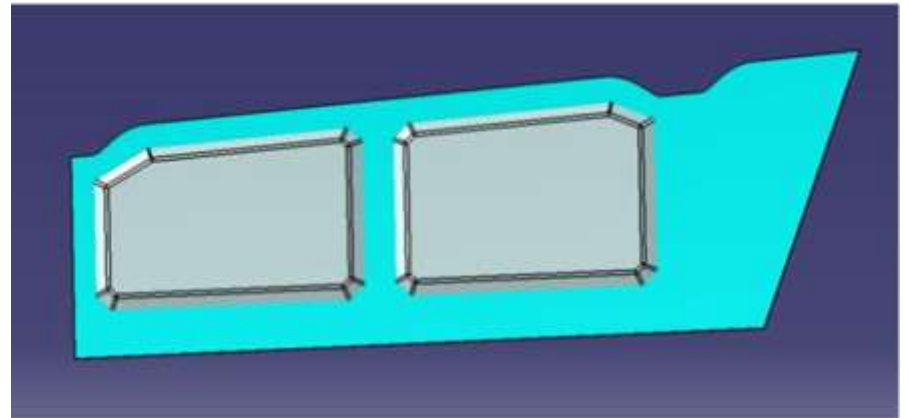
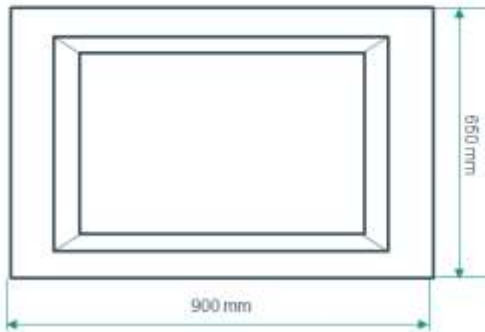
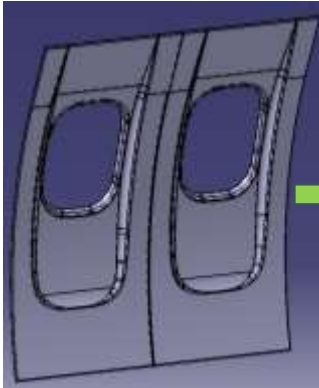
Characterization



Honeycomb



Demonstrators



Summary & Outlook



- ▶ Interior and Secondary Structures are possible application scenarios for eco-composites, e.g. fairings and linings.
- ▶ Demanding safety requirements (e.g. FST) have to be fulfilled without adverse effects on mechanical properties and weight
- ▶ Bio-fibres (e.g. flax, ramie) offer promising specific properties. Modifications of fibres to enhance their properties are under investigation (plasma treatment, nano-cellulose, etc.).
- ▶ Hybrid composites based on bio-fibres and recycled carbon fibres could increase the mechanical properties and application range of eco-composites
- ▶ Bio-based epoxy shows promising results comparable to petrol-based resins
- ▶ Multifunctional aspects of high-performance composites like CFRP could lead to a better ecological footprint.
- ▶ Modelling & simulation helps to predict the behaviour of eco-composites in demanding applications like aviation.
- ▶ Life Cycle Assessment (LCA) to calculate the environmental impact from cradle to grave is important to compare „eco-composites“ with state of the art materials



This project has received funding from:

- The European Union's Horizon 2020 research and innovation programme under grant agreement No 690638*
- The Ministry for Industry and Information of the People's Republic of China under grant agreement No [2016]92*

THANK YOU FOR YOUR ATTENTION.

ECO-COMPASS SPECIAL SESSION AT ICGC-10



**The 10th International Conference
on Green Composites**

November 7-9, 2018 || Quanzhou, China

WWW.ECO-COMPASS.EU

September 2018



16